

Research Article

Machine Learning-Based Model in Predicting the Plate-End Debonding of FRP-Strengthened RC Beams in Flexure

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Reinforced concrete (RC) beams strengthened with fiber reinforced polymers (FRPs) are structurally complex and prone to plate-end (PE) debonding. In this study, considering the extremely complicated nonlinear relationship between the PE debonding and the parameters, machine learning algorithms, namely, linear regression, ridge regression, decision tree, random forest, and neural network improved by sparrow search algorithm, are established to predict the PE debonding of RC beams strengthened with FRP. The results of reliability evaluation and parameter analysis reveal that ACI, CNR, fib-1, fib-2, and TR55-2 are a little conservative; AS and TR55-1 have the problem of overestimating the shear force; the accuracy and robustness of the SSA-BP model developed in this paper are good; the stirrup reinforcement has the greatest effect on PE debonding; and each parameter shows a complex nonlinear relationship with the shear force when PE debonding occurs.

1. Introduction

The lightweight, high strength, and high corrosion resistance of fiber reinforced polymers (FRPs) make it widely used in the repair and rehabilitation of existing concrete structures [1]. Nevertheless, a large number of experimental studies have demonstrated that external FRP improves the load carrying capacity of RC beams, but due to the linear elasticity characteristics of the material itself, debonding failure often occurs after strengthening, which greatly limits its use in practical applications [2–8]. There are two main types of debonding failure in FRP-strengthened RC beams in flexure: plate-end (PE) debonding and intermediate crack (IC) debonding. For beams with small shear span, since the bending moment is minor at this time, the beam is mainly subjected to shear force and PE debonding is very likely to occur. Concrete cover separation and plate-end interfacial debonding are the two modes of PE debonding. Generally, plate-end interfacial debonding occurs merely when the width of the FRP sheet is much smaller than the width of the strengthened beam. Therefore, concrete cover separation is the more common mode of PE debonding. When the

terminal of FRP is close to the support, the concrete cover separation is mainly caused by the shear crack at the end of FRP. As the load increases, the shear cracks develop to cause vertical and horizontal displacement in the concrete beam and thus generate interfacial shear stress and normal stresses. With the increase in stress, the concrete cover will separate when the crack reaches the horizontal plane of the tensile reinforcement [9, 10]. When the terminal of FRP is far away from the support, the inclined cracks are generated in the shear area, and when the inclined cracks reach the level of the tensile reinforcement, the cracks spread in the horizontal direction and lead to the splitting of the concrete cover [11, 12]. In order to solve the problem of limiting the use of FRP due to PE debonding, end anchoring is usually used to prevent it. And, in order to better design the end-anchoring system, it is necessary to first determine the shear force when PE debonding occurs.

Researchers and codes have developed different computational models for PE debonding of FRP-strengthened RC beam based on the shear force of the concrete beam and the debonding strain of FRP. Most of these models are based on shear strength of the beams or based on fracture

mechanics. Oehlers developed a strength model based on the shear force and bending moment acting at the plate end in 1992 [9]. Jansze proposed a plate-end debonding strength model, which was originally developed for steel-plated beams in 1997. The proposed model considered the occurrence of PE debonding failure at the onset of shear cracking in RC beams [13]. Ahmed and van Germert modified the model of Jansze considering the differences between FRP and steel properties and the effect of shear reinforcement in 1999 [14]. Smith and Teng proposed a model that is based on the concrete shear strength only in 2002 [15]. A theoretical model based on truss analogy was proposed by Colotti and others in 2004 to predict the failure mode and ultimate capacity of FRP-strengthened RC beams [16]. Yao and Teng and Teng and Yao conducted experimental and analytical investigations on FRP-strengthened beams in 2007, thus modifying the moment shear interaction expression proposed by Oehlers [17, 18]. The fib Bulletin 14 (fib, 2001) presented the model proposed by Blaschko which is based on the concrete shear strength of the beam. The Technical Report 55 (TR55) of the Concrete Society (2012), ACI 440.2R (ACI, 2017), and Australian Standard AS 5100.8 (Standards Australia, 2017b) recommended an upper limit for the acting shear force at the plate-end region to avoid PE debonding. El-sayed and others proposed a model which is based on the concrete shear strength of the beams considering main parameters known to affect the opening of the shear cracks and consequently affect PE debonding in 2021 [19]. Nevertheless, due to the complex structure of FRP-strengthened RC beams and the nonlinear relationship between PE debonding and parameters, most of the above models suffer from low computational accuracy and poor robustness. Therefore, it is especially important to establish a more precise nonlinear mapping relationship between PE debonding and each parameter.

Given the large number of parameters that affect the PE debonding, this study uses several machine learning algorithms, namely, linear regression, ridge regression, decision tree, random forest, and neural network optimized by the sparrow search algorithm to develop several intelligent prediction models for PE debonding of FRP-strengthened RC beams and then select the best prediction model from it. Based on the best model obtained, the robustness of the model and the codes are assessed and the parameters affecting PE debonding are analyzed too.

