Research Article

Microstructure, Mössbauer, and Optical Characterizations of Nanocrystalline $\alpha$-$\text{Fe}_2\text{O}_3$ Synthesized by Chemical Route

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Nanocrystalline $\alpha$-$\text{Fe}_2\text{O}_3$ of crystallite sizes ranging from 18 nm to 54 nm has been prepared by sol gel process and postannealing the powder up to 500°C. X-ray diffraction and transmission electron microscopy images have been used for determining the average crystallite sizes of the prepared samples. The Rietveld analysis reveals that the “as-prepared” $\alpha$-$\text{Fe}_2\text{O}_3$ powders are not completely stoichiometric, and significant (≈20%) oxygen vacancies are noticed in the $\alpha$-$\text{Fe}_2\text{O}_3$ lattice. Oxygen atoms in as-prepared sample are significantly displaced and the lattice is heavily distorted. With increasing annealing temperature the lattice approaches towards the stoichiometric oxygen concentration and perfect lattice configuration. Mössbauer spectrum of the unannealed (as-prepared) $\alpha$-$\text{Fe}_2\text{O}_3$ sample shows the superparamagnetic behavior at room temperature whereas all annealed samples show complete ferromagnetic behavior. Optical band gaps of these nanocrystalline $\alpha$-$\text{Fe}_2\text{O}_3$ samples have been measured from UV-Vis spectroscopy and found to decrease from 2.65 eV to 2.50 eV, like an n-type semiconductor, with increasing annealing temperature up to 500°C.

1. Introduction

Nanostructured materials (oxides) nowadays attract lots of attention as their structure and properties can be manipulated by changing the surface to volume ratio [1], preparation process [2], annealing temperature [3], and by changing the crystallite size [4]. Properties of the nanomaterials can also be controlled by incorporating different types of defects inside nanocrystals [5]. Nanocrystalline magnetic metal oxides have received special attention as they can be used in different fields, for example, magnetic resonance imaging [6], drug delivery agents [7], and so forth. Further, an unusual characteristic like superparamagnetism [8] in nanocrystalline state of these materials makes them object of great interest for fundamental studies.

Among different magnetic nanoparticles, $\alpha$-$\text{Fe}_2\text{O}_3$ is a very common magnetic material as it has potential applications in chemical industry [9]. It can be used as catalyst, gas sensing material to detect combustible gases [10] like CH4 and C3H8, and so forth. Among different iron oxides, $\alpha$-$\text{Fe}_2\text{O}_3$ is the most stable polymorph in nature under ambient condition and can be easily found as mineral hematite. Hematite has a rhombohedrally centered hexagonal structure of the corundum type with a close-packed oxygen lattice in which two-thirds of the octahedral sites are occupied by Fe (III) ions [11].

