A monolith based immobilized acetylcholinesterase (AChE) flow-through reactor has been developed for the determination of copper(II) using flow injection spectrophotometric system. The bioreactor was prepared inside a microcapillary column by in situ polymerization of butyl methacrylate, ethylene dimethacrylate, and 2,2-dimethoxy-1,2-diphynyletane-1-one in the presence of 1-decanol, followed by vinyl azlactone functionalization and AChE immobilization. The behavior of AChE before and after being immobilized on the monolith was evaluated by kinetic parameters from Lineweaver and Burk equation. The detection was based on measuring inhibition effect on the enzymatic activity of AChE by copper(II) using Ellman’s reaction with spectrophotometric detection at 410 nm. The linear range of the calibration graph was obtained over the range of 0.02–3.00 mg L\(^{-1}\). The detection limit, defined as 10% inhibition (I\(_{10}\)), was found to be 0.04 mg L\(^{-1}\). The repeatability was 3.35% (\(n = 5\)) for 1.00 mg L\(^{-1}\) of copper(II). The proposed method was applied to the determination of copper(II) in natural water samples with sampling rate of 4 h\(^{-1}\).

1. Introduction

Nowadays, environmental contamination from toxic heavy metal ions is a worldwide concern [1]. Because of their less biosusceptibility and toxic effect on organisms, the potential risk of heavy metals to human health and ecology has received much attention [2]. Several conventional methods of high precision analysis of heavy metal, that is, gas and liquid chromatography, atomic absorption spectrometry, and inductively coupled plasma mass spectrometry, require high-skilled personnel and complex and expensive equipment. Besides, complicated sample pretreatment is necessary to make the procedure more time and costs consuming [3]. To solve the above mentioned problems, biosensors are being developed and utilized alternatively for determination of heavy metals due to their exceptional performance capabilities, which include high specificity and sensitivity, rapid response, low cost, relatively compact size, and user-friendly operation [4, 5].

A lot of publications have been reported on the use of biosensor based on immobilized enzyme for heavy metals determination. Many enzymes have been investigated for this application such as urease [3, 6–8], glucose oxidase [9–11], invertase [12], and acetylcholinesterase [13]. Most of them are focused on electrochemical methods [1, 3, 8, 9, 13] but a few literature supports on spectrophotometric detection due to simple, easy to implement and cost effective [14]. Kuswandi [15] described the development of a simple optical fiber biosensor for the determination of various heavy metal ions (Hg\(^{2+}\), Ag\(^+\), Cu\(^{2+}\), Ni\(^{2+}\), Zn\(^{2+}\), Co\(^{2+}\) and Pb\(^{2+}\)) using urease immobilized in ultrabind membrane. The pH change resulting from the biocatalytic hydrolysis of urea was monitored at 615 nm using commercial pH indicator strip. A flow injection system for copper(II) ion based on immobilized urease onto seven modified acrylonitrile copolymer membrane was studied by Godjevargo et al. [2]. Although the above methods are based on flow injection (FI) system which is superior to the batch-wise methods in that they provide
relatively high sample throughput, low reagents and sample consumptions, low waste production, low analysis time, and cost effectiveness, but the modification of the membrane and immobilization of an enzyme procedures are complicated and time consuming.

Currently, monolithic materials have been utilized as matrix supports for enzyme immobilization due to their great flexibility in terms of chemical functionality and of the morphology that can be achieved readily during 

\[\textit{in situ}\]

preparation [16]. Moreover, polymer monolith presents low flow resistance, high reaction efficiency, and good flow-through properties [17]. The application of monoliths in enzyme immobilisation has proved to be successful for environmental analysis and separation science by using a lot of polymer monoliths such as poly(glycidyl methacrylate-co-ethylene dimethacrylate) [18], poly(butyl methacrylate-co-ethylene dimethacrylate) [19], and rigid macroporous monoliths consisting of 2-vinyl-4,4-dimethyl-azlactone, ethylene dimethacrylate, and acrylamide or 2-hydroxyethyl methacrylate [20].

In this work, a simple bioreactor incorporating with 

\[\textit{in situ}\]

preparation of polymer monolith and subsequently AChE immobilization is developed. The monolith was prepared using butyl methacrylate as monomer, ethylene dimethacrylate as cross-linker, 2,2-dimethoxy-1,2-diphenylethane-1-one as the initiator, and 1-decanol as solvent. Photografting of vinyl azlactone was then used to selectively functionalize the monolith to enable the subsequent immobilization of AChE. The proposed method was adopted to measure the inhibition of AChE to determine copper(II) using Ellman’s reaction [21] with spectrophotometric detection at 410 nm.

