Review Article
An Overview on Dry Eye Treatment: Approaches for Cyclosporin A Delivery

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Dry eye syndrome (DES, Keratoconjunctivitis sicca) is a common disorder of the tear film caused by decreased tear production or increased evaporation. Changes in tear composition also promote inflammation on the ocular surface by various mechanisms. Artificial tear drops, tear retention treatment, stimulation of tear secretion, or anti-inflammatory drugs may be used for dry eye treatment according to the severity of the disease. For untreated patients, the risk of ocular infection increases at considerable level and clinical course of the disease may proceed up to infection, corneal ulcer, and blindness. Artificial tears and/or punctual occlusions are used for tear replacement or preservation. New treatment approaches are designed to modify the underlying disease process. For the treatment of severe dry eye disease, cyclosporin A (CsA), the first one of the new generation immunomodulatory drugs, which has an anti-inflammatory effect, is frequently used. CsA has immunosuppressive effects following systemic application. Following local administration of CsA, it is expected to obtain effective drug concentration at the target area and to avoid the various side effects associated with systemic delivery. Microspheres, implants, and liposomes have been developed for administration of CsA subconjunctivally in order to enhance its efficiency.

1. Introduction

According to the Dry Eye Workshop (DEWS, 2007) report, prevalence of dry eye ranges from 5–30% in people aged 50 years and older. Prevalence of DES is estimated that about 3.2 million women and 1.7 million men, for a total of 4.9 million patients 50 years and older, have dry eye. Tens of millions more have mild dry eyes that may be notable only when some adverse contributing factor is present, such as low humidity or contact lens wear [1, 2]. There is an increase of DES prevalence in recent years due to the general aging of the population as well as the increased use of some certain drugs [3, 4]. DES is characterized by chronic dryness of the cornea and conjunctiva which is caused by unstable tear film associated with abnormality of the lipid, protein, and mucin profiles [5]. Changes in tear composition resulting from lacrimal dysfunction, increased evaporation, and/or poor clearance have proinflammatory effects on the ocular surface [6].

Typical symptoms of DES include burning, stinging, and photophobia. In addition, patients with chronic, uncontrolled disease may complain about blurred vision, decreased ability to produce tear, and intolerance to contact lenses. Ocular surface abnormalities may develop, including superficial punctate erosions, epithelial defects, corneal filaments and in severe cases, corneal ulcers [11, 12]. As a result of these symptoms, DES can have a considerable impact on visual function, daily activities, social and physical functioning, workplace productivity, and quality of life [13].

Although DES can arise from various types of diseases, common to all is the involvement of immune-mediated or inflammatory-mediated pathways. One of the major causes of the DES is Sjögren’s Syndrome which is an autoimmune disease usually affecting middle-aged women. It is believed that progressive lymphocytic infiltration is responsible for the destruction of normal secretory function [14–17]. Dysfunction of the lacrimal functional unit alters the balance of tear film components, which support and protect...
the ocular surface by stabilizing the tear film. These changes in tear composition also induce inflammation on the ocular surface by several mechanisms (Figure 1). Current lack of understanding makes the diagnosis of DES difficult. Progress in this area should make it possible to characterize, diagnose, and treat DES more effectively [18].

Cyclosporine A (CsA) is a neutral, hydrophobic, cyclic peptide of amino acids which can be isolated from several species of fungi [19]. Its molecular formula is C_{12}H_{11}N_{11}O_{12} and its molecular weight is 1202.64 Da. CsA molecule contains four intramolecular hydrogen bonds that impart high rigidity to its cyclic structure (Figure 2) [20]. This unusual structure of CsA confers a very low aqueous solubility, causing highly variable and incomplete absorption from its conventional oral or topical formulations. As a result, an uncertain relation between the drug dosage and in vivo exposure observed [7].

