

Research Article HA-CCP: A Hybrid Algorithm for Solving Capacitated Clustering Problem

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Received 22 September 2021; Revised 25 December 2021; Accepted 29 December 2021; Published 21 January 2022

Academic Editor: Maciej Lawrynczuk

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The capacitated clustering problem (CCP) divides the vertices of the undirected graph into several disjoint clusters so that the sum of the node weights in each cluster meets the capacity limit while maximizing the sum of the weight of the edges between nodes in the same cluster. CCP is a typical NP-hard problem with a wide range of engineering applications. In recent years, heuristic algorithms represented by greedy random adaptive search program (GRASP) and variable neighborhood search (VNS) have achieved excellent results in solving CCP. To improve the efficiency and quality of the CCP solution, this study proposes a new hybrid algorithm HA-CCP. In HA-CCP, a feasible solution construction method is designed to adapt to the CCP with stricter upper and lower bound constraints and an adaptive local solution destruction and reconstruction method is designed to increase population diversity and improve convergence speed. Experiments on 90 instances of 4 types show that the best average solution obtained by HA-CCP is also superior to all comparison algorithms in average solving efficiency.

1. Introduction

The capacitated clustering problem (CCP) divides the vertices of the undirected graph into several disjoint clusters so that the sum of the node weights in each cluster meets the capacity limit while maximizing the sum of the weight of the edges between nodes in the same cluster.

CCP is closely related to the graph partition problem (GPP) [1–5], where the goal is to find a partition of the vertex set in k classes while minimizing the number of cut edges and respecting a balance constraint between the classes. Moreover, the maximum diversity grouping problem (MDGP) [6–13] is used to partition the vertices of an edge-weighted and undirected complete graph into m groups such that the total weight of the groups is maximized subject to some group size constraints. Consequently, the objective of the handover minimization problem (HMP) in the mobile network [14] is to minimize the sum of weights of the edges with endpoints in different clusters. In addition, CCP also has essential applications in vehicle routing [15] and mail delivery [16].

Optimization problems in real life are becoming more complex, with large-scale, nonlinear, multi-constrain characteristics. In recent years, many intelligent optimization algorithms [17-22] have been proposed to solve some complex practical problems effectively. Since Mulvey and Beck [23] proposed the CCP model in 1984, much literature has been on CCP and related issues. The greedy random adaptive search program (GRASP) is an effective method to solve CCP. Deng and Bard [24] combined a GRASP with path relinking (PR) and proposed GRASP-PR with a postprocessing stage. Morán-Mirabal et al. [14] proposed three random heuristic methods to solve the handover minimization problem in mobile networks: a GRASP with path relinking for the generalized quadratic assignment problem (denoted by GQAP), a GRASP with evolutionary path relinking (denoted by GevPR-HMP), and a biased random-key genetic algorithm (BRKGA). Martínez-Gavara et al. [25] proposed the greedy random adaptive search program (GRASP), Tabu search method (TS), a hybrid method combining GRASP and TS (GRASP + TS), and Tabu search with strategic oscillation (TS_SO). Martínez-Gavara 2

et al. [26] proposed three random heuristic algorithms: greedy random adaptive search process (GRASP2-1), iterative greedy (IG), and their hybrid IG-GRASP.

Algorithms based on variable neighborhood search (VNS) [27, 28] are another method of solving CCP. Lai and Hao [29] proposed an iterative variable neighborhood search (IVNS) algorithm. Brimberg et al. [30] proposed the general VNS (GVNS) and the skewed general VNS (SGVNS). Lai X et al. [31] proposed the neighborhood decomposition-driven variable neighborhood search (NDVNS) for capacitated clustering. In addition, a Tabu search designed specifically for CCP includes the TS (denoted as FITS) and the memetic algorithm (MA) proposed in the literature [32].

CCP is an NP problem. By imposing upper and lower limits on the size of clusters, CCP becomes a typical constrained clustering problem. The complexity of CCP is related to the scale of the problem and the upper and lower limits of its capacity. Large-scale CCPs require more calculation time to obtain a good solution than those of small and medium CCPs. In particular, it is challenging to find feasible solutions for CCPs with strict upper or lower limits. Literature [26] introduced a hybrid method called IG-GRASP to solve CCP. On the one hand, IG-GRASP initializes a new solution and restarts the search when it falls into the local optimum and fails to break out the local optimum after a preset number of searches. This process discards the results of the previous stage search. As mentioned in [26], it is more efficient to construct a link solution of the current solution than to construct a new solution. On the other hand, as described in Section 3.3, the destruction strength of the current solution by the IG-GRASP destructive method depends on the number of clusters and nodes of the instance. When applying IG-GRASP to solve large-scale instances, the destructive method may excessively destroy the current solution, which is not conducive to the final convergence of the algorithm to a better solution. In addition, the construction method of IG-GRASP is difficult to successfully construct feasible initial solutions for some instances with strict upper and lower limits of capacity. Recently, algorithms based on VNS have been proposed to solve CCP, including IVNS, GVNS, and SGVNS. The experimental results in the literature [32] show that SGVNS has the best performance. We believe this is mainly due to the extension of the search to other promising areas of the solution space by adding skewed acceptance criteria. The algorithms based on VNS all use a random shaking process to introduce diversity to search. To improve the efficiency and quality of CCP solutions, this study proposes a new hybrid algorithm HA-CCP, which intelligently combines IG-GRASP and SGVNS algorithms. HA-CCP follows the framework of SGVNS and uses partial destruction and reconstruction strategies to introduce diversity to search. In addition, we also designed a new initial solution constructive method and partial destructive method to avoid the above limitations in IG-GRASP. The main contributions of this study include the following:

- (1) A solution construction method CM2 is designed. Even if the upper and lower boundaries of the cluster are very tight, CM2 can successfully build a feasible solution. It can construct feasible solutions in a wider range of CCP solutions to make the algorithm run correctly and perform better than the random construction method [29, 31, 32].
- (2) A destructive method DM3 is designed to destruct partial solutions. It adaptively destructs the solution according to the number of clusters and nodes of the instance while limiting the maximum number of deleted nodes in large-scale instances. In large-scale instances, the performance of DM3 is significantly better than DM2 [26].
- (3) A hybrid algorithm HA-CCP is proposed to solve CCP. The HA-CCP follows the framework of SGVNS, uses the partial destruction and reconstruction strategy to shake the current solution, uses the proposed solution constructor to construct the initial solution, reconstructs the partial solution, and uses the proposed destruction method to destroy the partial solution. Compared with the existing VNS-based CCP algorithm [29–31], HA-CCP uses a nonfully random method to shake the current solution to improve the efficiency of the algorithm and the quality of the solution.

The experimental results on 90 benchmark test instances show that HA-CCP is superior to all comparison algorithms except NDVNS (because NDVNS [31] does not provide calculation time) in terms of average solving efficiency. In terms of solution quality, HA-CCP obtained 57 best average results and 30 best results, indicating that HA-CCP outperformed all comparison algorithms in average results. However, the solution quality of HA-CCP on MDG-a instances is inferior to NDVNS.

The rest of the study is organized as follows. In Section 2, the definition of the CCP and the latest heuristics for CCP are introduced. Then, the overall framework of HA-CCP and the proposed construction method CM2 and destruction method DM3 are introduced in Section 3. Section 4 gives the experimental results and time-to-target analysis on benchmark instances. Section 5 analyzes the contribution of the critical algorithmic component to the performance of the proposed algorithms. Finally, conclusions and future work are provided in Section 6.

2. Background and Literature Review

This section introduces the concept of the CCP and the stateof-the-art CCP algorithms in the literature. Some of these algorithms are also used for analysis and comparison in Section 4.

2.1. Basic Concepts. For undirected weighted graphs, G = (V, E), where $V = \{v_1, v_2, \dots, v_n\}$ is a set of *n* nodes and *E* is the set of edges. $w_i \ge 0$ is the weight of the node $v_i \in V$. c_{ii} is the weight of the edge. *V* is divided into *p* clusters

 $V_k \in V$, and $V_i \cap V_j = \emptyset$ $(i, j \in \{1, 2, ..., p\}$ and $i \neq j$). If $v_i \in V_g$, let the binary variable $X_{ig} = 1$; otherwise, $X_{ig} = 0$, i = 1, 2, ..., n; g = 1, 2, ..., p. The CCP based on *G* can be expressed as an optimization problem [29, 32]:

maximize
$$\sum_{g=1}^{p} \sum_{i=1}^{n-1} \sum_{j=i+1}^{n} c_{ij} X_{ig} X_{jg}$$
, (1)

subject to
$$\sum_{g=1}^{p} X_{ig} = 1, \forall v_i \in V,$$
 (2)

$$L_g \le \sum_{i=1}^n w_i X_{ig} \le U_g, \ \forall g \in \{1, \dots, p\},$$
 (3)

$$X_{ig} \in \{0, 1\}, \, \forall v_i \in V, \quad g \in \{1, \dots, p\},$$
 (4)

Here, equation (2) requires that each node be allocated and only allocated to one cluster, and equation (3) requires that the sum of the node weight of each cluster is not less than the lower limit of capacity L_g and does not exceed the upper limit of capacity U_g . The subset of the solution x is called the partial solution of x.

2.2. IG-GRASP for CCP. IG-GRASP [26] is the latest algorithm for solving CCP based on GRASP, as shown in Algorithm 1. It first constructs an initial solution with the construction method CM (line 6) and then improves the initial solution with the local search method IM2-1 (line 7). Subsequently, the algorithm repeatedly applies the destructive method DM2 to destruct the solution (line 9), the CM to reconstruct the solution (line 10), and the IM2-1 for local search (line 11). If several attempts cannot improve the solution (lines 8–18), the algorithm constructs a new solution (line 6) and starts again.

In Algorithm 1, CM (line 6) is used to construct a feasible solution. It starts by seeding the *p* clusters V_1, V_2, \ldots, V_p with *p* randomly selected nodes. Then, the clusters are explored in lexicographical order assigning nodes until all of them satisfy the lower bound constraint. To do so, the candidate list VCL is formed with all the unassigned nodes and the value $I(v_i, k) = \sum_{j \in V_k} c_{ij}$ is calculated for all pairs (i, k) of nodes and clusters. RVCL_k, the restricted candidate list of nodes for cluster *k*, can be formed as follows:

$$RVCL_{k} = \{v_{i} \in VCL_{k}: I(v_{i}, k) \ge \alpha I_{max}(v_{i}, k)\}, \quad (5)$$

where $I_{\max}(k) = \max I(v_i, k)$, $\alpha \in [0, 1]$ is a parameter used to balance randomness and greed. Finally, CM randomly selects a node in RVCL_k and assigns to cluster k. The nodes are allocated in this way until cluster k satisfies the lower bound of capacity. Then, all clusters are processed in this way until all clusters meet the lower limit of capacity. In the next step, CM assigns all unallocated nodes to these clusters so that each cluster meets the capacity limit constraint. In particular, CM constructs the candidate list CL by equation (6), builds RCL by equation (7), selects one pair (i, k) at random, and assigns node *i* to cluster *k*. CM stops when all the nodes have been assigned in this way.

CL = {
$$(i, k)$$
: $1 \le k \le p$, $W_k + w_i \le U_k$ }
 \cdot where $W_k = \sum_{j \in k} w_j$, (6)

$$RCL = \{(i,k) \in CL: I(v_i,k) \ge \alpha I_{\max}(v,k)\}.$$
(7)

DM2 (Algorithm 1, line 9) is used to destruct part of the solution. It aims to remove some nodes from the cluster so that those nodes can be assigned to a different cluster to increase the value of the objective function. DM2 first constructs a deleted candidate list DCL_k for the cluster k (k = 1, 2, ..., p) as follows:

$$DCL_k = \{ v_i \in V_k \colon C_R(v_i, V_k) \le \gamma_k \},$$
(8)

where $C_R(v_i, V_k) = C(v_i, V_k)/C(v_i)$ is the relative contribution of node v_i to cluster k, $C(v_i, V_k) = \sum_{v_j \in V_k} c_{ij}$ is the contribution of node v_i to the objective function value in cluster k, and $C(v_i) = \sum_{v_j \in V} c_{ij}$ is the potential contribution of the node v_i to the objective function value, $\gamma_k = \delta \min_{v_i \in V_k} C_R$ $(v_i, V_k) + (1 - \delta) \max_{v_i \in V_k} C_R(v_i, V_k)$ is a threshold, and $\delta \in [0, 1]$ is a parameter to control the size of the deleted candidate list. The DM2 method deletes the percentage β elements from DCL_k of each cluster k. So, the actual number of nodes removed from cluster k is max $(1, |\beta| DCL_k|])$, where $|DCL_k|$ is the length of the list DCL_k.

2.3. VNS Algorithms for CCP. The VNS algorithm is a classic local search algorithm for combinatorial and global optimization problems (see [33–36]). It first constructs a feasible initial solution and then iteratively applies a shaking and local search to find the global optimal solution. Lai and Hao [29] followed the general VNS framework and proposed iterative variable neighborhood search (IVNS) for CCP. IVNS constructs the initial solution with a random construction procedure, shakes the current solution with a random shaking procedure, and finds the local optimal solution with the extended variable neighborhood descent (EVND).

