We synthesized Ti-containing SBA-15 by one-pot hydrothermal method and extensively investigated its physicochemical properties and examined its photocatalytic activity to degrade phenol. It's shown that appropriate amount of titanium could be effectively incorporated into the framework of SBA-15 without provoking structure change and the tetrahedrally coordinated titanium species were well-ordered in Ti-incorporated SBA-15. Under UV-irradiation, the Ti-containing SBA-15 exhibits good photocatalytic activity for phenol degradation in the simulated wastewater. The higher photocatalytic activity of Ti-containing SBA-15 to degrade phenol was ascribed to the more titanium content and anatase titanium dioxide. In addition, the new photocatalyst displays a good regeneration and cyclic performance after six runs.

1. Introduction

Due to their environmental toxicity, persistency, ubiquitous presence and carcinogenic, phenols and their derivatives in drinking water are harmful to human health and ecosystems [1]. The increasing pollution of phenols and other associated environmental hazards in waste water has become a serious issue. As a result, the development of methods to remove the contaminants from waste water has gained considerable interest, and a variety of practical water purification processes to remove phenol pollutants have been proposed including chlorination, solvent extraction, activated carbon adsorption, microbial degradation and membrane separation. However, these techniques are subjected to either complicated procedures, expensive cost, or producing hazardous by-products [2]. In recent years, the heterogeneous photocatalytic oxidation process has emerged with a good potential through which the complete mineralization of highly toxic phenol compounds in water can be achieved [3].

Titania, especially anatase phase, has been proven to be one of the most efficient photocatalysts due to its appropriate electronic band structure, photo-stability, chemical inertness, and commercial availability. Considering the mechanism of a heterogeneous photocatalytic reaction, it has been known that the degradation rate of the reactant using TiO$_2$ in heterogeneous photocatalysis largely depends on the adsorption capacity which is associated with the specific surface area. A great number of researches have been carried out to improve the photocatalytic activity of TiO$_2$ by using a solid support with a primary objective to increase the amount of active sites per unit area, and achieve a higher photocatalytic reaction rate. On account of this, several investigators have chosen to incorporate TiO$_2$ in supports such as silica [4], alumina [5], zeolite [6], and activated carbon [7], and so forth to enhance the efficiency, mechanical, and thermal stability. Even though most of the mixed materials show good efficiency, SBA-15 has been regarded as a promising support, which facilitates adsorption and contributes to the more loading of active sites due to its high surface area, large pore volume, tunable pore size, thick pore wall, good stability, and good performance as effective adsorbents since it has been discovered [8]. Moreover, the addition of SiO$_2$ phase...
to TiO₂ facilitates in the effective dispersion of the anatase crystallites [9] that serve as photoactive centers essential for the cleavage of organic pollutants and their degradation to innocuous intermediates and by-products [10]. Jung et al. [11] prepared titanium containing SBA-15 via conventional hydrothermal method and found that its photocatalytic activity to decompose the orange II increased with increasing of Ti content. Zhang et al. [12] synthesized a series of Ti-SBA-15 in the self-generated acid environment exhibiting much higher photodegradation ability towards Rhb than pure TiO₂. In spite of the successful application of SBA-15 supported catalysts in various catalytic processes, there is no report to degrade phenols with TiO₂/SBA-15 mesoporous catalysts under UV irradiation.

Recently, many efforts have been made to prepare Ti-containing SBA-15 through post-synthetic grafting procedures or direct synthesis [12, 13]. The post-synthetic method usually forms the metal oxides in the channels or external surfaces of catalysts, which would lead to blocking the channels and not allowing the easy access of reactant molecules to the reaction sites in the porous matrix. Comparatively, the direct synthesis can avoid the partial pore blockage and provide well distribution of species in the framework and surface without any decrease of mesopore size. Moreover, direct synthesis is simpler and energy saving. In our present work, a one-step process to prepare the Ti-containing SBA-15 catalyst was developed to solve the problems in two-step synthetic method such as the formation of metal oxide catalysts on the surface, blocking the pore of support, partial breakage of the wall and decrease in surface area. Besides, the ethanol co-solvent was used to dissolve tetrabutyl titanate to match the required amount of TBT in 10 mL ethanol was slowly added to the acid solution under vigorous stirring at 38°C. After stirring for 20 h, the resultant mixture was transferred into a polypropylene bottle and aged at 100°C for another 20 h without stirring. The resulting mixtures were filtered, washed, and dried at 100°C overnight. After calcination at 550°C for 5 h in air, the mesoporous products were obtained denoted as Ti-SBA-15.

