

Research Article

An Investigation into the Tunnel-Soil-Pipeline Interaction by In Situ Measured Settlements of the Pipelines

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Response of buried pipeline to tunnelling is of great concern in the subway construction. It is of paramount importance but difficult to estimate the influence of tunnelling on adjacent pipelines because of the complex tunnel-soil-pipeline interaction. The technique of in situ measured settlements of buried pipelines remains the standard approach for understanding this interaction and addressing the issue. The Huangzhuang station of the Beijing Subway is located in a densely populated area, with many buried pipelines in the close proximity; the shallow tunnelling method of pile-beam-arch (PBA method) was used to excavate the station tunnels; the shallow tunnelling of the station tunnels inevitably causes settlements of the ground surface and the buried pipelines. Direct monitoring of the pipelines by digging holes from the ground surface was performed during the station tunnel construction. In situ measured settlements of the ground surface and the buried pipelines caused by the subway construction were obtained. It is observed from the obtained results that the pipeline settlement development can be divided into four stages that are associated with different construction periods of the PBA method. Sharp increases in the pipeline settlement occurred in the specific stages (stages 2 and 4). It is concluded from comparisons between the pipeline settlement and the ground surface settlement that separation between steel or cast iron pipelines and the soil beneath occurs due to the tunnel construction. And the pipeline settlement is smaller than that of the ground surface. This finding has the practical implication that the ground surface can be monitored instead of the buried pipeline. Using this indirect pipeline monitoring, the pipeline safety can be conservatively evaluated. This study is an example for evaluating the shallow tunnelling-induced effects on adjacent buried pipelines and understanding the tunnel-soil-pipeline interaction under similar conditions.

1. Introduction

In recent years, the shallow tunnelling method has been widely used in subway construction in soft ground in China [1]. And the shallow tunnelling method of pile-beam-arch (PBA method) has been widely applied in the excavation of subway stations in Beijing [2]. Subway tunnel construction inevitably induces ground movements, which, if uncontrolled, can cause excessive deformations and damage to existing buried pipelines. Such situations are very common, particularly when building tunnels in densely populated areas. Thus, precautions are required to reduce the relevant risks and possible adverse effects on nearby buried pipelines, and response of the buried pipelines to neighbouring tunnelling is of great concern.

The safety of buried pipelines affected by adjacent tunnelling activities has been a main concern in underground space utilization, and many relevant studies have been conducted in recent decades using theoretical analysis and/or model testing. The green field displacement profiles determined using the Winkler-type models were formulated to address this problem (e.g., Attewell et al. [3], Bracegirdle et al. [4], Wang et al. [5], Yu et al. [6], and Ieronymaki and Whittle [7]). Furthermore, more complex elastic or elastoplastic continuum solutions were given for the problem of tunnelling effects on existing pipelines (e.g., Klar et al. [8–10] and Vorster et al. [11]). A series of centrifuge tests were undertaken to understand the soil-pipe interaction and investigate effects of tunnelling on buried pipelines (e.g.,

Vorster et al. [12], Marshall et al. [13], and Shi et al. [14, 15]). Capable of analysing problems over complicated domains and approximating the complex tunnel-soil-pipeline interaction, numerical methods (such as the finite element method and the finite difference method) were widely used to model tunnelling effect on buried pipelines (e.g., Hunter [16], Wang et al. [17], Zhang et al. [18, 19], Z. Zhang and M. Zhang [20], Wham et al. [21], Shi et al. [22], and Shi et al. [23]). Analytical solution of pipelines subjected to differential ground movement that were normally used by engineers in design office as an initial design step was presented (e.g., Trifonov and Cherniy [24], Karamitros et al. [25], Kouretzis et al. [26], Saiyar et al. [27], Ni and Mangalathu [28], and Ni et al. [29]). To better understand the tunnel-soil-pipe interaction, both centrifuge tests and numerical modelling were performed to investigate the effects of tunnelling on existing buried pipelines (e.g., Ma et al. [30]). Moreover, Son [31] developed a simplified numerical approach to investigate the effects of microtunnelling on buried pipelines parametrically and concluded that the response of buried pipes to microtunnelling-induced ground settlements highly depends on the soil-pipe interaction, including the separation and slippage of pipe from soil, along with the effects of the investigated parameters (pipe stiffness, ground loss, and pipe location). Zhang et al. [32] developed a fuzzy Bayesian network-based approach for safety risk analysis of tunnel-induced pipeline damage and presented a case concerning the safety analysis of underground buried pipelines adjacent to the construction of the Wuhan Yangtze River Tunnel to demonstrate the feasibility of the proposed approach and its application potential.

However, the pipeline is assumed to follow the estimated green field settlement profile without taking account of the pipeline stiffness, resulting in an overestimation of the bending moments and even mistakes in some cases. Beam-on-spring analysis uses empirical soil springs to simplify the interaction between the pipe and the soil. However, all empirical soil reaction models were developed for rigid pipes, and calculations using empirical springs can result in very conservative estimation for flexible pipes. In addition, empirical springs can provide reasonable calculations for pipelines subjected to ground deformation in the horizontal plane, but not in the vertical plane. When facing the problem of the settlement of buried pipeline caused by subway station construction, model tests can only be used to study limited interaction features and sometimes are not realistic because of the lack of accounting of some basic factors such as pipeline age and joint. And it is almost impossible to completely duplicate the complicated excavation process of a subway station in the model test. The numerical methods can rigorously consider the tunnel-soil-pipe interaction and the excavation process [33]. However, due to the difficulty in the selection of the model parameters and the constitutive equations of soils, a numerical model needs to be compared with the true behaviours of pipelines or model test results and calibrated before credible calculation results can be obtained. In particular, the physical and mechanical parameters of a buried pipeline vary with its service time; such parameters are difficult to model in numerical methods.

Field observations remain the more reliable approach for understanding the interaction behaviour between buried pipelines and construction of tunnels.

In situ measured settlements of the buried pipelines caused by the tunnels construction of the Beijing subway Huangzhuang station are studied herein. The Huangzhuang station is located at a densely built area. At the construction site of the station, there exist many buried pipelines (e.g., for water, sewage, and gas transportations). Although most pipelines were dismantled and moved before the station construction, a few pipelines remained in place unchanged. The station tunnel construction would inevitably cause settlements of the above existing pipelines. The pipeline settlements and the ground surface settlement were monitored during the tunnel construction, thereby guaranteeing an information-oriented construction. The subway station tunnel construction was completed as scheduled and without any interruption of the operation of the buried pipelines.

2. Huangzhuang Station Tunnel Construction

As shown in Figure 1, Huangzhuang station, situated at the busy intersection of Zhongguancun Street and Zhichulu Street, is a transfer station between Line 10 and Line 4 of the Beijing subway. The Line 10 part of the station, 156.9 m in length, is a triple-arch-double-deck tunnel with the excavation size of $26.06 \text{ m} \times 19.07 \text{ m}$ and the cover depth to the middle crown of 5.7–6.5 m. The Line 4 part of the station, 216.6 m in length, is also a triple-arch-double-deck tunnel on the two sides with the excavation size of $26.42 \text{ m} \times 16.844 \text{ m}$ and the cover depth to the middle crown of 7.3–7.5 m; however, the middle part is a triple-arch-single-deck tunnel (the transfer section) with the size of $24.06 \text{ m} \times 11.45 \text{ m}$ and the cover depth of 12.5–12.6 m.

Fifty-six pipelines were identified near the station, thirty of which were in the construction influence area. The excavation area is mainly in silty clay, silt and silty clay laminae, gravel and medium-coarse sand laminae, fine sand and embedded gravel, and medium-coarse sand and gravel embedded in clayey silt, as shown in Figure 1. For physical and mechanical properties of the involved typical soils, refer Table 1. Because the ground water is approximately 14.5 m underneath the surface, dewatering was necessary before and during the construction.

On account of the heavy surface traffic, a shallow tunnelling method, instead of the cut-and-cover approach, was used to excavate the station main body. The shallow tunnelling method adopted for construction of the double-deck tunnels of the station was termed as the PBA method. This method has been used in the past and is currently being widely used to construct station tunnels in Beijing and other cities of China. As illustrated in Figure 2, the main steps of the construction method used are as follows: (1) forepoling and grouting were used to reinforce ground, the four drifts were excavated with a sequence excavation method, and the initial support consisted of shotcrete and lattice girders; (2) the side piles were driven into ground, the middle steel columns were installed from within the top drifts, and the