2. Parameter Identification and Data Collection

2.1. Parameter Identification. Based on relevant codes and experimental studies [13–24], concrete strength (f_c), location of FRP cut-off point (L_{ua}/a), tensile strength of tensile reinforcement (f_y), tensile strength of stirrup reinforcement (f_{yv}), stirrup reinforcement ratio (ρ_{sv}), tensile strength of FRP (f_{fu}), FRP stiffness (E_{ftf}), and the ratio of FRP width to the width of the strengthened beam (b_f/b) are selected as input parameters for predicting PE debonding in this study. For the convenience of establishing the model, the above parameters are denoted as X_1 , X_2 , X_3 , X_4 , X_5 , X_6 , X_7 , and

X_8 , respectively, and the shear force is taken as the output of models and denoted as V .

2.2. Criteria for Collection Analysis of Parameters

- (1) PE debonding occurred in all strengthened beams [6–8, 17, 25–52].
- (2) The FRP sheets are not prestressed and the end of the strengthened beams is not anchored.
- (3) The geometric and material properties of the strengthened beams, FRP, and reinforcement are clear.
- (4) The range of parameter variation is large and basically covers the case of general beams. The range of the variation of each parameter is shown in Figure 1.

From Figure 1, we can get that the maximum interval of f_c is 30 MPa–40 MPa, accounting for 49%, and merely 6% of the f_c is more than 60 MPa, indicating that the f_c is mostly at plain level; the maximum interval of the L_{ua}/a is 0.8–1.0, accounting for 64%, while other intervals account for less; the design value of f_{yv} is mainly distributed from 250 MPa to 510 MPa, accounting for 69%, and only 6% of the strength is over 570 MPa, indicating that the f_{yv} is mostly at ordinary level, and high-strength reinforcement accounts for a relatively small percentage; the maximum interval of ρ_{sv} is 0.6–0.9, accounting for 38%, and the distribution of each range is more uniform; the maximum interval of f_{fu} is 3000 MPa–4000 MPa, accounting for 54%, and the tensile strength above 4000 MPa accounts for only 9%; the maximum interval of the f_y is 350 MPa–510 MPa, accounting for 51%, but the percentage of tensile strength over 510 MPa is 49%, indicating that a larger portion of tensile reinforcement in the collected specimens is high-strength reinforcement; the maximum interval of E_{ftf} is from 75 MPa to 125 MPa, accounting for 40%, and only 8% above 225 MPa; the maximum interval of the b_f/b is > 0.9 , accounting for 37%, and the distribution of each interval is relatively uniform. In addition, some of the parameters differed significantly across intervals, which would result in machine learning models having smaller prediction errors in intervals with more data than in intervals with less data.

3. Machine Learning Models

This part uses several machine learning algorithms, namely, linear regression, ridge regression, decision tree, random forest, and neural network optimized by sparrow search algorithm to develop several intelligent prediction models for PE debonding of FRP-strengthened RC beams. The data are used from [6–8, 17, 25–52], where the percentages of training set, validation set, and testing set are 60%, 20%, and 20%, respectively.

To further analyze the prediction accuracy and generalization ability of each model, the average absolute error (MAE) and goodness-of-fit (R^2) of the training set, the validation set, and the testing set of the models are calculated and given in Figure 2.