Numerous reports support that the local immunosuppression caused by CsA is effective for the management of corneal graft rejection, autoimmune uveitis and dry eye syndrome [21]. It acts as a selective inhibitor of interleukin-2 (IL-2) release during the activation of T-cells and causes cell-mediated immune response suppression [22, 23]. CsA’s mechanism of action is based on its effects on subconjunctival and lacrimal gland inflammation, resulting in an increase in tear production and conjunctival goblet cell density in a significant number of moderate-to-severe DES patients who received treatment [24, 25]. Topical CsA (Restasis) is currently the only pharmacologic treatment approved by the US Food and Drug Administration (FDA) specifically for DES.
Topical rather than systemic CsA application has been suggested that could also be therapeutic, without causing systemic side effects, in the treatment of ocular diseases. This may be possible because much less of CsA can penetrate into the bloodstream after its topical application. It is expected that penetration from an aqueous medium will be even less than in oil due to its low solubility in water. An ideal topical formulation to the eye must fulfill several requirements as follows: the formulation must be well tolerated and easy to administer, increase CsA retention time in the eye, and avoid systemic absorption. Various ophthalmic formulations have been developed to improve ocular penetration, reduce toxicity, and improve tolerability of CsA [26, 27].

2. Treatment of Dry Eye Syndrome (DES)

Commonly used etiologic classifications (e.g., aqueous-deficient versus evaporative, Sjögren versus non-Sjögren) often are not helpful in establishing a treatment plan for DES. International Task Force (ITF) guidelines proposing a classification of DES severity based on clinical signs and symptoms were published in 2006. The ITF also developed the treatment algorithms according to classification and the presence of lid margin disease. The ITF treatment recommendations were based on the severity grading of DES symptoms such as discomfort, visual symptoms, corneal and conjunctival staining, lid gland dysfunction, tear break up time, and Schirmer score [28].

2.1. Tear Substitutes. A wide variety of tear substitutions is available as over-the-counter (OTC) products. These products differ from the electrolyte composition, osmolarity, viscosity, the presence of preservatives, and compatible solutes [29].

Preservative-free tear substitutes are the first step in medical management of DES [30]. The goal of using tear substitutes is to increase humidity at the ocular surface and to improve lubrication [31]. Mild cases of DES, in which there are no signs of damage to the conjunctiva or cornea, may be successfully managed with artificial tears applied up to four times per day. In moderate cases of DES, examination will reveal mild damage to the cornea, more frequent treatment will be required [32].

Short-acting preparations are based on carboxy-methylcellulose (CMC) or polyvinyl alcohol (PVA), whereas longer acting artificial tear products contain aqueous carbomer gels or paraffin. A preservative-free 0.5% hydroxypropyl methylcellulose (HPMC) formula was found to be effective in improving DES symptoms in both Sjögren’s Syndrome (SS) and non-Sjögren’s Syndrome (non-SS) DES patients, with a significant improvement in conjunctival and corneal staining scores and breakup times [33].

However, the use of artificial tears has some limitations. Natural tears have a complex composition of water, salts, hydrocarbons, proteins, and lipids that artificial tears cannot exactly substitute. Formulations containing additional ingredients have been prepared to increase their contact time with the ocular surface to overcome this problem. These ingredients are designed to have mucoadhesive properties, as they adhere to and simulate the mucous layer of the tear film [34, 35]. Ludwig et al. used Slit-lamp fluorophotometry to evaluate preocular kinetics of viscous eye drops containing Carbopol 940, disodium EDTA, and a fluorescent tracer in humans. The results showed that the ocular retention of the tracer depends on the concentration of the polymer instilled and disodium EDTA addition does not improve the preocular kinetics significantly [36]. Carbopol 940 ophthalmic vehicles were prepared by the same group in order to investigate the interaction between the simulated lacrimal fluid and the polymer. The influence of sodium fluorescein on the physicochemical properties of the polymer vehicles, was also examined. Four kinds of vehicles containing mannitol (5%), sodium fluorescein (0.05%), and disodium edetate (0.01%) were formulated. Regarding the results, three concentrations of Carbopol 940 vehicles (0.20%, 0.15% and 0.10%) were proposed for in vivo evaluation [37].

The rheological behaviours of different types of Carbopol (Carbopol 940, 934, 941, and 910) were also investigated. The aqueous vehicles of Carbopol 940 were found to show excellent appearance and clarity when compared with the other types of polymer [38].