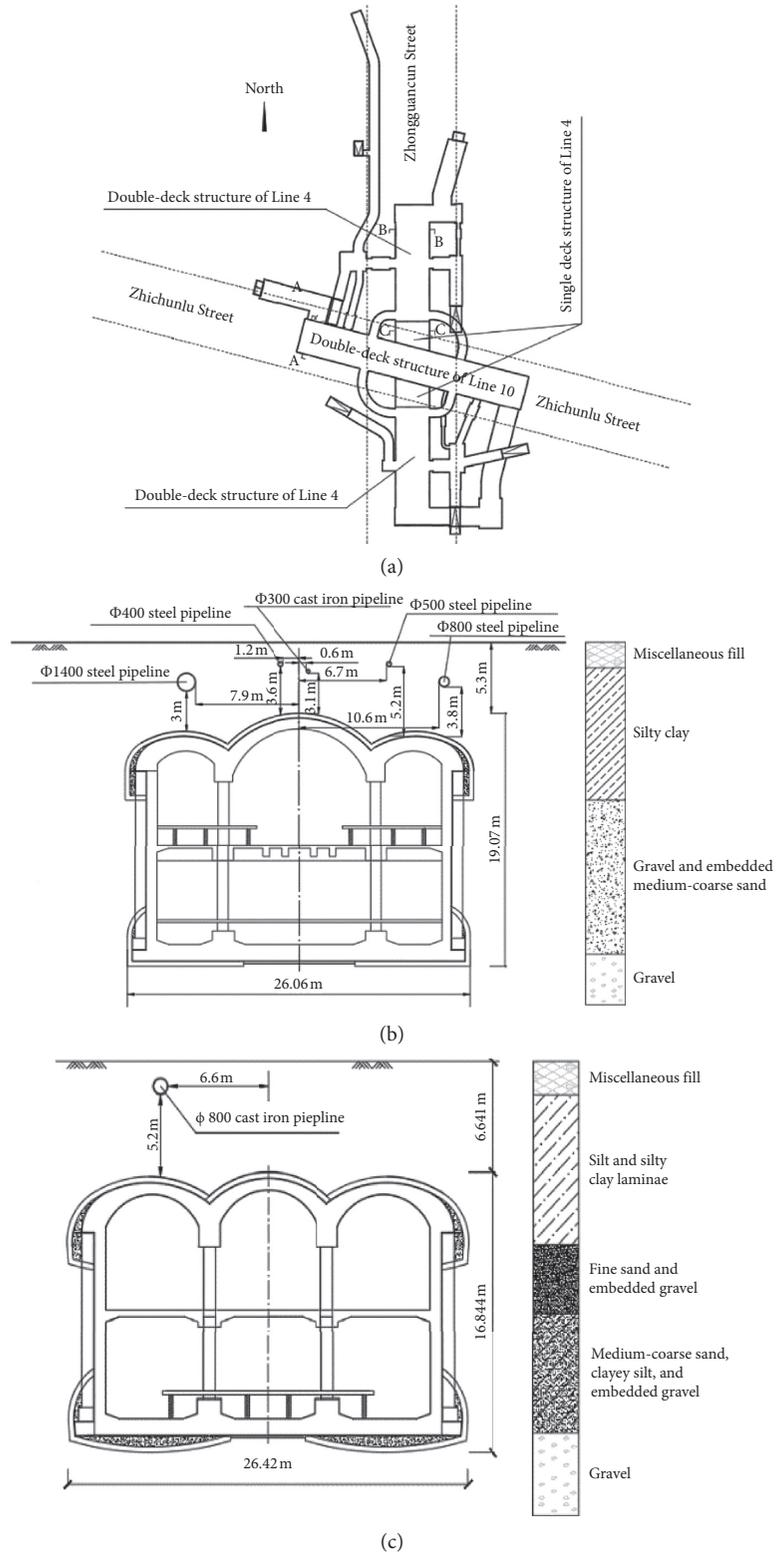


FIGURE 1: Continued.

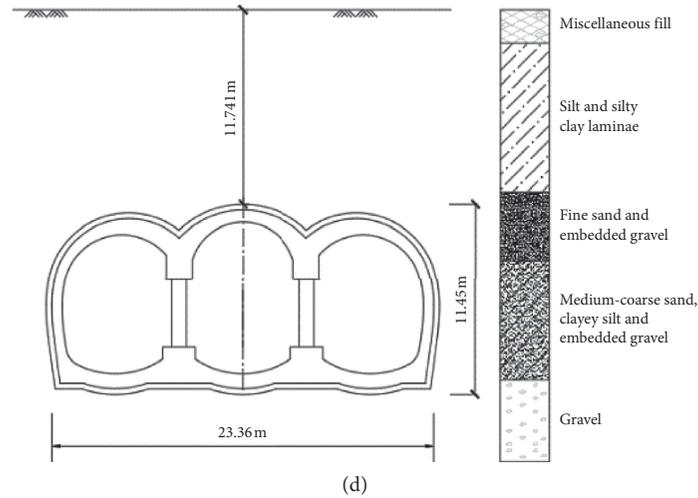


FIGURE 1: Layout of Huangzhuang station and the ground profile: (a) plane view; (b) section A-A; (c) section B-B; (d) section C-C.

TABLE 1: Physical and mechanical properties of the soils.

Items	Elastic modulus (MPa)	Poisson's ratio	Cohesion (kPa)	Friction angle (°)	Density (kg·m ⁻³)
Miscellaneous fill	7	0.32	20	14	1800
Silty clay	9	0.32	30	20	1900
Gravel and embedded medium-coarse sand	55	0.28	5	40	2150
Gravel	67	0.23	1	44	2150

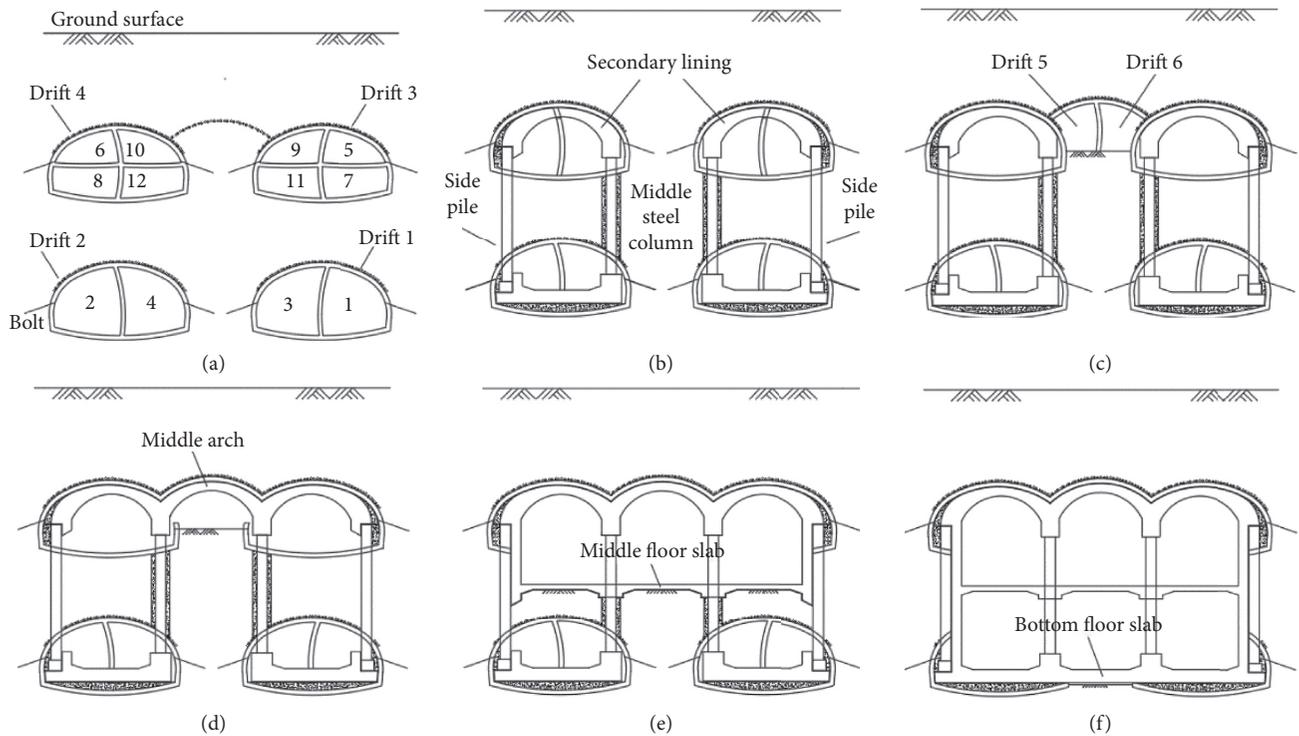


FIGURE 2: Main construction steps of the PBA method: (a) step 1; (b) step 2; (c) step 3; (d) step 4; (e) step 5; (f) step 6.

secondary linings were cast; (3) ground reinforcement was implemented with forepoling and grouting, the drift 5 and drift 6 were excavated, and the initial support composed of shotcrete and lattice girders was employed; (4) the central diaphragm was demolished, and the secondary lining of the middle arch was cast; (5) the upper part was excavated using a top-down method with shotcrete primary lining and casting secondary lining, and the middle floor slab was built with concrete casting; (6) the remaining part was excavated, and the bottom floor slab was constructed with in situ concrete lining.

3. Pipeline Monitoring

3.1. Monitoring Scheme. The geological and hydro-geological conditions pose serious risks to the shallow tunnelling work, possibly causing large settlements of the pipelines. Thus, mastering the settlement development in the construction was of vital importance for the pipeline safety. To guide the information-oriented construction process, monitoring of the buried pipelines in terms of settlements was performed during the construction. Diversion of most of the pipelines was performed in advance of the tunnelling works. Six pipelines were chosen, after deliberate consideration, to be monitored: four steel pipelines (ϕ 1400 and ϕ 800 for water supply and ϕ 400 and ϕ 500 for gas transportation) and one cast iron pipeline (ϕ 300 for water supply) in the longitudinal direction above Line 10 and one ϕ 800 cast iron water pipeline in the longitudinal direction above Line 4, as presented in Figure 3. The profiles of the six pipelines are given in Figure 1. For more detailed information of the monitored pipelines, refer Table 2.

For the pipeline lying below the road surface, a hole with a diameter of 800 mm was dug on the pipeline to directly monitor settlement of the pipeline, as illustrated in Figure 4(a), and the pipeline surface was exposed, as shown in Figure 4(b). A ϕ 50 steel pipe was placed into the hole and set on the pipeline, and the space in-between the hole and the pipe was filled with sand. A ϕ 25 steel bar was also placed into the ϕ 50 steel pipe, and the pipeline settlement was monitored by measuring settlement of the steel bar top end, as shown in Figure 4(c). The ϕ 50 steel pipe was tightly fixed on the monitored pipeline with adhesive, which guaranteed that the ϕ 50 steel bar was vertical throughout the monitoring process.