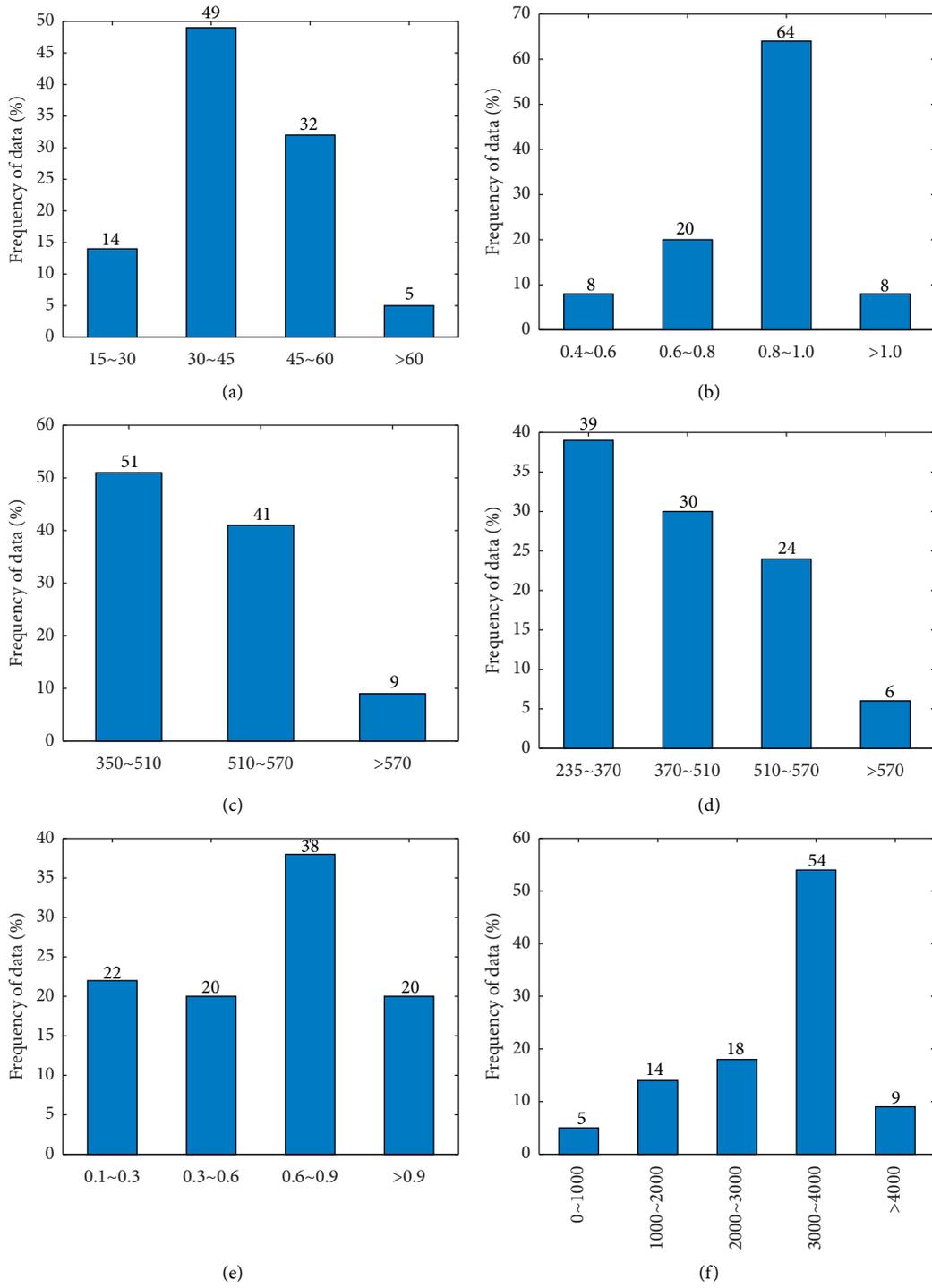


FIGURE 1: Continued.

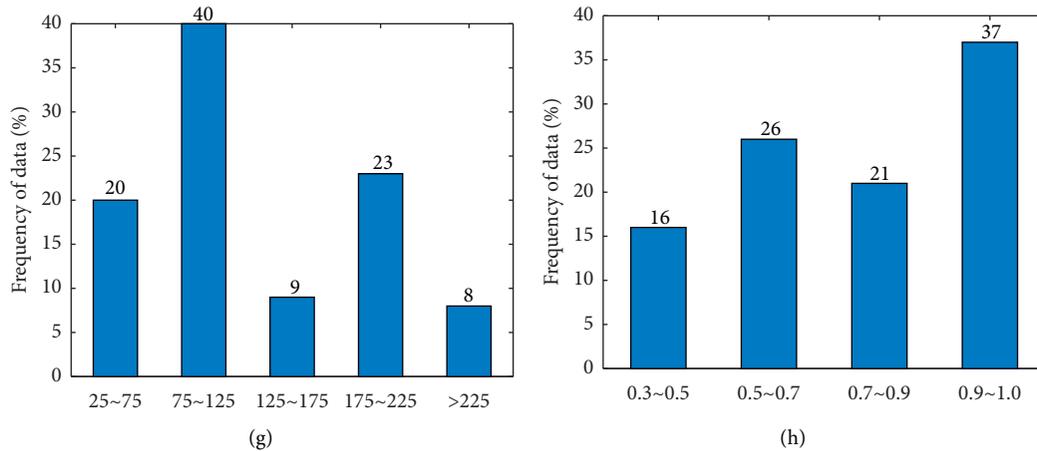


FIGURE 1: Range of the parameters. (a) f_c /MPa. (b) L_{ua}/a . (c) f_y /MPa. (d) f_{yv} /MPa. (e) ρ_{sv} . (f) f_{fu} /MPa. (g) E_{ftf} /GPa.mm. (h) b_f/b .

