

Research Article

Incorporation of Polymers into Calcined Clays as Improved Thermal Insulating Materials for Construction

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Calcined clay is a Type Q supplementary cementing material according to EN197-1:2000. It possesses lower thermal conductivity than cement. To further improve its thermal insulation property, polymer-calcined clay complexes (PCCs) were produced in a one-pot synthesis. Two contrasting polymers, polystyrene (PS) and polyethylene glycol (PEG), were employed. The hydrophilicity of the polymers influenced the thermal conductivity of PCC. Hydrophilic PEG entrapped more water molecules on clay layers than the hydrophobic PS, making PEG-PCC more thermally conducting than PS-PCC. Contaminants in calcined clays played a role in affecting the overall thermal conductivity. PCC can improve thermal insulation properties for future construction applications.

1. Introduction

Thermal insulation in buildings is an important factor for achieving thermal comfort for their occupants. This is particularly significant when large temperature gradients between indoor and outdoor climates are observed and high energy efficiency and low carbon footprint are of great importance [1, 2]. Different thermal insulation composites have been produced, mainly based on reducing conduction and convection heat transfer through bulk insulators, or as radiant heat barriers, where positioning of building materials in relation to air spaces is optimized. In the last few years, our laboratory has focused on exploring the properties and the requirements of state-of-the-art thermal insulation materials and solutions for buildings, particularly dealing with the establishment of bulk thermal insulators from a bottom-up approach. Some materials that we have investigated include vacuum insulation panels (VIP) [3, 4], gas-filled panels (GFP) [5], aerogels [6], and also phase change materials (PCM) [7]. PCM by itself is not an insulation material in principle but may still be an important part of the thermal building envelope.

Composite materials are a common approach towards enabling thermal insulation and improved energy efficiency, one of which includes aerogel concrete systems where new thermal insulating concrete with structural properties is targeted [8, 9]. There, instead of mainstream aerogel modifications, we have focused on matrix refinement, where one of the latest approaches targeted the inherent thermal properties of binders, specifically by partially replacing cement with a supplementary cementing material (SCM), calcined clay, to lower the overall thermal conductivity [10]. Calcined clay is produced by calcining clays at a temperature of between 600 and 1000°C [11]. Upon calcination, these clayey materials, both pure and contaminated ones, become pozzolanic in nature and can/may act as effective replacements of cement in the industry [12, 13]. In the investigation, up to 20% improvement in the thermal conductivity was achieved when calcined clay was employed, while not compromising the mechanical properties of the concrete structures [12, 14]. The results confirmed that designing new binder materials, for example, using calcined clay as SCM, was a step forward towards opening a new roadmap for designing insulating concrete in sustainable construction. Further improvement

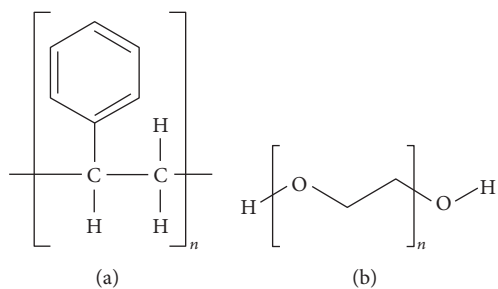


FIGURE 1: Chemical formulations of (a) polystyrene and (b) polyethylene glycol, respectively.

on the thermal conductivity of such binder materials, however, was needed to make them more desirable for actual applications as thermal insulators.

The purpose of this investigation was thus to further fine-tune the binder material, calcined clay. The starting material of calcined clay is clay, one of the most abundance materials all around the world that can incorporate and react with different ions and organics to possess different functionalities due to their reactive layered structures, including impacting the thermal conductivity properties of the final clay composites [15, 16]. When calcined, the innate structure of clays will be distorted [17], but the general layered structure is retained. This renders them susceptible to undergoing similar reactions as clays, but to varying effects. The effect of polymer addition on the thermal conductivity of calcined clay will thus be explored here.

