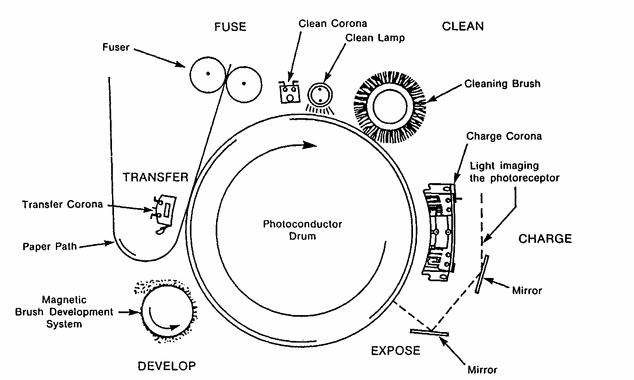
**Figure S1:** Schematic overview of the electrophotographic process.



**Figure S2:** The variation of pH and temperature during the synthesis process of the toner composites.