As shown in Figure 3, twenty-nine monitoring points were designed and installed for the six pipelines; however, some monitoring points were abandoned because of the surface traffic requirement and other reasons, and only 15 of them were kept. Even worse, the pipeline settlement monitoring lagged behind the station tunnel construction and the ground surface settlement. Ground surface settlement already occurred when starting the monitoring of the pipeline settlement. Pipeline settlement monitoring ended in the case of holing-through of the tunnels because the monitoring points were covered to restore the road surface at that time.

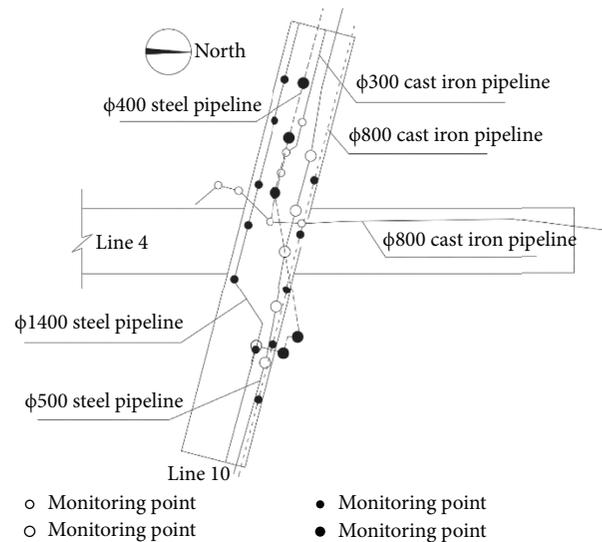


FIGURE 3: Plane view of the monitored pipelines.

3.2. Monitoring Results. Pipeline settlement monitoring lasted 322 days during the station tunnel construction, and settlement of the ground surface over the pipeline was also monitored in the meantime for comparison. After the tunnel construction was completed and the pipeline settlement became basically stable, the monitored results were regarded as the final settlements of the pipelines. The measured final settlements of the pipelines and the ground surface are shown in Table 3. A negative value in Table 3 denotes settlement.

Analysing the measured results, five construction cases were considered: case A: excavation face of the lower two drifts (drift 1 and drift 2) passing below the monitoring point; case B: excavation face of the upper two drifts (drift 3 and drift 4) passing below the monitoring point; case C: holing-through of the four drifts; case D: excavation face of the upper part of the tunnel passing below the monitoring point (corresponding to the step 4 presented in Figure 2(d)); and case E: holing-through of the tunnel and concreting of the bottom floor slab (corresponding to the step 6 presented in Figure 2(f)). Thus, the development of the tunnel construction induced pipeline settlements can be divided into four stages: (1) before case A (stage 1); (2) between case A and case C (stage 2); (3) between case C and case D (stage 3); and (4) between case D and case E (stage 4).

3.2.1. Measured Results of the ϕ 1400 Steel Pipeline for the Water Supply. The plane view of the ϕ 1400 steel pipeline orientation relative to the tunnel is presented in Figure 5. Six monitoring points were installed for this pipeline: WS14-1, WS14-2, WS14-3, WS14-4, WS14-5, and WS14-6. The monitoring point WS14-6 was abandoned during the construction, and the other five points were kept and used.

The measured results of the pipeline settlement at the five points and of the ground surface settlement are given in Figure 6. Figure 6(a) shows the development of the pipeline settlement over the construction time in terms of weeks;

TABLE 2: Detailed information of the monitored pipelines.

No.	Type	Material	Diameter (mm)	Cover depth (m)	Wall thickness (mm)	Joint	Section length (m)	Installation time (s)
1	Water	Steel	1400	2.26	12	Weld	6	1970
2	Water	Cast iron	300	2	8	Socket	5	1980
3	Water	Steel	800	2.55	5	Weld	6	1950
4	Gas	Steel	400	1.41	5	Weld	6	1980
5	Gas	Steel	500	1.41	14.5	Weld	9	1980
6	Water	Cast iron	800	1.5	18	Socket	5	1960

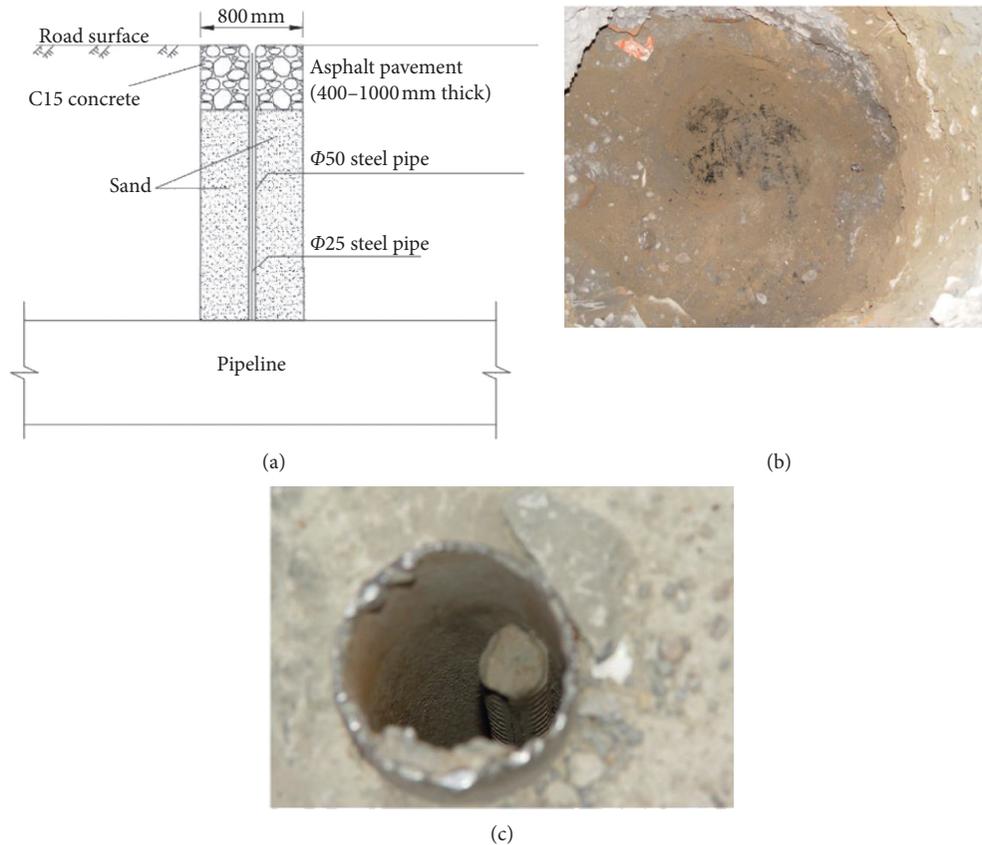


FIGURE 4: Pipeline settlement monitoring point: (a) installation of pipeline settlement monitoring point; (b) exposed pipeline surface; (c) the steel bar end at the road surface.

Figures 6(b)–6(f) provide both the pipeline settlement at the different monitoring points and the surface settlement over the pipeline. Cases A–E are also marked in Figures 6(b)–6(f) to clearly display the construction stages.

The Line 10 tunnel excavation was performed from both ends to the centre, and the pipeline settlement monitoring at the different monitoring points was delayed but began at almost the same time, resulting in varied settlement amounts that were not measured and the different final settlements at the different measuring points, as shown in Figure 6(a). The measured maximum settlement is 39.1 mm at the point WS14-5.

As shown in Figures 6(b)–6(f), the pipeline settlement monitoring lagged behind the surface monitoring and the tunnel construction because of the delay for the pipeline monitoring point installation, and some pipeline settlements were not measured. The varied increase rate in the different

construction stages of the pipeline settlement is clearly displayed in Figures 6(b)–6(f) despite some pipeline settlement data being lost.

The pipeline settlement can be divided into four stages: (1) stage 1—initial slow increase when excavating the below two drifts; (2) stage 2—rapid increase when excavating the above two drifts until holing-through of the four drifts; (3) stage 3—remaining almost stable when excavating the upper part of the tunnel; and (4) stage 4—small increase when excavating the remaining part of the tunnel. This four-stage development trend is true of the ground surface settlement.

The initially monitored values of the pipeline settlement and the surface settlement approach zero when the excavation face is ahead and far from the monitoring point. As shown in Figures 6(e) and 6(f) and Table 3, when beginning to measure settlements at the points WS14-4 and WS14-5, the measured face settlements over the two points are

TABLE 3: Measured final settlements of the pipelines and the ground surface.