Brimberg et al. [30] proposed two heuristic algorithms based on VNS to solve CCP. The first is to combine variable neighborhood descent (VND) with general VNS to obtain the general variable neighborhood search (GVNS). The second is to combine VND with skewed VNS to obtain skewed general variable neighborhood search (SGVNS). SGVNS expands the search range to other promising areas of the solution space by a skew operation. The acceptance criteria for skewed moves in SGVNS are described as follows:

$$\frac{f(x'')}{f(x^b)} + \varepsilon \ d(x'', x^b) > 1 \text{ and } \frac{f(x'')}{f(x)} + \varepsilon \ d(x'', x) > 1, \quad (9)$$

where x^b is the best solution, x is the current solution, and x'' is the new solution obtained after one application of shaking and local search. ε is a parameter, and function d denotes a measure of distance between two solutions, according to [30], and $d(x'', x^b)$ can be calculated as follows:

Input: graph G = (V, E); Output: best solution x^b ; (1) $x \leftarrow$ EmptySolution(); (2) $T \leftarrow n$;/* T is the maximum time allowed, and n is the number of nodes in graph $G^*/$ (3) $NI \leftarrow \gamma * n;/* NI$ is the maximum of iteration without improving allowed*/ (4) $x^b \leftarrow x;/* x^b$ is the best solution generated */ while T is not reached do (5) $y_c \leftarrow CM (x^b, G); /*CM$ is the construction method*/ (6) $x \leftarrow \text{IM } 2-1 \ (y_c) \ ;/^* \text{IM2-1}$ is the local search method*/ (7)(8)while l < NI do (9) $y \leftarrow DM2(x)$;/* Partially destruct the solution x */ (10) $y_c \leftarrow CM (y, G); /* Reconstruct solution */$ $x \leftarrow \text{IM2-1} (y_c)$;/* Local search */ (11)if $f(x) > f(x^b)$ then (12) $x^b \leftarrow x;$ (13) $l \leftarrow 0;$ (14)(15)else (16) $l \leftarrow l + 1;$ end if; (17)(18)end while; (19) end while; (20) return x^b ;

ALGORITHM 1: IG-GRASP.

$$d(x'', x^{b}) = \frac{\left|\left\{(i, j): \left(\left(g_{x'', i} = g_{x_{l', j}}\right) \land \left(g_{x^{b}, i} \neq g_{x^{b}, j}\right)\right) \lor \left(\left(g_{x^{b}, i} = g_{x^{b}, j}\right) \land \left(g_{x'', i} \neq g_{x'', j}\right)\right)\right\}\right|}{\left|\left\{(i, j): \left(g_{x'', i} = g_{x'', j}\right) \land \left(g_{x^{b}, i} = g_{x^{b}, j}\right)\right\}\right|},\tag{10}$$

where $1 \le i < j \le n$ and $g_{x'',i}$ is the label of the cluster where the node *i* is located in the solution x''.

2.4. Tabu Search. FITS [32] is a Tabu search approach to solve CCP. It starts from generating feasible solutions and then enters the searching stage until the running deadline is reached. The searching stage alternates between a feasible local search phase (FLS for short) and an infeasible local search phase (InfLS for short). If FLS is trapped in a deep local optimum, FITS will switch to InfLS to guide the search towards new search regions. It alternately explores the feasible and infeasible solution space to avoid falling into the local optimum easily.

3. A Hybrid Algorithm for CCP: HA-CCP

In this section, we propose a hybrid algorithm HA-CCP to solve CCP. HA-CCP uses a process based on the combination of greediness and randomization to construct the initial solution, uses the VND method to perform a local search to find the local optimal solution, and uses the destruction and reconstruction partial solution to shake the current solution. In addition, an acceptance criterion for skewed moves was added to enable HA-CCP to extend the search range to other promising areas of the solution space, thereby reducing repeated searches for some areas of the solution space and increasing the diversity of the search. For ease of description, in the rest of this study, x^b represents the best solution obtained so far, x represents the current solution, and x'' represents the new solution obtained after one application of destruction, reconstruction, and local search of x.

3.1. HA-CCP Framework. The overall framework of HA-CCP is shown in Algorithm 2. It constructs an initial solution x with CM2 (Algorithm 2 line 2; see Section 3.2), and if *x* is not a feasible solution (Algorithm 2 line 3), an empty solution is returned (Algorithm 2 line 4); otherwise, x is improved with VND [30] (Algorithm 2 line 5) and the improved solution is copied as the current best solution x^b (Algorithm 2 line 6). Then, it enters the iterative process to optimize the solution until the loop condition is no longer satisfied. Each iteration consists of four stages: (1) the current solution is partially destructed (Algorithm 2 line 8; see Section 3.3); (2) the destroyed solution is reconstructed (Algorithm 2 line 9); if x'' is not a feasible solution (Algorithm 2 line 10), *xn* is updated with *x* (Algorithm 2 line 11); (3) VND is used to perform a local search on the reconstructed solution to obtain a new solution x'' (Algorithm 2 line 13); and (4) if the new solution x'' is better than the best solution x^b , the current solution x and the best solution x^b are updated with the new solution x_{ii} ; otherwise, whether to accept the new solution x'' as the current solution xaccording to acceptance criteria is determined. If the acceptance criteria were satisfied, the new solution x'' is accepted as the current solution x. Otherwise, the current

Input: graph G = (V, E), the cutoff time T; Output: the best solution x^b ; (1) x is an empty solution; (2) $x \leftarrow CM2 (x, G);/^*$ Construct an initial solution, Algorithm 3 */ (3) if x is not a feasible solution then (4) **return** an empty solution; (5) $x \leftarrow \text{VND}(x);/*$ Improve solution x, refers to $[30]^*/$ (6) $x^b \leftarrow x;$ (7) while elapsed time < T do (8) $x'' \leftarrow DM3 (x);/^*$ Destruct part of the solution, Algorithm 6 */ $x'' \leftarrow$ CM2 (x'', G),;/* Reconstruct a solution, Algorithm 3 */ (9) if x'' is not a feasible solution then (10) $x'' \leftarrow x;$ (11)end if: (12) $x^{"} \leftarrow \text{VND} (x'');/*$ Improve solution x, refers to [30] */ (13) (14)if $f(x'') > f(x^b)$ then $x^b \longleftarrow x''$;/* Update the best solution x^b with x''*/ (15) $x \leftarrow x''$;/* Update the current solution x with x'' */ (16)(17) else if $f(x'')/f(x^b) + \varepsilon d(x'', x^b) > 1$ and $f(x'')/f(x) + \varepsilon d(x'', x) > 1$ then/* Acceptance criteria, equation. (9)*/ (18) $x \leftarrow x''$;/* Accept the new solution x'' as the current solution x */(19)(20)end if; (21)end if; (22) end while; (23) return x^b ;



solution x is not updated (Algorithm 2 lines 14–21). Because the three processes of partial destruction, reconstruction, and local search have a certain degree of randomness, each iteration will produce a different new solution.

Compared with Algorithm 1 (IG-GRASP), Algorithm 2 (HA-CCP) has the following differences:

- Local Search. In Algorithm 1, IM2-1 has to be used (Algorithm 1, line 7) to improve the solution, which searches in neighborhood N4(*x*) [25], but Algorithm 2 applies the VND [30] based on 3 neighborhoods (Algorithm 2, line 5)
- (2) Partial Destruction Solution. Algorithm 1 partially destructs the solution with DM2 (Algorithm 1, line 9), but Algorithm 2 adopts DM3 (Algorithm 2, line 8)
- (3) Acceptance Criteria. Algorithm 1 adopts the "always replace" acceptance criterion (Algorithm 1, lines 12–17), but Algorithm 2 adopts the "conditional acceptance" criterion (Algorithm 2, lines 18–20)
- (4) Jump out of the Local Optimum. Algorithm 1 jumps out of the local optimization after the preset number of iterations without any improvement (Algorithm 1, Line 8), but Algorithm 2 appropriately accepts the suboptimal solution as the current solution to moving the search to other areas of the solution space (Algorithm 2, line 19)
- (5) Algorithm 1 has one possible starting point for a new round of search: the current solution *x* (Algorithm 1, lines 12–17), but Algorithm 2 has two: the current

solution x and the new solution x'' (Algorithm 2, lines 14–21). Therefore, Algorithm 2 has a larger optimization search space than Algorithm 1

Compared with the SGNVS algorithm, Algorithm 2 (HA-CCP) has the following differences:

- (1) In terms of the construction of the initial solution, HA-CCP uses a combination of randomization and greediness to construct the initial solution, and SGNVS uses a completely random construction method to construct the initial solution.
- (2) In terms of introducing diversity for search, HA-CCP adopts the strategy of destructing and reconstructing the current solution, and the VNS-based SGVNS adopts a completely random shake process.
- (3) In terms of perturbation strength, HA-CCP controls the number of the deleted nodes of the destructive method according to the number of nodes, clusters, and the parameter d_{-} max of the current instance, while SGNVS adjusts the perturbation strength according to the solution obtained in the search process.

3.2. Construction Method: CM2. To construct a feasible solution, we propose CM2 in Algorithm 3. CM2 includes two steps. The first step (Algorithm 3, lines 4–16) is as follows: assigning nodes to each cluster until all clusters meet the lower limit of capacity. For cluster $p(1 \le k \le p)$, CM2 first constructs a candidate list VCL_k with all the unallocated

```
Input: graph G = (V, E), a solution x;
Output: x;/* A solution */
 (1) NI \leftarrow 10;
        while NI > 0 do
 (2)
 (3)
           NI \leftarrow NI - 1;
           for k \leftarrow 1 to p do
 (4)
              while W_k < L_k do
 (5)
                 VCL_k \leftarrow AN;/*AN is the set of unallocated nodes*/
 (6)
                 if VCL_k is not empty then
 (7)
 (8)
                    RVCL_k \leftarrow ConstructRCLV(VCL_k);
 (9)
                    v \leftarrow RandomSelect (RVCL<sub>k</sub> \leftarrow );
(10)
                    x \leftarrow AddvIntoVk (x, v);
(11)
                 else
                   x \leftarrow repair (x);/* Algorithm 4 */
(12)
                   goto label;
(13)
                 end if:
(14)
              end while:
(15)
(16)
           end for;
(17)
           (x', AN') \leftarrow (x, AN) ;//backup x, AN
(18)
           while AN \neq \emptyset do
(19)
              CL \leftarrow ConstructCL (AN);
(20)
              if CL is not empty then
(21)
                 RCL \leftarrow ConstructRCL (CL);
(22)
                 (v, k) \leftarrow RandomSelect (RCL);
(23)
                 x \leftarrow AddvIntoVk(x, v);
(24)
              else
                 (x, AN) \leftarrow (x', AN'); //restore x, AN
(25)
                x \leftarrow LWA (x, AN); /* Algorithm 5 */
(26)
              break;
(27)
(28)
           end if:
(29)
        end while;
(30)
        label:
(31)
        if x is a feasible solution then
(32)
           break:
(33)
        end if;
(34) end while;
(35) return x;
```

ALGORITHM 3: CM2 /* Construction method*/.

nodes (Algorithm 3, line 6). If the VCL_k is not empty (Algorithm 3, lines 7–10), the increment VCL_k of the objective function value is calculated and the restricted candidate list RVCL_k is constructed by equation (5). Then, a node in RVCL_k is randomly selected and assigned to cluster k. If VCL is empty (Algorithm 3, lines 11–14), it indicates that all nodes have been allocated, but the cluster in solution x does not meet the lower limit of capacity. In this case, we apply Algorithm 4 to fix x into a feasible solution.

The second step (Algorithm 3, lines 18–29) is as follows: assigning the remaining unallocated nodes to suitable clusters. It first constructs the candidate list CL by equation (6). If CL is not empty (Algorithm 3, lines 20–23), the restricted candidate list RCL is constructed by equation (7). Then, a pair of elements (v, k) in RCL is randomly selected and v is assigned to cluster k. All unallocated nodes are allocated in this way. If the CL is empty (Algorithm 3, lines 24–27), it indicates that there is an unallocated node v, and allocating it to any cluster will cause the cluster capacity to exceed the upper limit. For this case, we apply the LWA (Algorithm 5) for processing. CM2 performs the solution construction process up to 10 times (Algorithm 3, lines 1-3). If the feasible solution is successfully constructed, it will jump out of the loop and return to the feasible solution (Algorithm 3, lines 30-34).

Algorithm 4 describes the repair method. For the cluster g that does not meet the lower limit of capacity, we first construct a feasible move-in node candidate list MCL_g (Algorithm 4, line 3) by equation (11). If MCL_g is empty (Algorithm 4, line 4), the infeasible solution x (Algorithm 4, line 5) is returned; otherwise, the restricted candidate list RMCL_k is constructed in a similar way to the restricted candidate list RVCL_k (Algorithm 4, line 6). Then, a node in RMCL_k is randomly selected and it is moved to the cluster g(Algorithm 4, lines 7–8). The node is moved in this way until all clusters meet the lower capacity constraint, and the repair ends.

$$MCL_g = \{v_i: 1 \le i \le n, v_i \in V_s, \quad 1 \le s \le p, \quad s \ne g, \quad W_s$$
$$-w_i \ge L_s, W_g + w_i \le U_g\}.$$
(11)



ALGORITHM 4: Repair.





LWA is shown in Algorithm 5. It first selects a node v with the largest weight among the unallocated nodes (Algorithm 5, line 2). Then, as in equation (6), a feasible allocation candidate list CCL is formed just for node v (Algorithm 5, line 3). Second, if CCL is empty (Algorithm 5, line 4), the infeasible solution x (Algorithm 5, line 5) is returned. Otherwise, the restricted candidate list RCCL is constructed by equation (7) (Algorithm 5, line 6). Finally, a pair (v, g) is selected randomly from RCCL, and the node v is assigned to cluster g (Algorithm 5, lines 7–9). The remaining unallocated nodes are allocated according to the above way.

3.3. Destruction Method: DM3. To destruct partial solution, [26] proposed DM2. MD2 deletes at least one node for each cluster. For large instances, as the number of nodes and clusters increases, the number of deleted nodes increases for each cluster. On the one hand, it increases the time cost, and on the other hand, it is difficult to converge to a high-quality solution due to too many deleted nodes. To limit the number of deleted nodes, we propose a new destruction method DM3, in Algorithm 6.

Algorithm 6 sets the upper limit of the number of deleted nodes to d_{max} (Algorithm 6, lines 8–9). DM3 first selects nodes to be deleted from each cluster to construct the

deletion candidate list by equation (8) (Algorithm 6, lines 3–6) and then puts all these nodes in the list GDCL (Algorithm 6, line 7). If the number of nodes in GDCL exceeds d_{max} , d_{max} nodes are randomly selected for deletion from the solution (Algorithm 6, line 11).

4. Computational Experiments

This section describes the computational experiments that we conducted to evaluate the effectiveness and efficiency of the HA-CCP. We first conducted some preliminary experiments to find suitable parameters for HA-CCP. Then, we compare the result of HA-CCP with the state-of-the-art CCP algorithms: IVNS [29], GVNS [30], SGVNS [30], FITS [32], and DNVNS [31]. Section 4.1 introduces benchmark instances and experimental setup, and Section 4.2 describes the comparative experiments on benchmark instances. Section 4.3 illustrates a comparative experiment based on time-to-target (TTT) analysis method.