2. Experimental

2.1. Chemicals. Milli-Q water (18 M\(\Omega \text{cm})\) was used through out. All chemicals were of analytical reagent grade and used without any further purification. Acetylcholinesterase (AChE) from electric eel (E.C. 3.1.1.7; type VI-S, 500 U), acetylthiocholine iodide (ATChI), and 5,5-dithiobis-2-nitrobenzoic acid (DTNB) were all purchased from Sigma Chemical (St. Louis, MO, USA). Potassium dihydrogen phosphate (KH\(_2\)PO\(_4\)) and potassium hydroxide (KOH) were supplied by BDH (Poole, England). Monoethanolamine was obtained from Aldrich. Butyl methacrylate (BuMA), ethylene glycol dimethacrylate (EDMA), 2,2-dimethoxy-1,2-diphenylethane-1-one (DMPA), 1-decanol, ethanol, methanol, 3-(trimethoxysilyl)propyl methacrylate, and ethylene-diaminetetraacetic acid (EDTA) were purchased from Sigma Aldrich (St. Louis, MO, USA). 2-Vinyl-4,4-dimethylazlactone was purchased from Polysciences Asia Pacific, Inc. (Taipei, Taiwan). Copper(II) standard solution (1000 mg L\(^{-1}\)) was obtained from Ajax Finechem (NSW, Australia).

2.2. Preparation of Polymer Monolith, Photografting of 2-Vinyl-4,4-dimethylazlactone and Enzyme Immobilization. The internal wall surface of the capillary column (0.5 mm i.d., Blaubrand intraMARK, Germany) was first vinylised with 3-(trimethoxysilyl) propyl methacrylate to enable covalent attachment of the monolith to capillary surface. The poly(butyl methacrylate-co-ethylene dimethacrylate) or poly(BuMA-co-EDMA) was prepared by photoinitiation using DMPA as the initiator. The methacrylate-based monolith was prepared from a mixture of BuMA (24%, w/w), EDMA (16%, w/w), 1-decanol (60%, w/w), and DMPA (1% with respect to monomer). The polymerization mixtures were sonicated and deaerated by purging with a stream of nitrogen. The capillary (4 cm) was then completely filled with the polymerization mixture and placed under the UV light at a wavelength of 365 nm and irradiating for 3 min at room temperature. The unreacted materials were flushed out with methanol after completion of the polymerization.

To enable the covalent immobilization of AChE, the surface of the polymer monolith was first activated by photografting with the reactive monomer 2-vinyl-4,4-dimethylazlactone, using a procedure modified from that described by Peterson et al. [19] and Logan et al. [22]. A solution of 2-vinyl-4,4-dimethylazlactone was pumped through the poly(BuMA-co-EDMA) monolith at flow rate 0.5 \(\mu\text{L min}^{-1}\) for 30 min. The capillary filled with grafting mixture was then placed under the UV lamp and irradiated for 1 min. After the grafting was completed, the monoliths were washed with acetone to remove the excess reagent.

A 180 \(\mu\text{L}\) aliquot of 0.025 \(\mu\text{L}^{-1}\) AChE enzyme solution prepared in 0.1 M phosphate buffer pH 7.0 was loaded into the functionalized monolith at a flow rate of 0.5 \(\mu\text{L min}^{-1}\) for 3 h and then washed with phosphate buffer at a flow rate of 10 \(\mu\text{L min}^{-1}\). The monolith was then rinsed with 1.0 M ethanolamine at a flow rate of 0.5 \(\mu\text{L min}^{-1}\) for 1 h to quench all unreacted azlactone functionalities again followed by washing with phosphate buffer at 10 \(\mu\text{L min}^{-1}\) to remove excess reagent. The bioreactor was conditioned with phosphate buffer (0.1 M pH 8.0) before use and stored at 4°C in phosphate buffer (0.1 M pH 7.0) containing 0.1% sodium azide.