Items	Pipeline		Ground surface over pipeline		
	No. of monitoring point	Settlement (mm)	Final settlement (mm)	Settlement before measuring pipeline settlement (mm)	Concurrent surface settlement (mm)
φ 1400 steel water pipeline	WS14-1	-13.8	-53.5	-31.1	-22.4
	WS14-2	-34.2	-65.0	-29.5	-35.5
	WS14-3	-33.6	-65.5	-10.2	-55.3
	WS14-4	-31.4	-59.0	-5.9	-53.1
	WS14-5	-39.1	-58.2	-3.4	-54.8
φ 300 cast iron water pipeline	WI3-1	-37.6	-71.3	-31.7	-39.6
	WI3-2	-42.5	-74.5	-22.4	-52.1
	WI3-3	-44.6	-56.8	-6.0	-50.8
φ 800 steel water pipeline	WS8-3	-35.1	-59.8	-3.6	-56.2
φ 400 steel gas pipeline	GS4-1	-32.7	-59.4	-29.0	-30.4
	GS4-2	-46.0	-74.5	-22.4	-52.1
	GS4-3	-32.9	-61.1	-9.6	-51.5
φ 500 steel gas pipeline	GS5-1	-44.6	-73.9	-28.9	-45
φ 800 cast iron water pipeline	WI8-4	-30.6	—	—	—
	WI8-3	-47.5	—	—	—

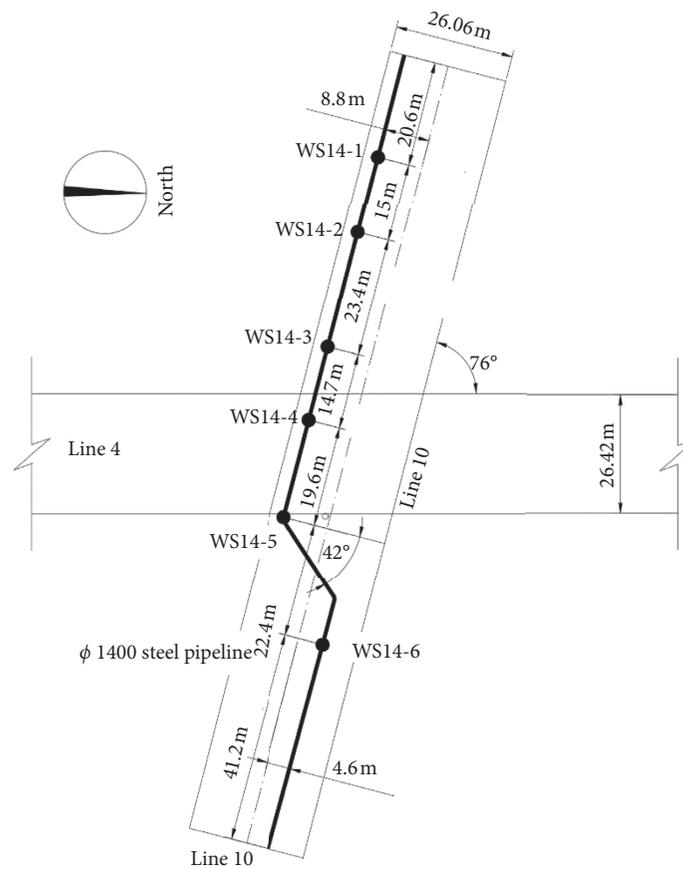


FIGURE 5: Monitoring point layout of the φ 1400 steel water pipeline.

-5.9 mm and -3.4 mm, respectively, which are smaller than the settlements of other points. Thus, the recorded results at the two points are closer to reality than those at other points. Taking the readings at WS14-4 and WS14-5 as examples, the

variations in the pipeline and the surface settlements with the construction time are studied.

As shown in Figures 6(e) and 6(f), the pipeline settlement and the surface settlement increased at almost the same

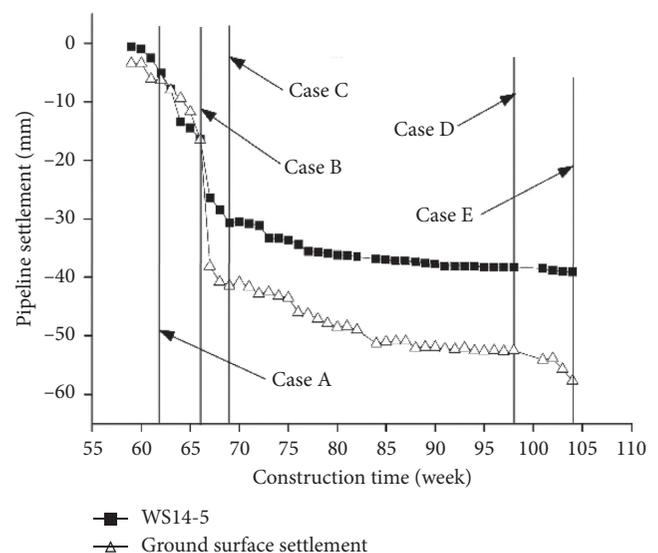
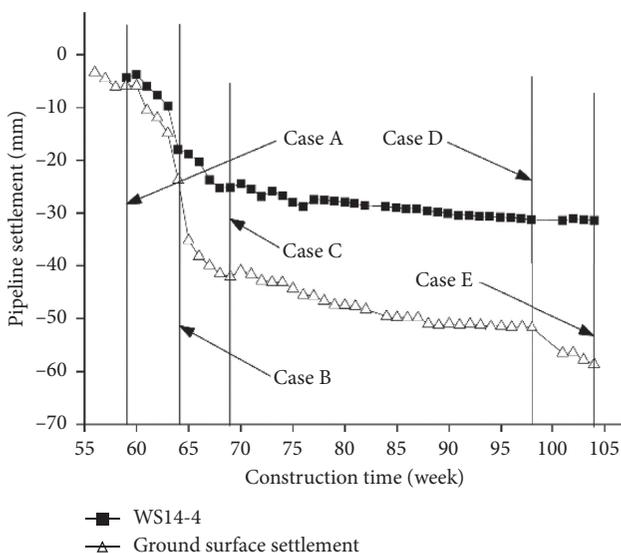
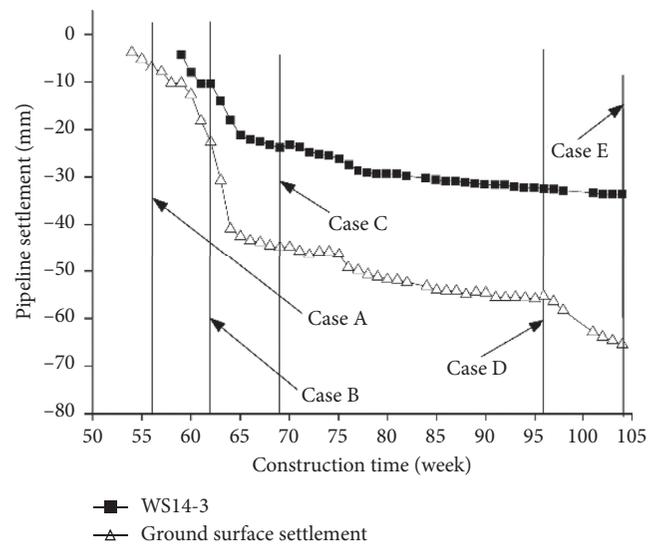
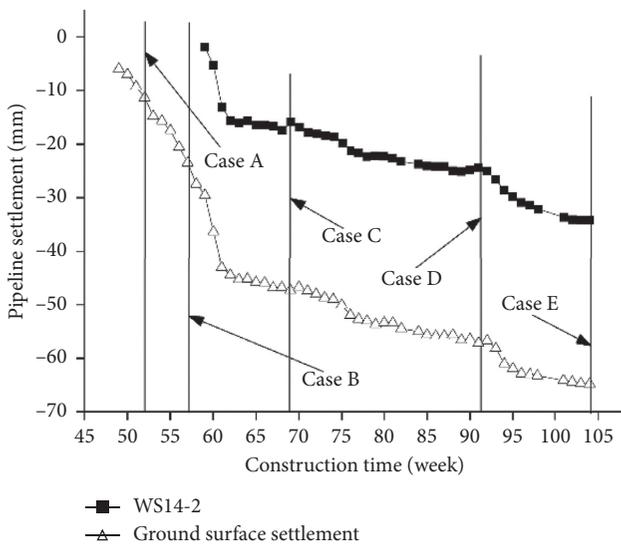
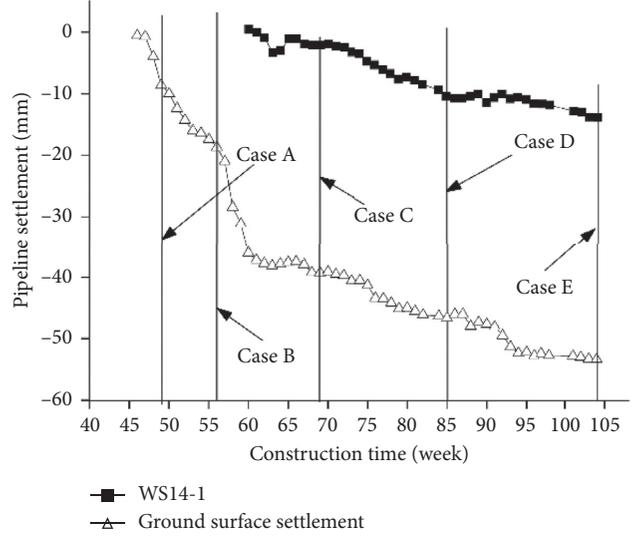
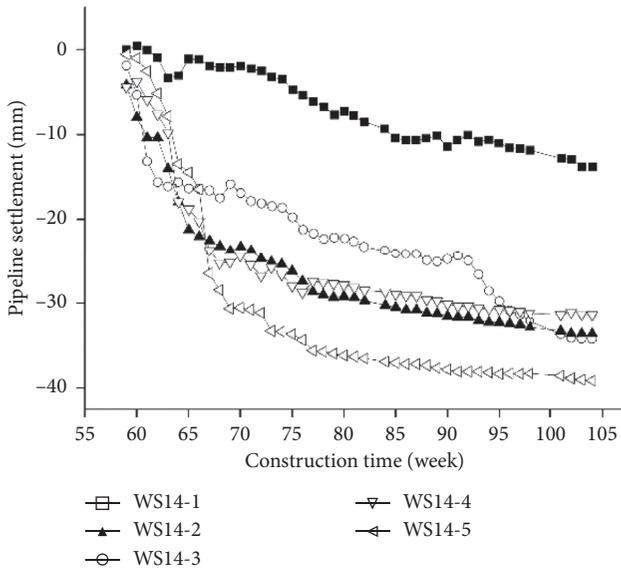


FIGURE 6: Variations in the settlements of the ϕ 1400 steel water pipeline and the ground surface during the construction period: (a) measured pipeline settlement at five monitoring points; (b) settlements as WS14-1 and surface; (c) settlements as WS14-2 and surface; (d) settlements as WS14-3 and surface; (e) settlements as WS14-4 and surface; (f) settlements as WS14-5 and surface.

small rate at the beginning of the tunnel construction and continued to increase until the beginning of excavation of the above two drifts. With the sustained excavation of the above two drifts, a large difference resulted between the ground face settlement and the pipeline settlement. When holing-through the four drifts (drifts 1–4), the differences reached 20.6 mm and 14.3 mm at WS14-4 and WS14-5, respectively. This trend intensified with the excavation of the remaining part, resulting in the final differences of 27.3 mm and 18.6 mm for WS14-4 and WS14-5, respectively. If a pipeline follows the green field movement, its settlement or concurrent settlement must be larger than the ground surface settlement; however, vice versa is found in the measured results, as listed in Table 3, leading to the conclusion that separation between the pipeline and the surrounding soil must exist.

