Research Article

Low-Temperature Reverse Microemulsion Synthesis, Characterization, and Photocatalytic Performance of Nanocrystalline Titanium Dioxide

Zhang Liu, 1 Zicong Jian, 2 Jianzhang Fang, 1 Xiaoxin Xu, 1 Ximiao Zhu, 1 and Shuxing Wu 1

1 School of Chemistry and Environment, South China Normal University, Guangzhou 510006, China
2 School of Environment, South China University of Technology, Guangzhou 510640, China

Correspondence should be addressed to Jianzhang Fang, fangzj@scau.edu.cn

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1. Introduction

TiO2 is well-known for its applications in oxide semiconductors, oxygen sensors, photovoltaics, photocatalysis, and pigments [1–4]. Extensive researches have been focus on synthetic methods of semiconductor nanoparticles with better crystallinity and photocatalytic performance [5, 6]. Among various approaches explored, the reverse microemulsion process seems an efficient way to obtain nanosized TiO2 [7]. Many scholars [8, 9] suggested that the main advantages of the microemulsion method were the low reaction temperature, the short processing time, and the attractive effect of preventing agglomeration in the formed nanoparticles. The property of microemulsion is mainly determined by the characteristics of the forming surfactant. Therefore, a proper surfactant may simplify producing the desired nanosized TiO2. One of the goals of this article is showing the application of microemulsions which acted as nanoparticles reactors.

In a typical procedure for TiO2 preparation, samples usually need to be treated under several hundred degrees centigrade [10–12]. Some researches, however, have sought the possibility of synthesizing TiO2 in low temperatures, and obtained certain progress. Qi et al. [13] synthesized TiO2 at 100°C and discussed the heterogeneous nucleation mechanism. Liu et al. [14] obtained TiO2 with small crystalline size and large specific surface area around 100°C. Although TiO2 obtained under low temperatures has been studied, the microemulsion-resulted products which underwent different aging time and related photocatalytic activities were seldom discussed.

In the present study, the phase behavior of cetyltrimethylammonium bromide (CTAB) in n-hexanol/water system was studied through the electrical conductivity and the phase diagrams. Nanosized TiO2 particles were synthesized in n-hexanol/CTAB/water reverse microemulsion under low aging temperature or high calcination temperature, and the powders were characterized by X-ray diffraction (XRD), Fourier transform infrared spectroscopy (FT-IR), and transmission electron microscopy (TEM) techniques. A simulated organic pollutant, methyl orange (MO), was decomposed on TiO2 suspensions under UV irradiation.
2. Materials and Methods

2.1. Analysis of Microemulsions. The electrical conductivity of ternary system was measured using a DDS-307 conductivity meter (Leici Instruments, Shang Hai, China). Deionized water was added dropwise to the mixture of n-hexanol and CTAB at room temperature until the system became turbid. The weight ratio of n-hexanol to CTAB was fixed at 2, while the water concentration was represented by quality percentage.

Depending on the preparation procedure of microemulsions, phase diagrams were constructed using a conventional titration technique and the homogeneous phase regions were obtained at different temperatures (25, 65, 80°C). Stock solutions of CTAB and n-hexanol at the certain weight ratio were prepared at room temperature. Deionized water was added dropwise to glass vials containing n-hexanol/CTAB mixtures, which were maintained at various temperatures in water bath. The as-prepared microemulsions were sealed and shaken by a magnetic stirrer. The mass of added water was determined by weighing the glass vial before and after adding to the mixture.

2.2. Preparation of TiO₂ Nanoparticles. In a typical procedure, microemulsion of n-hexanol:CTAB:water with weight ratio of 6:3:1, was firstly prepared by mixing three component through a magnetic stirrer and stirred for 60 min until the systems became clear and equality. Maintaining that the molar ratio of water to Ti(OBu)₄ is 15, a specific weight of Ti(OBu)₄ was added dropwise into the microemulsion system and further stirred for 120 min.