2.3. Enzyme Activity Assay and Measurement of Free and Immobilized Enzyme Inhibition. The enzyme activity measurements were carried out to evaluate the performance of the immobilized enzyme by comparing with free enzyme in a solution system. In order to evaluate the immobilized enzyme activity, a continuous flow injection system that consists of a microsyringe pump (Fusion X-100, CHEMYX Inc., US), two micro injection valves with sample loops of 40 \(\mu\text{L}\) and 50 \(\mu\text{L}\), and enzyme immobilized monolith bioreactor equipped with a home-made colorimetric detector [23] was used. The colorimeter had a light emitting diode (LED) as light source and a photodiode as light sensor. The signal generated is converted and integrated using the specially made software program. The absorption was monitored at 410 nm. The PTFE tubing with 0.3 mm i.d. (Supelco) was used for the flow lines. The schematic diagram of flow injection system is shown in Figure 1.

A series of substrate concentrations (0.5–20.0 mM) were injected onto the monolith using 6-port valve injector. The carrier buffer solution was propelled through the system at
50 μL min⁻¹. For analysis of copper(II) inhibition, ATChI (the substrate) was first introduced onto the AChE functionalised monolith bioreactor via the first injection valve equipped with 40 μL injection loop. The product, thiocholine from the enzymatic hydrolysis reaction was then continuously mixed with DTNB, flowing at 20 μL min⁻¹, to form a yellow colour nitrobenzoate. The absorbance \( A_0 \) was measured at 410 nm and related to the activity of uninhibited enzyme. After which, a solution of copper(II) was pumped through the monolith bioreactor via the second injection valve equipped with 50 μL injection loop at a flow rate of 5 μL min⁻¹ to allow 10 min incubation time. Then the column was washed with phosphate buffer flowing at 50 μL min⁻¹ for 2 min. Finally, the same concentration of ATChI was injected to the system and the product was measured again, as described earlier, and a smaller absorbance \( A_1 \) was recorded. Restoration of the inhibition AChE reactor was carried out by passing 0.5 mM EDTA solution through the monolith bioreactor, to which different concentrations in a total volume of 2 mL of 0.1 M phosphate buffer, pH 8.0 solution. After an incubation time of 10 min at room temperature, 20 μL aliquots of ATChI standards were added to the cuvette in order to generate a range of substrate concentrations (0.5–20.0 mM). The absorptions were performed at 410 nm.

The measurements for free enzyme were performed in a disposable cuvette which contained 20 μL of 0.25 U μL⁻¹ of AChE, 50 μL of 100 mg L⁻¹ of DTNB, to which different volumes of a standard copper(II) were added to give the required concentrations in a total volume of 2 mL of 0.1 M phosphate buffer, pH 8.0 solution. After an incubation time of 10 min at room temperature, 20 μL aliquots of ATChI standards were added to the cuvette in order to generate a range of substrate concentrations (0.5–20.0 mM). The absorptions were performed at 410 nm.

The kinetics parameters such Michaelis constant \( K_m \) and maximum reaction velocity \( V_{\text{max}} \) were determined from Lineweaver and Burk double reciprocal plot analyzed over a range of acetylthiocholine concentrations. The chart of Lineweaver and Burk in which the lines obtained cross the y-axis and that of the X-coordinates in two distinct points which correspond, respectively, to \( 1/V_{\text{max}} \) and \( -1/K_m \) led to the determination of \( V_{\text{max}} \) and \( K_m \). These data were obtained by means of spectrometric absorption of the enzyme in solution and attached to the monolith under two experimental conditions involving the presence or absence of enzyme inhibitor.

### 3. Results and Discussion

#### 3.1. Evaluation of the Immobilized Enzyme Inhibition

The determination of copper(II) levels based on AChE spectro-metric sensor, where the substrate acetylthiocholine iodide is catalytically hydrolysed in the presence of AChE to produce thiocholine which reacted with DTNB to form yellow product of 5-thio-2-nitrobenzoate that can be spectrometrically detected at 410 nm, was used in this work. The kinetics of free and immobilized enzymes, which were determined in the absence and presence of Cu, obeyed the Lineweaver-Burk equation [24]. The kinetics parameters are given in Table 1 and the Lineweaver-Burk plots for the enzyme complexes are shown in Figure 2.

For free AChE, \( K_m \) and \( V_{\text{max}} \) values were found to be \( 2.3 \times 10^{-4} \) mol L⁻¹ and 13.6 mol L⁻¹ min⁻¹, respectively. In the presence of copper(II), the result shows the same value of \( K_m \) in comparison with the absence of copper(II) while the \( V_{\text{max}} \) value continually decreases as the concentration of the inhibitor increases (Table 1(A)). The \( K_m \) measured in this work is in good agreement with those obtained by Pohanka et al. [25] and Barteri et al. [26].