Two common polymers in construction were selected for this purpose. They were polystyrene (PS) and polyethylene glycol (PEG), both possessing low thermal conductivities. They differed in that PS was a hydrophobic polymer, whereas PEG was a hydrophilic polymer (Figure 1). Their effects on the thermal property of calcined clays and the mechanism driving the results through understanding of polymer-water-calcined clay interaction will be discussed.

2. Materials and Methods

2.1. Clay and Polymer Materials. Two calcined clays obtained from Saint-Gobain Weber, Norway, were employed as per supplied. The calcined clays were rich in kaolinite (CK) and smectite (CS). CK was prepared by calcining at 800°C and it contained 47% kaolinite, 34% K-feldspar, 17% quartz, and a minor amount of illite. CS was calcined at 850°C and contained >50% smectite, ~25% calcite, ~8% kaolinite, 4% quartz, 3% siderite, and 1% pyrite. Both calcined clays contained ~50% non-clay based materials, which were classified as “contaminants” in this investigation. The reason for using clay samples with similar amounts of contaminants was to ensure a good quantitative comparison between the two clays. More information on their hydrating properties and mechanical strength behaviors can be found in [18]. Two pure bentonites, a sodium bentonite (NB) and a potassium bentonite (KB), were included as references. The purpose of including them was to define the upper (NB) and lower (KB)

limits for the incorporation of polymers and water by the clays. Bentonite was an expanding clay. Therefore, both water and polymers can adsorb both onto the clay surfaces and intercalate between the layered structures, whereby up to four layers of water molecules can be incorporated into the NB interlayer spacing. However, due to incorporation of K ions between the interlayer spacings, adsorption of polymers and water molecules was restricted to only the outer surfaces of clays for KB.

Reagent-grade styrene (99%) and polyethylene glycol (PEG, Mw ≈ 400) from EMD Millipore Corporation and potassium persulfate (KPS, 99%) from Sigma-Aldrich were used without further purification.

2.2. Formation of Polymers-Calcined Clays Complexes. All four clay samples were employed in one-pot synthesis with the polymers to form polymer (calcined)-clays complexes (PCCs). NB and KB were selected as the model systems.

2.2.1. PS-PCC Synthesis. 15.4 g of a 1.3 wt.% KPS solution was added to 178 g of a 10 wt.% styrene solution under stirring conditions. The temperature was increased and maintained at 70.0 ± 0.1°C for 3 h. 22 g of 9 wt.% (calcined) clay suspension was added to the reaction pot at 1 h and 2 h after temperature stabilized. The reaction products are denoted as PS1h and PS2h, respectively.

2.2.2. PEG-PCC Synthesis. A saturated solution of PEG was prepared with 60 g of PEG at 25°C to limit the amount of water for intercalating into the clay layers, while maximizing polymer dispersion. 24 g of (calcined) clay was then added and stirred for 1 h.

For preparation of water saturated samples, the (calcined) clay samples were submerged in water under stirring condition for 15 minutes before drying.

All PCC samples were cooled to room temperature and centrifuged at 8000 rpm for 10 min. The final residue was dried in the oven at 80°C for 3 days except for NB samples. There, drying was prolonged to 2 weeks due to the high retention of water. The seemingly low temperature of drying at 80°C in contrast to at >100°C was to ensure the stability of the polymer-clay complex. Prolonging drying up to 2 weeks was employed to compensate for the speed of drying.

2.3. Characterization of PCCs. Two characterization methods were employed here: hot disk thermal analysis for measurement of thermal conductivity and Fourier Transform Infrared (FTIR) spectroscopy for determining the chemical environment of bonds, particularly pertaining to O-H functional groups within the samples.