Nanocrystalline $\alpha$-$\text{Fe}_2\text{O}_3$ powders have been prepared by different preparation techniques like sol-gel [12], hydrothermal [13], chemical vapor phase deposition [14], calcinations of hydroxides [15], radio frequency sputtering [16], gas condensation technique [17], and high-energy ball-milling process [18, 19]. Kündig et al. [20] measured the Mössbauer spectra of Fe$^{57}$ in $\alpha$-$\text{Fe}_2\text{O}_3$ as a function of particle size and temperature and noticed that bulk $\alpha$-$\text{Fe}_2\text{O}_3$ changed
in the sign of the quadrupole interaction in going through the Morin transition temperature, 263 K. They reported the superparamagnetic behavior of α-Fe₂O₃ when the particle size is less than 13 nm and as the particle size gradually increased, it became ferromagnetic. Giri et al. [21] prepared single-phased α-Fe₂O₃ nanoparticles using a hydrothermal synthesis method in aqueous-organic microemulsion under mild alkaline condition. They confirmed the uniformity of nanocrystalline α-Fe₂O₃ particles both by XRD and HRTEM studies and obtained sixtet pattern for these crystallites from the Mössbauer study. Lemine et al. [22] studied the effect of high-energy ball milling on α-Fe₂O₃ particles and characterized the ball-milled powders by the Rietveld analysis based on XRD patterns and Mössbauer spectroscopy and revealed that the magnetic hyperfine field was affected by the grain size. Sahu et al. [23] noticed the phase transformation reaction in nanocrystalline α-Fe₂O₃ powder induced by ball milling under both air and oxygen atmospheres. They revealed that the transformation of α-Fe₂O₃ to Fe₃O₄ and finally to FeO occurs in both atmospheres depending upon the oxygen partial pressures. In none of the above cases, detailed microstructure characterization and oxygen vacancies in α-Fe₂O₃ lattice have been estimated by the Rietveld method of structure refinement, and magnetic structures have been corroborated to the microstructure parameters and oxygen vacancies. The purposes of the present work are to (i) establish a correlation in between microstructure parameters and oxygen vacancies with magnetic properties of nanocrystalline α-Fe₂O₃ and postannealed powders and (ii) estimate the optical band gaps of nanocrystalline α-Fe₂O₃ under the influence of lattice distortion. Optical band gaps of as-prepared and postannealed samples have been measured by the UV-Vis absorption spectroscopic method. Goyel et al. [24] measured the direct band gap 2.5 eV of nanocrystalline Fe₂O₃ powder synthesized by modified CVD technique. Fu et al. [25] reported that the α-Fe₂O₃ nanoparticles exhibited n-type semiconducting (SC) properties under ambient conditions with a band gap of 2.2 eV. Sahana et al. [26] reported that the band gap for α-Fe₂O₃ nanoparticle was 2.3 eV and bandgap increases by the decreasing size of Fe₂O₃ crystallites which was manifested in terms of the quantum confinement effect.

2. Experimental Outline

In the present study, reagent grade Fe(NO₃)₃, 9H₂O has been used as precursor for the preparation of nanocrystalline α-Fe₂O₃ powder by chemical route. Initially, a solution of Fe(NO₃)₃, 9H₂O is made with distilled water. A few drops of concentrated nitric acid have been added to keep the pH level of the solution in acidic range. This solution is then stirred for 1 h and then poured into a plastic flat-bottomed container and left for three days in ambient atmosphere for gelation. The gel is then evaporated to obtain “as-prepared” sample in powder form [27]. The dry powder is then annealed in open air at different temperatures, 300°C, 350°C, and 500°C for 1 h in a precisely controlled furnace.

The X-ray powder diffraction data of as-prepared and annealed samples have been recorded in a Philips PW 1830 X-ray powder diffractometer using Ni-filtered CuKα radiation. In each case, step-scan data have been obtained in the 2θ=5–80° 2θ in a step size of 0.02° and 5 sec/step counting time. All experimental patterns are fitted very well and the structure and microstructure parameters like crystallite size, lattice parameters, oxygen concentration, and displacement of oxygen atoms in α-Fe₂O₃ lattice are obtained from the Rietveld analysis [22–26].

Transmission electron microscopy with TECNAI S-TWIN (FEI Company) electron microscope operating at 200 kV has been used to estimate the average crystallite size of different nanocrystalline α-Fe₂O₃ samples. A pinch of powder was ultrasonically dispersed in alcohol, and a drop of the solution was put on a 300 mesh copper grid for the transmission electron microscopy work.

Room temperature ⁵⁷Fe Mössbauer spectra for all samples have been recorded in the transmission configuration with constant acceleration mode. A gas filled proportional counter has been used for the detection of 14.4 keV Mössbauer γ-rays, while a 10 mCi ⁵⁷Co isotope embedded in an Rh matrix has been used as the Mössbauer source. The Mössbauer spectrometer has been calibrated with 95.16% enriched ⁵⁷Fe₂O₃ and standard α-⁵⁷Fe foil. The Mössbauer spectra have been analyzed by a standard least square fitting program (NMOSFIT).

The UV-Vis absorption spectra of all samples have been recorded in a Hitachi U-3501 spectrophotometer in the wavelength range 200–800 nm.