Other common additives used in artificial tear preparations are buffers, which are used to maintain the pH of human natural tears (7.4) as closely as possible when they are applied to the eye [34]. In addition, hypotonic electrolyte-based formulations have been developed based on the recognition of the importance of tear osmolarity [39].

Autologous serum eye drops, which are produced from patient’s serum, are also commonly used based on the severity of dryness and presence of associated ocular surface complications. It has similar biochemical and mechanical properties, but not identical, to those of normal aqueous tears [40]. Furthermore, the use of serum eye drops implies the risk of infectious disease transmission from the donor [41].

2.2. Tear Preservation. Occlusion of the lacrimal puncta or canaliculi is a common nonpharmacological therapy for DES. The punctal plugs block the flow of the tears through the canaliculi which connect eyes to the nose. These systems have been claimed to improve the quantity and the quality of the aqueous component of the tear film, relieving the symptoms of DES [9, 42].

The decision to block the tear drainage system should be taken with care because of the potential undesired effects of the plugs. Delayed tear clearance can result in increased concentration of proinflammatory cytokines in the tear film, causing desensitization of the corneal surface and promoting inflammation. It is also possible that delayed tear clearance can result in increased toxicity of other ocular medications that the dry eye patient might use [43, 44].

2.3. Treating the Causes of DES. Topical steroids target the inflammatory component of DES in a nonspecific manner. This therapy can be considered as a short-term pulse for the inflammation because of the high risk of complications with chronic use [45]. When blepharitis is the underlying cause or a contributory element of dry eye, topical tetracyclines...
have become the treatment of choice [32, 46]. It was found a positive relationship between hormone levels and tear production in pre- and postmenopausal women and estrogen levels correlated positively with tear function [47]. It has been reported that injection of botulinum toxin in the eyelids produced a decreased lacrimal drainage. The actual clinical efficiency of botulinum toxin injections as a DES treatment has yet to be evaluated [48].

Topical nonsteroidal anti-inflammatory drugs (NSAIDs) have been used off-label in DES treatment. There are two randomized trials with topical diclofenac and topical ketorolac that provide evidence of NSAID efficacy [49, 50]. Oral pilocarpine has been demonstrated to increase tear production and flow, thus it improves the symptoms of DES in Sjögren’s syndrome patients [51].

Vitamin A eye drops are also effective for the treatment of dry eye disorder [52]. An o/w emulsion of 0.01% all-trans-retinoic acid (tretinoin, vitamin A) was prepared and clinically evaluated in DES patients by Selekt et al. It was reported that tear film breakup time was significantly improved by retinoic acid treatment [53, 54]. In another study, poly (lactic-co-glycolic acid) (PLGA) microspheres containing all-trans retinoic acid were prepared. In vitro release studies showed that retinoic acid release from microspheres lasted for 11 days [55].

CsA has been successfully used as a systemic immunomodulator, motivating extensive research on its mechanisms of action and formulation alternatives. An FDA-approved ophthalmic CsA formulation has been available for only a few years and has been shown to be beneficial in DES. Therefore, the main focus of this review is the delivery systems for CsA, which is one of the recent common treatments in DES.

2.3.1. CsA Delivery Systems for Dry Eye Syndrome (DES) Treatment. CsA is one of the greatest discoveries in the history of organ transplantation in the last few decades. In November 1983, the FDA approved CsA for the prevention of transplant rejection and complete chemical synthesis of CsA that was reported by Wengler in 1984 [56, 57].

Topical CsA preparations have been used to treat ocular surface lymphocyte-driven inflammation in animals since 1989 [58]. A commercial product, Optimmune, was approved in 1996 for canine keratoconjunctivitis sicca [83]. Topical 0.05% CsA has been shown to be an effective therapeutic agent for moderate-to-severe dry eye in phase III clinical trials and in December 2002, FDA approved CsA emulsion (RESTASIS) for treating the inflammatory component of dry eye. This approval represents a major shift in the treatment of dry eye and in our understanding of its pathogenesis [5, 24]. Pricing models for topical cyclosporine for the treatment of refractory moderate-to-severe dry eye disease are evaluated by Brown et al. [84]. The results indicated that the price of CsA emulsion could be raised 228% which means that CsA costs much more lower than its worth.