4.1. Benchmark Instances and Experimental Setup. We conducted experiments to evaluate HA-CCP on 90 benchmark instances (available at http://www.optsi-com.es/ccp and [30]), which is commonly used to

```
Input: solution x;/*current solution */
Output: x';/* The destructed solution*/
 (1) G DC L \leftarrow \emptyset;/^* Global delete candidate list */
 (2) total_del_count \leftarrow 0;/*Total number of deleted nodes*/
 (3) for k \leftarrow 1 to p do
 (4)
        DCL_k \leftarrow ConstructDCL (x, k);/*Construct by equation (8)*/
 (5)
        total_del_count \rightarrow total_del_count + max(1, n\beta * |DCL_k|n);
 (6) end for;
 (7) GDCL \leftarrow DCL_1 \bigcup DCL_2 \bigcup \ldots \bigcup DCL_p;
 (8) if total_del_count > d_{\text{max}} then
        total_del_count \leftarrow d_{max};
 (9)
(10) end if;
      x' \leftarrow RandomDelect(GDCL, total_del_count, x);
(11)
(12) return x';
```

ALGORITHM 6: DM3 /*Destruction method*/.

evaluate algorithms for CCP (see, for instance, [29-32]). It contains four sets: RanReal240, RanReal480, Ran-Real960, and MDG-a instances. Table 1 lists the experimental datasets. In the second column, *n* represents the number of nodes of the instance and *p* represents the number of clusters.

We use the following indicators to measure the advantages of each algorithm:

#Best/Avg counted the number of instances where a specific algorithm outperforms the other algorithms in terms of the best and the average objective value.

Average $\text{Dev}_{\text{best}}/\text{Dev}_{\text{avg}}$ indicates the average percent deviation of a specific algorithm's best/average result from the best solution obtained in all algorithms participating in the comparison, where $\text{Dev}_{\text{best}} = ((f^* - f_{\text{best}})/f^*) \times 100$ and $\text{Dev}_{\text{avg}} = ((f^* - f_{\text{avg}})/f^*) \times 100$, and f_{best} is the best result of each algorithm, f_{avg} is the average result of each algorithm, and f^* is the best solution obtained by participating in the comparison of all algorithms.

Avg Time recorded the average calculation time (in seconds) required for a particular algorithm to reach its final objective function value.

p value_{best}/p value_{avg} represents the p value of the best/ average result obtained through the pairwise Wilcoxon statistical test.

Note that, in Section 4.2, we use the result of IVNS, GVNS, SGVNS, FITS, and NDVNS present in [31]. The experiments of IVNS, GVNS, SGVNS, and FITS were executed on an Intel E5-2670 Processor (2.8 GHz) with 2 G Byte RAM running under Linux. HA-CCP is implemented in C++, compiled with the g++ compiler using the option "-O3," and carried out on a server under Ubuntu Linux (version 16.04) with 1 Core of an Intel Xeon (Cascade Lake) Platinum 8269CY 2.5 GHz CPU and 2 G Byte RAM. These results are obtained by running each instance independently 20 times with the running time set to n seconds, where n is the number of nodes in a given instance.

The HA-CCP has five parameters: the parameter α used to balance randomness and greed in CM2, the parameter δ that controls the size of the deleted candidate list in DM3, the percentage β of deleted nodes in the candidate list of each cluster, and the upper limit of the number of deleted nodes d_{max} in DM3 and parameter ε (for skewed moves) in HA-CCP. For α , δ , and β , we conducted the test experiment on 13 instances with different characteristics in RanReal240, RanReal480, RanReal960, and MDG-a. For α , we keep the other parameters unchanged and change the value of α from 0.2 to 0.8 in steps of 0.2. The best value is obtained when $\alpha = 0.6$. For δ and β , we use a similar method to obtain $\delta = 0.7$ and $\beta = 0.1$. The value settings of parameters (α , δ , β) are consistent with the literature [26], so we did not report the results of this experiment.

For d_{max} , we test it in the range of {20, 24, 30, 40, 60}. We conducted this experiment on 9 instances with different characteristics in RanReal960 and MDG-a. The statistical results of the experiment are shown in Table 2. In terms of the best objective function value and average objective function value (#Best/Avg), HA-CCP obtains the best value at $d_{\text{max}} = 24$, including obtaining 4 best objective function values and 6 best average values. According to the average percentage deviation (Avg Dev_{best}/Dev_{avg}), HA-CCP has the smallest deviation of the best solution obtained when $d_{\text{max}} = 24$ (0.02%/0.15%), and there is not much difference between the parameter values in terms of average time. Therefore, we set $d_{\text{max}} = 24$.

For parameter ε , according to [30], $\varepsilon = 0.01$. On this basis, we test $\varepsilon = 0.01$ and $\varepsilon = 0.005$ on 4 instances from RanReal with $p \le 12$ and 13 instances from RanReal240, RanReal480, RanReal960, and MDG-a with p > 12. The test results are shown in Tables 3 and 4. On the instances with $p \le 2$, the effect of $\varepsilon = 0.01$ is better than $\varepsilon = 0.005$. In the other instance, $\varepsilon = 0.005$ presents a better effect. Therefore, in instances where the number of clusters is greater than 12, we set $\varepsilon = 0.005$, and in other instances, we set $\varepsilon = 0.01$.

4.2. Algorithm Comparison Experiment. To evaluate the performance of HA-CCP, we compared the solution of HA-CCP, IVNS [29], GVNS [30], SGVNS [30], FITS [32], and NDVNS [31]. The instances in the experiment are divided into small and medium instances and large-scale instances.

The experimental statistical results on the datasets of small and medium instances (RanReal240 and

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| TABLE 1: Experimental dataset. | | | | | |
|--------------------------------|----------------------------------------|---------------------|--|--|--|
| Dataset name | Feature | Number of instances | | | |
| RanReal240 | n = 240 and $p = 12$ | 20 | | | |
| RanReal480 | n = 480 and p = 20 | 20 | | | |
| RanReal960 | $n = 960 \text{ and } 30 \le p \le 60$ | 30 | | | |
| MDG-a | n = 2000 and p = 50 | 20 | | | |

TABLE 2: Best d_{max} parameter values identified for HA-CCP.

| d _{max} | 20 | 24 | 30 | 40 | 60 |
|--------------------------------------------------------------|------------|-----------|------------|-------------|-------------|
| #Best/Avg | 3/3 | 4/6 | 0/0 | 0/0 | 0/0 |
| $p \text{ value}_{\text{best}}/p \text{ value}_{\text{avg}}$ | 1.00/0.004 | | 0.18/0.004 | 0.004/0.004 | 0.004/0.004 |
| Avg Dev _{best} /Dev _{avg} (%) | 0.04/0.18 | 0.02/0.15 | 0.04/0.19 | 0.11/0.24 | 0.17/0.29 |
| AvgTime (s) | 1074.01 | 1062.57 | 1051.71 | 1037.85 | 1012.09 |
| | | | | | |

TABLE 3: Best ε parameter values identified for HA-CCP on the instances with $p \le 12$.

| ε | 0.01 | 0.005 |
|----------------------------------------------------|------------|-----------|
| #Best/Avg | 4/4 | 1/0 |
| p value _{best} / p value _{avg} | 0.25/0.125 | |
| Avg Dev _{best} /Dev _{avg} (%) | 0.00/0.05 | 0.03/0.18 |
| AvgTime (s) | 118.23 | 108.86 |

TABLE 4: Best ε parameter values identified for HA-CCP on the instances with p > 12.

| ε | 0.01 | 0.005 |
|-------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------|---------------------------|
| #Best/Avg | 2/0 | 11/13 |
| p value _{best} / p value _{avg} | 0.022/2.4E4 | |
| Avg Dev _{best} /Dev _{avg} (%) | 0.10/0.24 | 0.007/0.16 |
| AvgTime (s) | 807.47 | 837.90 |
| p value _{best} /p value _{avg} Avg Dev _{best} /Dev _{avg} (%) AvgTime (s) | 0.022/2.4 <i>E</i> 4 0.10/0.24 807.4 7 | 0.007/0. 837.90 |

RanReal480) are shown in Table 5. Tables 6 and 7 give detailed results. In Table 5, HA-CCP is better than other algorithms on 19 instances in terms of the best objective function value and has better performance on 36 instances from the average result. According to the average percentage deviation, HA-CCP has the smallest deviation from the best solution obtained in the experiment (0.02%/0.13%). The statistical test shows a significant performance difference between HA-CCP and other comparison algorithms (p – value \leq 0.05), except for the best results of NDVNS.

The experimental statistical results on the dataset of large-scale instances (RanReal960) are shown in Table 8. The detailed results are given in Tables 9 and 10. According to Table 8, HA-CCP has obvious advantages in average results. It obtained 20 best average results out of 30 instances and 11 best results. HA-CCP surpasses other comparison algorithms in terms of the average percent deviation of average result from best-found solutions (AvgeDev_{avg} = 0.19). The *p* value_{best}/*p* value_{avg} row shows a statistically significant difference in performance between HA-CCP and all the reference algorithms except NDVNS.

The experimental statistical results on the dataset of large-scale instances (MDG-a) are presented in Table 11. Tables 12 and 13 give detailed results. It can be seen from Table 7 that NDVNS has obvious advantages in solution quality, but HA-CCP is better than other algorithms (such as IVNS, GVNS, SGVNS, and FITS), which is also proved by the results of statistical testing.

From the above experimental results, it can be seen that (1) the average solving efficiency of HA-CCP on all instances is better than all comparison algorithms except NDVNS (because NDVNS does not give the solution time). (2) In terms of solution quality, HA-CCP obtained 58 best average solutions and 30 best solutions on 90 instances, which is better than all comparison algorithms in average results. This shows that HA-CCP has better solution stability. (3) The solution quality of HA-CCP on MDG-a instances is inferior to NDVNS. Therefore, the improvement of HA-CCP combined with NDVNS deserves further study.

4.3. Time-to-Target Analysis. To further evaluate the efficiency of the HA-CCP algorithm, we apply the time-totarget (TTT) analysis [37], which identifies the empirical probability distribution of the time required to reach a given objective function value. In this experiment, we choose algorithms with known good performance to compare with HA-CCP: VNS, GVNS, and SGVNS. We used the source code of IVNS (http://www.info.univangers.fr/pub/hao/ccp.html), GVNS, and SGVNS (http:// www.mi.sanu.ac.rs/~nenad/ccp/), which can be found online. The instance we chose in the experiment is the same as the test instance in [32], and the objective function value recommended in [32] is used. We carried out TTT experiments under the calculation conditions described in Section 4.2 by executing 100 times on each instance for each algorithm. For each instance/target pair, the running time is sorted in ascending order, and the probability associated with the *i*th sorted running time t_i is $p_i = (i - 0.5)/100$, and the points (t_i, p_i) are drawn. Figure 1 shows the experimental results. The abscissa of the figure represents the time-to-target value in seconds (s). The maximum coordinate value of the abscissa is set to a different value to make the comparisons clearer. It can be seen from Figure 1 that in Figures 1(a)-1(f), HA-CCP and SGVNS have similar performance. HA-CCP has the shortest calculation time in the remaining instances.

TABLE 5: Experimental statistical results on RanReal240 and RanReal480.

| | IVNS | GVNS | SGVNS | FITS | NDVNS | HA-CPP |
|----------------------------------------------------|-------------------------------------------|-------------------------------------------|------------------------------------------|-------------------------------------------|-----------------------------|---------------|
| #Best/Avg | 3/0 | 0/0 | 2/1 | 8/0 | 19 /3 | 19/36 |
| p value _{best} / p value _{avg} | 3.46 <i>E</i> – 07/ 2.54 <i>E</i> – 10 | 2.54 <i>E</i> – 10/ 2.54 <i>E</i> – 10 | 2.47 <i>E</i> – 05/ 1.25 <i>E</i> – 8 | 2.46 <i>E</i> – 04/ 1.25 <i>E</i> – 08 | 0.87/ 7.62 <i>E</i> – 08 | |
| Avg Dev _{best} /Dev _{avg} (%) | 0.17/0.35 | 0.35/0.63 | 0.08/0.19 | 0.09/0.27 | 0.03/0.25 | 0.02/ 0.13 |
| AvgTime (s) | 280.01 | 296.66 | 226.89 | 249.39 | — | 217.25 |

Note. In Table 5, the symbol "--" denotes the cases when the result is not reported in the literature.