3. Method of Microstructure Analysis by Rietveld Refinement

In the present study, we have adopted the Rietveld’s powder structure refinement analysis [28–33] of X-ray powder diffraction data to obtain the refined structural parameters, such as atomic coordinates, occupancies, lattice parameters, thermal parameters, and so forth, and microstructure parameters, such as crystallite size and r.m.s. lattice strain. The Rietveld’s software MAUD 2.06 [31] is specially designed to refine simultaneously both the structural and microstructure parameters through least-squares method. The instrumental broadening for the present experimental setup has been obtained using a specially prepared Si-standard, free from all kinds of lattice imperfections. The peak shape is assumed to be a pseudo-Voigt (pV) function with asymmetry because it takes individual care for both the crystallite size and strain broadening of the experimental profiles. The background of each pattern is fitted by a polynomial function of degree 4. The theoretical X-ray powder diffraction pattern is simulated containing all structure and a trial set of microstructure parameters of rhombohedral α-Fe₂O₃ phase. A detailed mathematical description of the Rietveld analysis has been reported elsewhere [28–31]. Considering the integrated intensity of the peaks as a function of structural and microstructure parameters, the Marquardt least-squares procedures are adopted for the minimization of the difference between the observed and simulated powder diffraction patterns and the minimization was monitored.
using the reliability index parameters, $R_{wp}$ (weighted residual error), and $R_{exp}$ (expected error) defined respectively as

$$R_{wp} = \left( \sum_i w_i (I_0 - I_c)^2 \right)^{1/2} \sum_i w_i I_0^2,$$

$$R_{exp} = \left( \frac{(N - P)}{\sum_i w_i I_0^2} \right)^{1/2},$$  \(1\)

where $I_0$ and $I_c$ are the experimental and calculated intensities, $w_i(= I/I_0)$ and $N$ are the weight and number of experimental observations, and $P$ the number of fitting parameters. This leads to the value of goodness of fit (GoF) \([28–31]\)

$$\text{GoF} = \frac{R_{wp}}{R_{exp}}.$$  \(2\)

Refinement continues till convergence is reached with the value of the quality factor, GoF very close to 1 (varies between 1.1 and 1.7), which confirms the goodness of refinement.

**4. Results and Discussion**

4.1. **Microstructure Characterization Using XRD and HRTEM.**

The nanocrystalline α-Fe$_2$O$_3$ powder is prepared from the ferric-nitrate solution and then annealed at 300°C, 350°C, and 500°C in open air. Figure 1 shows the X-ray powder diffraction patterns of these samples. It is evident from the figure that all strong α-Fe$_2$O$_3$ reflections appear clearly in the XRD pattern of as-prepared sample with significant peak-broadening. The peak broadening reduces, and intensity of all reflections increases continuously with increasing annealing temperature up to 500°C. The intensity ratios of all reflections agree well with the reported pattern (JCPDS File # 33-0664, Space group: R3-cH (hexagonal setting)). For microstructure characterization of these samples, the Rietveld structure and microstructure refinement method has been adopted in the present study, and all experimental data are fitted with the simulated XRD patterns containing only the α-Fe$_2$O$_3$ phase. All experimental patterns are fitted very well and the structure and microstructure parameters are obtained from the Rietveld analysis. Both the “a” and “c” lattice parameters of α-Fe$_2$O$_3$ lattice are significantly large in “as-prepared” sample than the reported values ($a = 5.0356$ Å, $c = 13.7489$ Å) \([34]\) and decrease continuously (Figure 2) towards the reported values with increasing annealing temperature up to 500°C. It signifies that the lattice of the “as-prepared” sample contains a significant amount of lattice strain and almost strain-free α-Fe$_2$O$_3$ lattice is obtained after annealing the powder at 500°C for 1 hr.

Considering all reflections the Rietveld analysis reveals that the shape of α-Fe$_2$O$_3$ crystallites is isotropic in nature and their size variation with increasing annealing temperature is shown in Figure 3. The crystallite size of the “as-prepared” powder is ∼18 nm and remains almost unchanged.
up to 300 °C and then increases sharply to ~54 nm after annealing the powder at 500 °C for 1 h. Figures 4(a) and 4(b) depict the HRTEM image of as-prepared powder sample. It is evident from the image that particles are almost spherical in shape, and average particle size is ~18 nm which is very close to that obtained from X-ray analysis. The as-prepared lattice is highly strained which is clearly evidenced by the presence of Moire fringe in the HRTEM image.