For enzyme immobilized on polymer monolith, the result shows the same value of \( K_m \) in comparison with the free enzyme; however \( V_{\text{max}} \) decreased 7-fold. This is probably due to the presence of monolith affecting the degree of freedom of the enzyme and the enzyme not working under
diffusional control as expected with the free enzyme. In fact, this effect may be also associated with (a) differences in enzyme concentration, both immobilized and in solution, and (b) reduction in the $V_{\text{max}}$ due to the substrate's inability to reach the active enzyme site by immobilization on the monolith [27]. For copper(II) the same inhibitory behavior could be observed, which caused the $K_m$ values to be constant and the $V_{\text{max}}$ values to diminish when compared with the $K_m$ and $V_{\text{max}}$ for immobilized AChE in the absence of inhibitor (see Table I(B)).

The $K_m$ value of immobilized AChE measured in this experiment was similar to the free enzyme as described above, indicating that enzyme activity was maintained after immobilization. The Lineweaver-Burk plot obtained in Figure 2, both free and immobilized AChE, shows a typical noncompetitive inhibition. These results suggest that the inhibitor has no effect on the substrate binding after or before binding of the substrate, resulting in the formation of a catalytically inactive enzyme-substrate-inhibitor complex. In addition, copper(II), as a noncompetitive inhibitor, may interact with the enzyme at positions other than the catalytic active site [28]. The inhibition behavior of the copper(II) on AChE in this study was similar to those reported by Turdean and Popescu [29] which showed noncompetitive inhibition of heavy metal on AChE immobilized on Pt-nanoparticles modified graphite electrode.

3.2. Investigation of Parameters for Heavy Metal Detection. The operation conditions of the proposed FIA system and chemical variables were optimized using univariate method in order to achieve a high signal and reproducibility. Both chemical and flow variables were studied using the flow system shown in Figure 1. The poly(BuMA-co-EDMA) monolith with reactive poly(2-vinyl-4,4-dimethylazlactone) used in this work has a pore diameter distributions from 3 to 6 $\mu$m.

3.2.1. Effect of pH. The effect of pH of the phosphate buffer on the reaction between DTNB and thiocholine was first studied over the pH range of 5.0 to 9.0. The greatest absorption signal was obtained at pH 8.0. Hence, pH 8.0 was chosen as optimum.

3.2.2. Effect of Substrate Concentration. Effect of ATChI concentration on absorbance signal was investigated over the range of 0.5–20.0 mM. A phosphate buffer (0.1M pH 8.0) was used, against the DTNB concentration of 50 mg L$^{-1}$ with a flow rate of 50 $\mu$L min$^{-1}$. The absorbance increased with increasing ATChI concentration up to 10.0 mM; when the substrate concentration was greater than 10.0 mM, the absorbance increased slightly. However, a broadening of the peak shape was observed above 5.0 mM. Therefore, a concentration of 5.0 mM of ATChI was fixed as a compromise between sensitivity, time consumption, peak shape, and substrate cost.

3.2.3. Effect of DTNB Concentration. The effect of DTNB concentration on the reaction of DTNB with thiocholine was studied in the range of 10–120 mg L$^{-1}$. The greater absorbance is obtained when the concentration of DTNB increased up to 70 mg L$^{-1}$ and after that the absorbance increased slightly. Thus, a concentration of DTNB at 70 mg L$^{-1}$ was chosen as optimum DTNB concentration to minimize the use of reagent.

3.2.4. Effect of Mixing Coil Length. The effect of mixing coil lengths was studied. Teflon tubing with a fixed inner diameter (0.3 mm i.d.) but with different lengths was investigated for making mixing coil. This study was carried out at various mixing coil lengths between 10 and 50 cm. The optimum lengths of the mixing coil selected for this experiment were 10 cm as a compromise between sensitivity and time consumption.

3.2.5. Effect of Flow Rate. The influence of flow rate of substrate and reagent solutions was studied. The flow rates were investigated over the range of 10–50 $\mu$L min$^{-1}$ for both streams. The flow rate was limited by the level of back pressure through the system. The results showed that the enzyme activity was higher at lower flow rates owing to the increases in contact time between the enzyme and the substrate, which is more efficiently hydrolyzed and consequently the absorbance increased with lower flow rates. However,
a broadening and tailing of the peaks shape was observed at lower flow rate, and therefore the highest flow rate possible was selected which also allowed a higher throughput.