Thermal conductivity was measured using a Hotdisk Thermal Constants Analyzer TPS 2500S. The Hotdisk has an accuracy better than 5%. A transient plane source technique was applied [19, 20] and approximately 10 g of the samples was measured with a Kapton sensor radius = 3.189 mm (#5465). The plastic-film-covered sensor was sandwiched in between two powder samples and acted as a heat source in addition to

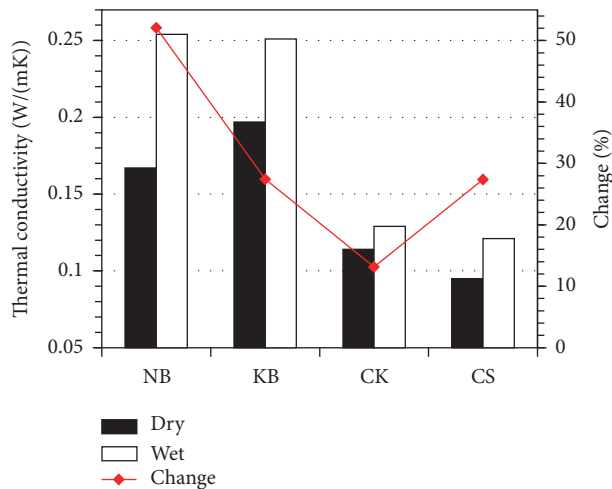


FIGURE 2: Thermal conductivity of dry and wetted (calcined) clay samples, with percentage difference of thermal conductivity values in dry and wetted samples represented as line figure (red).

registering the temperature increase in the samples. The temperature increase over time was recorded and used to calculate the thermal conductivity of the AIM samples. The heating power and heating time were varied independently to obtain the most appropriate testing conditions for each sample. The parameters were as follows: heating power was 0.1–0.7 W, heating duration was 120–240 s, and the final reported data were given as the arithmetic mean of 3 to 5 individual results. All error bars were calculated as 2x standard deviation of the mean values (i.e., 95.45% confidence interval).

FTIR measurements were conducted with a Thermo Nicolet 8700 FTIR spectrometer possessing a Smart Orbit accessory, which is a horizontal attenuated total reflectance (ATR) accessory (single reflection) with a diamond crystal, in an atmosphere with minimalized CO_2 and H_2O content through purging by a Parker Balston 74-5041 FTIR Purge Gas Generator. Approximately 2–4 g of the samples was employed for each measurement. Each FTIR spectrum was performed with 32 scans at a resolution of 4 cm^{-1} and at least three repetitions of the same sample were recorded. The FTIR spectra given in this work were not ATR corrected, neither with respect to penetration depths nor with respect to absorbance band shifts. The measurement range was between 400 cm^{-1} and 4000 cm^{-1} .

3. Results and Discussion

3.1. Effect of Water Addition on Thermal Conductivity of Clays without Polymers. Water is the main medium in a concrete mix and it greatly influences the thermal conductivity of materials. Therefore, the effect of water on the thermal conductivity values of clays, both calcined and pure bentonites, was first determined (Figure 2). The thermal conductivities of the dry clay samples were as follows: KB with 0.197 W/(mK) , NB with 0.167 W/(mK) , CK with 0.114 W/(mK) , and CS with 0.095 W/(mK) . The first observation was that calcined clay

samples displayed much lower thermal conductivities than the model clay samples. This could arise from the amorphosity of the calcined clay. Upon calcination, the interlayer spaces of the clays were distorted [17]. This distortion may restrict the path of heat transfer through the formation of thermally insulating pockets or nanospaces. Another potential explanation for the lower thermal conductivity of calcined clays as compared to model clay samples may be due to the presence of other minerals as contaminants in the calcined clay samples. This indicated that the thermal conductivity of the calcined clay samples may differ when different raw materials with different amounts of contaminants are present. The composite matrix may affect heat transfer within the sample.

Upon wetting and subsequent drying to remove free water, the thermal conductivity of all clay samples was remeasured. Relative to the dry samples, the thermal conductivity values of all clay samples were higher after wetting. This could be attributed to the ability of the clay to stabilize and physically bind thermally conducting water onto the surfaces of and in between the layered structures of the clay particles. The order of increment in thermal conductivities was as follows: $\text{CK} < \text{CS} \approx \text{KB} < \text{NB}$, starting from an increment of 13% to 27% and finally 52%. The order of variation in thermal conductivity may be explained by the inherent properties of the different clay samples. Both NB and KB were smectite based clays; that is, they possessed expanding interlayer spacing, which could adsorb up to four layers of water molecules [21] through swelling mechanism. As a result, high uptake of water onto the clay surfaces and in the interlayer spacing was expected, resulting in a significant change in thermal conductivity for the NB sample. The presence of K^+ in KB samples on the other hand restricted intercalation of water molecules into the layered surfaces. This can be attributed to the ideal geometric fitting of K^+ to the surface oxygen hexagons of the main layer, which reduced the hydration energy and entropically stabilized the interlayer spacing. In this way, water molecules mainly anchored onto the external surfaces of clay layers in the KB sample, resulting in overall lower uptake of water than NB.