3.2.2. Measured Results of the ϕ 800 Steel Pipeline for the Water Supply. As shown in Figure 7, five monitoring points were arranged along the ϕ 800 steel water pipeline, but only the point of WS8-3 was kept and used during the construction. The variations in settlements of the ϕ 800 steel water pipeline and the above ground surface with the construction time in terms of weeks are presented in Figure 8.

When initially monitoring the pipeline settlement, the above ground surface settlement was approximately 3.6 mm, and the occurred pipeline settlement was negligible at that time.

The measured data at WS8-3, shown in Figure 8, display the variations in the pipeline settlements with the construction time; these variations follow a law of four-stage development. Pipeline settlement achieved the rapid increase in stages 2 and 4, whereas the increase in pipeline settlement was small or even approached zero during stages 1 and 3.

The rapid increases in the pipeline settlement and the surrounding soil settlement cause a swift separation of the pipeline from its soil beneath, resulting in a difference between the pipeline settlement and the above ground surface settlement. The difference of approximately 16 mm for Δ_1 in Figure 8 remained almost unchanged during excavating the remaining part of the side drift and reached approximately 24 mm when finishing the excavation of the tunnel. The actual separation, Δ_2 in Figure 8, should be larger than Δ_1 . In Figure 8, the dashed line represents the inferred settlement of the soil beneath the pipeline.

3.2.3. Measured Results of the ϕ 300 Cast Iron Pipeline for the Water Supply. As presented in Figure 9, three monitoring points denoted as WI3-1, WI3-2, and WI3-3 were installed on the ϕ 300 cast iron pipeline for the water supply. All these three points were kept and used in the construction.

The measured data of the ϕ 300 cast iron pipeline are listed in Figure 10. This pipeline is approximately parallel to and over the centreline of the Line 10 tunnel. Although delayed monitoring exists at the three points of WI3-1, WI3-

2, and WI3-3, four stages of the pipeline settlement development can be found. The recorded data at the three points displayed more or less the same development law if the delayed monitoring is considered. The separation of the pipeline from its soil beneath can also be concluded, and the difference between the pipeline settlement and the above ground surface settlement is approximately 22 mm. As shown in Figure 10(d), small increase in settlement at WI 3-3 was recorded with the excavation of the lower section, possibly because of the improved ground.

3.2.4. Measured Results of the ϕ 800 Cast Iron Pipeline for the Water Supply. As given in Figure 11, four monitoring points were arranged along the ϕ 800 cast iron pipeline for the water supply; however, only two of them played their roles: WI8-3 and WI8-4. Because of the above ground face monitoring point far away from the two pipeline monitoring points, only the recorded results of the pipeline settlement are given in Figure 12.

The point of WI8-4 in the north of the Line 10 tunnel was mainly under the influence of excavation of the four drifts; the point of WI8-3 in the middle of the Line 10 tunnel was mostly affected by the construction of the middle drift.

Before excavating the above two drifts, the measured results at WI8-3 were larger than those at WI8-4. With the sustained advance of the above two drifts, the settlements at WI8-4 increased at a higher rate. After holing-through the four drifts, the settlements at WI8-4 exceeded those at WI8-3. The trend continued; however, the settlements at WI8-4 experienced a rapid increase with the excavation of the middle drift.

Similar to the above situation, the pipeline settlements at the two points displayed more or less the same trend of the four-stage development.

3.2.5. Measured Results of the ϕ 400 Steel Pipeline for Gas Transportation. The designed settlement monitoring points of the ϕ 400 steel pipeline for gas transportation are shown in Figure 13. Six points were arranged initially, but only three of them were employed to monitor the pipeline settlement. The three points are GS4-1, GS4-2, and GS4-3.

The ϕ 400 steel gas pipeline lying approximately in the middle of the Line 10 tunnel was mostly affected by excavating the middle drift. The measured settlements at the three monitoring points are listed in Figure 14 together with the recorded above ground surface settlements. Similar pipeline settlement variations with the construction time can be found. The four-stage development law is also true of the ϕ 400 steel gas pipeline.

After holing-through the four drifts, the difference between the surface settlement and the pipeline settlement at GS4-1 and GS4-2 was approximately 6 mm and reached 28 mm with the completion of the tunnel excavation. The recorded settlement at GS4-3 changed little over the period of excavating the middle drift; this behaviour is perhaps related with the local geology.

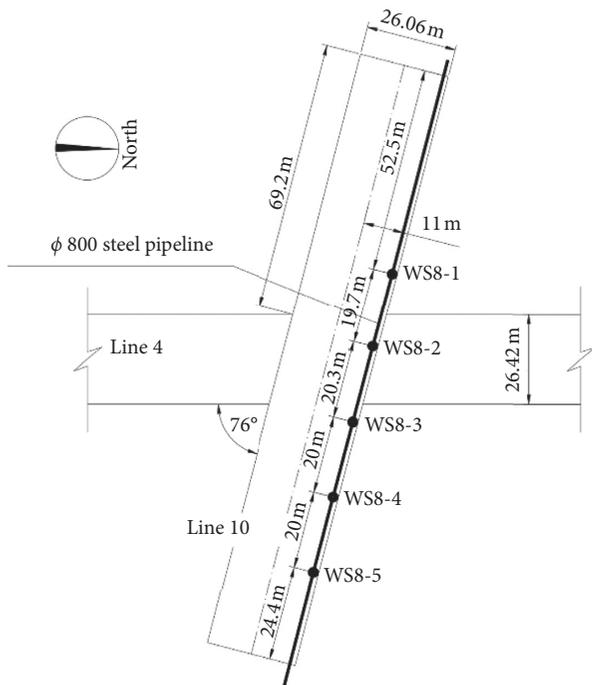


FIGURE 7: Monitoring point layout of the φ 800 steel water pipeline.

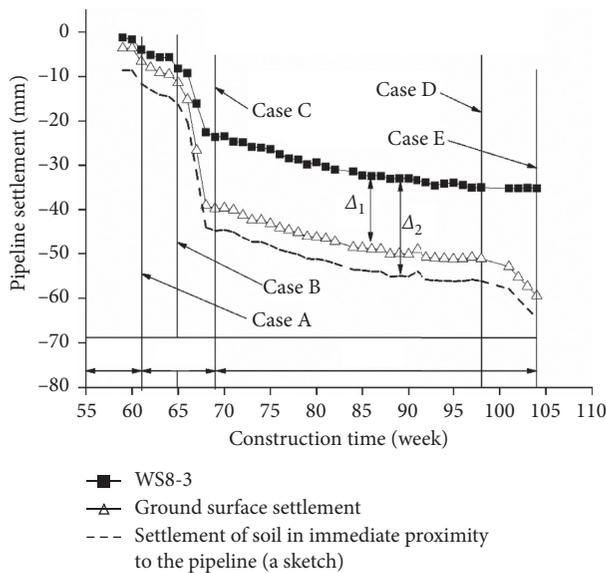


FIGURE 8: Pipeline settlement, ground surface settlement, and inferred settlement of the soil beneath the pipeline.

3.2.6. *Measured Results of the φ 500 Steel Pipeline for Gas Transportation.* As shown in Figure 15, five monitoring points were installed for the φ 500 steel pipeline for gas transportation; however, only one point of GS5-1 was kept and used in the construction.

The φ 500 steel gas pipeline, located in the north of the Line 10 tunnel, was mostly affected by excavating the four drifts. Variations in the pipeline settlement at GS5-1 and the above surface settlement with the construction time are displayed in Figure 16. Similar to the above discussion, the pipeline settlement underwent three stages of

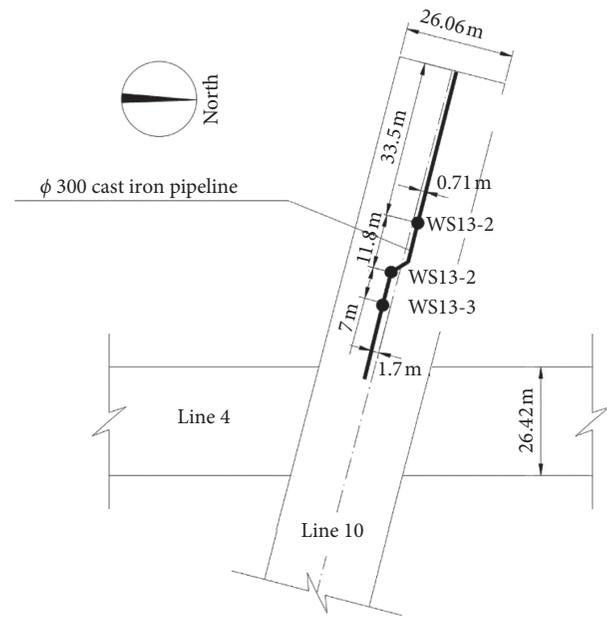


FIGURE 9: Monitoring point layout of the φ 300 cast iron water pipeline.

development, and separation of the pipeline from its soil beneath occurred.