The effect of the DTNB flow rate was examined. It was found that absorbance increased very rapidly from the DTNB flow rate of 10 to 20 μL min⁻¹. After that, the absorbance was quite constant. Consequently, a DTNB flow rate of 20 μL min⁻¹ was chosen as optimum.

To optimize the contact time between the enzyme (AChE) and the heavy metal (copper(II)), the effect of inhibitor flow rate was studied in the range of 1–10 μL min⁻¹. The result showed that the inhibition percentage decreased with increasing inhibitor flow rate. This effect was expected as the key requirement to achieve sufficient contact time between the enzyme and the inhibitor. Therefore, the inhibitor flow rate at 5 μL min⁻¹ was chosen as compromise between sensitivity, time consumption, and reduced toxic waste.

3.2.6. Effect of Injection Volume. The substrate and inhibitor volumes injected into the enzymatic system have a significant effect on absorbance signal. The effect of substrate injection volume on absorbance signal was studied by varying reagent volume of 20, 40, 60, 80, and 100 μL. As would be expected, the absorbance increased as the substrate volume increased; however, peak broadening was obtained leading to longer analysis time, and hence the sample throughput was decreased. In order to reach a reasonable compromise between sensitivity and response time or sample throughput a substrate volume of 40 μL was chosen and used throughout the experiment. The effect of varying the inhibitor (copper(II)) injection volume was investigated from 20 to 100 μL of 2.00 mg L⁻¹ of copper(II) solution. The results suggested that a larger volume was preferable to obtain higher percentage inhibition; however, a 50 μL was selected as a compromise between sensitivity and time consumption.

3.3. Enzyme Reactivation and Stability. Heavy metals have been known to inhibit cholinesterase. In this work, when the copper(II) is passed through the microreactor, the enzyme reactor is reversible inhibited by copper(II). Therefore, the enzyme restoration and operation stability of the proposed bioreactor were studied. AChE inhibition by heavy metal may be explained by the fact that heavy metals can bind to sulphydryl groups of enzymes [5] leading to the loss of enzyme function and subsequently resulting in decreases of absorbance. After the monolith based immobilized AChE bioreactor was contacted with a copper(II) 2.00 mg L⁻¹ solution for 10 min, 95% of response was restored by washing with 0.5 M EDTA solution, indicating that inhibition is reversible in this case. The same results were obtained by other authors [13, 30]. A full and more rapid restoration of response is obtained by interaction of copper(II)-inhibited biosensor with strong ligands, an EDTA solution. In case of 50% inhibition of copper(II) and restoring the bioreactor with a 0.5 mM EDTA solution for 10 min, 95% of initial sensitivity restored but in case of 80% inhibition only 70%.

A typical FIA signals behavior to the sequential exposure to ATChI substrate, copper(II), and EDTA is shown in Figure 3.

Figure 3: The FIA signals for the determination of copper(II) based on the inhibition of the enzymatic activity of AChE. In this case toward 5.0 mM ATChI, 70 mg L⁻¹ DTNB, 2 mg L⁻¹ copper(II), and 0.5 mM EDTA.

Table 2: Optimization parameters.

<table>
<thead>
<tr>
<th>Variable</th>
<th>Studies</th>
<th>Optimum</th>
</tr>
</thead>
<tbody>
<tr>
<td>pH</td>
<td>5–9</td>
<td>8</td>
</tr>
<tr>
<td>Concentration of ATChI/mM</td>
<td>0.5–20</td>
<td>5</td>
</tr>
<tr>
<td>Concentration of DTNB/mg L⁻¹</td>
<td>10–120</td>
<td>70</td>
</tr>
<tr>
<td>Mixing coil length/cm</td>
<td>10–50</td>
<td>10</td>
</tr>
<tr>
<td>Flow rate of ATChI/μL min⁻¹</td>
<td>10–50</td>
<td>50</td>
</tr>
<tr>
<td>Flow rate of DTNB/μL min⁻¹</td>
<td>10–50</td>
<td>20</td>
</tr>
</tbody>
</table>

Figure 3. A 40 μL of 50 mM ATChI substrate solution was injected to enzymatic flow-through reactor to initiate the enzyme reaction resulting in an increase in absorbance (A). After that a 50 μL of a copper(II) solution (2 mg L⁻¹) was injected. This results in a decrease in absorbance signal (B) owing to the inhibition of the enzyme by heavy metal. After the inhibition, 0.5 mM of EDTA solution was passed through the bioreactor to restore enzyme activity resulting in an increase in absorbance signal when ATChI was again injected as the same concentration into the system (C). Each analysis cycle comprising the inhibition and restoration steps took about 15 min.