Plenty of studies have been made to overcome the difficulties mentioned above, in introduction part, to increase the therapeutic efficacy of CsA and decrease its side effects by various approaches such as solid formulations, liposomes, emulsions and microemulsions, microspheres, nanoparticles, and physical or chemical enhancers (Table 1). Topical, subconjunctival, and systemic routes have been studied for CsA delivery for the DES treatment. However, intravitreal administration is not a preferred administration route in DES even though it is the usual route for posterior segment disorder therapy.

(1) Topical Administration

(a) Aqueous Solutions. Various approaches have been studied to solve CsA’s aqueous solubility problem. Furrer et al. reported that Cremophor and benzalkonium significantly increased flux rates of CsA across cornea while DMSO has no effect [63]. Benzalkonium is well tolerated at the concentration used in eye drops as preservative (0.01% w/v), but caused ocular irritation at higher concentration (1% w/v) [85]. Cremophor has been associated with changes of corneal surface structure following topical administration [86].

Cyclodextrins (CDs) are cyclic oligosaccharides that are capable of forming inclusion complexes with a variety of guest molecules owing to their special structure, with a hydrophilic external surface and a hydrophobic cavity lined with protons. CDs have the ability to interact with poorly water-soluble drugs and drug candidates resulting in an increase in the drug’s apparent water solubility and dissolution rates [87]. It has been reported that solubility of CsA was found approximately 100-fold higher than for CsA alone [88]. Mueller [89] showed that CsA bound to CDs resulted in higher corneal penetration than CsA corn oil solutions. However, this formulation resulted in a very small reservoir effect in the cornea, due to the low intrinsic quantity of drug in the formulation and fast clearance time on the eye surface.

The effect of other penetration enhancers on the transcorneal permeation of CsA has also been investigated. The results have indicated that penetration enhancers have serious limitation of low tolerance of these molecules, due to their modification of corneal properties [64].

It was recently reported that DES can be progressive in patients treated with artificial tears alone, whereas topical anti-inflammatory therapy with CsA 0.05% may slow or prevent the disease progression in patients with DES. Large-scale controlled studies are needed to confirm these findings [90].

(b) Oily Solutions and Ointments. Williams et al. reported that topical CsA in olive oil solution induces a burning sensation and an irritation on the conjunctiva. These side effects have been attributed to the vehicles used [58]. Patients did not complain about these side effects after application of a 2% w/w CsA ointment, and ocular examination supported that there were no significant lesions [91].

A marketed ointment formulation for veterinary use, Optimmune (Schering-Plough, 0.2% CsA ophthalmic ointment), is approved for the treatment of DES and ocular surface inflammatory diseases in dogs. This formulation is not available for human use because of poor acceptability by patients [92].
Table 1: Delivery systems developed for CsA delivery to the eye.