2. Experimental

2.1. Materials. Tetraethyorthosilicate (TEOS) and triblock-copolymer (poly(ethylene glycol)-poly(propylene glycol)-block-poly(ethylene glycol)) of molecular weight 5800 (Pluronic P123) purchased from Aldrich were used as silicon source and structure directing agent, respectively. All other chemicals were used as received.

2.2. Preparation Method of One-Pot Synthesized Ti-SBA-15. Ti-substituted SBA-15 materials were synthesized by hydrothermal method using TEOS and tetrabutyl titanate (TBT) as the sources of Si and Ti, respectively. In a typical synthesis, 4.0 g of Pluronic P123 was dissolved in 146.67 g of distilled water and 6.7 mL hydrochloric acid (37 wt.%) under stirring at room temperature for 1.5 h. Thereafter, 8.72 g of TEOS was dropped into the solution and stirred for 2 h. Then the required amount of TBT in 10 mL ethanol was slowly added to the acid solution under vigorous stirring at 38°C. After stirring for 20 h, the resultant mixture was transferred into a polypropylene bottle and aged at 100°C for another 20 h without stirring. The resulting mixtures were filtered, washed, and dried at 100°C overnight. After calcination at 550°C for 5 h in air, the mesoporous products were obtained denoted as Ti-SBA-15.

2.3. Methods of Characterization. XRD patterns of the samples were recorded on a Rigaku D/Max-2500/pc powder diffraction system using Cu KD radiation (40 kV and 250 mA) over the range 0.5° ≤ 2θ ≤ 5° (low angle) and 10° ≤ 2θ ≤ 80° (high angle). Diffuse reflectance UV-vis spectra was recorded in the range of 190–800 nm at room temperature by a Shimadzu UV-2450A double-beam digital spectrophotometer with BaSO₄ as reference. FT-IR spectra of the samples were measured using an AVATAR-360 spectrometer. Nitrogen adsorption-desorption isotherms were obtained using a Micromeritics ASAP 2020 Gas Adsorption Analyzer at 77 K after the mesoporous materials were degassed in vacuum at 200°C for 5 h. The surface area and total pore volume were determined using the Brunauer-Emmett-Teller (BET) equation and the Barrett-Joyner-Halenda (BJH) method, respectively. The pore size distribution was calculated from the analysis of the desorption branch of the nitrogen isotherm using the BJH method. XPS analysis was performed on ESCALAB 250Xi type of X ray photoelectron spectrometer produced by ThermoFisher-VG Scientific.

2.4. Photocatalytic Properties of the Samples. To evaluate the photocatalytic properties of the samples, photocatalytic reaction experiment was performed in a batch of glass reactor. 200 mL phenol solution (100 mg/L) as a model compound was added to the glass reactor in the presence of hydrogen peroxide and Ti-SBA-15 (0.2 g). The illumination was provided by a 250 W medium pressure mercury lamp (365 nm). The adsorption equilibrium experiment was carried out before illumination in order to avoid the effect of the surface adsorption. To determine the concentrations of phenol solution during the process, 5 mL of the solution from the reaction mixture was taken, subsequently centrifuged, and filtered through a millipore filter to obtain the filtrate for concentration determination by using 4-Aminoantipyrine Spectrophotometric Method. The phenol concentration was calculated from the absorbance at 510 nm using a calibration curve.

3. Results and Discussion

3.1. Characterization of Prepared Samples. The low angle XRD patterns of the parent SBA-15 and the representative Ti-SBA-15 sample are shown in Figure 1(a). Both of the samples exhibit very similar patterns where three well-resolved diffraction peaks corresponding to reflections of (100), (110), and (200) planes of a 2D hexagonal structure [14]. However, a slightly lower intensity of the peak was observed for Ti-SBA-15, showing the decrease crystallinity due to the
incorporation of heteroatoms into the framework of SBA-15 [12]. This confirmed that the introduction of titanium did not affect the formation of the hexagonal pore structure of SBA-15. The high angle XRD patterns are also shown in Figure 1(b) (inset). The high angle XRD results clearly indicate that some amount of Titanium can be incorporated into the silicate framework of SBA-15 under the experimental conditions [13]. The materials with higher Si/Ti ratio in the structure only show a broad signal between 15° to 25° due to amorphous silica. However, the specific peaks at 2θ = 25.3°, 37.8°, 55°, 63.2° in Ti-SBA-15 sample with a Si/Ti ratio of 10 were ascribed to the anatas phase, and no reflection of rutile phase was detected. These are consistent with results in the previous work by Cani and Pescarmona [15]. Generally, it is believed that the absence of reflection of crystalline TiO₂ at low titanium loading is due to the higher dispersion of titanium within the silica matrix, which can prevent the formation of TiO₂ domains sufficiently large to be detected by XRD.