4. Discussion

4.1. *Pipeline Settlement Development with the Tunnel Construction.* The buried pipelines were affected by the soil settlement caused by the station tunnel construction. The pipeline settlement developed with the consecutive construction steps. The increase in pipeline settlement in different construction steps varied. The pipeline monitoring, though delayed, clearly displayed the varied increase over the different construction periods.

Referring to Figures 6, 8, 10, 12, 14, and 16, the pipeline settlement development occurred in four stages: (1) stage 1, stage 2, stage 3, and stage 4. Stage 1 refers to the period of excavating the below two drifts (drift 1 and drift 2); in this stage, the settlement increase is not fast. Stage 2 denotes the period from the excavation of the above two drifts (drift 3 and drift 4) to holing-through of the four drifts; in this stage, a sharp increase in pipeline settlement occurs. Stage 3 is defined as the period of excavating the upper part of the station tunnel under the protection of the top arched support; in this stage, the pipeline settlement increase is slow. Stage 4 is the time spent on constructing the remaining part; in this stage, some increase in pipeline settlement occurs at the beginning and then tends to be stable. This four-stage development law is also true of the ground surface settlement.

4.2. *Pipe-Soil Separation.* Determining how to tackle the pipe-soil interaction remains a critical task when evaluating the effects of the tunnelling-induced ground movements on the buried pipelines. The pipe-soil interaction is complex

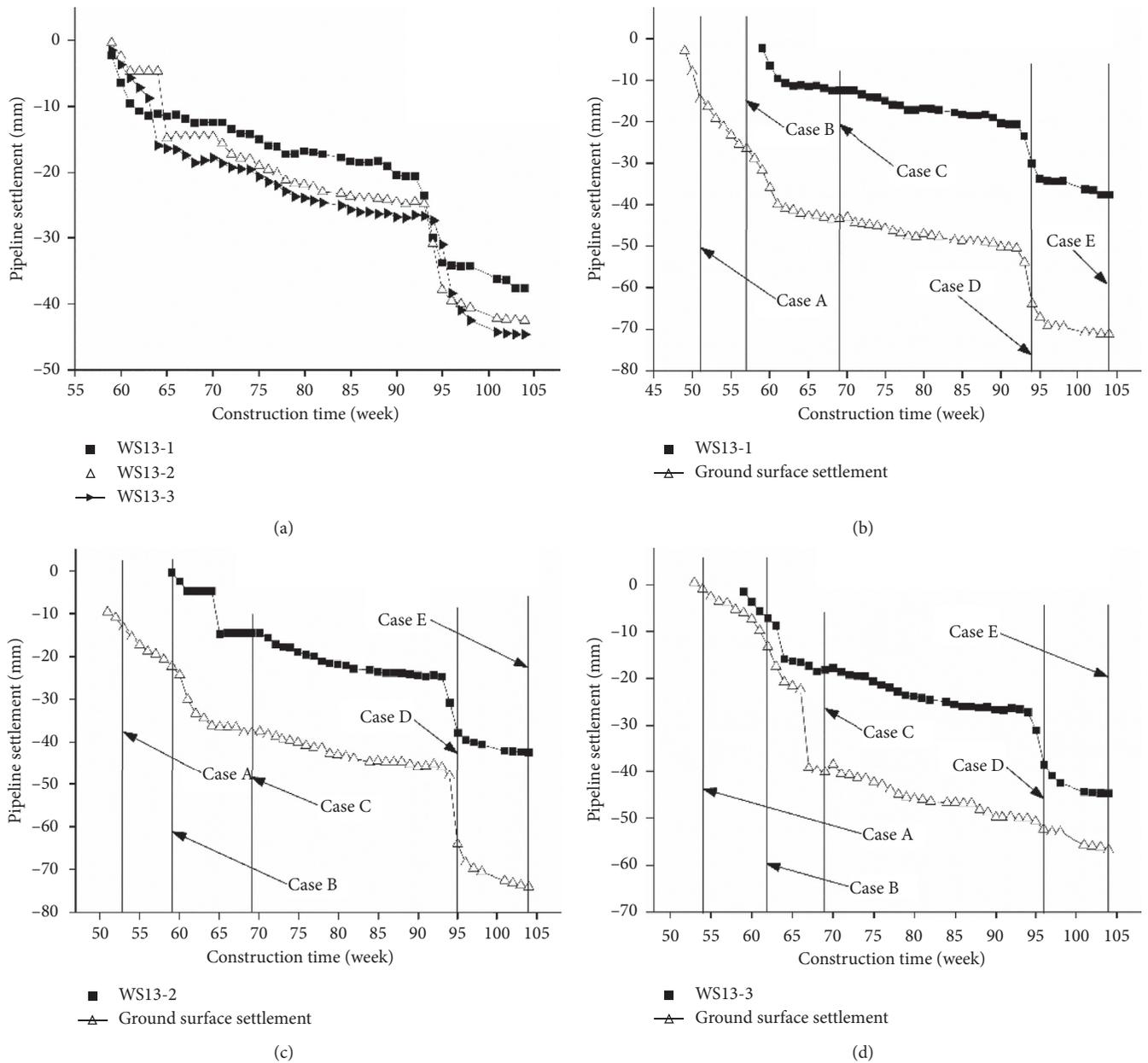


FIGURE 10: Variations in the settlements of the ϕ 300 cast iron pipeline and the ground surface with the construction time: (a) measured pipeline settlement at five monitoring points; (b) settlements at W13-1 and surface; (c) settlements at W13-2 and surface; (d) settlements at W13-3 and surface.

and influenced by many factors, such as the pipe diameter, the pipe material, the pipe burial depth, and the relative pipe-soil stiffness. The easy-to-use assumption that the pipeline is always in contact with the soil is usually adopted in analytical methods, such as Winkler-based methods (e.g., Attewell et al. [3], Wang et al. [5], and Marshall et al. [13]) and continuum methods (e.g., Klar et al. [8–10] and Vorster et al. [11]). If a pipeline is always in contact with the soil and follows the soil displacement, then its settlement must exceed the overground surface settlement for the settlement propagates upward in the case of a tunnel excavation below the pipeline. However, the in situ measured settlements of the pipelines and the ground surface do not

satisfy the assumption. Although the pipeline settlement being always less than the ground surface settlement measured at the same time may be attributed to the delayed pipeline settlement monitoring, the concurrent pipeline settlement is always less than the ground surface settlement, as shown in Table 3. This finding can account rationally for the separation of the pipeline from the soil beneath.

From the details of the pipelines listed in Table 2, the pipes (steel or cast iron in material and 300–1400 mm in diameter) are more or less rigid. The almost rigid pipelines are liable to resist the above distributed loads imposed through the settled soil when tunnelling-induced

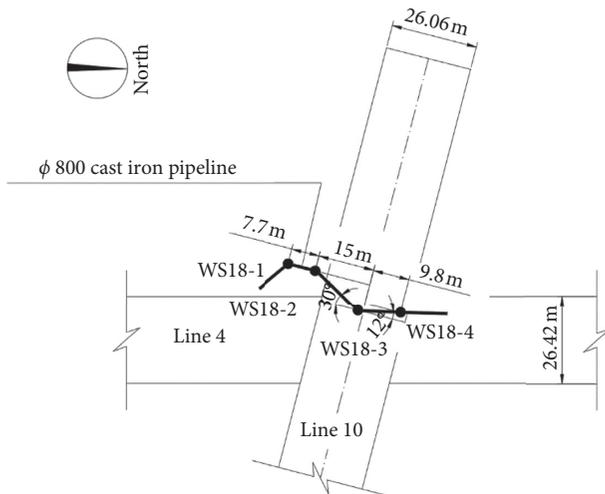


FIGURE 11: Monitoring point layout of the ϕ 800 cast iron water pipeline.

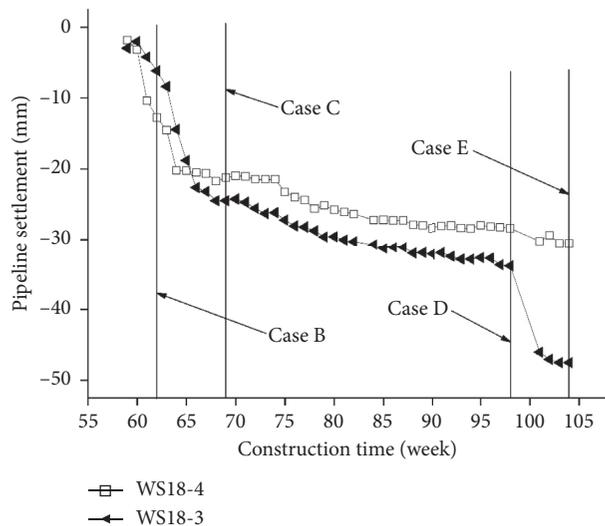


FIGURE 12: Variation in settlements of the ϕ 800 water cast iron pipe with construction time.

settlements occur in the soil surrounding the existing pipelines, causing separation of the pipelines from the soil beneath.

Because of the difficulty in measuring separation between the pipeline and its beneath soil, the difference between the concurrent ground surface settlement and the recorded pipeline settlement, listed in Table 3, can be regarded as an estimator of the separation amount. The larger the difference, the larger the separation amount. Note that the positive difference at GS4-1 was discarded; this difference is perhaps related with the local soil and the pipeline conditions.