<table>
<thead>
<tr>
<th>Dosage form/pathway</th>
<th>Delivery system</th>
<th>Advantages</th>
<th>Drawbacks</th>
<th>Reference</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Topical Solutions</strong></td>
<td>Oils</td>
<td>High solubilizing CsA capacity</td>
<td>Poor tolerance unfavorable partition</td>
<td>[58–60]</td>
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<tr>
<td></td>
<td>α-cyclodextrins (α-CD)</td>
<td>Enhanced corneal penetration</td>
<td>Repeated administrations</td>
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<tr>
<td></td>
<td>Penetration enhancers</td>
<td>Enhanced corneal penetration</td>
<td>Poor tolerance</td>
<td>[63, 64]</td>
</tr>
<tr>
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<td>Poor tolerance Stability of micelles</td>
<td>[65]</td>
</tr>
<tr>
<td></td>
<td>Emulsion negatively charged</td>
<td>Improvement in dry eye symptoms FDA approved</td>
<td>Ocular burning</td>
<td>[24]</td>
</tr>
<tr>
<td></td>
<td>Emulsion positively charged</td>
<td>Enhancement of corneal retention time, high levels in cornea and conjunctiva</td>
<td>Tolerance to be evaluated</td>
<td>[66]</td>
</tr>
<tr>
<td></td>
<td>Microemulsions</td>
<td>Improvement in dry eye symptoms FDA approved</td>
<td></td>
<td></td>
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<td></td>
<td>PLGA and CD nanoparticles</td>
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<td>Tolerance to be evaluated</td>
<td>[8]</td>
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<td></td>
<td>PACA nanoparticles</td>
<td>Improved corneal absorption</td>
<td>Poor tolerance</td>
<td>[68]</td>
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<tr>
<td></td>
<td>Chitosan nanoparticles</td>
<td>Good tolerance, high extraocular concentrations</td>
<td>Natural origin of chitosan</td>
<td>[69, 70]</td>
</tr>
<tr>
<td></td>
<td>Liposomes</td>
<td>High concentrations</td>
<td>Expensive and challenging manufacturing</td>
<td>[66]</td>
</tr>
<tr>
<td></td>
<td>Cys-PEG-SA nanostructured lipid carriers</td>
<td>High concentrations &amp;SR</td>
<td>Tolerance to be evaluated</td>
<td>[71]</td>
</tr>
<tr>
<td><strong>Topical solid forms</strong></td>
<td>Collagen shields</td>
<td>Bandage effect, high levels in cornea</td>
<td>Patient discomfort No self application</td>
<td>[72, 73]</td>
</tr>
<tr>
<td></td>
<td>Collagen shields + Liposomes</td>
<td>Slow continuous release, high tissue concentrations</td>
<td>Complex manufacturing methods</td>
<td>[74]</td>
</tr>
<tr>
<td></td>
<td>Punctal Plugs</td>
<td>Double effect of both CsA and the plug extended release up to 3 months</td>
<td>Tolerance to be evaluated</td>
<td>[9]</td>
</tr>
<tr>
<td></td>
<td>Silicone-hydrogel contact lenses</td>
<td>Controlled release</td>
<td>In-vivo release and toxicity tests are required</td>
<td>[10]</td>
</tr>
<tr>
<td><strong>Chemically modified drugs/topical</strong></td>
<td>Prodrugs</td>
<td>Good tolerance, soluble in water, high tear concentrations</td>
<td>Aqueus Solubility</td>
<td>[75–77]</td>
</tr>
<tr>
<td><strong>Subconjunctival liquids</strong></td>
<td>Microspheres</td>
<td>High levels in cornea and aqueous humor</td>
<td>No benefits compared to free CsA</td>
<td>[78, 79]</td>
</tr>
<tr>
<td></td>
<td>Liposomes</td>
<td>High levels at four days in aqueous humor</td>
<td>No benefits compared to free CsA</td>
<td>[66, 79, 80]</td>
</tr>
<tr>
<td><strong>Subkonjunctival/intraocular solid Forms</strong></td>
<td>Biodegradable implants</td>
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<td>Implant is free in the anterior chamber</td>
<td>[81]</td>
</tr>
<tr>
<td></td>
<td>Nonbiodegradable implants</td>
<td>Controlled release</td>
<td>Surgical removal is necessary</td>
<td>[82]</td>
</tr>
</tbody>
</table>

(c) Colloidal Carriers

1. **Micelles.** Micelles, which are self-assembling nanosized colloidal particles with a hydrophobic core and hydrophilic shell, are successfully used as pharmaceutical carriers for water-insoluble drugs. CsA was solubilized by micelles of the nonionic surfactant, polyoxyl 40 stearate, at a concentration of 2% w/v [50]. After a single administration, 60-fold higher CsA concentration was achieved in the cornea than the 0.1% w/v CsA castor oil control solution [26]. However, it was also reported that micelles are often unstable and their shelf life must be investigated [65].
Emulsions. Results of the early studies confirmed that emulsions could be effective topical ophthalmic drug delivery systems with a potential for sustained drug release. Particularly oil in water emulsions are useful for the delivery of lipophilic drugs. RESTASIS (CsA ophthalmic emulsion, 0.05%) has received approval from the FDA in December 2002 as the first therapy for patients with DES [23, 93–95].

With the recent improvements in aseptic processing, and the availability of new well-tolerated emulsifiers such as polysorbate-80, emulsion technology is currently under evaluation for topical CsA delivery [67].