TABLE 6: Comparative results of different algorithms on RanReal240 and RanReal480.

| Instance name | IVNS | GVNS | SGVNS | FITS | NDVNS | HA-CCP |
|-----------------|-------------------------|------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|
| RanReal240_01 | 224831.56/ | 224580.56/ | 224968 01/224769 72 | 224941 48/224802 06 | 224949 51/224689 70 | 225003 70/224897 01 |
| Italifeal210_01 | 224571.29 | 224207.09 | 221900.01/221/09./2 | 221911.10/221002.00 | 221919.31/221009.70 | 223003.70,221077.01 |
| RanReal240_02 | 204624.36/ | 204205.41/ | 204624.36 /204444.31 | 204624.36 /204359.38 | 204563.81/204214.81 | 204624.36/204515.06 |
| | 2042/5.49 | 203682.12 | | | | |
| RanReal240_03 | 198606 95 | 197806 87 | 199059.56/198849.22 | 198954.91/198799.84 | 198976.88/198681.37 | 199079.37/198915.84 |
| | 225390.88/ | 225144.59/ | | | | |
| RanReal240_04 | 225069.14 | 224463.81 | 225627.16/ 225389.88 | 225627.16/225364.97 | 225618.17/225185.91 | 225683.1 7/225346.54 |
| Dan Daal 240 05 | 195540.41/ | 194911.72/ | 105516 57/105206 51 | 105564 49/105320 29 | 105520 20/105/01 62 | 105540 41/ 105460 00 |
| KallKeal240_03 | 195184.84 | 194361.91 | 195510.57/195500.51 | 193304.40/193320.20 | 195559.09/195401.05 | 195540.41/195409.00 |
| RanReal240_06 | 216713.91/ | 216383.13/ | 216733.31/216584.23 | 216747.32/216487.02 | 216747.32/216173.65 | 216730.26/216613.93 |
| 1 | 216355.53 | 215849.06 | 210,00101,210001120 | | 210, 1, 102, 2101, 0100 | 210,00120,210010000 |
| RanReal240_07 | 209216.90/ | 209118.64/ | 209223.34/209080.57 | 209305.70/209029.23 | 209273.70/209063.40 | 209282.88/209150.41 |
| | 208992.44 | 208329.21 | | | | |
| RanReal240_08 | 205240.82/ | 204/54.30/ | 205154.20/204951.2 | 205246.82 /204961.05 | 205246.82 /205099.31 | 205246.82/205110.51 |
| | 204042.79 | 204137.78 | | | | |
| RanReal240_09 | 208720.16 | 208276.52 | 209007.44/208904.78 | 209159.16/208952.48 | 209186.90/208987.58 | 209057.64/208897.23 |
| D D 1240 10 | 192885.48/ | 192343.75/ | 1020/2 (0/1020/2 05 | 100007 01/100011 10 | 102040 02/102522 02 | 10204416/102054 52 |
| RanReal240_10 | 192598.79 | 191874.34 | 193062.60/192842.05 | 192986.21/192811.13 | 192948.92/192523.02 | 193044.16/192954.72 |
| RanReal240 11 | 204647.20/ | 204399.04/ | 204615 71/204480 92 | 204722 75/204559 39 | 204722 75/204398 23 | 204722 75/204638 07 |
| Ranneai240_11 | 204377.08 | 203900.12 | 204015./1/204400./2 | 201/22./3/201337.37 | 204/22.75/2045/0.25 | 201/22./3/201030.0/ |
| RanReal240 12 | 201028.32/ | 200822.69/ | 201076.30/200938.30 | 201117.11/200797.67 | 200978.99/200737.16 | 201117.11/201006.45 |
| | 200763.75 | 200150.52 | | | | |
| RanReal240_13 | 202331.20/ | 2019/7.8// | 202321.58/202198.63 | 202335.99/202139.57 | 202345.12/202276.80 | 202345.48/202285.83 |
| | 202027.28 | 201350.20 | | | | |
| RanReal240_14 | 228570.897 | 228001.00/ | 228775.14/228569.78 | 228870.89/228554.78 | 228870.89/228396.82 | 228971.03/228740.72 |
| | 191152.17/ | 190575.48/ | | | | |
| RanReal240_15 | 190827.68 | 189965.59 | 191238.53/191058.62 | 191255.87/190923.28 | 191263.28 /190945.28 | 191243.76/ 191117.60 |
| Dan Doal 240 16 | 204074.95/ | 203816.48/ | 202001 52/202640 04 | 204054 00/202710 20 | 204074 05/202019 76 | 204072 57/202061 29 |
| KallKeal240_10 | 203668.49 | 203270.11 | 205991.55/205049.04 | 204034.99/203/10.39 | 2040/4.93/203916./0 | 204072.377 203901.38 |
| RanReal240 17 | 195206.73/ | 194840.79/ | 195423.83/195241.19 | 195561.36 /195243.32 | 195509.13/195236.75 | 195393.97/ 195278.93 |
| 1.a | 194950.57 | 194404.70 | 1,0120100,1,021111, | 1,000100,1,0210102 | 1,000,110,1102000,0 | 1900901977190270190 |
| RanReal240_18 | 194916.37/ | 194915.62/ | 195120.98/194967.73 | 195100.39/194872.13 | 195167.14/194886.16 | 195167.14/195069.80 |
| | 194/04.23 | 194114.09 | | | | |
| RanReal240_19 | 198905.05 | 19811914 | 199307.33/199093.86 | 199225.98/199040.43 | 199216.46/198895.83 | 199307.33/199204.90 |
| | 212264.10/ | 211984.80/ | | | | |
| RanReal240_20 | 211871.74 | 211458.51 | 212268.46/212037.43 | 212268.52/212049.85 | 212323.22/212130.13 | 212229.46/212111.19 |
| Dap Doal 490 01 | 554337.23/ | 553224.53/ | EEE 120 60/EE 1001 69 | EEE 190 02/EE 1276 E1 | | EE6126 96/EEE229 06 |
| KallKeal460_01 | 553795.85 | 552326.59 | 555450.00/554994.00 | 555469.92/5545/0.54 | 550059.08/555500.55 | 550120.00/555558.00 |
| RanReal480_02 | 510066.41/ | 508711.62/ | 510718 79/510304 78 | 511280 50/509757 15 | 511666.95 /510495 78 | 511566 55/ 510924.27 |
| 1 | 509058.46 | 507540.62 | 010/100//01000100 | | | |
| RanReal480_03 | 496334.51/ | 495140.23/ | 497725.86/496785.80 | 497295.19/496059.50 | 497846.57/495871.46 | 498028.54/497109.59 |
| | 495409.98 521660.00/ | 493/06.92 | | | | |
| RanReal480_04 | 520051 55 | 519051.54/ | 522572.81/521952.28 | 522305.16/521062.13 | 522748.49/520295.34 | 522790.22/521999.31 |
| D D 1400 | 483670.19/ | 481803.95/ | | | | |
| KanKea1480_05 | 482390.51 | 480508.80 | 483819.77/482603.84 | 484084.66/482867.74 | 484/42.51/482831.18 | 485138.44/484092.59 |

| TABLE | 6: | Continued. |
|-------|----|------------|
| | | |

| Instance name | IVNS | GVNS | SGVNS | FITS | NDVNS | HA-CCP |
|---------------|-------------------------------------------|-------------------------------------------|-----------------------|-----------------------|-----------------------------|-----------------------------|
| RanReal480_06 | 533589.61/ 532462.25 | 532702.72/ 531627.12 | 534515.67/533916.00 | 533991.27/533036.36 | 535503.61 /533138.78 | 534961.79/ 534114.47 |
| RanReal480_07 | 545343.81/ 544060.83 | 544445.60/ 542318.56 | 545812.49/545302.82 | 545470.73/544651.12 | 546951.97 /545548.47 | 546503.90/ 545582.87 |
| RanReal480_08 | 531974.48/ 531023.25 | 531287.92/ 529525.39 | 532736.12/532109.62 | 532417.42/531667.91 | 533098.56 /531631.32 | 532891.23/ 532161.08 |
| RanReal480_09 | 555604.38/ 554820.43 | 555163.27/ 553394.39 | 556865.18/556081.91 | 556868.85/555634.40 | 557283.90 /555998.60 | 557120.25/ 556265.26 |
| RanReal480_10 | 519066.57/ 518412.32 | 517431.34/ 516228.20 | 520014.70/518024.16 | 520257.54/518071.71 | 520481.15/518812.29 | 520492.06/519891.18 |
| RanReal480_11 | 523463.33/ 522201.99 | 522626.50/ 521218.97 | 524124.60/523508.02 | 523991.29/522816.94 | 524059.91/522416.53 | 524669.99/523760.48 |
| RanReal480_12 | 501462.57/ 500055.30 | 499914.17/ 498596.97 | 502570.10/501632.20 | 501915.56/500776.79 | 502656.68/501171.81 | 503359.96/502069.60 |
| RanReal480_13 | 534294.24/ 533478.80 | 533672.27/ 532322.68 | 535411.94/534651.24 | 535025.51/533823.79 | 535633.80 /533605.55 | 535251.73/ 534707.51 |
| RanReal480_14 | 513186.65/ 512501.71 | 512764.33/ 511212.78 | 514537.52/513935.11 | 514107.62/513053.25 | 514696.90/512600.42 | 515476.42/514801.49 |
| RanReal480_15 | 516657.20/ 515416.17 | 515607.47/ 514465.20 | 518029.18/517189.00 | 517205.02/516018.38 | 518605.32 /516455.65 | 518370.90/ 517283.29 |
| RanReal480_16 | 549230.25/ 548274.66 | 549033.57/ 547075.83 | 549840.64/549253.54 | 549552.63/548462.13 | 550482.48 /549108.44 | 550317.71/ 549881.85 |
| RanReal480_17 | 537223.44/ 536149.06 | 536402.45/ 534770.20 | 537993.79/537568.15 | 537924.55/536745.39 | 538331.26/536829.04 | 538745.70/537826.26 |
| RanReal480_18 | 525490.09/ 524515.11 | 524631.54/ 522908.72 | 526349.49/525453.50 | 525822.76/524712.42 | 526466.23 /523932.37 | 526314.82/ 525702.47 |
| RanReal480_19 | 522280.40/ 521442.89 | 521672.59/ 519720.44 | 522757.15/522218.13 | 522316.22/521267.22 | 523219.84 /522114.62 | 522958.23/ 522365.10 |
| RanReal480_20 | 518436.63/ 516935.15 | 516488.64/ 515450.41 | 518847.01/518202.52 | 518349.10/517430.77 | 519492.21 /518475.86 | 519277.92/ 518518.27 |
| #Best | 3/0 | 0/0 | 2/1 | 8/0 | 19 /3 | 19/36 |
| p Value | 3.46 <i>E</i> – 07/ 2.54 <i>E</i> – 10 | 2.54 <i>E</i> – 10/ 2.54 <i>E</i> – 10 | 2.47E - 05/1.25E - 08 | 2.46E - 04/1.25E - 08 | 0.87/7.62E - 08 | |

Note. In Table 6, data A/B denote the best objective value and the average objective value of the instance found by the algorithm.

TABLE 7: Dev_{best}, Dev_{avg}, and average time of different algorithms on RanReal240 and RanReal480.

| Instance name | IVNS | GVNS | SGVNS | FITS | DNVNS | HA-CCP |
|---------------|------------------|------------------|------------------|------------------|-------------|------------------|
| RanReal240_01 | 0.08/0.19/155.57 | 0.19/0.35/155.92 | 0.02/0.10/127.16 | 0.03/0.09/149.09 | 0.02/0.14/- | 0.00/0.05/127.88 |
| RanReal240_02 | 0.00/0.17/184.44 | 0.2/0.46/159.56 | 0.00/0.09/158.20 | 0.00/0.13/150.75 | 0.03/0.20/- | 0.00/0.05/111.58 |
| RanReal240_03 | 0.11/0.24/186.06 | 0.3/0.64/164.11 | 0.01/0.12/139.26 | 0.06/0.14/169.95 | 0.05/0.20/- | 0.00/0.08/135.66 |
| RanReal240_04 | 0.13/0.27/159.70 | 0.24/0.54/175.00 | 0.02/0.13/137.87 | 0.02/0.14/118.58 | 0.03/0.22/- | 0.00/0.15/124.67 |
| RanReal240_05 | 0.01/0.19/155.02 | 0.33/0.61/179.73 | 0.02/0.13/136.48 | 0.00/0.12/132.33 | 0.01/0.08/- | 0.01/0.05/135.27 |
| RanReal240_06 | 0.02/0.18/174.51 | 0.17/0.41/187.59 | 0.01/0.08/126.61 | 0.00/0.12/155.99 | 0.00/0.26/- | 0.01/0.06/129.28 |
| RanReal240_07 | 0.04/0.15/160.67 | 0.09/0.47/195.33 | 0.04/0.11/144.35 | 0.00/0.13/144.96 | 0.02/0.12/- | 0.01/0.07/127.25 |
| RanReal240_08 | 0.00/0.20/145.94 | 0.24/0.54/193.88 | 0.05/0.14/122.79 | 0.00/0.14/124.22 | 0.00/0.07/- | 0.00/0.07/112.98 |
| RanReal240_09 | 0.02/0.22/194.36 | 0.23/0.44/171.09 | 0.09/0.13/136.24 | 0.01/0.11/141.69 | 0.00/0.10/- | 0.06/0.14/98.89 |
| RanReal240_10 | 0.09/0.24/183.49 | 0.37/0.62/145.39 | 0.00/0.11/162.77 | 0.04/0.13/134.20 | 0.06/0.28/- | 0.01/0.06/111.58 |
| RanReal240_11 | 0.04/0.17/157.98 | 0.16/0.40/155.12 | 0.05/0.12/136.25 | 0.00/0.08/129.91 | 0.00/0.16/- | 0.00/0.04/125.15 |
| RanReal240_12 | 0.04/0.18/186.71 | 0.15/0.48/157.43 | 0.02/0.09/123.13 | 0.00/0.16/132.03 | 0.07/0.19/- | 0.00/0.06/108.32 |
| RanReal240_13 | 0.01/0.16/173.46 | 0.18/0.49/171.44 | 0.01/0.07/127.25 | 0.00/0.10/131.34 | 0.00/0.03/- | 0.00/0.03/139.97 |
| RanReal240_14 | 0.04/0.20/147.56 | 0.14/0.40/164.87 | 0.09/0.18/112.27 | 0.04/0.18/135.87 | 0.04/0.25/- | 0.00/0.10/122.04 |
| RanReal240_15 | 0.06/0.23/167.88 | 0.36/0.68/188.75 | 0.01/0.11/154.19 | 0.00/0.18/131.83 | 0.00/0.17/- | 0.01/0.08/101.57 |
| RanReal240_16 | 0.00/0.20/165.22 | 0.13/0.39/181.82 | 0.04/0.21/130.93 | 0.01/0.18/89.11 | 0.00/0.08/- | 0.00/0.06/102.24 |
| RanReal240_17 | 0.18/0.31/171.75 | 0.37/0.59/179.25 | 0.07/0.16/149.06 | 0.00/0.16/171.03 | 0.03/0.17/- | 0.09/0.14/132.10 |
| RanReal240_18 | 0.13/0.24/154.60 | 0.13/0.54/169.52 | 0.02/0.10/167.15 | 0.03/0.15/152.83 | 0.00/0.14/- | 0.00/0.05/110.87 |
| RanReal240_19 | 0.05/0.20/173.65 | 0.24/0.60/179.99 | 0.00/0.11/140.21 | 0.04/0.13/98.09 | 0.05/0.21/- | 0.00/0.05/121.71 |
| RanReal240_20 | 0.03/0.21/188.64 | 0.16/0.41/175.52 | 0.03/0.13/112.33 | 0.03/0.13/115.38 | 0.00/0.09/- | 0.04/0.10/99.55 |
| RanReal480_01 | 0.41/0.51/391.12 | 0.61/0.77/419.98 | 0.22/0.30/301.25 | 0.21/0.41/340.60 | 0.00/0.19/- | 0.09/0.23/349.71 |