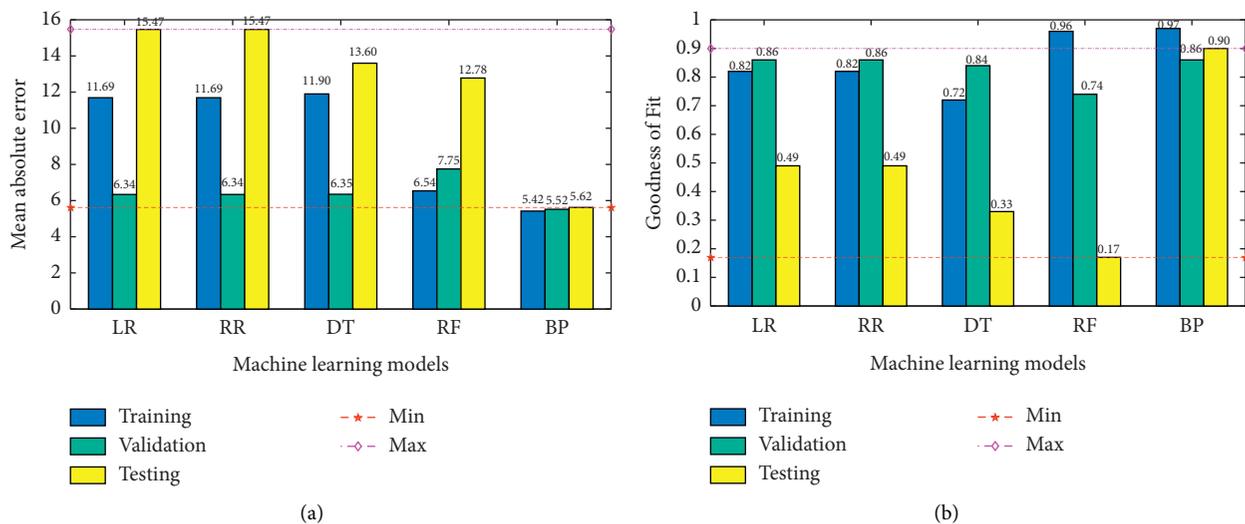


FIGURE 2: Performance of the models. (a) MAE. (b) R2.

From Figure 2, the MAE and the R2 of linear regression, ridge regression, decision tree, and random forest differ greatly in the training set, the validation set, and the testing set, indicating that the generalization ability of these models is poor, while the MAE of BP neural network is 5.42, 5.52, and 5.62 in the training set, the validation set, and the testing set, respectively, which is not only the smallest but also the most average among all machine learning algorithms. Also, the R2 of the training set, the validation set, and the testing set of the BP neural network is 0.97, 0.86, and 0.90, respectively, which is the highest among all machine learning models. In summary, the BP neural network model not only has the highest prediction accuracy but also has excellent generalization ability.

4. Reliability Evaluation of the Code

To further illustrate the precision and robustness of the SSA-BP, this section compares it with several international codes

[13–17]. The codes and their expressions are shown in Table 1, and the comparison between the calculated and actual values of SSA-BP and the codes is shown in Figure 3.

It can be visualized from Figure 3 that the calculated values of SSA-BP are basically within 15% above and below the true value and are significantly superior to the calculated values given by each code. The calculated values of ACI and fib-1 are basically below 15% of the true value, indicating that these two codes are too conservative; while AS and TR55-1 have a larger portion of calculated values above 15% of the true value, which takes the risk of overestimating the shear strength in the event of PE debonding. The quantitative evaluation of the performance of BP and each code is shown in Table 2.

As can be seen from Table 2, the coefficient of variation of the neural network is merely 20.3%, which is better than the calculated values of each code. The coefficients of variation of CNR and fib-1 and TR55-2 are smaller, but their conservative estimates account for 79%, 80%, and 95%,

TABLE 1: Codes and their expressions.