Liposomes. Liposomes are membrane-like vesicles consisting of one or more phospholipid bilayers alternating aqueous or lipophilic compartments, making them potential carriers for lipophilic drug like CsA. Liposomal technology has been studied for the ocular delivery of CsA by Milani et al. [66]. However, the large-scale manufacture of sterile liposomes is expensive and challenging, which makes liposomes hard to apply for CsA ocular delivery. Furthermore, liposomes have short half-life on the corneal surface and relatively poor stability [96].

Nanoparticles. Nanoparticles have the ability to encapsulate and protect the drug against chemical and enzymatic degradation, improve patient compliance, and increase corneal uptake. As a result of corneal uptake of the NPs, cornea acts like a reservoir and release the drug in a controlled manner. Besides, the burst release would ensure a sufficient drug level just after instillation. However, this approach still has drawbacks, such as rapid precorneal clearance [97–99].

Calvo et al. [100] have prepared nanocapsules composed of an oily phase loaded with CsA (Mygliol) surrounded by a poly-ε-caprolactone (PCL) coat. After topical administration, these nanocapsules were taken up by corneal epithelial cells and achieved corneal levels of CsA that were five times higher than a 10 mg/mL CsA oily solution. However, the system could not provide significant CsA levels at the ocular mucosa for an extended period of time [101].

The ex vivo corneal absorption of CsA-loaded polyisobutylcyanoacrylate (PACA) nanoparticles and nanocarriers in Carbopol gel was evaluated in bovine corneas [102]. The authors found that CsA concentrations in corneas were significantly higher with nanoparticles in gel than nanoparticles alone and CsA olive oil solution. Evaluation of the in vivo tolerance and further characterization of these nanoparticles should be performed for better understanding the benefits of the system [68].

It has been investigated the potential of chitosan (CS) nanoparticles for the specific delivery of CsA to the ocular mucosa. The results showed that these systems include their ability to contact intimately with the corneal and conjunctival surfaces, thereby increasing delivery to external ocular tissues without systemic drug exposure, and to provide these target tissues with long-term drug levels. However, the natural characteristic of chitosan limits the reproducibility of the system [69].

Aksungur et al. prepared mucoadhesive Carbopol-coated nanoparticles using either PLGA or PLGA-Eudragit RL. It was reported that the PLGA : Eudragit-CsA (75 : 25) nanoparticles showed significantly higher degree of cellular uptake, tear film concentration (Figure 3) of the CsA, and AUC0 → 24 value in comparison with the other formulations [8].

The conjugate of cysteine-polyethylene glycol monostearate (Cys-PEG-SA) was synthesized and used to compose the thiolated nanostructured lipid carrier as a potential nanocarrier for the topical ocular administration of CsA. The results demonstrated that the thiolated NLC could deliver high level of CsA into intraocular tissues due to its bioadhesive property and sustained release characteristics [71].

(d) Solid Dosage Forms

Collagen Shields and Particles. Collagen-based solid systems for CsA delivery, such as shields and particles, have been developed with the purpose of enhancing the contact time of the drug with the extraocular tissue. However, such a device is difficult for self-administration by patients [72].

Prodrug Approach. Another strategy to enhance the penetration of the lipophilic CsA through ocular tissues is the synthesis of a hydrophilic chemically modified molecule, which is inactive and able to transform into the active form within the tissues. It has been demonstrated that repeated local administrations of a water-soluble CsA prodrug are as efficient as systemic CsA [75].

In another study, hydroxyl group of the drug has been modified in order to improve the hydrophilicity of CsA. The results showed that the prodrug is a promising candidate in the topical treatment of dry eye disease and corneal graft rejection [76].

CsA-Loaded Punctal Plugs and Contact Lenses. A punctal plug that can also release CsA has been developed by Gupta and Chauhan [9]. Plugs, that were made of Hydroxyl ethyl methacrylate (HEMA), ethylene glycol dimethacrylate (EGDMA), and silicone, all of which are biocompatible, released CsA for about 3 months at zero-order at a rate of about 3 μg/day. Pharmacokinetic models are also developed for drug delivered through Restasis and punctal plugs, and based on these models, the predictions were found to be in reasonable agreement with reported measurements in humans [9]. The punctal plug design is shown in Figure 4.