To obtain samples treated by high temperature, the solid precipitates were centrifuged from the microemulsion system and washed with ethanol and deionized water for five times. The precursors were dried at 105°C for 12 h. Then the sample was calcined for 3 h at 300, 400, 500, 600, and 700°C.

To obtain samples treated by low temperature, after Ti(OBu)₄ was added into the microemulsion and stirred for 120 min, the whole mixtures were kept in water bath (65°C) with different aging time. The final products were obtained after centrifugation, washing, and drying processes as above.

2.3. Photocatalytic Activity Measurement. The photocatalytic reaction was conducted in a 200 mL cylindrical glass vessel fixed in the XPA photochemical reactor (Nanjing Xujiang Machine-electronic Plant, China). The reactor consisted of magnetic stirrer, quartz cool trap, and condenser that can keep the reaction temperature steady and prevent the evaporation of water. A 300 W Hg lamp with center wavelength of 365 nm was used as the UV light source. Methyl orange (MO) was used as a target pollutant, with an initial concentration of 10 mg L⁻¹.

200 mg photocatalyst powder was dispersed in 200 mL MO solution sufficiently for 30 min to achieve adsorption/desorption equilibration. Subsequently, the Hg lamp was turn on. At regular intervals (10 min), about 5 mL of the suspension was sampled and filtered through a 0.45 µm membrane filter. The concentration of the remaining pollutant was measured by its absorbance (A) at 464 nm with a Hitachi UV-3010 spectrophotometer (Tokyo, Japan). The degradation ratio (X) of the reactant was calculated by \( X(\%) = 100(A_0 - A_t)/A_0 \), where \( A_0 \) and \( A_t \) are the absorbencies at time zero and at time \( t \).

2.4. Characterization of TiO₂ Nanoparticles. XRD patterns were recorded on a Dandong Aolong/Y-2000 X-ray diffractometer (Dan dong, China) with Cu Kα radiation (\( \lambda = 0.15406 \) nm). The average particle size was calculated according to the Scherrer equation \( d = k\lambda/\beta \cos \theta \), where \( k \) is a constant, \( \lambda \) is the wavelength of the X-rays, \( \beta \) is the angle at the maximum peak, and \( \beta \) is the full width at the peak at half height. FT-IR spectra were recorded using a Shimadzu IRPrestige-21 Fourier transform spectrometer (Japan) by blending the sample into a KBr pellet. The particle size and morphology were observed on a JEOL JEM-2010 (HR) transmission electron microscope (Japan) (working voltage at 100 kv). The thermogravimetric analysis of precursors was measured using a STA449c/1/41G thermal analyzer (Netzsch, Germany).

3. Results and Discussion

3.1. Analysis of Microemulsions. In the ternary system, the electric conductivity is determined by the movement of counter-ions in water phase, and the oil phase was not conducting, which was confirmed by the conductivity measurement of n-hexanol (0.04 µS cm⁻¹). Bromine anions dissociated from the surfactant into the water phase while adding water, and this improved the conductive capacity when the anions pass through the membranes between reverse micelles during collision. Therefore, the diameter and the collision frequency of droplets are the main determinants for electrical conductivity. Figure 1 shows the conductivity of the n-hexanol/CTAB system related to water concentration.
As it can be seen, conductivity increased rapidly when water concentration was raised from 10% to 35%, and the mixture kept transparent. This was a solubilization process of reverse micelles. Water molecules gathered around the hydrophilic groups and formed water droplets. Adding water not only caused an increased amount of droplets, but also enlarged volumes of droplets, both of them resulted in the increase of collision frequency. According to the theory of sticky droplet collisions [15], many narrow water channels were formed in continuous phase when droplets collided. Hence, ions in water phase were able to pass through the oil phase via such channels and led to the increase of electrical conductivity. Moreover, adding water caused the ionization of CTAB, and this led to sharply increased amount of bromine anions. In a word, the conductivity presented nearly a straight increase with the adding water.