| Instance name | IVNS | GVNS | SGVNS | FITS | DNVNS | HA-CCP |
|---------------|------------------|------------------|------------------|------------------|-------------|------------------|
| RanReal480_02 | 0.31/0.51/403.38 | 0.58/0.81/414.24 | 0.19/0.27/293.36 | 0.08/0.37/355.59 | 0.00/0.23/- | 0.02/0.15/330.24 |
| RanReal480_03 | 0.34/0.53/420.24 | 0.58/0.87/427.12 | 0.06/0.25/331.81 | 0.15/0.40/352.06 | 0.04/0.43/- | 0.00/0.18/332.28 |
| RanReal480_04 | 0.21/0.52/383.19 | 0.41/0.72/428.09 | 0.04/0.16/332.13 | 0.09/0.33/399.51 | 0.01/0.48/- | 0.00/0.15/329.59 |
| RanReal480_05 | 0.30/0.57/417.55 | 0.69/0.95/448.15 | 0.27/0.52/325.05 | 0.22/0.47/335.84 | 0.08/0.48/- | 0.00/0.22/301.91 |
| RanReal480_06 | 0.36/0.57/393.37 | 0.52/0.72/428.17 | 0.18/0.30/300.77 | 0.28/0.46/390.06 | 0.00/0.44/- | 0.10/0.26/280.00 |
| RanReal480_07 | 0.29/0.53/395.01 | 0.46/0.85/423.31 | 0.21/0.30/342.07 | 0.27/0.42/390.23 | 0.00/0.26/- | 0.08/0.25/285.02 |
| RanReal480_08 | 0.21/0.39/388.45 | 0.34/0.67/398.32 | 0.07/0.19/356.39 | 0.13/0.27/380.64 | 0.00/0.28/- | 0.04/0.18/283.23 |
| RanReal480_09 | 0.30/0.44/376.21 | 0.38/0.70/421.61 | 0.08/0.22/350.35 | 0.07/0.30/383.67 | 0.00/0.23/- | 0.03/0.18/255.35 |
| RanReal480_10 | 0.27/0.40/383.71 | 0.59/0.82/428.06 | 0.09/0.47/300.43 | 0.05/0.47/328.85 | 0.00/0.32/- | 0.00/0.12/307.38 |
| RanReal480_11 | 0.23/0.47/383.91 | 0.39/0.66/421.15 | 0.10/0.22/320.08 | 0.13/0.35/383.65 | 0.12/0.43/- | 0.00/0.17/299.74 |
| RanReal480_12 | 0.38/0.66/397.43 | 0.68/0.95/409.11 | 0.16/0.34/270.86 | 0.29/0.51/347.32 | 0.14/0.43/- | 0.00/0.26/349.86 |
| RanReal480_13 | 0.25/0.40/404.23 | 0.37/0.62/390.76 | 0.04/0.18/327.70 | 0.11/0.34/330.84 | 0.00/0.38/- | 0.07/0.17/333.59 |
| RanReal480_14 | 0.44/0.58/405.04 | 0.53/0.83/419.87 | 0.18/0.30/319.14 | 0.27/0.47/352.07 | 0.15/0.56/- | 0.00/0.13/340.90 |
| RanReal480_15 | 0.38/0.61/384.96 | 0.58/0.80/418.77 | 0.11/0.27/313.91 | 0.27/0.50/387.02 | 0.00/0.41/- | 0.05/0.25/282.23 |
| RanReal480_16 | 0.23/0.40/345.11 | 0.26/0.62/419.82 | 0.12/0.22/301.16 | 0.17/0.37/392.78 | 0.00/0.25/- | 0.03/0.11/294.16 |
| RanReal480_17 | 0.28/0.48/386.16 | 0.43/0.74/411.52 | 0.14/0.22/320.59 | 0.15/0.37/360.93 | 0.08/0.36/- | 0.00/0.17/336.43 |
| RanReal480_18 | 0.19/0.37/368.20 | 0.35/0.68/431.30 | 0.02/0.19/278.26 | 0.12/0.33/320.60 | 0.00/0.48/- | 0.03/0.15/330.79 |
| RanReal480_19 | 0.18/0.34/400.78 | 0.30/0.67/435.58 | 0.09/0.19/306.80 | 0.17/0.37/380.69 | 0.00/0.21/- | 0.05/0.16/343.32 |
| RanReal480_20 | 0.20/0.49/385.30 | 0.58/0.78/420.08 | 0.12/0.25/339.09 | 0.22/0.40/353.52 | 0.00/0.20/- | 0.04/0.19/345.87 |
| Average | 0.17/0.35/280.01 | 0.35/0.63/296.66 | 0.08/0.19/226.89 | 0.09/0.27/249.39 | 0.03/0.25/- | 0.02/0.13/217.25 |
| | | | | | | |

TABLE 7: Continued.

Note. In Table 7, data A/B/C denote the value of Dev_{best} , the value of Dev_{avg} , and the algorithm's average time to find a final solution. The symbol "-" denotes the cases when the result is not reported in the literature.

TABLE 8: Experimental statistical results on RanReal960.

| | IVNS | GVNS | SGVNS | FITS | NDVNS | HA-CPP |
|----------------------------------------------------|-------------|-------------|-------------|-------------|-------------------|-----------|
| #Best/Avg | 0/0 | 0/0 | 0/0 | 1/2 | 18 /10 | 11/18 |
| p value _{best} / p value _{avg} | 4.32E - 08/ | 4.32E - 08/ | 4.32E - 08/ | 1.18E - 05/ | 0 14/0 07 | |
| | 4.32E - 08 | 4.32E - 08 | 4.32E - 08 | 1.18E - 05 | 0.14/0.07 | |
| Avg Dev _{best} /Dev _{avg} (%) | 0.81/1.02 | 0.81/1.12 | 0.19/0.39 | 0.52/0.62 | 0.04 /0.24 | 0.04/0.19 |
| AvgTime (s) | 843.9 | 862.2 | 840.91 | 893.11 | _ | 723.82 |
| | | | | | | |

Note. In Table 8, the symbol "-" denotes the cases when the result is not reported in the literature.

TABLE 9: Comparative results of different algorithms on RanReal960.

| Instance name | IVNS | GVNS | SGVNS | FITS | NDVNS | HA-CCP |
|-------------------|-------------|-------------|-------------|-------------|-------------|-----------------------|
| DD10(0, 01.20 | 1331323.28/ | 1331996.73/ | 1337853.23/ | 1333878.00/ | 1340369.47/ | 1220004 72/1227000 5/ |
| KanRea1960_01.30 | 1329095.10 | 1328415.40 | 1335679.54 | 1332712.78 | 1338452.93 | 1339904./3/133/999.56 |
| Dam Daal060 02 20 | 1426870.24/ | 1427037.60/ | 1433071.63/ | 1434529.49/ | 1435819.84/ | 1425097 46/1422502 62 |
| Kankea1960_02.50 | 1423903.72 | 1422960.00 | 1430808.90 | 1433886.30 | 1433258.34 | 1435087.46/1435505.65 |
| Dam Daal060 02 20 | 1390084.19/ | 1390367.98/ | 1395846.80/ | 1392101.18/ | 1398554.78/ | 1207520 01/1206125 50 |
| Kankea1960_05.50 | 1387508.88 | 1386753.98 | 1394012.26 | 1390924.21 | 1397154.11 | 139/320.91/1396135.39 |
| DD10(0, 04.20 | 1407607.65/ | 1406916.02/ | 1413478.82/ | 1414344.67/ | 1414919.86/ | 1412070 (0/1411020 57 |
| KanRea1960_04.30 | 1405972.04 | 1403198.73 | 1410438.07 | 1412460.01 | 1412464.18 | 14138/8.60/1411928.5/ |
| DD10(0, 05 20 | 1363405.33/ | 1362240.30/ | 1370560.76/ | 1365975.96/ | 1372686.88/ | 1271201 12/12/0452 02 |
| RanRea1960_05.30 | 1360883.59 | 1359314.24 | 1367959.84 | 1365612.74 | 1370958.72 | 13/1391.13/1369452.03 |
| Dam Daal060 06 20 | 1413074.62/ | 1410969.99/ | 1417338.38/ | 1413476.58/ | 1420632.38/ | 1420042 01/1410222 26 |
| Kalikea1960_06.50 | 1409803.6 | 1408670.37 | 1415708.82 | 1412750.08 | 1419467.40 | 1420942.81/1418222.20 |
| Dap Dool060 07 20 | 1332205.25/ | 1332748.04/ | 1339735.87/ | 1334504.35/ | 1341829.68/ | 1241640 00/1240054 65 |
| Kankea1960_07.50 | 1329503.04 | 1329170.21 | 1337029.01 | 1334263.93 | 1340275.06 | 1341040.99/1340034.03 |
| Dam Daal060 00 20 | 1462280.35/ | 1460407.11/ | 1466738.95/ | 1463737.39/ | 1469545.99/ | 1467220 75/1465505 50 |
| KallKea1900_08.50 | 1458524.76 | 1457531.52 | 1464441.53 | 1462602.72 | 1466830.82 | 140/330./3/1403303.39 |
| Dap Dool060 00 20 | 1378445.37/ | 1380206.02/ | 1385287.77/ | 1381577.32/ | 1387514.11/ | 1395705 46/1394259 20 |
| KallKea1900_09.30 | 1376305.91 | 1374713.94 | 1382960.30 | 1379280.98 | 1385397.31 | 1383/93.40/1384238.20 |
| Dap Dool060 10 20 | 1377646.33/ | 1377009.66/ | 1384154.95/ | 1379905.83/ | 1386801.94/ | 1294025 52/1292911 01 |
| kankea1960_10.30 | 1374311.23 | 1373790.24 | 1381870.76 | 1378772.67 | 1384724.79 | 1384933.32/1383811.91 |
| PapPool060_01_40 | 1034548.05/ | 1032872.42/ | 1041148.42/ | 1035642.67/ | 1042735.72/ | 1042362 60/1041082 27 |
| kankea1960_01.40 | 1031462.28 | 1030512.99 | 1038487.54 | 1034626.82 | 1040717.99 | 1042302.00/1041082.27 |

| Instance name | IVNS | GVNS | SGVNS | FITS | NDVNS | HA-CCP |
|-------------------|-------------|-------------|-------------|-------------|---------------|-----------------------|
| Dem Deal060 02 40 | 1108588.66/ | 1109086.02/ | 1115789.54/ | 1110547.59/ | 1117471.02/ | 1117552 44/1115722 60 |
| Kalikea1960_02.40 | 1106671.47 | 1106469.64 | 1113937.77 | 1110074.36 | 1115602.03 | 111/552.44/1115/25.08 |
| Dam Daal060 02 40 | 1081509.08/ | 1080281.13/ | 1086488.77/ | 1083240.15/ | 1089012.05/ | 1000064 00/1007560 20 |
| KallKea1900_05.40 | 1079553.82 | 1077244.61 | 1085060.19 | 1082948.77 | 1087325.53 | 1088904.98/108/308.20 |
| Dap Dool060 04 40 | 1096347.39/ | 1096438.26/ | 1100866.71/ | 1103897.12/ | 1102222.98/ | 1101734 59/1100609 60 |
| KallKea1900_04.40 | 1092785.74 | 1091633.05 | 1098759.10 | 1101073.37 | 1100256.11 | 1101/34.38/1100008.00 |
| Dam Daal060 05 40 | 1056103.80/ | 1057478.73/ | 1063682.56/ | 1059158.09/ | 1066415.88/ | 1066157 77/1065027 50 |
| Kalikea1960_05.40 | 1054445.69 | 1054478.20 | 1062213.71 | 1058478.46 | 1064390.34 | 1066157.77/1065037.50 |
| Dam Daal060 06 40 | 1096895.36/ | 1099861.44/ | 1104590.22/ | 1100368.74/ | 1107955.38/ | 1107495 90/1105252 97 |
| Kalikea1960_06.40 | 1095721.54 | 1093932.85 | 1102651.28 | 1100064.66 | 1105069.06 | 110/485.89/1105555.8/ |
| DD1060.07.40 | 1034299.55/ | 1035241.97/ | 1041064.58/ | 1043376.95/ | 1043921.14/ | 1042176 75/1042200 24 |
| KanRea1960_07.40 | 1032667.93 | 1031362.33 | 1038879.34 | 1039933.23 | 1041464.08 | 10431/6./5/1042209.24 |
| DD1060.00.40 | 1137464.75/ | 1136567.63/ | 1142282.86/ | 1139865.05/ | 1144615.34/ | 1142010 04/1142500 55 |
| RanRea1960_08.40 | 1136002.24 | 1133556.70 | 1141171.70 | 1138054.46 | 1141877.82 | 1143818.84/1142/90.55 |
| D D 10/0 00 40 | 1068288.24/ | 1068892.92/ | 1076229.18/ | 1072116.14/ | 1076786.59/ | 1056526 00/1054554 12 |
| RanRea1960_09.40 | 1066496.30 | 1066427.06 | 1073798.91 | 1071426.07 | 1075606.23 | 10/6536.88/10/4554.12 |
| D D 10/0 10/0 | 1069556.59/ | 1069985.94/ | 1077400.98/ | 1072919.65/ | 1079212.31/ | |
| RanRea1960_10.40 | 1067889.46 | 1067548.97 | 1074400.36 | 1071480.21 | 1077123.00 | 10/8818.14/10///28.42 |
| D D 1060 01 60 | 726465.37/ | 725912.84/ | 732096.63/ | 727690.58/ | 733900.43/ | |
| RanRea1960_01.60 | 724244.42 | 723156.84 | 730601.10 | 727222.73 | 731787.78 | /33960.1///32/85./5 |
| | 770060.9/ | 770477.46/ | 776289.95/ | 773921.97/ | 776085.50/ | |
| RanRea1960_02.60 | 768413.74 | 768062.71 | 775060.74 | 772572.49 | 774619.17 | 777733.23/776084.26 |
| | 753090.65/ | 753094.36/ | 760248.25/ | 756677.95/ | 760728.09/ | |
| RanRea1960_03.60 | 751419.9 | 750898.37 | 758432.10 | 755442.64 | 758924.49 | /61312.30//60046.12 |
| | 762952.42/ | 763837.98/ | 769112.25/ | 765253.27/ | 770170.61/ | |
| RanRea1960_04.60 | 761387.83 | 760835.94 | 767780.08 | 764696.30 | 768057.59 | /69559.96//684/6.28 |
| | 741248.79/ | 741932.85/ | 748581.43/ | 743715.56/ | 748244.40/ | |
| RanRea1960_05.60 | 739443.77 | 738830.28 | 746014.20 | 743165.17 | 747006.91 | /49316.68//4/64/.96 |
| | 761947.94/ | 762260.95/ | 767679.61/ | 763029.06/ | 768180.66/ | |
| RanReal960_06.60 | 760369.56 | 759048.94 | 765628.88 | 761957.51 | 765223.34 | /69233.8///6/9/1.96 |
| | 723439.86/ | 723786.02/ | 728827.33/ | 725993.23/ | 731064.84/ | |
| RanReal960_07.60 | 721167.69 | 720360.15 | 727427.19 | 725733.17 | 728984.94 | /32249.82//30484.0/ |
| | 789552.19/ | 787775.07/ | 794363.93/ | 791334.42/ | 794354.56/ | |
| RanRea1960_08.60 | 786344.58 | 785553.15 | 792538.90 | 790285.98 | 791262.07 | /95313.86//93390.82 |
| | 747509.96/ | 746710.78/ | 753943.93/ | 750858.18/ | 754578.20/ | == 4011 04/550450 44 |
| Rankea1960_09.60 | 745313.38 | 744341.99 | 751871.94 | 749209.83 | 753033.20 | /54811.24//534/3.44 |
| D D 1000 1000 | 748812.21/ | 747565.74/ | 754666.01/ | 749883.45/ | 755076.90/ | |
| kankea1960_10.60 | 746701.78 | 745004.51 | 752583.88 | 748985.05 | 753154.35 | 756020.38/754733.58 |
| #Best | 0/0 | 0/0 | 0/0 | 1/2 | 18 /10 | 11/18 |
| . 1 | 4.32E - 08/ | 4.32E - 08/ | 4.32E - 08/ | 1.18E - 05/ | 014/005 | |
| p value | 4.32E - 08 | 4.32E - 08 | 4.32E - 08 | 1.18E - 05 | 0.14/0.07 | |

TABLE 9: Continued.