Codes	Calculation formula
ACI440.2 R	$V_{db,end} < 0.67V_c$
AS 5100.8	$V_{db,end} < 0.67V_u$
Fib-1	$V_{db,end} < 0.15f_{ck}^{1/3}bd$
Fib-2	$\varepsilon_{fd} = \begin{cases} \alpha_1 c_1 k_c k_b \sqrt{f_{ct}/n_{frp} E_{frp} t_{frp}} & l_b \geq l_{b,max} \\ \alpha_1 c_1 k_c k_b \sqrt{f_{ct}/n_{frp} E_{frp} t_{frp}} \cdot (l_b/l_{b,max}) (2 - l_b/l_{b,max}) & l_b < l_{b,max} \end{cases}$ $l_{b,max} = \sqrt{(n_{frp} E_{frp} t_{frp}) / (c_2 f_{ct})}$ $k_b = 1.06 \sqrt{(2b_{frp}/b) / (1 + b_{frp}/400)} \geq 1$ $b_{frp}/b \geq 0.33$
TR55-1	$V_{db,end} < 0.67V_{rd}$
TR55-2	$\varepsilon_{fd} = \begin{cases} 0.5k_b \sqrt{f_{ct}/n_{frp} E_{frp} t_{frp}} & l_b \geq l_{b,max} \\ 0.5k_b \sqrt{f_{ct}/n_{frp} E_{frp} t_{frp}} \cdot (l_b/l_{b,max}) (2 - l_b/l_{b,max}) & l_b < l_{b,max} \end{cases}$ $l_{b,max} = 0.7 \sqrt{n_{frp} E_{frp} t_{frp} / f_{ct}}$
CNR	$\varepsilon_{fd} = \begin{cases} 1/\gamma_{f,d} \sqrt{2\Gamma_{Fd}/n_{frp} E_{frp} t_{frp}} & l_b \geq l_{b,max} \\ 1/\gamma_{f,d} \sqrt{2\Gamma_{Fd}/n_{frp} E_{frp} t_{frp}} \cdot (l_b/l_{b,max}) & l_b < l_{b,max} \end{cases}$ $\Gamma_{Fd} = k_b k_G \sqrt{f'_c f_{ct}}$ $k_b = \begin{cases} \sqrt{(2 - b_{frp}/b) / (1 + b_{frp}/b)} \geq 1 & b_{frp}/b \geq 0.25 \\ 1.18 & b_{frp}/b < 0.25 \end{cases}$ $l_{b,max} = \min \left\{ (1/\gamma_{R,d} f_{bd}) \sqrt{\pi^2 E_{frp} t_{frp} \Gamma_{Fd} / 2}, 200\text{mm} \right\}$ $f_{bd} = 2\Gamma_{Fd} / S_u$

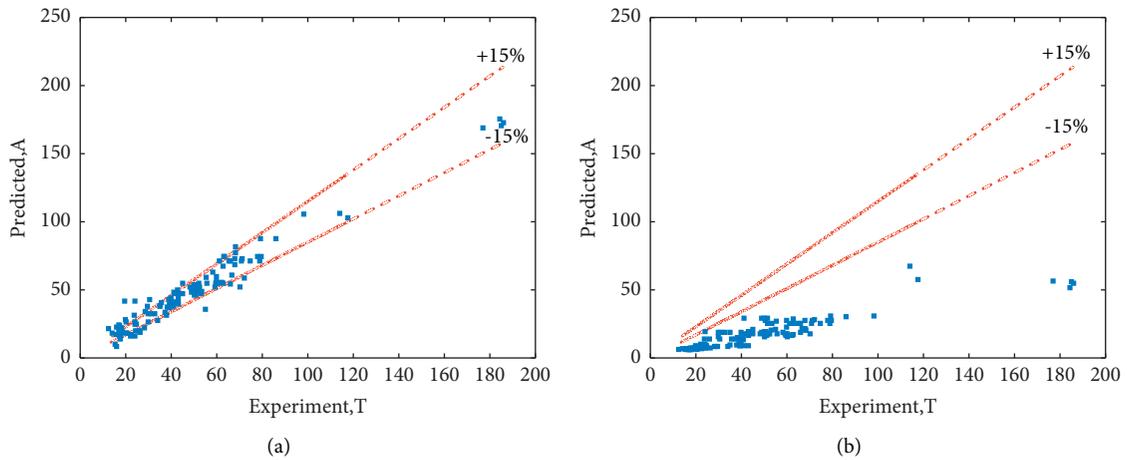


FIGURE 3: Continued.