As water concentration rising from 35% to 43%, conductivity increased slowly and reached a maximum; meanwhile, the mixture became viscous and exhibited a characteristic refraction which was an indicative of formation of liquid crystal. In this process, the volumes of water droplets were enlarged. Because the ionization of the surfactant molecules tended to be equilibrium [16], the amount of dissociative ions slowly increased to a maximum. In addition, the bigger droplets the lower migration rate, and this also reduced the conductivity. Once the liquid crystal formed, the interfacial film became rigid and the formation of conductance chains stopped. Thus, the electrical conductivity maintained at a certain value after a slow increase.

After the maximum stage, the conductivity reduced gradually to a minimum value as water concentration rise from 43% to 47%. The system became ropier and appeared as opalescence. The numbers of dissociating ions kept unchanged as adding water, while the volume of droplets were enlarged so much that reduced their mobility. Moreover, when the system reaches the utmost of water content with lower migration, the interface arranged in no regulation. Hence, the viscosity collision replaced the elastic collision. The lower migration rate of water droplets would certainly result in the reduced electrical conductivity.

With the continuous addition of water, the electrical conductivity increased abruptly and the whole solution became opaque and turbid, and the system became multiphase. Such turbidity is called demulsification. Before demulsification, the mixture maintained monophase.

The water concentrations at the points of demulsification within certain weight ratios of n-hexanol to surfactant were recorded as the maximum concentration, while the ones at the points of mutual soluble of these three contents were recorded as the minimum concentration. The relation between water concentration and the weight ratios of n-hexanol to surfactant at different temperatures was shown in Figure 2.

As shown in Figure 2, solid lines represent the maximum concentration of water, while dashed lines represents the minimum, and the region between two lines is the monophase region of the n-hexanol/CTAB/water system. The maximum water concentration increased sharply and reached a high value as the ratio increased to 1.6, and fell back to a stable value. This phenomenon of self-emulsification was due to that n-hexanol reacted as a cosurfactant and the oil phase at the same time. When the surfactant was more than n-hexanol, n-hexanol preformed as the cosurfactant that stabilized the interface layer and increased the water solubilization. When the weight ratio tended to 1.6, numbers of n-hexanol molecular in the interface layer were near saturation, and the excess n-hexanol existed as an oil phase which prevented the solubilization of water. Hence, the maximum water concentration was no longer determined only by n-hexanol but also by the property of CTAB.

The area of the monophase region is affected obviously by temperature, which can be explained as follows high temperature can improve the hydrophilicity of surfactant, raise the number of water molecules that were controlled by each surfactant molecule, and enlarge the volume of droplets.

**3.2. Characterization of Photocatalyst.** In this work, the precursor was prepared in a reverse microemulsion of n-hexanol, CTAB, and water with weight ratio of 6:3:1 under 120 min vigorous stirring, and the final products were obtained by further treatment of precursors by calcination and aging methods.

TG-DSC curve for precursor was shown in Figure 3. TG graph revealed that from 50 to 100°C, the sample lost weight slowly, which was attributed to the volatilization of physically absorbed water. From 100 to 280°C, the precursor had a gradual weight loss, which was caused by the evaporation of n-hexanol (boiling point at 156°C). As the temperature increased from 280 to 320°C, the precursor had a sharp weight loss, which corresponded to the burning of residual surfactant. Such burning also caused a weak exothermic peak in DSC curve around 300°C. After 320°C, the curve was obtained as flat, indicating that the weight of precursor had little change.

DSC curve of precursor showed one endothermic peak at 120°C due to the evaporation of n-hexanol. In the subsequent process, one main exothermic peak and two weak
The average particle size, according to the Scherrr equation $d = k\lambda/\beta\cos\theta$, was shown in Table 1. As the temperature raise, the average particle size rises from 19 to 33 nm.

Figure 5 presents the XRD patterns of TiO$_2$ aged at 65°C from 0 h to 135 h. The precursor, that is, the sample aged for 0 h, displayed amorphous phase with no peak in the XRD pattern. The sample represented a very weak peak at $2\theta = 25.30^\circ$ after aging for 6 h, indicating TiO$_2$ began to show the symptom of crystallization. As the aging proceeded, characteristic peaks grew slowly, and all these peaks indicated that the samples were crystallized as pure anatase. The crystallinity became better and better as the aging time became longer; however, the patterns showed little difference between samples aged for 48 h, 90 h, or 135 h. It was obviously that all the peaks were wide, which means the diameters of TiO$_2$ crystal domain were small.