Note. In Table 9, data A/B denote the best objective value and the average objective value of the instance found by the algorithm.

TABLE 10: Dev_{best} , Dev_{avg} , and average time of different algorithms on RanReal960.

| Instance name | IVNS | GVNS | SGVNS | FITS | NDVNS | HA-CCP |
|------------------|------------------|------------------|------------------|------------------|-------------|------------------|
| RanReal960_01.30 | 0.67/0.84/918.26 | 0.62/0.89/811.54 | 0.19/0.35/856.21 | 0.48/0.57/915.53 | 0/0.14/- | 0.03/0.18/720.64 |
| RanReal960_02.30 | 0.62/0.83/797.61 | 0.61/0.90/842.95 | 0.19/0.35/835.98 | 0.09/0.13/904.23 | 0/0.18/- | 0.05/0.16/731.68 |
| RanReal960_03.30 | 0.61/0.79/883.41 | 0.59/0.84/860.63 | 0.19/0.32/829.85 | 0.46/0.55/836.81 | 0/0.1/- | 0.07/0.17/673.02 |
| RanReal960_04.30 | 0.52/0.63/919.96 | 0.57/0.83/832.99 | 0.10/0.32/822.40 | 0.04/0.17/929.49 | 0/0.17/- | 0.07/0.21/780.14 |
| RanReal960_05.30 | 0.68/0.86/804.13 | 0.76/0.97/883.85 | 0.15/0.34/840.42 | 0.49/0.52/957.25 | 0/0.13/- | 0.09/0.24/686.23 |
| RanReal960_06.30 | 0.55/0.78/857.85 | 0.70/0.86/801.30 | 0.25/0.37/834.76 | 0.53/0.58/935.81 | 0.02/0.1/- | 0.00/0.19/777.19 |
| RanReal960_07.30 | 0.72/0.92/875.58 | 0.68/0.94/850.22 | 0.16/0.36/816.60 | 0.55/0.56/894.98 | 0/0.12/- | 0.01/0.13/769.18 |
| RanReal960_08.30 | 0.49/0.75/804.15 | 0.62/0.82/822.22 | 0.19/0.35/831.19 | 0.40/0.47/948.47 | 0/0.18/- | 0.15/0.27/686.39 |
| RanReal960_09.30 | 0.65/0.81/815.06 | 0.53/0.92/863.40 | 0.16/0.33/812.81 | 0.43/0.59/884.89 | 0/0.15/- | 0.12/0.23/641.61 |
| RanReal960_10.30 | 0.66/0.9/878.66 | 0.71/0.94/850.02 | 0.19/0.36/792.14 | 0.50/0.58/897.68 | 0/0.15/- | 0.13/0.22/775.20 |
| RanReal960_01.40 | 0.79/1.08/877.73 | 0.95/1.17/847.87 | 0.15/0.41/832.62 | 0.68/0.78/913.51 | 0/0.19/- | 0.04/0.16/724.70 |
| RanReal960_02.40 | 0.8/0.97/824.06 | 0.76/0.99/876.23 | 0.16/0.32/830.26 | 0.63/0.67/938.57 | 0.01/0.17/- | 0.00/0.16/689.19 |
| RanReal960_03.40 | 0.69/0.87/905.64 | 0.80/1.08/850.33 | 0.23/0.36/816.43 | 0.53/0.56/829.18 | 0/0.15/- | 0.00/0.13/726.02 |
| RanReal960_04.40 | 0.68/1.01/800.47 | 0.68/1.11/904.06 | 0.27/0.47/761.94 | 0.00/0.26/931.93 | 0.15/0.33/- | 0.20/0.30/737.53 |
| RanReal960_05.40 | 0.97/1.12/826.35 | 0.84/1.12/857.74 | 0.26/0.39/803.47 | 0.68/0.74/882.95 | 0/0.19/- | 0.02/0.13/737.69 |
| RanReal960 06.40 | 1.00/1.10/876.40 | 0.73/1.27/835.26 | 0.30/0.48/840.43 | 0.68/0.71/795.61 | 0/0.26/- | 0.04/0.23/764.48 |

TABLE 10: Continued.

| Instance name | IVNS | GVNS | SGVNS | FITS | NDVNS | HA-CCP |
|------------------|------------------|------------------|------------------|------------------|-------------|------------------|
| RanReal960_07.40 | 0.92/1.08/882.22 | 0.83/1.20/884.53 | 0.27/0.48/871.15 | 0.05/0.38/891.65 | 0/0.24/- | 0.07/0.16/796.50 |
| RanReal960_08.40 | 0.62/0.75/807.24 | 0.70/0.97/851.96 | 0.20/0.30/827.89 | 0.42/0.57/884.17 | 0/0.24/- | 0.07/0.16/711.17 |
| RanReal960_09.40 | 0.79/0.96/818.16 | 0.73/0.96/878.54 | 0.05/0.28/847.56 | 0.43/0.50/873.44 | 0/0.11/- | 0.02/0.21/716.20 |
| RanReal960_10.40 | 0.89/1.05/872.90 | 0.85/1.08/863.94 | 0.17/0.45/860.78 | 0.58/0.72/943.53 | 0/0.19/- | 0.04/0.14/689.14 |
| RanReal960_01.60 | 1.02/1.32/789.02 | 1.10/1.47/901.12 | 0.25/0.46/907.89 | 0.85/0.92/901.04 | 0.01/0.3/- | 0.00/0.16/751.24 |
| RanReal960_02.60 | 0.99/1.20/826.25 | 0.93/1.24/874.07 | 0.19/0.34/873.06 | 0.49/0.66/887.61 | 0.21/0.4/- | 0.00/0.21/687.37 |
| RanReal960_03.60 | 1.08/1.30/808.81 | 1.08/1.37/852.82 | 0.14/0.38/873.26 | 0.61/0.77/923.81 | 0.08/0.31/- | 0.00/0.17/658.15 |
| RanReal960_04.60 | 0.94/1.14/853.85 | 0.82/1.21/830.99 | 0.14/0.31/839.14 | 0.64/0.71/819.9 | 0/0.27/- | 0.08/0.22/723.40 |
| RanReal960_05.60 | 1.08/1.32/831.31 | 0.99/1.40/895.34 | 0.10/0.44/868.22 | 0.75/0.82/889.58 | 0.14/0.31/- | 0.00/0.22/691.55 |
| RanReal960_06.60 | 0.95/1.15/766.03 | 0.91/1.32/872.94 | 0.20/0.47/836.76 | 0.81/0.95/864.12 | 0.14/0.52/- | 0.00/0.16/727.95 |
| RanReal960_07.60 | 1.20/1.51/918.06 | 1.16/1.62/909.03 | 0.47/0.66/878.59 | 0.85/0.89/875.95 | 0.16/0.45/- | 0.00/0.24/680.08 |
| RanReal960_08.60 | 0.72/1.13/851.60 | 0.95/1.23/911.42 | 0.12/0.35/859.76 | 0.50/0.63/870.01 | 0.12/0.51/- | 0.00/0.24/761.94 |
| RanReal960_09.60 | 0.97/1.26/770.73 | 1.07/1.39/849.73 | 0.11/0.39/868.30 | 0.52/0.74/900.64 | 0.03/0.24/- | 0.00/0.18/740.51 |
| RanReal960_10.60 | 0.95/1.23/855.35 | 1.12/1.46/898.95 | 0.18/0.45/857.38 | 0.81/0.93/870.89 | 0.12/0.38/- | 0.00/0.17/758.65 |
| Average | 0.81/1.02/843.9 | 0.81/1.12/862.2 | 0.19/0.39/840.91 | 0.52/0.62/893.11 | 0.04/0.24/- | 0.04/0.19/723.82 |
| | | | | | | |

Note. In Table 10, data A/B/C denote the value of Dev_{besb} the value of Dev_{avg}, and the algorithm's average time to find a final solution. The symbol "-" denotes the cases when the result is not reported in the literature.

TABLE 11: Experimental statistical results on the MDG-a.

| | IVNS | GVNS | SGVNS | FITS | NDVNS | HA-CPP |
|-----------------------------------------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------|----------|
| #Best/Avg | 0/0 | 0/0 | 0/0 | 0/0 | 20/16 | 0/4 |
| p value _{best} /p value _{avg} | 7.74E - 06/7.74E - 06 | 7.74E - 06/0.01 | |
| Avg Dev _{best} / Dev _{avg} (%) | 2.63/3.4 | 0.99/1.01 | 0.43/0.57 | 2.12/2.43 | 0.00/0.16 | 0.1/0.21 |
| AvgTime (s) | 1862.55 | 1712.93 | 1839.95 | 1867.01 | - | 1757.32 |
| | | | | | | |

Note. In Table 11, the symbol "-" denotes the cases when the result is not reported in the literature.

| TABLE 12: Com | parative results | of different | algorithms on | the MDG-a. |
|---------------|------------------|--------------|---------------|------------|

| Instance name | IVNS | GVNS | SGVNS | FITS | NDVNS | НА-ССР |
|------------------|------------|------------|------------|---------------------|-----------------------------|-----------------------------|
| MDG-2, 21 | 379241.00/ | 388647.00/ | 389269.00/ | 383164 00/382387 05 | 301250 00 /300647 15 | 390987 00/ 390660 00 |
| WDO-a_21 | 376249.80 | 387189.20 | 389208.15 | 303104.00/302307.03 | 391239.00 /390047.13 | JJ0J07.007 JJ0000.00 |
| MDG-2 22 | 380665.00/ | 384487.00/ | 386354.00/ | 380817 00/380489 60 | 388476 00/387718 60 | 387838 00/387393 10 |
| MDG-a_22 | 377418.75 | 384018.35 | 386007.50 | 500017.00/500407.00 | 3004/0.00/30//10.00 | 307030.00/307373.10 |
| MDC a 23 | 375697.00/ | 386154.00/ | 387267.00/ | 380630 00/370334 85 | 380363 00/388008 60 | 380071 00/388611 10 |
| WDG-a_23 | 374941.20 | 385489.20 | 387019.40 | 380030.00/379334.83 | 307303.00/300700.00 | 3890/1.00/388011.10 |
| MDC = 24 | 378258.00/ | 387095.00/ | 388423.00/ | 381783 00/380560 55 | 200260 00/280655 10 | 300051 00/380525 40 |
| MDG-a_24 | 376540.75 | 386473.15 | 388008.45 | 381783.00/380300.33 | 370207.00/307033.40 | 390031.00/389323.40 |
| MDC a 25 | 389242.00/ | 387121.00/ | 398108.00/ | 200622 00/206246 05 | 200479 00/200002 40 | 200215 00/200040 20 |
| MDG-a_25 | 384685.70 | 395749.55 | 397471.50 | 390023.00/380340.03 | 3994/0.00/399002.40 | 599215.00/598809.20 |
| MDC a 26 | 392407.00/ | 396756.00/ | 402135.00/ | 202222 00/202016 10 | 403457 00 /402740 05 | 102425 00/402750 75 |
| MDG-a_20 | 389113.50 | 400015.60 | 401471.95 | 393222.00/392910.10 | 403437.00/402/40.93 | 403423.00/402/39./3 |
| MDC - 27 | 375566.00/ | 380243.00/ | 381896.00/ | 277617 00/276721 60 | 202700 00/202051 05 | 202246 00/202721 55 |
| MDG-a_2/ | 373113.95 | 379248.65 | 381208.70 | 3//01/.00/3/0/21.00 | 383/80.00/382951.05 | 383240.00/382/31.35 |
| MDC • 29 | 378486.00/ | 386018.00/ | 387594.00/ | 200740 00/270722 05 | 200025 00/200516 50 | 200552 00/200200 (0 |
| MDG-a_28 | 375546.50 | 385207.20 | 387004.55 | 380/48.00/3/9/32.95 | 389023.00/388310.30 | 388555.00/388208.00 |
| MDC = 20 | 377175.00/ | 382108.00/ | 383937.00/ | 278220 00/277540 40 | 205216 00/204016 05 | 201022 00/201500 15 |
| MDG-a_29 | 372663.75 | 381301.50 | 383008.55 | 578259.00/577540.40 | 365510.00/364610.05 | 384933.00/384388.43 |
| MDC • 20 | 389615.00/ | 394817.00/ | 396678.00/ | 200452 00/200254 10 | 200211 00/207776 00 | 202004 00/207502 15 |
| MDG-a_50 | 386318.15 | 394281.50 | 396041.70 | 389432.00/389234.10 | 398211.00/39///0.80 | 398004.00/39/303.15 |
| MDC • 21 | 376920.00/ | 384718.00/ | 386587.00/ | 270407 00/279022 70 | 200275 00/207562 05 | 297600 00/297276 55 |
| MDG-a_51 | 374627.70 | 384018.25 | 385749.40 | 3/940/.00/3/8922./0 | 3883/3.00/38/302.03 | 38/009.00/38/2/0.55 |
| MDC - 22 | 382405.00/ | 391693.00/ | 393098.00/ | 202222 00/202727 25 | 204/11 00/204021 25 | 204200 00/202041 40 |
| MDG-a_32 | 379790.40 | 391004.60 | 392578.60 | 383333.00/382/3/.35 | 394611.00/394031.35 | 394290.00/393941.40 |
| MDC - 22 | 377689.00/ | 382576.00/ | 384291.00/ | 270047 00/27//41 00 | 20500/ 00/205212 50 | 205502.00/205026.20 |
| MDG-a_33 | 373096.60 | 381876.80 | 383273.45 | 3/904/.00/3/0641.80 | 383800.00/385212./0 | 383383.00/385036.20 |
| MDC = 24 | 384412.00/ | 393135.00/ | 394676.00/ | 296544 00/295450 25 | 206725 00/205922 10 | 206214 00/205706 95 |
| MDG-a_34 | 381472.65 | 392409.55 | 394176.80 | 386544.00/385459.25 | 390/23.00/393823.10 | 370214.00/393/06.83 |