CS consisted mainly of calcined smectite, an expanding clay, and thus it possessed similar properties to NB. As a result, the water retention capacity of CS can be correlated to the amount of smectite clay present in the CS sample. The variation in sorbed water as reflected by the change in thermal conductivity value was slightly lower than 50% of that of the NB sample, even when CS contained more than 50% smectite. This signified that while water sorption behavior by CS was similar to NB, a slight decrease in water uptake by the clay components after calcination may have occurred, assuming that contaminants in CS played an insignificant role in retaining water after drying. The difference in water affinity between calcined smectite in CS and normal smectite may have resulted from the alteration of the Al layers (conversion of 6-coordinated Al to 4-coordinated), partial oxidation of Fe, and reduction in Al-O-Si/Al-O-Al bonds [19]. This increased the amorphosity of the calcined smectite in CS through disruption of the layered structure of clays and hindered the sorption of water.

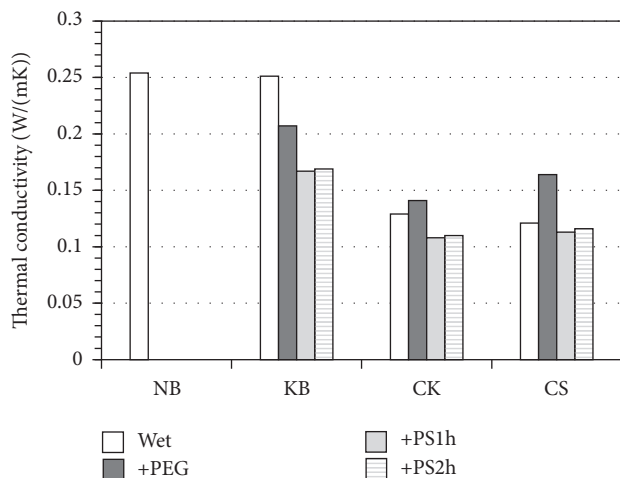


FIGURE 3: Thermal conductivity of clay samples, with and without polymers.

In the case of CK, the dominating clay present was kaolin, a nonexpanding 1:1 layered structure. Due to its nonexpanding nature, the sorption of water by kaolin was limited to surface sorption, similar to KB. The overall water affinity of CK, which can be defined as proportional to the kaolin content (~50%), was thus significantly lower than the other clay samples, rendering a much lower change in thermal conductivity.

3.2. Effect of PS and PEG on the Thermal Conductivity of Clays.

In applications, cement samples are always in a hydrated state. Therefore, the wetted clay samples were taken as the reference points. Upon addition of polymers, no thermal conductivity values with NB-polymer samples were measurable as these samples remained wet even after 2 weeks of drying. XRD analysis of the samples however displayed expanded clay interlayer spacing, attributing the wetness of polymers-NB to the strong stabilization of the polymers with attached water within the interlayer spaces. The strong retention of water molecules in the system rendered them unsuitable for reducing thermal conductivities of construction elements.