The diameters of the particles, according to the Scherrer equation, were shown in Table 2. As the aging time prolong, the average crystallite size rise from 0 to 4.8 nm. Samples aged longer than 48 h were almost unchanged in crystallite size.

The mechanism of TiO$_2$ crystal growth is considered as a process of diffusion controlled, and according to the phase transition theory of crystallization [17], relation between crystallite size of anatase and aging time could be fitted as

$$d_A^5 - d_{A0}^5 = k^t,$$  

where $d_A$ is the crystallite size at time $t$, $d_{A0}$ is the initial crystallite size, and $k$ is the rate constant of crystallization.
Table 2: Crystallite structure and size of TiO$_2$ at different aging time.

<table>
<thead>
<tr>
<th>Ageing time (h)</th>
<th>Structure</th>
<th>Crystallite size (nm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>Unformed</td>
<td>—</td>
</tr>
<tr>
<td>6</td>
<td>Unformed</td>
<td>0.99</td>
</tr>
<tr>
<td>12</td>
<td>Anatase</td>
<td>1.33</td>
</tr>
<tr>
<td>24</td>
<td>Anatase</td>
<td>3.66</td>
</tr>
<tr>
<td>48</td>
<td>Anatase</td>
<td>4.22</td>
</tr>
<tr>
<td>72</td>
<td>Anatase</td>
<td>4.42</td>
</tr>
<tr>
<td>102</td>
<td>Anatase</td>
<td>4.55</td>
</tr>
<tr>
<td>114</td>
<td>Anatase</td>
<td>4.63</td>
</tr>
<tr>
<td>120</td>
<td>Anatase</td>
<td>4.73</td>
</tr>
<tr>
<td>135</td>
<td>Anatase</td>
<td>4.83</td>
</tr>
</tbody>
</table>

Figure 6: Fitting curves of $5\ln d$ and $\ln t$.

where $d_{A0}$ (nm) is the initial diameter; $d_A$ (nm) is the diameter when aging time is $t$ (min); $f$ is the series of aging time to diameter grow; $k$ is the rate of crystal growth. Considering $d_A^5 \gg d_{A0}^5$, the natural logarithm of (1) is simplified as

$$5 \ln d_A = f \ln t + \ln k.$$  \hspace{1cm} (2)

Equation (2) is the relation between aging time ($t$/min) and crystallite size ($d_A$/nm). Took $\ln t$ as transverse axis and $5 \ln d_A$ as vertical axis, and constructed their linearity, the relation are shown in Figure 6. Fitting curves were obtained by subsection simulation. Table 3 showed the series of aging time to diameter grow $f$ and the rate of crystal growth $k$.

Fitting curves showed that, at the beginning of aging process, crystallite grew quickly with an extreme low rate of crystal growth. Such phenomenon might be explained by the phase transition from amorphous to anatase. During this stage, system formed plenty of crystal nucleuses. After being aged for 26 h, the growth of crystal was not obvious, and the diameter was effected slightly by aging time ($f = 0.75$). This might be the process that crystal grew from imperfect to perfect. The work showed that anatase could be obtained at low temperature.

Figure 7 shows the FT-IR spectra of TiO$_2$ precursor treated by calcination and aging process. The band at about 3400 cm$^{-1}$ was indexed to the stretching vibration of the O–H bond and free water and the band at about 1631 cm$^{-1}$ was attributed to the O–H bending vibration of chemically adsorbed water [18]. Bands at 2700 and 1462 cm$^{-1}$ were considered as the characteristic peaks of ammonium; 2850 cm$^{-1}$ was the stretching vibration band of C–H bond in methylene, while 1050 cm$^{-1}$ was the vibration of C–O bond [19]. These bands showed that precursor adsorbed a large number of organic compounds, provided by n-hexanol and CTAB. Calcination or aging were able to remove these organic compounds. The stretching vibration of Ti–Br bond caused a wide band around 600 cm$^{-1}$, while band around 800 cm$^{-1}$ was the characteristic peak of Ti–O bond [18, 19]. These bands showed that, precursors must be heated to form Ti–O bond.