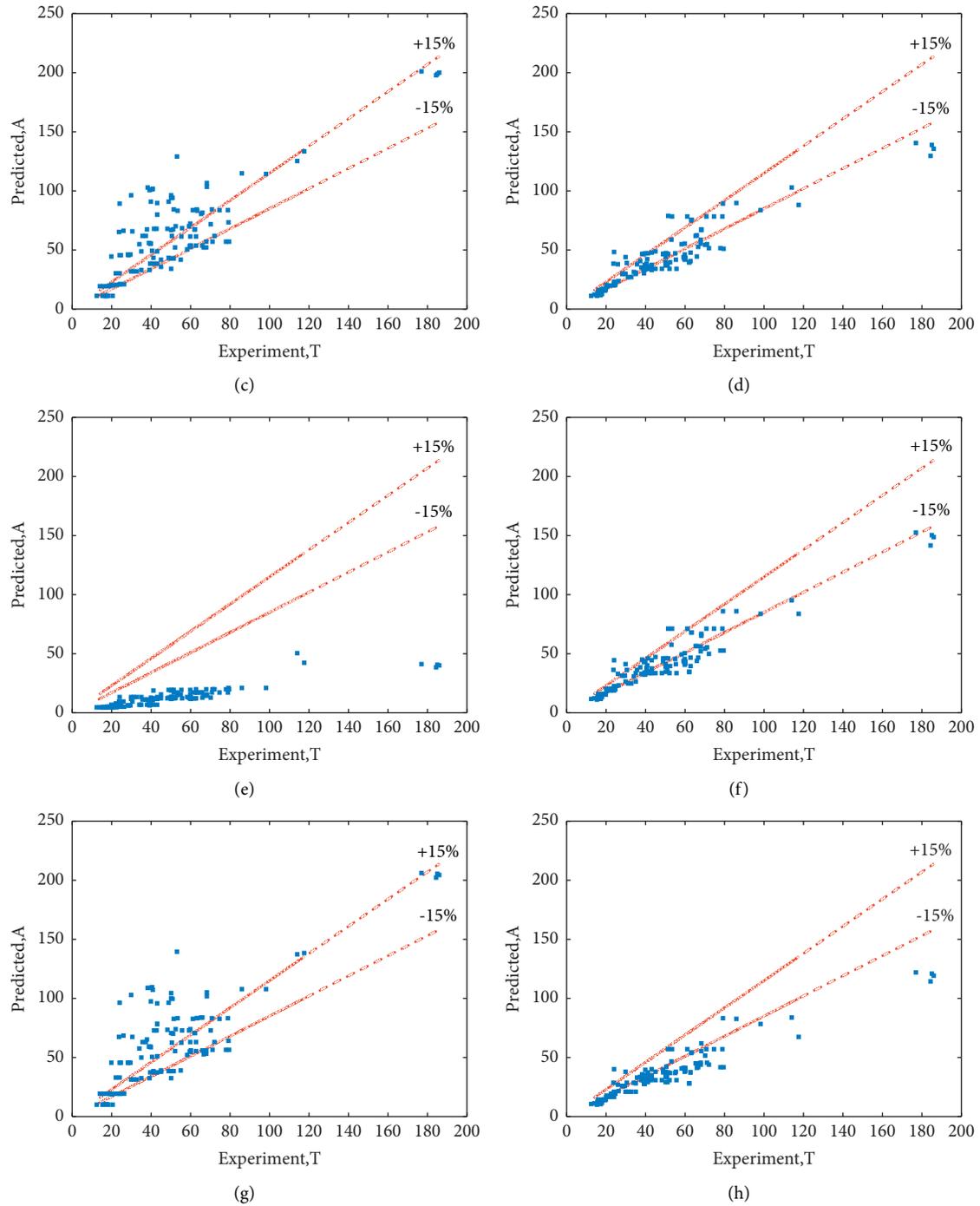


FIGURE 3: Comparison of the calculated values and real values. (a) SSA-BP. (b) ACI. (c) AS. (d) CNR. (e) fib-1. (f) fib-2. (g) TR55-1. (h) TR55-2.

TABLE 2: Performance of the models.

Models	Evaluation indicators		
	Coefficient of variation (%)	Conservative (%)	Nonconservative (%)
SSA-BP	20.3	52	48
ACI	26.6	100	0
AS	44.5	38	63
CNR	23.4	79	21
Fib-1	25.1	100	0
Fib-2	21.2	80	20
TR55-1	48.3	39	61
TR55-2	20.5	95	5

TABLE 3: Weights and biases between connection layers.

	Hidden layer							Output
	H(1:1)	H(1:2)	H(1:3)	H(1:4)	H(1:5)	H(1:6)	H(1:7)	V
Bias	.743	.529	2.692	.061	-1.476	.038	.776	
X1	.022	1.514	.906	.179	.279	.443	-.473	
X2	-.095	-.656	-.243	.438	.662	-.188	-1.296	
X3	-.348	.946	-.998	-.395	.900	-.240	.362	
X4	-.037	.765	-.727	.350	-.142	-.096	-1.060	
X5	-.006	.782	1.731	.816	-.139	.281	-.277	
X6	-.681	-.587	-.845	-.428	-.135	-.695	.584	
X7	.272	1.773	-.444	.053	.583	-.030	1.619	
X8	1.225	.077	-.300	.169	.669	.940	.993	
Bias								1.115
H(1:1)								-1.425
H(1:2)								.381
H(1:3)								-2.224
H(1:4)								.511
H(1:5)								-1.377
H(1:6)								1.147
H(1:7)								.736

respectively, which are a little conservative compared with 50% for SSA-BP.

5. Parametric Study

5.1. Analysis of the Importance of Parameters. In Matlab software, by inputting the 'net.iw', the 'net.lw', and the 'net.b', the weights and biases of the neural network can be obtained. See Table 3 for details.

After getting the weights and biases between layers, we can get the transfer functions through the code 'TransferFcn' in Matlab. The transfer functions are shown in equation (1) and (2).

$$y_i = f \cdot \left(\sum_i w_{ij} x_i + \phi_j \right) = \frac{2}{1 + e^{-2(\sum_i w_{ij} x_i + \phi_j)}} - 1. \quad (1)$$

$$y_i = f \cdot \left(\sum_i w_{ij} x_i + \phi_j \right) = \sum_i w_{ij} x_i + \phi_j. \quad (2)$$

The weights and biases obtained in Table 1 were substituted into (1) and (2) and subsequently normalize the calculated value obtained to get the importance of each parameter on PE debonding, as shown in Figure 4.