The variations in the calculated settlement difference with the pipe diameter and the pipe burial depth are plotted in Figure 17. The data points in Figure 17 reveal that, generally speaking, the larger the pipe diameter and the pipe burial depth, the larger the resistance to the overlying soil of

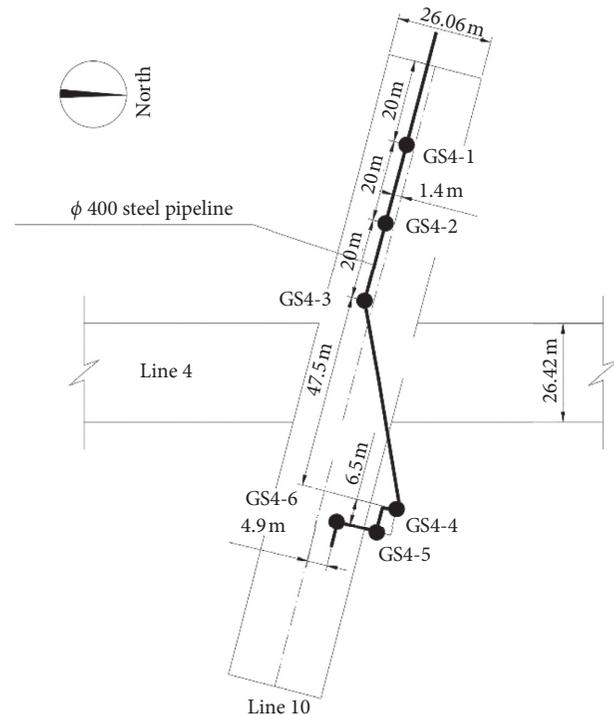
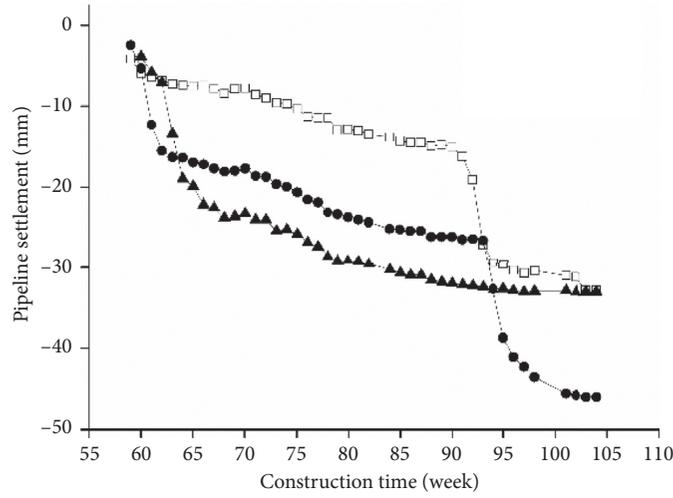


FIGURE 13: Monitoring point layout of the ϕ 400 steel gas pipeline.

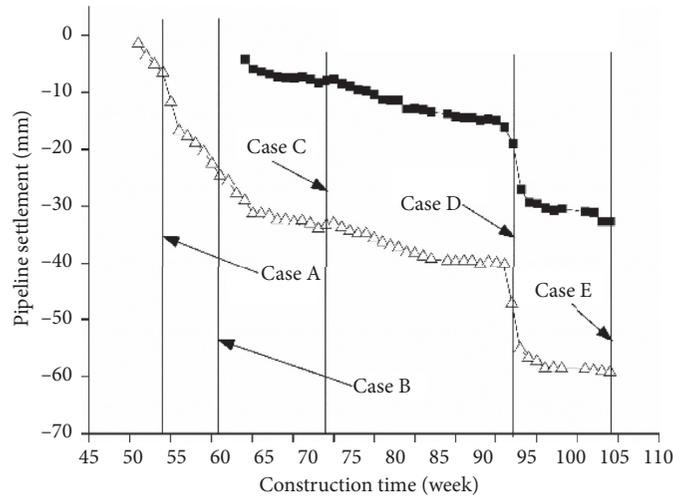
the pipeline. Besides the pipe diameter and burial depth, the calculated settlement of the pipeline varies with many other factors, such as soil type and moisture, pipe thickness, and pipe joint stiffness. But generally speaking, despite some anomalies, the calculated settlement decreases with the increasing the pipe diameter and burial depth, as plotted in Figure 17. When a pipe is buried at a shallow depth, a gap can be formed easily when it is subjected to differential ground motion. This is called the bridging effect. At a greater depth, the pipe deformation will more conform to the soil deformation. Thus, for steel or cast iron pipes with diameters more than 400 mm and burial depth more than 1.8 m, the separation of the pipeline from its soil beneath almost surely exists. When modelling tunnelling influences on these types of pipelines, the use of a deformation compatibility at the pipe-soil interface should be well evaluated; otherwise, overestimation of the pipeline settlement and bending moment will be made. Therefore, rather than using the theoretical method directly, it would be a better assessment of the response of the buried pipelines to consider the soil-pipe interaction in more realistic conditions of soil-pipe separation.

4.3. Indirect Pipeline Monitoring. Monitoring buried pipelines is a demanding and painstaking task because excavating the road surface to expose pipeline surface is not allowed in uttermost cases in urban areas according to the demand for maintaining surface traffic. Of course, the excavation work itself in the particular circumstances limits the use of the direct monitoring of pipeline settlement. For large-diameter and deeply buried pipelines, the above



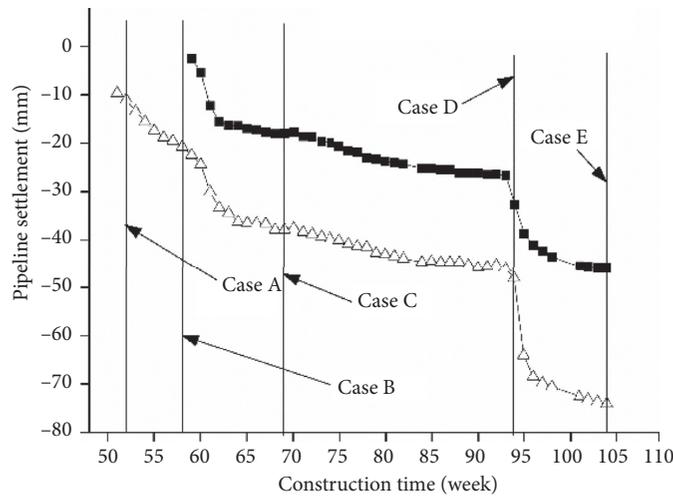
- GS4-1
- GS4-2
- ▲ GS4-3

(a)



- GS4-1
- △ Ground surface settlement

(b)



- GS4-2
- △ Ground surface settlement

(c)

FIGURE 14: Continued.

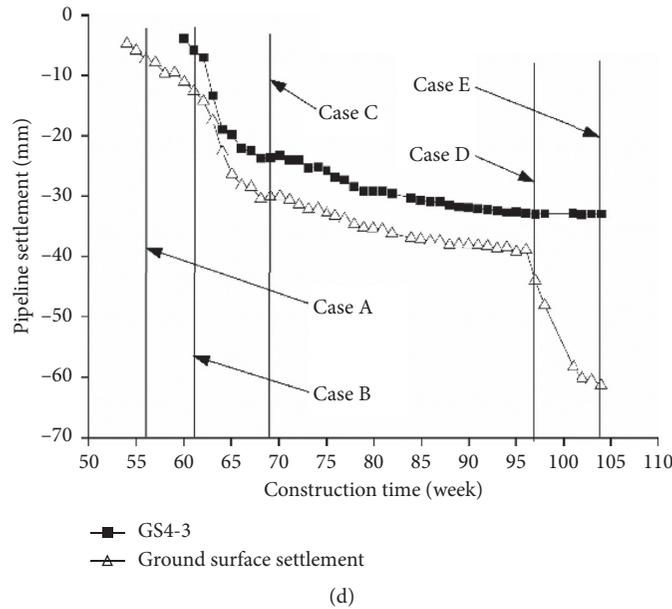


FIGURE 14: Variations in the settlements of the pipeline and the above ground surface with the construction time: (a) measured pipeline settlement at three monitoring points; (b) settlements at GS4-1 and surface; (c) settlements at GS4-2 and surface; (d) settlements at GS4-3 and surface.

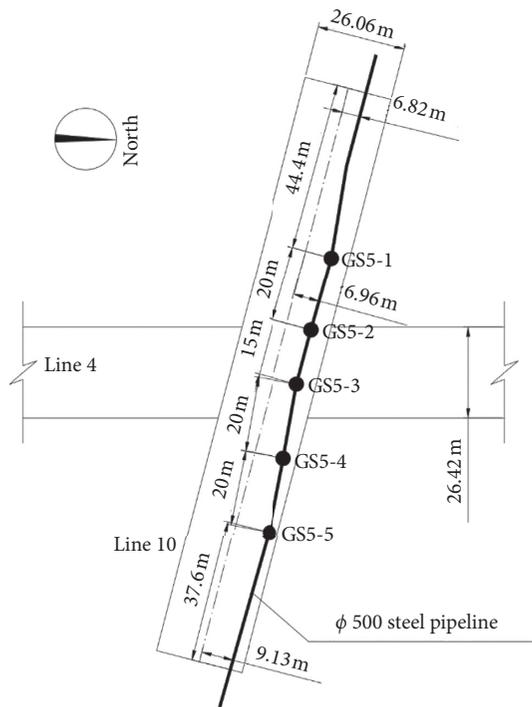


FIGURE 15: Monitoring point layout of the ϕ 500 steel gas pipeline.

finding that the pipeline will be separated from the soil beneath has a practical implication because the surface settlement will exceed the pipeline settlement and can be taken as an estimator of the pipeline settlement. In that case, the ground surface settlements are monitored instead of the pipeline settlements. Because the monitored results are larger than the pipeline settlements, the pipeline safety can

be conservatively evaluated. This indirect pipeline monitoring truly saves time and decreases the cost; most important of all, this monitoring has negligible disruption of the surface traffic, representing a highly efficient and low-cost solution.