Figure 2 shows the UV-vis diffuse reflectance spectra of the prepared samples to give the existence state of the titanium. The sample absorption peaks have an obvious blue shift with decreasing of content of titanium, caused by quantum size effect of semiconductor compound [16]. Ti-SBA-15 exhibits a typical absorption peak at 210 nm, which can be assigned to the ligand to metal charge transfer transition of tetrahedrally coordinated Ti-oxide moieties [17, 18]. The absorption bands near 330 nm were attributed to the formation of TiO₂ clusters in the anatase form when the Si/Ti ratio is 10 [19].

The FT-IR spectra of the titanium incorporated and hydrothermally prepared mesoporous molecular sieves are presented in Figure 3. For Ti-SBA-15 samples, the IR absorption at about 960 cm⁻¹ usually is characteristic of the Ti-O-Si vibration. However, there are still some deputes over the assignment of the band at 960 cm⁻¹ in titanium-containing molecular sieves, which is often assigned to asymmetric Si–O–Ti vibration and correlated with the presence of Si–OH group [20]. In the present work, the band at about 960 cm⁻¹ is slightly weak in pure siliceous SBA-15. With increasing the titanium content, the 960 cm⁻¹ band is enhanced whereas the band at 800 cm⁻¹ corresponding to the Si–O–Si vibration decreases. This result suggests that systematic increase in intensity of FT-IR absorption with increasing the titanium amount is the proof of Ti incorporating into the framework of SBA-15 [11].

Figures 4(a) and 4(b) shows O1s and Ti2p XPS spectra of Ti-SBA-15 samples with various titanium loadings. The O1s XPS peak is very broad and asymmetric for a single band (Figure 4(a)). The main feature at 535.0 eV is unambiguously assigned to oxygen atoms bonded to silicon, which is consistent with earlier report [21]. A peak at an intermediate BE value of 531.6 eV is clearly presented, which is assigned to oxygen in interfacial Si–O–Ti cross-linking bonds, showing titanium was incorporated in the framework of support [22]. However, another peak at 528.4 eV can be seen on Ti-SBA-15 samples (Si/Ti = 10) and its intensity was increased with increasing of the titanium loadings. The possible reason is that the mixing anatase and rutile titanium species in
the Ti-SBA-15 were formed at higher loadings [23], which are not detected in high angle XRD. The Ti2p XPS spectra was given in Figure 4(b). The largest central peak (at 460.3 eV and 466 eV) was assigned to cross-linking Ti–O–Si bonds. Based on the above results combined with UV-Vis, and FT-IR spectra, it can be concluded that titanium ions were successfully incorporated into the framework of SBA-15.

The N2 adsorption-desorption measurement was performed to elucidate the changes in the surface area, pore size distribution as well as pore volume. Figure 5(a) shows the N2 adsorption-desorption isotherm of each sample at 77 K. The typical type IV isotherm was observed with large type H1 hysteresis loops at high relative pressure ($P/P_0 = 0.6–0.8$). The sharpness of steps also displays a typical ordered mesoporous material prepared with larger pore sizes and narrow size distribution [14]. These are in accordance with those measured from the low angle XRD patterns.

The pore size distribution curve of each sample was also shown in Figure 5(b), and the results from the analysis of these isotherms were summarized in Table I. The BJH pore size distribution curves reveal an average pore size of about 9 nm for the Ti-SBA-15 samples, which is larger than
Table 1: Pore structure character parameters of SBA-15 and Ti-SBA-15.

<table>
<thead>
<tr>
<th>Samples</th>
<th>BET area (m²/g)</th>
<th>Mesopore volume (cm³/g)</th>
<th>Pore size (nm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>SBA-15</td>
<td>938</td>
<td>1.29</td>
<td>6.64</td>
</tr>
<tr>
<td>Ti-SBA-15 (Si/Ti = 10)</td>
<td>1091</td>
<td>1.38</td>
<td>9.54</td>
</tr>
<tr>
<td>Ti-SBA-15 (Si/Ti = 20)</td>
<td>1156</td>
<td>1.42</td>
<td>9.50</td>
</tr>
<tr>
<td>Ti-SBA-15 (Si/Ti = 30)</td>
<td>978</td>
<td>1.26</td>
<td>9.23</td>
</tr>
<tr>
<td>Ti-SBA-15 (Si/Ti = 50)</td>
<td>913</td>
<td>1.12</td>
<td>9.24</td>
</tr>
</tbody>
</table>

a) BJH method cumulative adsorption pore volume.
b) BJH adsorption average pore diameter.

that of the pure silica SBA-15 sample (6.64 nm). The surface area of Ti-containing samples is larger than SBA-15. Similar results were obtained in previous literature [24]. The obvious increase in the mesopore size upon Ti substituted samples may be due to the decrease in pore wall thickness of the titanium-containing samples. We can also find the pore size is independent of the content of titanium introduced into the samples, indicating that no titania formed on the internal surface of the mesoporous samples. Therefore, titania species could exist in the framework and/or on the external surface of SBA-15.