Peng and Chauhan developed a new delivery system for CsA delivery for the purpose of DES treatment using Vitamin-E-loaded silicone-hydrogel contact lenses. ACUVUE OASYS lenses were selected due to the drug release profiles and loaded with Vitamin E. The results showed that Vitamin-E-loaded lenses can provide CsA release within the therapeutic window for a period of about a month. The comparative results for the CsA release profiles of lenses that are pure or Vitamin-E-loaded are given in Figure 5. It is a promising delivery system though that in vivo release and toxicity studies are required [10].
(2) Subconjunctival Administration. One of the main routes of administration for ocular therapeutics is the subconjunctival pathway. Microspheres and implants have been developed and tested after subconjunctival administration. The advantage of this approach is that it may provide high drug levels for a longer period of time in the extraocular area and its major disadvantage is its invasiveness. However, the subconjunctival route is very useful when aqueous humor is the target and solid forms allow a better controlled release.

(a) Subconjunctival Injection of Microspheres. Harper et al. prepared microspheres made of 50:50 PLGA and loaded with CsA for the purpose of maintaining high levels of CsA in the cornea and aqueous humor. Even the results of the tissue concentrations after administration were encouraging, efficacy tests were not performed [78]. Another group studied with the same type microspheres, but the formulation did not show significant differences to CsA oil solution even though the histopathology showed that the local tolerance has been improved [103].

(b) Subconjunctival Injection of Liposomes. CsA loaded liposome suspension has been prepared and injected subconjunctivally in rabbits, however, liposomes could not achieve a significant improvement comparing the tissue concentrations with free CsA. Furthermore, large-scale manufacture of sterile liposomes is expensive and technically challenging [79].

(c) Subconjunctival Injection Implants. Biodegradable PLGA copolymers of composition 85:15 lactide/glycolide was used to manufacture CsA-loaded implants. The advantage of this system is that it may provide therapeutic levels of CsA in about 15 days in the extraocular area, however, it requires an invasive administration [80].

(3) Systemic Administration

Intravenous Injection. CsA injection is limited due to the risk of causing anaphylactic shock and nephrotoxicity due to the solubilising agent Cremophor EL, that was used in the commercial intravenous formulation Cipol [104, 105]. Several i.v. formulations of CsA such as liposomes, microspheres, and microemulsions have been investigated to improve the therapeutic efficacy and remove the need for Cremophor EL [106]. Intravenous administration of CsA is not a common way due to the side effects mentioned above.

3. Conclusion

Artificial tears are the mainstay of DES therapy. Although artificial tears can improve DES symptoms of the patients and there is no evidence that they can resolve the DES dependent inflammation; thus, anti-inflammatory therapy may be indicated, including topical corticosteroids, oral tetracyclines, and CsA.

Long-term efficacy and safety of topical CsA, in the treatment of DES have been reported in literature. In contrast,
even topical corticosteroids are effective, they are not recommended for long-term use because of their adverse effects. Oral tetracyclines have been used for their anti-inflammatory activity. However, this indication is off-label and is based on limited evidence. Topical NSAIDs have also been used off-label, but whether they have any role in DES has been questioned due to their side effects in some patients with compromised ocular surface.

Some of the unfavorable physicochemical properties of CsA have been improved successfully by enhancing ocular availability and improving tolerance. However, only a few formulations of CsA are commercially available and the extensive literature on the delivery of CsA reflects the great medical interest in this challenging drug. Considering topical delivery, chitosan nanoparticles, positively charged emulsions and CsA prodrugs seem to be the most promising candidates. However, none of the described topical systems has really succeeded in to extend the period of time on the corneal surface. Therefore, the administration frequency remains as a problem with these systems. CsA-loaded contact lenses may be a solution for that problem in case the further evaluations supports the in vitro results. Furthermore, sustained therapeutic levels in intraocular tissue can only be achieved by biodegradable and nonbiodegradable implants.

Different formulations may have different biological behaviours, and the choice of formulation may affect both short- and long-term clinical outcomes. There is still a lack of clinical comparisons between generic and proprietary formulations and thus, bioequivalence cannot be assumed.

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