When KB was employed, the thermal conductivity of polymer-KB was lower than that of the wetted KB sample (Figure 3). The lower thermal conductivity values indicated displacement of sorbed water molecules by both the hydrophobic and the hydrophilic polymers from the clay surfaces. The change in thermal conductivity values after incorporating polymers was -33% and -17% for PS and PEG, respectively, indicating that water displacement may be higher when hydrophobic PS was employed as compared to PEG. This could potentially be explained by the water-seeking nature of polyethylene glycol. The OH functional groups in PEG seek and retain water, resulting in overall retention of water by the PEG polymer anchored on the mineral. On the other hand, due to the hydrophobicity of PS, association with water was minimum, and thus little water was trapped within the polymer-clay complex. Another observation was the effect of synthesis duration for KB-polystyrene. Insignificant

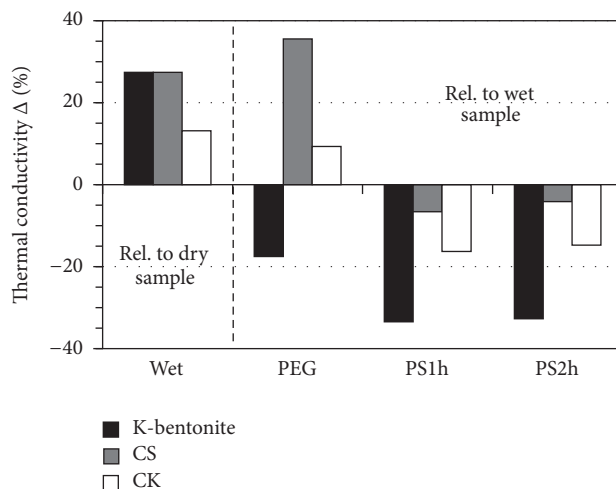


FIGURE 4: Percentage change in thermal conductivity of clays containing polymers relative to the wetted samples.

differences in the thermal conductivity values could be observed for the two synthesis methods for KB-polystyrene, indicating that synthesis of this PS-KB is a robust pathway.

When the polymers PEG and PS were added to the two calcined clays, a slightly different trend was observed. Similar to KB samples, the addition of hydrophobic PS to the calcined clay samples lowered the thermal conductivity values of the samples. However, the impact of PS addition on thermal conductivity values of calcined clay (7% and 16% decrease) was less pronounced than that of bentonite (33%, Figure 4), possibly related to dilution effect resulting from the presence of contaminants in the sample. On the other hand, in the presence of PEG, thermal conductivity values of PEG-CS and PEG-CK were 35% and 9% higher than the wetted calcined clay samples, contrary to observation of KB sample.

To understand the thermal conductivity values of PCC samples, clarification on the effect of polymer/water/calcined clay interactions was sought by performing FTIR analysis on the dried polymer-calcined clay samples. Figure 5 presents the chemical environment of the O-H bonds present in the polymer-calcined clay (PCC) samples. When PS was added, no stretching or vibrating bends for O-H bond can be observed in the FTIR spectra, regardless of clay types. This indicated that bound water was absent from these samples, whereby hydrophobic PS demotes the sorption of water by calcined clay, resulting in little influence of bound water on the thermal conductivity values of the PCC samples.

On the other hand, O-H stretching and bending bonds were observed when PEG was present. Asymmetric O-H stretching bond shifted upfield from 3319 cm^{-1} of pure water to 3394 cm^{-1} . Symmetric O-H stretching shifted downfield from 3246 cm^{-1} to $\sim 2900\text{ cm}^{-1}$. The presence of two O-H_{sym} stretching bonds in the PEG-calcined clay sample indicated that the O-H bonds were present in two environments, most likely arising from the inherent O-H bond of the PEG and the O-H bond from the attached water. Directly bound water molecules to the PS-PCC samples are unlikely as no O-H bonds were detected in these samples.