| Instance name | IVNS | GVNS | SGVNS | FITS | NDVNS | НА-ССР |
|--------------------|-------------|-------------|---------------------|-----------------------|--------------------------------------|--------------------------------------|
| MDC - 25 | 385251.00/ | 393384.00/ | 394687.00/ | 29(247.00/205202.00 | 20/05/00/205/55 20 | 205949 00/205452 25 |
| MDG-a_35 | 383302.15 | 392174.20 | 394059.40 | 386347.00/385302.60 | 396054.00 / <i>3</i> 95455.20 | 395848.00/ 3954 / 2.25 |
| | 394867.00/ | 400271.00/ | 402087.00/ | 20/2/0 00/20/102 05 | 402604 00/402111 10 | 402000 00/40200 45 |
| MDG-a_36 | 389332.30 | 400019.40 | 401287.65 | 396368.00/394103.05 | 403604.00/403111.10 | 402998.00/402698.45 |
| MDC - 27 | 384811.00/ | 387006.00/ | 388411.00/ | 20/105 00/205707 20 | 200200 00/200/12 25 | 2007/0 00/200240 00 |
| MDG-a_37 380906.40 | 386276.45 | 387875.60 | 386195.00/385/9/.30 | 390289.00/389612.25 | 389/69.00/389349.00 | |
| MDC - 20 | 387472.00/ | 394264.00/ | 395865.00/ | 200712 00/207007 15 | 207407 00/20/710 05 | 207240.00/20/775.25 |
| MDG-a_38 | 384752.55 | 393879.15 | 395287.90 | 388/12.00/38/80/.15 | 39/40/.00/396/10.05 | 39/249.00/396/75.25 |
| MDC 20 | 381738.00/ | 390008.00/ | 391415.00/ | 205055 00/202026 10 | 202415 00/202500 15 | 202012 00/202507 50 |
| MDG-a_39 | 378840.90 | 389147.50 | 391074.95 | 3859/5.00/383036.10 | 393415.00/392/99.15 | 392913.00/392506./0 |
| MDC 40 | 392751.00/ | 403662.00/ | 405184.00/ | | | 10((50.00)/10(0)/5 (0) |
| MDG-a_40 | 391517.70 | 403108.90 | 405008.90 | 396321.00/395505.80 | 40/084.00/406615./5 | 4066/2.00/406245.60 |
| #Best | 0/0 | 0/0 | 0/0 | 0/0 | 20/16 | 0/4 |
| . 37 1 | 7.74E - 06/ | 7.74E - 06/ | 7.74E - 06/ | | | |
| p value | 7.74E - 06 | 7.74E - 06 | 7.74E - 06 | /./4E - 06//./4e - 06 | /./4E-06/0.01 | |

TABLE 12: Continued.

Note. In Table 12, data A/B denote the best objective value and the average objective value of the instance found by the algorithm.

TABLE 13: Dev_{best}, Dev_{avg}, and average time of different algorithms on the MDG-a.

| | | - | | | | |
|---------------|-------------------|-------------------|-------------------|-------------------|-------------|-------------------|
| Instance name | IVNS | GVNS | SGVNS | FITS | NDVNS | HA-CCP |
| MDG-a_21 | 3.07/3.84/1938.05 | 0.67/1.04/1518.3 | 0.51/0.52/1867.83 | 2.07/2.27/1872.28 | 0.00/0.16/- | 0.07/0.15/1765.62 |
| MDG-a_22 | 2.01/2.85/1840.87 | 1.03/1.15/1806.64 | 0.55/0.64/1801.35 | 1.97/2.06/1931.75 | 0.00/0.19/- | 0.16/0.28/1719.05 |
| MDG-a_23 | 3.51/3.7/1868.53 | 0.82/0.99/1741.74 | 0.54/0.60/1839.26 | 2.24/2.58/1937.18 | 0.00/0.12/- | 0.07/0.19/1773.65 |
| MDG-a_24 | 3.08/3.52/1892.93 | 0.81/0.97/1697.71 | 0.47/0.58/1830.54 | 2.17/2.49/1903.31 | 0.00/0.16/- | 0.06/0.19/1807.82 |
| MDG-a_25 | 2.56/3.7/1829.42 | 3.09/0.93/1663.95 | 0.34/0.50/1870.12 | 2.22/3.29/1824.79 | 0.00/0.12/- | 0.07/0.15/1731.29 |
| MDG-a_26 | 2.74/3.56/1923.60 | 1.66/0.85/1665.89 | 0.33/0.49/1790.9 | 2.54/2.61/1926.98 | 0.00/0.18/- | 0.01/0.17/1701.12 |
| MDG-a_27 | 2.14/2.78/1790.23 | 0.92/1.18/1635.81 | 0.49/0.67/1890.33 | 1.61/1.84/1837.59 | 0.00/0.22/- | 0.14/0.27/1630.26 |
| MDG-a_28 | 2.71/3.46/1920.76 | 0.77/0.98/1681.61 | 0.37/0.52/1879.05 | 2.13/2.39/1733.96 | 0.00/0.13/- | 0.12/0.21/1849.73 |
| MDG-a_29 | 2.11/3.28/1903.37 | 0.83/1.04/1835.42 | 0.36/0.60/1859.38 | 1.84/2.02/1913.92 | 0.00/0.13/- | 0.10/0.19/1780.88 |
| MDG-a_30 | 2.16/2.99/1820.66 | 0.85/0.99/1692.74 | 0.38/0.54/1793.7 | 2.20/2.25/1867.39 | 0.00/0.11/- | 0.05/0.18/1801.66 |
| MDG-a_31 | 2.95/3.54/1912.22 | 0.94/1.12/1691.17 | 0.46/0.68/1789.28 | 2.31/2.43/1703.24 | 0.00/0.21/- | 0.20/0.28/1637.96 |
| MDG-a_32 | 3.09/3.76/1888.87 | 0.74/0.91/1663.5 | 0.38/0.52/1853.43 | 2.86/3.01/1913.13 | 0.00/0.15/- | 0.08/0.17/1739.88 |
| MDG-a_33 | 2.10/3.29/1908.54 | 0.84/1.02/1816.25 | 0.39/0.66/1908.27 | 1.75/2.38/1960.62 | 0.00/0.15/- | 0.06/0.2/1788.08 |
| MDG-a_34 | 3.10/3.84/1812.31 | 0.90/1.09/1759.61 | 0.52/0.64/1840.43 | 2.57/2.84/1820.16 | 0.00/0.23/- | 0.13/0.26/1721.00 |
| MDG-a_35 | 2.73/3.22/1810.68 | 0.67/0.98/1661.62 | 0.35/0.50/1797.99 | 2.45/2.71/1895.51 | 0.00/0.15/- | 0.05/0.15/1827.95 |
| MDG-a_36 | 2.16/3.54/1838.15 | 0.83/0.89/1700.47 | 0.38/0.57/1842.45 | 1.79/2.35/1715.11 | 0.00/0.12/- | 0.15/0.22/1731.4 |
| MDG-a_37 | 1.40/2.40/1851.54 | 0.84/1.03/1752.65 | 0.48/0.62/1833.76 | 1.05/1.15/1935.18 | 0.00/0.17/- | 0.13/0.24/1746.95 |
| MDG-a_38 | 2.50/3.18/1863.12 | 0.79/0.89/1769.98 | 0.39/0.53/1804.21 | 2.19/2.42/1909.01 | 0.00/0.18/- | 0.04/0.16/1806.92 |
| MDG-a_39 | 2.97/3.7/1901.77 | 0.87/1.08/1732.95 | 0.51/0.59/1887.26 | 1.89/2.64/1874.83 | 0.00/0.16/- | 0.13/0.23/1763.7 |
| MDG-a_40 | 3.52/3.82/1735.43 | 0.84/0.98/1770.49 | 0.47/0.51/1819.48 | 2.64/2.84/1864.35 | 0.00/0.12/- | 0.10/0.21/1821.44 |
| Average | 2.63/3.4/1862.55 | 0.99/1.01/1712.93 | 0.43/0.57/1839.95 | 2.12/2.43/1867.01 | 0.00/0.16/- | 0.1/0.21/1757.32 |

Note. In Table 13, data A/B/C denote the value of Dev_{avg}, and the algorithm's average time to find a final solution. The symbol "-" denotes the cases when the result is not reported in the literature.

5. Analysis of the Main Components of HA-CCP

In this section, we have studied the contribution of the main components of HA-CCP to performance. We give experimental results from four aspects: "construct solution," "destruct partial solution," "destruct and reconstruct partial solution," and "acceptance criterion for skew" to show that the method used in HA-CCP is better. All experiments in this section were performed under the experimental conditions described in Section 4.1.

5.1. Benefit of CM2. In HA-CCP, CM2 is first used to construct the initial feasible solution (Algorithm 2, line 2)

and then reconstruct the solution in the iterative process (Algorithm 2, line 9). Different from CM [26] and random construction method (RCM, used in [29, 31, 32]), CM2 can increase the probability of constructing a feasible solution when the upper and lower bounds are tighter and improve the performance of HA-CCP. Therefore, we conducted comparative experiments in the following two aspects.

First, we compared the success rate of constructing the initial feasible solution between RCM and CM2 under different upper and lower bound constraints on 10 Ran-Real960 instances with p = 60. In the experiment, the upper and lower bounds U_g and L_g of the instance are adjusted to $U'_g = s_2 \times U_g$ and $L'_g = s_1 \times L_g$, respectively. Obviously,



FIGURE 1: Probability distribution of the time required to reach the value of the objective function. (a) Instance: RanReal240_05 and target: 193000. (b) Instance: RanReal240_09 and target: 207700. (c) Instance: RanReal240_16 and target: 202000. (d) Instance: RanReal480_05 and target: 473000. (e) Instance: RanReal480_14 and target: 500. (f) Instance: RanReal480_18 and target: 515000. (g) Instance: RanReal960_02.30 and target: 1380000. (h) Instance: RanReal960_06.30 and target: 1370000. (i) Instance: RanReal960_07.40 and target: 1000000. (j) Instance: RanReal960_05.60 and target: 710000. (k) Instance: MDG-a_23 and target: 360000. (l) Instance: MDG-a_35 and target: 330000.

 $s_2 < 1$ and $s_1 > 1$ will tighten the constraints of CCP. For each instance, RCM and CM2 are run 100 times under the new upper and lower bound constraints, respectively, and the success rate of obtaining the initial solution is shown in

Table 14. The "average" row indicates the average value of the construction success rate of all the test instances.

We can see from Table 14 that if the upper and lower bounds of the cluster capacity become stricter, the success

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TABLE 14: Success rate of RCM and CM2 in constructing initial feasible solution on RanReal960 instances with p = 60.

| | | | - | | | - | |
|------------------|---------------------|---------------------|---------------------|-----------|--------------------|-------------------|-------------------|
| Instance name | (1.30, 1) | (1.28, 1) | (1.27, 1) | (1, 1) | (1, 0.94) | (1, 0.93) | (1, 0.92) |
| RanReal960_01.60 | 100%/100% | 100%/100% | 100%/100% | 100%/100% | 85%/100% | 0%/100% | 0%/100% |
| RanReal960_02.60 | 97%/100% | 100%/100% | 100%/100% | 100%/100% | 100%/100% | 100%/100% | 90%/100% |
| RanReal960_03.60 | 100%/100% | 100%/100% | 100%/100% | 100%/100% | 100%/100% | 100%/100% | 20%/100% |
| RanReal960_04.60 | 1%/14% | 100%/100% | 100%/100% | 100%/100% | 100%/100% | 100%/100% | 100%/100% |
| RanReal960_05.60 | 100%/100% | 100%/100% | 100%/100% | 100%/100% | 100%/100% | 64%/100% | 0%/100% |
| RanReal960_06.60 | 100%/100% | 100%/100% | 100%/100% | 100%/100% | 34%/100% | 0%/100% | 0%/0% |
| RanReal960_07.60 | 100%/100% | 100%/100% | 100%/100% | 100%/100% | 0%/100% | 0%/0% | 0%/0% |
| RanReal960_08.60 | 0%/0% | 71%/95% | 79%/98% | 100%/100% | 100%/100% | 100%/100% | 100%/100% |
| RanReal960_09.60 | 100%/100% | 100%/100% | 100%/100% | 100%/100% | 100%/100% | 100%/100% | 89%/100% |
| RanReal960_10.60 | 100%/100% | 100%/100% | 100%/100% | 100%/100% | 64%/100% | 0%/100% | 0%/100% |
| Average | 79.8%/ 81.4% | 97.1%/ 99.5% | 97.9%/ 99.8% | 100%/100% | 78.3%/ 100% | 56.4%/ 90% | 39.9%/ 80% |

Note. In Table 14, s_1 and s_2 in (s_1 , s_2), respectively, denote the scaling ratios of the lower and upper bounds of the cluster capacity. *A* and *B* in *A*/*B*, respectively, represent the initial solution construction success rate obtained using RCM and CM2.

rate of RCM and CM2 in constructing the initial solution decreases, but the success rate of CM2 is higher than that of RCM. From the average point of view, the success rate of CM2 in the experiment is higher than that of RCM, even as high as 2 times (the last column of Table 14). Therefore, CM2 has better usability than RCM, and it can construct feasible solutions in tighter constrained CCPs.