As can be seen from Figure 4, the importance of each parameter is $X5 > X7 > X2 > X1 > X8 > X4 > X3 > X6$ in order; that is, the ρ_{sv} has the greatest effect on the PE debonding, and the ffu, fy, and fyv have less effect on it.

5.2. Sensitivity Analysis of Parameters. Based on the effects of each parameter on PE debonding obtained in section 5.1, the ffu, which has the least effect on PE debonding, is selected as the grouping variable for the sensitivity analysis of each parameter, and four grades of 200, 1200, 2200, and 3200 are taken based on its distribution in section 2.1. When studying the sensitivity of a single variable to PE debonding, the other variables are averaged based on the statistics in section 1.2.

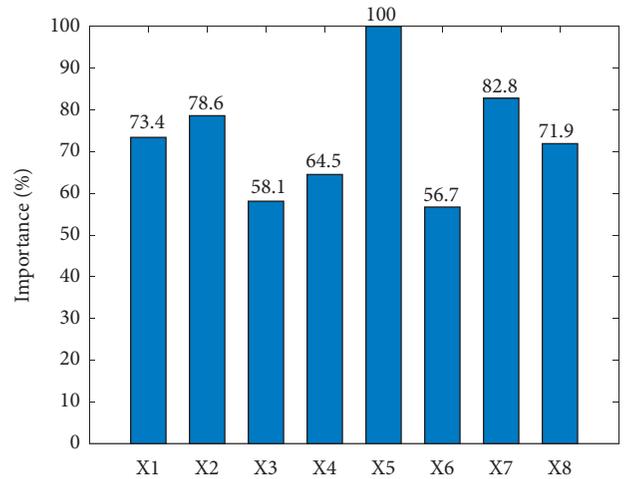


FIGURE 4: Importance of each parameter.

The sensitivity of each parameter to the shear strength is shown in Figure 5.

From Figure 5, we can get that (a) when the ffu is in the first two grades, the shear strength tends to increase and subsequently decrease with the increase in fc. When it is in the last two grades, the shear strength tends to increase, subsequently decrease, and then increase as the fc increases; (b) for the Lua/a, the shear strength increases and subsequently decreases with the increase in the Lua/a, regardless of the grade of ffu; (c) regarding the ρ_{sv} , no matter which grade the ffu is at, as the ρ_{sv} increases, the shear strength first decreases, then increases, and then decreases; (d) for the fyv, there are three patterns when the ffu is in different grades, namely, when the ffu is in two grades of 200 and 1200, the shear strength is inversely proportional to the increase in fyv; when the ffu is in grade 2200, the shear strength tends to decrease and subsequently increase with the increase in fyv; when the ffu is in grade 3200, the shear strength is proportional to the fyv; (e) for Eftf and bf/b, as they increase, the