The Rietveld analysis reveals that the “as-prepared” α-Fe₂O₃ powder is not completely stoichiometric, and there are significant amount of oxygen vacancies present in the α-Fe₂O₃ lattice and oxygen atoms are displaced from their stable position. The variation of oxygen concentration with increasing annealing temperature is shown in Figure 5. In as-prepared lattice, ~20 mol% oxygen positions remain unoccupied and with increasing annealing temperature, most of the positions are occupied and the lattice approaches towards the stoichiometric oxygen concentration and after annealing at 500 °C, it becomes saturated and only 4 mol% oxygen positions remain unfilled. It seems that all oxygen positions in α-Fe₂O₃ powder may not be completely filled up even after annealing the powder sample at higher temperatures. From the analysis it is also revealed that the displaced oxygen atoms in the nonstoichiometric “as-prepared” sample (z = 0.29) approach towards their normal positions (z = 0.32) as in the bulk α-Fe₂O₃ (ICSD Code No. 82904) (Figure 6). These observations indicate that the nonstoichiometric and heavily distorted as-prepared α-Fe₂O₃ lattice approaches gradually towards stoichiometric and perfect lattice configuration with increasing annealing temperature.

4.2 Magnetic Characterization Using Mössbauer Spectroscopy. Figures 7(a) and 7(b) show the room temperature Mössbauer spectra for the as-prepared and 350 °C annealed samples, respectively. It is clear from these figures that the as-prepared sample shows a doublet type of Mössbauer spectra, and no ferromagnetic nature (six line pattern of Mössbauer spectra) has been observed. This clearly indicates that the as-prepared
Figure 7: (a) Room temperature Mössbauer spectrum for annealed α-Fe$_2$O$_3$ sample. (b) Room temperature Mössbauer spectrum for the “as-prepared” α-Fe$_2$O$_3$ sample.

Table 1: Values of the Mössbauer parameters, IS, QS, and HF for the “as-prepared” and 500°C annealed Fe$_2$O$_3$ samples.

<table>
<thead>
<tr>
<th>Sample</th>
<th>IS (mm/sec)</th>
<th>Line width (mm/sec)</th>
<th>HF (Tesla)</th>
<th>QS (mm/sec)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nanocrystalline Fe$_2$O$_3$</td>
<td>0.42</td>
<td>10.41 ± 0.482</td>
<td>—</td>
<td>0.7934</td>
</tr>
<tr>
<td>500°C annealed Fe$_2$O$_3$</td>
<td>0.36</td>
<td>3.95 ± 0.23</td>
<td>78.8</td>
<td>−0.1250</td>
</tr>
</tbody>
</table>

Figure 8: Variation of ratio of superparamagnetic fraction of α-Fe$_2$O$_3$ particles to the ferromagnetic fraction with the crystallite size.

Figure 9: UV-Vis absorption spectra for different α-Fe$_2$O$_3$ samples.

α-Fe$_2$O$_3$ powder is superparamagnetic in nature. The 350°C annealed sample and all other annealed samples (300°C and 500°C) show sextet patterns in Mössbauer spectra confirming the appearance of ferromagnetic nature in these annealed samples. From the experimental Mössbauer spectra both isomer shift (IS), quadrupole splitting (QS), and hyperfine field (HF) have been calculated by a standard least-square fitting program, NMOSFIT. Values of the IS, QS, and HF for as-prepared and 500°C annealed samples are summarized in Table 1.

From Table 1 it has been observed that the nanocrystalline as-prepared sample shows enhanced IS, line width, and QS values in comparison to the annealed sample. In the as-prepared sample there are two components. The first one is the grain consisting of all atoms located in the lattice...
of the crystallites, and the second one is the interfacial component consisting of all the atoms situated in the grain boundaries of the crystallites. The enhanced IS, line width, and QS for the as-prepared sample may be due to the reduction of the electron density at the interfacial site in presence of lattice imperfections. The HF value for the 350°C annealed sample is also higher than that of the standard α-Fe₂O₃ sample (52 T). This enhanced HF value may be due to the low electron density at the interfacial site in this annealed sample compared to the bulk standard α-Fe₂O₃ sample. From the Rietveld analysis it has been shown that the oxygen concentration increases gradually with annealing temperature, and displaced oxygen atoms approach towards their equilibrium positions during annealing. It suggests that the as-prepared distorted lattice contains significant amount of lattice imperfections, and the enhancement in all magnetic parameters may be attributed to the high density of point defects in the as-prepared sample.