3.2. Photocatalytic Process of Phenol. The photocatalytic degradation efficiencies of a series of hydrothermally synthesized Ti-SBA-15 materials were performed by using phenol as a model pollutant with 100 mg/L initial concentration. Figure 6 shows the influence of the titanium content in the Ti-SBA-15 materials on the phenol degradation versus the time. At the same time, the more titanium the Ti-SBA-15 contains, the faster the phenol decomposes. Consequently, the Ti-SBA-15 materials with Si/Ti = 10 has the best photocatalytic efficiency with the degradation of phenol up to 97.2% at 120 min. As compared, the catalytic activity of bulk TiO₂ synthesized by means of hydrothermal method is shown in Figure 6. The performance of framework Ti-SBA-15 catalysts to degrade phenol is found to be better in general than that of the bulk TiO₂. In addition, the activity of TiO₂ deposited directly into pre-synthesized SBA-15 with Si/Ti = 10, denoted as d-TiO₂/SBA-15, is also tested. The d-TiO₂/SBA-15 exhibits less photodegradation ability towards phenol even compared to the bulk TiO₂. This result indicates that both the high special surface and the framework titanium incorporated into SBA-15 play an important role on the decomposition of phenol and acts as photocatalytic active sites. It can be explained that the higher dispersion in Ti-SBA-15 provides more surface sites for the adsorption of reactants molecular and makes the process more efficient.

It is well known that hydrogen peroxide with ultraviolet radiation can be used for the photodegradation of pollutants in homogenous and heterogeneous systems. In order to further ascertain the effect of hydrogen peroxide and Ti-SBA-15 (Si/Ti = 20), Figure 7 shows photocatalytic decomposition of phenol based on different combination of hydrogen peroxide, Ti-SBA-15 and ultraviolet radiation. Experimental results indicated that the addition of hydrogen peroxide benefited to the efficiency of photodegradation towards phenol in the presence of Ti-SBA-15. The degradation of phenol is 20% less than that only with hydrogen peroxide or ultraviolet radiation under 120 min. However, the degradation of phenol increases to 82.7% with the combination of ultraviolet radiation and Ti-SBA-15. The results above suggest that both the ultraviolet radiation and Ti-SBA-15 are important for the degradation of phenol. Moreover, the addition of hydrogen peroxide can improve the degradation of phenol up to 97.2%. Several studies have proposed different reaction mechanisms for the photolysis of organics in the presence of hydrogen peroxide.
And the main interactions of hydrogen peroxide with free radicals and UV radiations are represented by the reactions listed below [12]:

Initiation: $\text{H}_2\text{O}_2 + \sum h\nu \rightarrow 2 \cdot \text{OH}$

Propagation: $\text{H}_2\text{O}_2 + \cdot \text{OH} \rightarrow \cdot \text{HO}_2 + \text{H}_2\text{O}$

$\text{H}_2\text{O}_2 + \cdot \text{HO}_2 \rightarrow \cdot \text{OH} + \text{H}_2\text{O} + \text{O}_2$

Decomposition: $\text{RH} + \cdot \text{OH} \rightarrow \text{Products}$

$\text{RH} + \cdot \text{HO}_2 \rightarrow \text{Products}$

Termination: $2 \cdot \text{OH} \rightarrow \text{H}_2\text{O}_2$

$\cdot \text{HO}_2 \rightarrow \text{H}_2\text{O}_2 + \cdot \text{O}_2^-$

$\cdot \text{OH} + \cdot \text{HO}_2 \rightarrow \text{H}_2\text{O} + \text{O}_2$

Figure 8: The influence of hydrogen peroxide concentration on the degradation of phenol.

Figure 9: Reusability of the Ti-SBA-15 (Si/Ti = 20) catalyst toward the degradation of phenol in solution.

4. Conclusions

In our study, the Ti-containing SBA-15 materials were synthesized by one-pot hydrothermal method, and titanium could be effectively incorporated into the framework of support and mainly existed in tetrahedrally coordinated Ti-oxide according to a series of characterization. The catalysts were applied to degrade phenol solution to evaluate their photocatalytic activity. The results indicate photocatalytic degradation is an effective method for completely removal of phenol with the assistance of hydrogen peroxide, and the more titanium content and anatase titanium dioxide are responsible for the high photocatalytic activity. The used catalysts could be easily regenerated by calcinating at 400°C for 4 h, and were found to maintain catalytic activities after recycling.
Conflict of Interests
The authors declare that there is no conflict of interests regarding the publication of this paper.

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