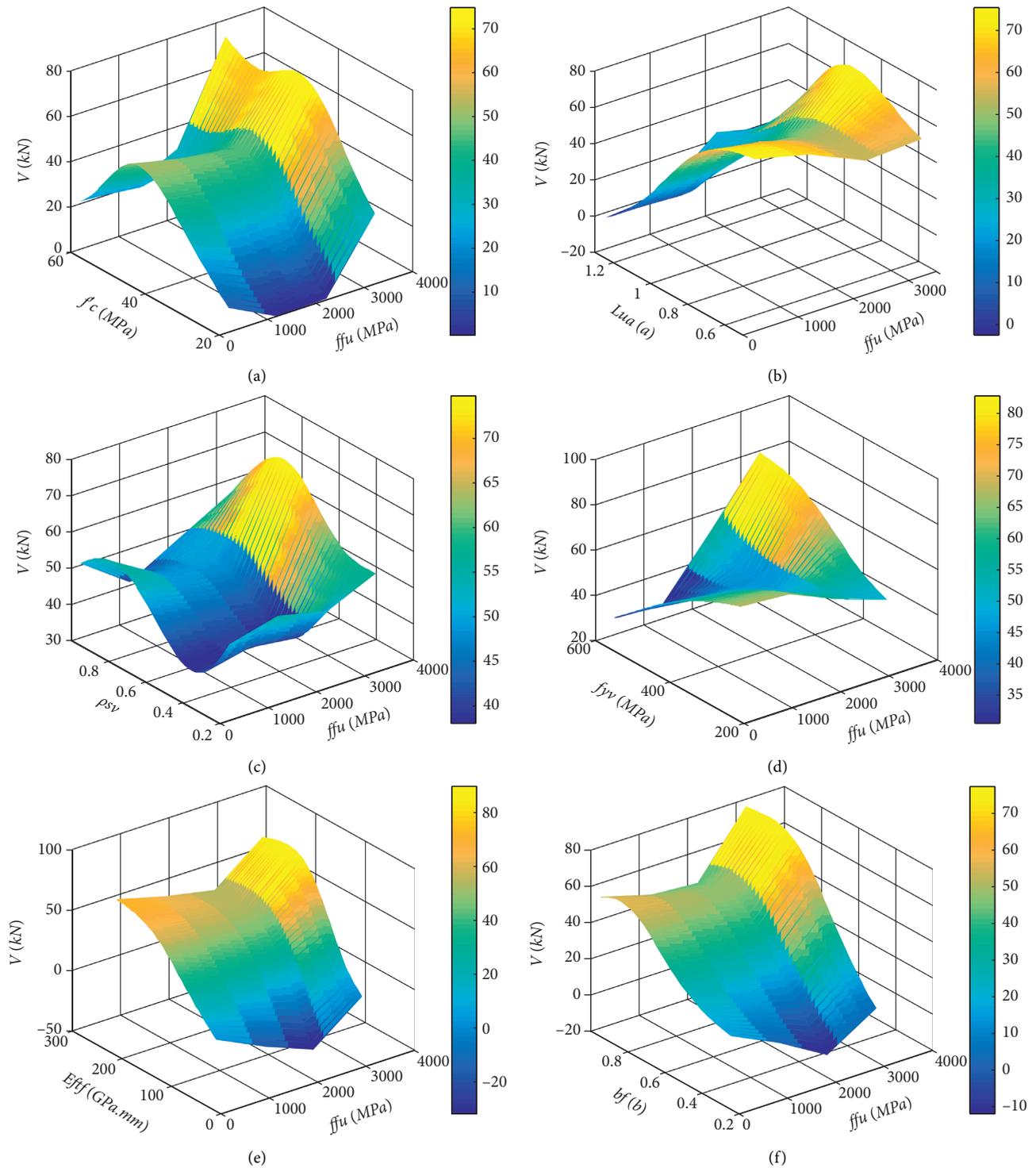


FIGURE 5: Sensitivity of each parameter.

shear strength basically increases and subsequently decreases, but when the E_{ftf} and bf/b are larger, the shear strength decreases not significantly.

In summary, there is a complex nonlinear relationship between the shear force at PE debonding and each parameter. In the future, the effect of different parameters on PE debonding under different conditions

needs to be considered when performing the end anchorage system.

6. Conclusion

In this study, a machine learning approach was used to synthesize the effects of various parameters on the PE

debonding of FRP-strengthened RC beams in flexure, and the resulting models were evaluated against several codes. The following conclusions can be drawn:

- (1) ACI, CNR, fib-1, fib-2, and TR55-2 are too conservative, which have 100%, 80%, 100%, 79%, and 95% values below the experimental values, respectively. AS and TR55-1 had 63% and 61% values above the experimental values, respectively, potentially overestimating the shear force in the case of PE debonding. The coefficient of variation, conservative, and nonconservative values of SSA-BP is 20.3%, 52%, and 48%, respectively, and its robustness and prediction accuracy are superior to the above codes.
- (2) ρ_{sv} , Eftf, and Lua/a have more influence on the shear force at PE debonding, while f_y and ffu have less influence on the shear force. Moreover, there are complex nonlinear relationships between each parameters and the shear force, and the effect of different parameters on PE debonding under different conditions needs to be considered when performing the system of end anchorage in the future.
- (3) There are two problems with the model built in this paper: on the one hand, the uneven distribution of parameters in the dataset on which the model is built leads to the prediction accuracy of the model to be improved, and on the other hand, the model is complicated by considering too many parameters. In the future, more data need to be collected and the parameters in the model need to be streamlined.

Notation

f_c :	Compressive strength of concrete
ρ_{sv} :	Stirrup reinforcement ratio
f_y :	Tensile strength of tensile reinforcement
f_{yv} :	Tensile strength of stirrup reinforcement
Eftf:	FRP stiffness
bf/b:	The ratio of sheet width to beam width
Lua/a :	The ratio of anchorage length to shear span
ffu :	Tensile strength of FRP
fct:	Tensile strength of concrete
Vdb,	Factored shear force at the FRP plate end
end:	
Vc:	The shear capacity of concrete alone calculated according to ACI 318 (ACI Committee 318, 2014)
Vu:	The nominal shear strength of the concrete section including concrete and steel stirrups, calculated in accordance with AS 5100.5 (2017)
fck:	The characteristic strength of concrete calculated according to BS EN 1992-1-1 (2004)
Vrd:	The shear strength of the beam section calculated in accordance with Section 6.2.3 of BS EN 1992-1-1 (2004)
lb, max:	The maximum anchorage length
Ifd:	The design value of the specific fracture energy of the FRP-concrete interface.

Data Availability

The data for the study were collected from articles by different researchers and have been marked in the article.

Conflicts of Interest

The authors declare that there are no conflicts of interest.

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