4.4. Allowable Deformations of Buried Pipelines. The safety of the buried pipelines as affected by adjacent tunnelling activities has been a main concern in ground space utilization, and establishing the pipeline deformation criteria to restrict the induced deformations of the existing pipelines is of paramount importance to guarantee the pipeline safety in construction. However, an essential feature, as far as allowable deformations of buried pipelines are concerned, is that the risk of a pipeline failure must be set in the context of overall pipeline reliability from all causes. Allowable deformations of the buried pipelines depend on a variety of issues, such as pipe material, joint configuration, pipeline age, pipeline function (e.g., gas or water), and loading history. In addition to the circumferential limits, initial conditions of the buried pipelines should also be taken into account to decide the allowable deformations. The tolerances of buried pipelines to tunnelling-induced ground movements are influenced by so many factors, few of which the tunnel designer has knowledge of because of the pipeline long history and other social reasons. No comprehensive criteria exist for relating construction-induced soil displacements with the safety and service of utilities. Under these circumstances, attempting to establish empirical criteria is reasonable, irrespective of the complex tunnel-soil-pipe interaction and the many perplexing influencing factors.

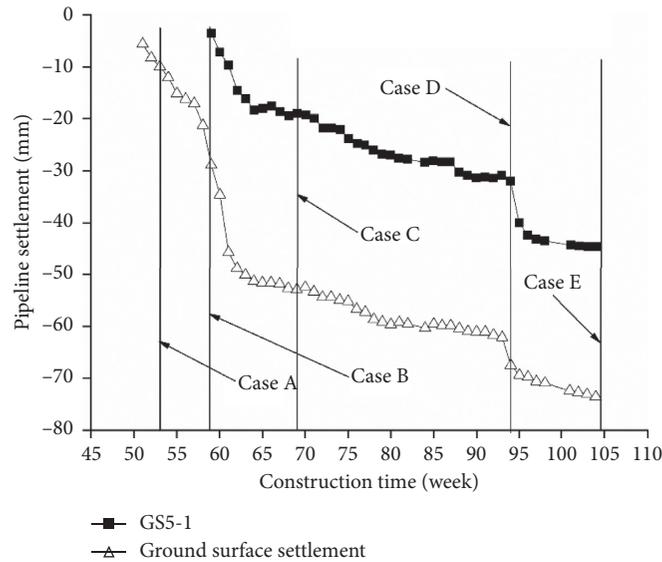


FIGURE 16: Variations in settlements of the pipeline and the above ground surface with the construction time.

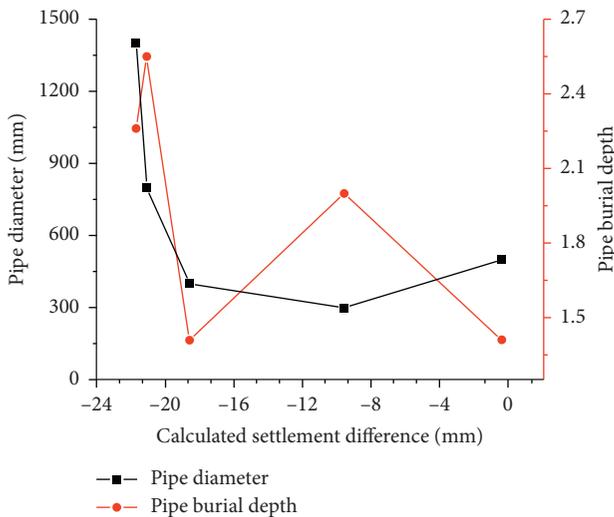


FIGURE 17: Calculated difference versus the pipe diameter and the pipe burial depth.

The attempted criteria, as presented by Bracegirdle et al. [4], can be divided three types: (1) empirical ground deformation criteria; (2) joint rotation and pull out criteria; (3) pipe strain criteria. From a monitoring point of view, the latter two types of criteria are impractical in practice and are not discussed in the paper.

For buried cast iron pipelines, O'Rourke and Trautman [34] presented the ratio of the maximum surface settlement δ_m to the trough width parameter i associated with excessive distortion as a function of pipe diameter, as shown in Figure 18, based on the assumption that mains composed of relatively large-diameter pipes would behave as rigid systems and mains composed of relatively small-diameter pipes would behave as either flexible or semiflexible systems, depending on the moment restraint characteristics of the joints. This proposed plot does provide a useful criterion for

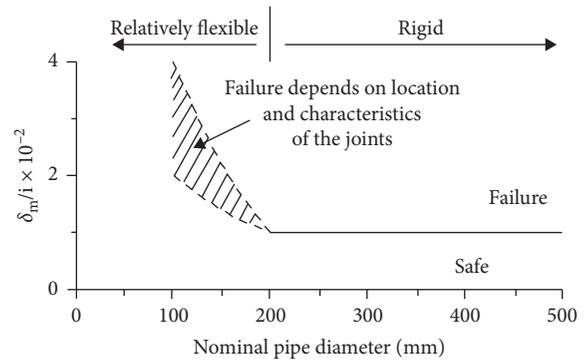


FIGURE 18: Relationship between the dimensionless settlements associated with pipeline damage and pipe diameters (from O'Rourke and Trautman [34]).

preliminarily and empirically determining the likelihood of damage to service pipelines. However, such important factors as pipe condition and type are not taken into consideration. In particular, no allowance was made for very sensitive services, such as large-diameter gas pipelines in cast iron or steel, where the consequences of pipeline damage may be very severe.

In practice, ground surface settlement is often used to evaluate tunnelling-induced effects on surrounding environment and can be employed to evaluate pipeline safety in the close vicinity. A preliminary assessment of the possible effect of tunnelling-induced movement can be conducted based on maximum surface settlements listed in Table 4 and suggested by Attewell et al. [3]. Nevertheless, the listed data were drawn from the majority of the tunnel construction of less than 2.5 m diameter for sewers usually with less than 25 mm settlement.

However, many subway station tunnels produce movement over 50 mm settlement because of excavation of the large section tunnels involved. For example, a double-deck-three-arch station tunnel construction often measures

TABLE 4: Preliminary assessment of the effect of ground movement on buried pipeline (Attewell et al. [3]).

Maximum surface settlement (mm)	Brittle materials (gray iron, asbestos cement, and clayware)	Ductile materials (steel, ductile iron, uPVC, and polyethylene)
$W_{\max} \leq 10$	Pipe stress increase is not significant compared with other causes of stress such as installation, traffic load, and seasonal movement	
$W_{\max} > 10$	The effects of movement should be accessed in detail	
$W_{\max} > 25$	Significant stress increase virtually certain; possible failure of small-diameter pipes	
$W_{\max} > 50$	Possible failure of large-diameter pipes	Significant stress increases likely; the effects of movement should be accessed in detail

Notes. Pipeline failure is defined here as an incident that leads to a significant leak or otherwise requires immediate repair. For brittle materials, depth from pipeline axis to tunnel crown must be greater than twice the tunnel diameter except for tunnels overlain by stiff clay, where this may be reduced to a minimum clearance of one diameter. Minimum tunnel depth to axis level irrespective of diameter is 3.5 m.

a total of approximately 25 m in width and 16 m in height. Thus, detailed consideration should be given to the effect of this settlement on buried cast iron or steel pipelines because these types of pipelines usually remain in place during the subway station tunnel construction.

From the measured ground surface settlements listed in Table 3, it is clear that, for pipelines parallel to tunnel centreline, the steel pipeline with a diameter of 1400 mm, and cover depth of 2.26 m, the allowable surface settlement is at least 65.5 mm; for the cast iron pipeline with a diameter of 300 mm and cover depth of 2 m, the allowable surface settlement is at least 44.6 mm; for the steel pipeline with a diameter of 800 mm and cover depth of 2.55 m, the allowable surface settlement is at least 35.1 mm; for the steel pipeline with a diameter of 400 mm and cover depth of 1.41 m, the allowable surface settlement is at least 46 mm; for the steel pipeline with a diameter of 500 mm and cover depth of 1.41 m, the allowable surface settlement is at least 44.6 mm. These in situ measured results provide references for similar pipelines under similar conditions.

5. Conclusions

Tunnel excavation inevitably produces significant disturbances to the surrounding environments; thus, the tunnel-induced influence on adjacent buried pipelines is of considerable importance for geotechnical practice. Based on analysis of the in situ measured settlements of the pipelines and the above ground surface at the Huangzhuang station, the conclusions that can be drawn are as follows:

- (1) For the tunnels excavated using the PBA method, the settlement development of the buried pipelines in the close proximity can be divided into four stages. During stages 1 and 3, the increase in the pipeline settlement is not fast, whereas sharp increases occur in stages 2 and 4. Protective measures, if applicable and necessary, should be taken over the periods of stages 2 and 4. On the contrary, the PBA method is a multidrift sequence excavation scheme. The scheme can be adjusted to reduce the influence on the pipelines in the close proximity. For example, changing the excavation size of the top drifts can help control the pipeline settlements.

- (2) For large-diameter buried steel or cast iron pipelines, separation most likely occurs from the underlying soil. In this case, monitoring the settlement of the surface above the pipeline can be used instead of monitoring the buried pipeline settlement itself. The measured results can be used to conservatively estimate the pipeline safety during construction, thereby ensuring a highly efficient and low-cost solution.
- (3) In the case of a buried pipeline separating from the underlying soil, the overground surface settlement can be taken as the empirical criterion to judge pipeline safety. The large-diameter steel or cast iron pipelines, such as the monitored pipelines in the paper, can suffer a ground surface settlement of over 50 mm without influencing the pipeline operation and safety.

Although ground surface settlement, as the criterion to evaluate pipeline safety, is easy to implement in practice, more accumulated field-observed surface settlements are absolutely necessary for buried pipelines of different ages, materials, diameters, and buried depth.

Data Availability

The data used to support the findings of this study are included within the article.

Conflicts of Interest

The authors declare that they have no conflicts of interest regarding the publication of this paper.

Acknowledgments

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