Figure 8 represents the variation of ratio of superparamagnetic fraction of α-Fe₂O₃ particles to the ferromagnetic fraction with increasing crystallite size. This fraction has been calculated by directly integrating the absorptions lines. It indicates that both superparamagnetism and ferromagnetism persist in these nanoparticles. From Mössbauer spectroscopy measurements it has been reported earlier [22] that there are two kinds of particles which coexist in the sample: nanostructured and micrometric hematite. Nanostructured particles result in superparamagnetism, and relatively bigger particles having less lattice imperfections are responsible for ferromagnetism. This nature of change in magnetic behaviour with change in particle size is already noticed by several researchers [20–22, 24–26]. It is evident from the variation that superparamagnetism in as-prepared sample caused mainly due to lattice imperfections in α-Fe₂O₃ lattice for the following possible reasons. (i) Oxygen vacancy in the lattice reduces the Fe-O dipoles; (ii) displacement of oxygen atoms from their equivalent positions enhances the Fe-O bond lengths; (ii) magnetic dipoles are randomly oriented in presence of lattice imperfections.

4.3. Optical Characterization Using UV-Vis Spectroscopy. Optical band gaps of as-prepared and all annealed samples have been measured using UV-Vis absorption spectroscopic technique. The spectral absorption coefficient, α, is defined as [35]

\[ \alpha(\lambda) = \frac{4\pi k(\lambda)}{\lambda}, \]

where \( k(\lambda) \) is the spectral extinction coefficient obtained from the absorption curve and \( \lambda \) is the wavelength. Figure 9 represents the absorbance curve for as-prepared and all annealed samples. It is clearly observed that the absorption maxima occur around \( \sim 475 \) nm for all the samples. Thus the position of the absorption maxima remains almost the same for the nanocrystalline as-prepared and the annealed samples. The band gap, \( E_g \) (for a direct transition between the valence and conduction band), is obtained by fitting the experimental absorption data with the following equation:

\[ (\alpha h\nu)^2 = A(h\nu - E_g), \]

for a direct band gap transition, [35] where \( h\nu \) is the photon energy, \( \alpha \) is the absorption coefficient, \( E_g \) is the band gap, and \( A \) is a characteristic parameter independent of photon energy. Figures 10(a) and 10(b) represent the absorption curves of as-prepared and 500°C annealed powders for direct transition. The value of band gap \( E_g \) (for direct transition) has been obtained from the intercept of the extrapolated linear part of the \( (\alpha h\nu)^2 \) versus \( h\nu \) curve with the energy (\( h\nu \)) axis. The band gap for direct transition (estimated from Figures 10(a) and 10(b)) for the as-prepared nanocrystalline sample is 2.65 eV at the wavelength 468 nm, whereas for
the annealed sample the value reduces to 2.50 eV. Thus the as-prepared and annealed \( \alpha \)-Fe\(_2\)O\(_3\) nanoparticles are n-type semiconductor which was already noticed earlier [24–26] and there is a red shift in the band gap with annealing of the samples.

5. Conclusion
Nanocrystalline \( \alpha \)-Fe\(_2\)O\(_3\) crystallites of size ranging 18 to 54 nm have been prepared by chemical synthesis. The Rietveld analysis reveals that the “as-prepared” \( \alpha \)-Fe\(_2\)O\(_3\) powders is not completely stoichiometric, and significant oxygen vacancies are noticed in the \( \alpha \)-Fe\(_2\)O\(_3\) lattice. With increasing annealing temperature the lattice approaches towards the stoichiometric oxygen concentration. The “as-prepared” sample shows superparamagnetic behavior at the Mössbauer spectra whereas the annealed samples show both superparamagnetic and ferromagnetic behaviors. From Mössbauer spectra it has been observed that the nanocrystalline as-prepared sample shows enhanced IS, line width, and QS values compared to the annealed samples which may be due to the reduction of the electron density at the interfacial site. From UV-Vis absorption spectra it has been observed that the band gaps of the annealed samples are lower than the as-prepared samples and all samples belong to n-type semiconductors.

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