The unused bioreactor when stored in the refrigerator at 4°C in phosphate buffer solution (0.1 M, pH 7.0) containing 0.1% (w/v) sodium azide can be used over a period of up to 7 weeks with the sensor response decreasing about 80%. It suggests that the enzyme ageing is rely on its activity.

3.4. Analytical Characteristic. Using the above selected conditions (Table 2), a linear calibration curve over the range of 0.02–3.00 mg L⁻¹ copper(II) was established which can be expressed by the regression equation $y = 18.56x + 9.20$ ($r^2 = 0.9968$), where $y$ represents the percentage of inhibition and $x$ is copper(II) concentration in mg L⁻¹. The repeatability was found to be 3.35% for the determinations of 1.00 mg L⁻¹ copper(II) ($n = 5$). The detection limit, defined as the concentration of inhibitor required to obtain 10% of inhibition ($I_{10}$), was 0.04 mg L⁻¹ with a sample throughput of 4 h⁻¹.
3.5. Application to Real Samples. The developed method was applied to the determination of copper(II) in natural water samples collected from Kuang River around the Northern Industrial Estate in Lamphun province. All water samples were filtered through Whatman No. 5 filter paper to remove particulates and before direct determination by the system. As might be expected no copper(II) was detected, and, therefore, the water samples were spiked with 0.50 and 2.00 mg L\(^{-1}\) of copper(II) and this experiment was analysed from 2 replicates of injection. Table 3 shows the precision and the recovery data obtained on water samples. The percentage recoveries were found to be between 96.0% and 104.0%, showing that the proposed method could provide acceptable method efficiency, and recoveries of the added copper(II) by this analysis method were satisfactory.

The advantages of the present enzymatic FI procedure were simple (in situ monolith preparation and enzyme immobilization) and low chemicals consumption (120 μL sample\(^{-1}\) including all amounts of substrate, inhibitor, and reagent). So, the developed method could be considered to be more environmentally friendly due to providing cleaner analytical method for minimizing the use of sample and chemical reagent as well as reducing waste generation.

It should be noted that the inhibition of AChE is not given by only copper(II) but also by a lot of other heavy metals [31] as well as by organophosphate and carbamate pesticides [14]. However, the application of the proposed system in the determination of total toxic metal content, a valuable environment index, can be easily forecast.

### Table 3: Percent recovery obtained from the proposed method for determination of copper(II) in water samples.

<table>
<thead>
<tr>
<th>Samples</th>
<th>Added (mg L(^{-1}))</th>
<th>Found (mg L(^{-1}))</th>
<th>% Recovery (% RSD, n = 2)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>0.50</td>
<td>0.48</td>
<td>96.0 (2.92)</td>
</tr>
<tr>
<td></td>
<td>2.00</td>
<td>1.99</td>
<td>99.5 (2.38)</td>
</tr>
<tr>
<td>2</td>
<td>0.50</td>
<td>0.51</td>
<td>102.0 (1.35)</td>
</tr>
<tr>
<td></td>
<td>2.00</td>
<td>2.02</td>
<td>101.0 (2.73)</td>
</tr>
<tr>
<td>3</td>
<td>0.50</td>
<td>0.52</td>
<td>104.0 (3.24)</td>
</tr>
<tr>
<td></td>
<td>2.00</td>
<td>1.95</td>
<td>97.5 (2.95)</td>
</tr>
</tbody>
</table>

4. Conclusion

A porous poly(BuMA-co-EDMA) monolith with reactive poly(2-vinyl-4,4-dimethylazlactone) chain for the in situ immobilization of AChE was successfully fabricated inside a capillary column. The monolith based immobilized AChE reactor was then incorporated into a flow injection system for the determination of copper(II) using spectrophotometric detection. The optimum conditions for copper(II) determination based on AChE inhibition were achieved. A linearity of the calibration graph over the range of 0.02–3.00 mg L\(^{-1}\) was obtained with a detection limit of 0.04 mg L\(^{-1}\). Regarding the reduction of chemical consumption and waste production, the proposed system can be used for an alternative green analytical chemistry.

### Conflict of Interests

The authors declare that there is no conflict of interests regarding the publication of this paper.

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