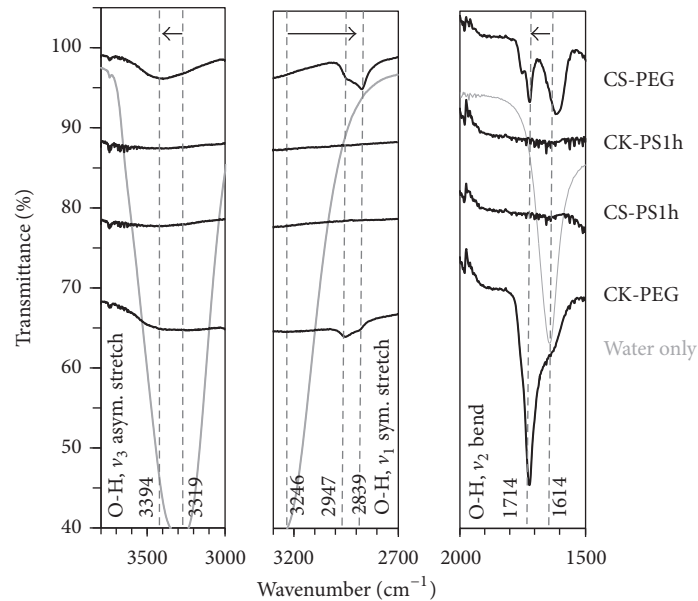


FIGURE 5: FTIR spectra of CS-PEG, CS-PS1, CK-PEG, CK-PS1, and water. PS2h spectrum was identical to PS1h spectrum. Stretching ($\sim 3500\text{--}2900\text{ cm}^{-1}$) and bending ($1700\text{--}1600\text{ cm}^{-1}$) bands of O-H in water molecules affected by PEG-clay were observed.

A closer look at the group of peaks $\sim 1700\text{ cm}^{-1}$ indicated that O-H bonds were present in multiple different environments. Particularly, it can be postulated that the water molecules had more degrees of freedom in CK than that in CS due to the strong intensity of O-H bend in CK-PCC samples at 1714 cm^{-1} , which was absent in CS-PCC samples. This indicated that mode of PEG-water uptake by CS may be driven mainly by intercalation of hydrated PEG, resulting in low intensity of O-H bending due to the constraint in the interlayer spacing between clay layers for strong O-H vibration. On the other hand, as hydrated PEG was mainly adsorbed onto the surface of CK, the water molecules were more “free.”

The results here thus demonstrate three points in relation to the thermal conductivity values of the samples: (1) the water affinity of the PEG sample whereby water molecules were trapped within the interpores of the calcined clays by association with the hydrophilic PEG increased the thermal conductivity of the PCC sample. (2) Hydrophobic PS, on the other hand, does not retain water, and thus addition of PS decreased the thermal conductivity of the calcined clay sample. (3) Due to the difference in clay structure between CK and CS, the modes of PEG and water uptake differ, which may result in higher water uptake and thus higher thermal conductivity values for CS due to greater stability in interaction between polymer and calcined clay.

4. Conclusions

Calcined clays had been previously shown to be an effective substituent binder for cement in lowering the thermal conductivity without compensating the mechanical performances. In this work, we investigated the possibility of further

lowering the thermal conductivity of calcined clays through the incorporation of polymers. Calcined clays behaved similarly to clays in their interactions with polymers and water. However, the presence of contaminants played a role in impacting the overall thermal conductivity of the calcined clays. Due to the inherent nanostructure of clays and their water affinity tagged to the polymers, polyethylene glycols were found to be unsuitable for reducing thermal conductivity values of calcined clays, particularly for samples based on smectites. On the other hand, polystyrene can effectively decrease the thermal conductivity values of calcined clays, regardless of clay type, due to their low affinity for water. This study indicated that hydrophobic polymer was more suitable to improve the thermal conductivity values of calcined clays.

As an outlook, further understanding of the mechanistic correlation between porosity of these nanomaterials and the resulting thermal conductivities, particularly with relation to their mode of heat transfer (convection or conduction), of the samples can be probed. From a practical point of view, larger amounts of polystyrene-calcined clay samples need to be produced, especially at a balance with, for example, mechanical properties. The inherent characteristic of the raw clay must be taken into account, particularly the clay type and amount of contaminant. The results obtained can be further extended to large-scale testing on concrete construction containing reinforcement bars for determination of actual application effectivity. Nevertheless, this current investigation demonstrated the feasibility of generating more thermally insulating materials at a low cost.

Conflicts of Interest

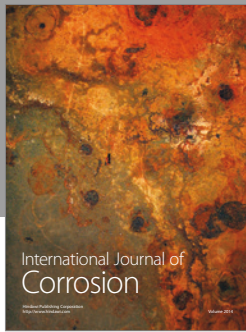
The authors declare that there are no conflicts of interest regarding the publication of this paper.

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