Figure 8 shows the typical TEM images of TiO$_2$ aged at 65$^\circ$C for 120 h. TiO$_2$ synthesized by aging method in low temperature was regular and spherical, to a certain extent. The particle size distribution was wide, ranging from 6 nm to 19 nm. The average particle size was roughly estimated as 12 nm from the obtained images. These images suggested that synthesis of TiO$_2$ in our microemulsion system with aging process at low temperature can bring about nanoparticles with relatively small and uniform sizes.

Table 3: Rate constant of crystal growth and chronological series.

<table>
<thead>
<tr>
<th>Stage</th>
<th>$f$</th>
<th>$\ln k$</th>
<th>$k$</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>4.83169</td>
<td>–29.15146</td>
<td>$2.19 \times 10^{-13}$</td>
</tr>
<tr>
<td>2</td>
<td>0.74674</td>
<td>1.13029</td>
<td>3.10</td>
</tr>
</tbody>
</table>

$T_d$ = 1588/min (26/h)

Figure 7: FT-IR spectra of (a) TiO$_2$ precursor, (b) TiO$_2$ precursor aging at 65$^\circ$C for 120h, (c) TiO$_2$ precursor calcined at 500$^\circ$C.
3.3. Photocatalytic Activity. The degradation process of methyl orange (MO) was obtained by measuring the solution every 10 min during UV irradiation, and results were shown in Figure 9 as UV-Vis spectra curves. The photocatalytic reaction was under catalysis of TiO$_2$ calcined at 500°C for 3 h. There were two absorption peaks in the curves, the one at 464 nm was caused by the azo bond and the other one at 265 nm was caused by benzene ring [20]. During the decomposition process, both azo bond and benzene ring were degraded. In this research, the concentration of MO was roughly represented by the absorption at the maximum wavelength, which appeared at 464 nm as shown in Figure 9.

In order to compare the photocatalytic performance of as-obtained products synthesized in different conditions, various samples involving TiO$_2$ calcined at 500°C for 3 h, TiO$_2$ aged at 65°C for 72, 90, 120 h, and P25 were conducted in UV-irradiated MO solutions, and degradation rates of MO were showed in Figure 10. It was demonstrated that the sample of TiO$_2$ calcined at 500°C for 3 h had the best photoactivity which degraded 98% after 60 min (Figure 10 (a)). Sample of TiO$_2$ aged at 65°C for 90 h also presented a high photoactivity which degraded over 74% after 60 min (Figure 10 (b)). These two samples had better photoactivity than commercial P25, which degraded 71% after 60 min (Figure 10 (c)). The relatively high photocatalytic activity of TiO$_2$ aged at 65°C for 90 h was suggested to be responsible for the exhibited crystallinity and the enhanced adsorption ability caused by presence of amorphous titania. The results also showed that aging time affected photocatalytic activities of TiO$_2$ obviously (Figure 10 (b), (d), and (e)). The efficiency
of UV photocatalysis toward MO was low (Figure 10 (f)). TiO$_2$ aged for 90 h represented the best photoactivity among samples prepared by aging process.

4. Conclusions

Nanosized TiO$_2$ nanoparticles were synthesized in n-hexanol/CTAB/water reverse microemulsions. The precursors were treated at 500°C calcination or 65°C aging in water bath, and investigated by XRD, FT-IR, and TEM. The results show precursor is amorphous as Ti–Br compounds; aging at low temperature is capable to form anatase TiO$_2$ with reasonable photocatalytic performance. Among all the as-synthesized photocatalysts by aging method, the nanoparticles aged at 65°C for 90 h showed the highest photocatalytic activity, and at the same time higher than that of commercial P25.

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References


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