Secondly, we use RCM to replace CM2 in HA-CCP (denoted as HA-CCP-RCM) for comparison experiments with HA-CCP. The experiment was conducted on the same 10 instances as Section 4.3, and each instance was run 20 times. Table 15 summarizes the comparison results, and Tables 16 and 17 give detailed results. It can be seen from Table 15 that when the average calculation time is almost the same, HA-CCP with CM2 can obtain more best solution and best average solution. Therefore, CM2 can effectively improve the CCP solution quality.

5.2. Benefit of DM3. DM2 [26] is the destruction method used in IG-GRASP [26] to partial destruction solution. To verify the superiority of DM3 used in HA-CCP, we replaced the DM3 in HA-CCP with DM2 and compared the results of HA-CCP using different destruction methods (DM2 and DM3) on the results of the Ran-Real960 dataset. Table 18 summarizes the statistical comparison results, and Tables 19 and 20 give detailed results.

As shown in Table 18, DM3 has obtained 29 best solutions and 30 best average objective function value and has a smaller value of Average $\text{Dev}_{\text{best}}/\text{Dev}_{\text{avg}}$. The Wilcoxon statistical test shows that the best performance and average performance of DM2 and DM3 on Ran-Real960 are statistically significantly different. Therefore, we can conclude that DM3 is superior to DM2 on RanReal960.

5.3. Benefit of the Destruct and Reconstruct Partial Solution. Algorithms IVNS, GVNS, SGVNS, and FITS for CCP used a completely random shaking procedure to shake the current solution, but HA-CCP uses the method of destroying and reconstructing partial solutions. To verify the advantage of the destruct and reconstruct partial solution, we combined HA-CCP with the random shaking procedure used in SGVNS [30], called HA-CCP-RS. We compared the result of HA-CCP with HA-CCP-RS on the MDG-a dataset. Table 21 describes the statistical comparison results, and Tables 22 and 23 give detailed results. According to Table 21, HA-CCP has a better performance than HA-CCP-RS in all indicators.

5.4. Benefit of Acceptance Criterion for Skew. HA-CCP added an acceptance criterion for skewing the search to other promising areas of the solution space. To verify the performance of acceptance criterion for skew to the performance, we compared the result of HA-CCP with the HA-CCP without acceptance criterion for skew (HA-CCP-NAC for short) on RanReal240 and RanReal480 datasets. Table 24 shows the statistical comparison results, and detailed results are given in Tables 25 and 26. As shown in Table 24, HA-CCP has a better performance than HA-CCP-NAC in best results and average results.

In summary, from the experimental results of the four aspects of "the construction of solution," "the destruction of the partial solution," "the destruction and reconstruction of the partial solution," "the acceptance criteria," no matter which component is replaced, the overall performance of the algorithm decreases significantly. Therefore, we believe that the combination of these components has obtained good experimental results. The effective combination of these components helps the algorithm jump out of the local optimum and obtains a better balance between intensification and diversification levels.

| | HA-CCP-RCM | HA-CCP |
|--------------------------------------------------------------|------------|-----------|
| #Best/Avg | 4/4 | 8/8 |
| $p \text{ value}_{\text{best}}/p \text{ value}_{\text{avg}}$ | 0.39/0.39 | |
| Avg Dev _{best} /Dev _{avg} (%) | 0.04/0.14 | 0.01/0.13 |
| AvgTime (s) | 650.18 | 659.04 |

TABLE 15: Statistical comparison results of HA-CCP-RCM and HA-CCP.

TABLE 16: Comparative results of HA-CCP-RCM and HA-CCP.

| Instance name | HA-CCP-RCM | HA-CCP |
|------------------|-----------------------------|-------------------------------|
| RanReal240_05 | 195558.15/195472.31 | 195540.41/195469.00 |
| RanReal240_09 | 209186.90/208970.18 | 209057.64/208897.23 |
| RanReal240_16 | 204063.69/203943.95 | 204072.57/203961.38 |
| RanReal480_05 | 484845.80/ 484337.08 | 485138.44/484092.59 |
| RanReal480_14 | 515313.22/514565.40 | 515476.42/514801.49 |
| RanReal480_18 | 526331.30/525686.10 | 526314.82/ 525702.47 |
| RanReal960_02.30 | 1434083.69/1432684.79 | 1435087.46/1433503.63 |
| RanReal960_05.60 | 748689.45/747833.47 | 749316.68/747647.96 |
| RanReal960_06.30 | 1419623.57/1418217.77 | 1420942.81/1418222.26 |
| RanReal960_07.40 | 1043459.88/1041763.79 | 1043176.75/ 1042209.24 |
| MDG-a_23 | 388753.00/388437.80 | 389071.00/388611.10 |
| MDG-a_35 | 395692.00/395378.35 | 395848.00/395472.25 |
| #Best | 4/4 | 8/8 |
| <i>p</i> Value | 0.39/0.39 | |
| | | |

Note. In Table 16, data A/B denote the best objective value and the average objective value of the instance found by the algorithm.

| TABLE 17: Dev _{best} , | Dev _{avg} , and | average ti | ime of HA- | CCP-RCM | and HA-CCP. |
|---------------------------------|--------------------------|------------|------------|---------|-------------|

| Instance name | HA-CCP-RCM | HA-CCP |
|------------------|-------------------|--------------------------|
| RanReal240_05 | 0.00/0.04/119.45 | 0.01/0.05/135.27 |
| RanReal240_09 | 0.00/0.10/93.85 | 0.06/0.14/98.89 |
| RanReal240_16 | 0.00/0.06/120.73 | 0.00/0.05/102.24 |
| RanReal480_05 | 0.06/0.17/305.23 | 0.00/0.22/301.91 |
| RanReal480_14 | 0.03/0.18/342.13 | 0.00/0.13/340.90 |
| RanReal480_18 | 0.00/0.12/319.68 | 0.00/0.12/330.79 |
| RanReal960_02.30 | 0.07/0.17/773.08 | 0.00/0.11/731.68 |
| RanReal960_05.60 | 0.08/0.20/754.65 | 0.00/0.22/691.55 |
| RanReal960_06.30 | 0.09/0.19/733.07 | 0.00/0.19/777.19 |
| RanReal960_07.40 | 0.00/0.16/736.56 | 0.03/0.12/796.50 |
| MDG-a_23 | 0.08/0.16/1766.01 | 0.00/0.12/1773.65 |
| MDG-a_35 | 0.04/0.12/1737.76 | 0.00/0.09/1827.95 |
| Average | 0.04/0.14/650.18 | 0.01/0.13 /659.04 |

Note. In Table 17, data A/B/C denote the value of Dev_{best}, the value of Dev_{avg}, and the algorithm's average time to find a final solution.

| TABLE | 18: | Statistical | comparison | results | of DM2 | and | DM3 | on | RanReal960. |
|-------|-----|-------------|------------|---------|--------|-----|-----|----|-------------|

| | DM2 | DM3 |
|--------------------------------------------------------------|-----------------------|-----------|
| #Best/Avg | 1/0 | 29/30 |
| $p \text{ value}_{\text{best}}/p \text{ value}_{\text{avg}}$ | 5.77E - 08/1.86E - 09 | |
| Avg Dev _{best} /Dev _{avg} (%) | 0.19/0.33 | 0.02/0.17 |
| AvgTime (s) | 697.94 | 705.36 |

TABLE 19: Comparative results of DM2 and DM3 on RanReal960.

| Instance name | DM2 | DM3 |
|------------------|-----------------------|-----------------------|
| RanReal960_01.30 | 1339422.76/1337439.23 | 1339783.24/1338150.82 |
| RanReal960_02.30 | 1433976.41/1432620.51 | 1434814.15/1433364.47 |
| RanReal960_03.30 | 1397391.88/1395414.88 | 1397392.10/1395893.73 |
| RanReal960_04.30 | 1413805.22/1411624.30 | 1414298.90/1412090.36 |
| RanReal960_05.30 | 1369728.30/1368811.02 | 1370975.25/1369468.75 |

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| Instance name | DM2 | DM3 |
|------------------|-----------------------|-------------------------------|
| RanReal960_06.30 | 1419316.66/1417731.23 | 1418984.70/ 1417747.24 |
| RanReal960_07.30 | 1340663.25/1339585.27 | 1340800.86/1339709.55 |
| RanReal960_08.30 | 1466312.51/1465036.05 | 1467896.40/1465355.37 |
| RanReal960_09.30 | 1385370.30/1383667.64 | 1386030.28/1384583.74 |
| RanReal960_10.30 | 1384748.37/1383091.10 | 1385179.70/1383692.23 |
| RanReal960_01.40 | 1041414.82/1040042.65 | 1042465.91/1041298.30 |
| RanReal960_02.40 | 1115375.82/1113835.01 | 1117118.83/1115382.72 |
| RanReal960_03.40 | 1087242.79/1086124.89 | 1089455.26/1087348.95 |
| RanReal960_04.40 | 1100870.73/1099218.54 | 1101967.82/1100620.80 |
| RanReal960_05.40 | 1065983.91/1064140.38 | 1066146.84/1064752.74 |
| RanReal960_06.40 | 1104907.29/1103838.17 | 1106596.78/1105105.35 |
| RanReal960_07.40 | 1041902.02/1040549.03 | 1043198.47/1041876.18 |
| RanReal960_08.40 | 1143170.88/1141692.09 | 1144718.73/1142826.31 |
| RanReal960_09.40 | 1075078.06/1073881.61 | 1076824.82/1075395.86 |
| RanReal960_10.40 | 1077549.54/1076250.33 | 1078910.90/1077636.68 |
| RanReal960_01.60 | 731791.05/730574.72 | 734308.41/732725.73 |
| RanReal960_02.60 | 775695.34/773599.78 | 778535.60/776393.83 |
| RanReal960_03.60 | 758983.07/757547.47 | 761525.30/760142.69 |
| RanReal960_04.60 | 766615.64/765530.39 | 770670.09/768853.66 |
| RanReal960_05.60 | 746350.92/745399.89 | 749120.37/747789.87 |
| RanReal960_06.60 | 766117.84/765444.75 | 768842.79/767568.44 |
| RanReal960_07.60 | 728688.71/727719.25 | 732517.17/730460.65 |
| RanReal960_08.60 | 793341.85/790820.80 | 795271.66/793741.94 |
| RanReal960_09.60 | 752529.87/751033.08 | 754767.54/753712.19 |
| RanReal960_10.60 | 753818.27/752479.66 | 755877.96/754823.36 |
| #Best | 1/0 | 29/30 |
| <i>p</i> value | 5.77E - 08/1.86E - 09 | |

TABLE 19: Continued.

Note. In Table 19, data A/B denote the best objective value and the average objective value of the instance found by the algorithm.

| TABLE 20: Dev _{best} , | Dev _{avg} , | and | average | time | of | DM2 | and | DM3 | on | RanReal960 |
|---------------------------------|----------------------|-----|---------|------|----|-----|-----|-----|----|------------|
| Dest | uv5' | | 0 | | | | | | | |

| Instance name | DM2 | DM3 |
|------------------|------------------|------------------|
| RanReal960_01.30 | 0.04/0.18/657.10 | 0.01/0.13/701.09 |
| RanReal960_02.30 | 0.08/0.17/764.82 | 0.02/0.12/797.04 |
| RanReal960_03.30 | 0.01/0.15/710.61 | 0.01/0.12/720.84 |
| RanReal960_04.30 | 0.03/0.19/763.00 | 0.00/0.16/667.80 |
| RanReal960_05.30 | 0.12/0.19/798.16 | 0.03/0.14/676.75 |
| RanReal960_06.30 | 0.11/0.23/714.99 | 0.14/0.22/647.17 |
| RanReal960_07.30 | 0.07/0.15/745.90 | 0.06/0.14/749.34 |
| RanReal960_08.30 | 0.11/0.19/754.81 | 0.00/0.17/676.06 |
| RanReal960_09.30 | 0.05/0.17/725.25 | 0.00/0.10/721.36 |
| RanReal960_10.30 | 0.03/0.15/645.77 | 0.00/0.11/725.62 |
| RanReal960_01.40 | 0.10/0.23/636.56 | 0.00/0.11/669.23 |
| RanReal960_02.40 | 0.19/0.33/662.33 | 0.04/0.19/678.43 |
| RanReal960_03.40 | 0.20/0.31/730.12 | 0.00/0.19/748.76 |
| RanReal960_04.40 | 0.10/0.25/658.97 | 0.00/0.12/732.29 |
| RanReal960_05.40 | 0.02/0.19/707.52 | 0.00/0.13/701.30 |
| RanReal960_06.40 | 0.23/0.33/703.43 | 0.08/0.21/654.20 |
| RanReal960_07.40 | 0.12/0.25/667.78 | 0.00/0.13/684.48 |
| RanReal960_08.40 | 0.14/0.26/702.86 | 0.00/0.17/689.27 |
| RanReal960_09.40 | 0.16/0.27/719.46 | 0.00/0.13/719.93 |
| RanReal960_10.40 | 0.13/0.25/717.19 | 0.00/0.12/706.70 |
| RanReal960_01.60 | 0.34/0.51/693.50 | 0.00/0.22/732.69 |
| RanReal960_02.60 | 0.36/0.63/734.58 | 0.00/0.28/718.58 |
| RanReal960_03.60 | 0.33/0.52/710.39 | 0.00/0.18/761.03 |
| RanReal960_04.60 | 0.53/0.67/707.52 | 0.00/0.24/707.68 |
| RanReal960_05.60 | 0.40/0.52/632.37 | 0.03/0.20/666.28 |
| RanReal960_06.60 | 0.41/0.49/607.12 | 0.05/0.22/667.62 |
| RanReal960_07.60 | 0.52/0.65/701.64 | 0.00/0.28/642.39 |
| RanReal960_08.60 | 0.25/0.56/604.62 | 0.01/0.20/707.20 |

| TABLE 20: | Continued. |
|-----------|------------|
|-----------|------------|

| Instance name | DM2 | DM3 |
|------------------|--------------------------|--------------------------|
| RanReal960_09.60 | 0.30/0.50/621.11 | 0.01/0.15/747.19 |
| RanReal960_10.60 | 0.29/0.47/738.65 | 0.02/0.16/742.39 |
| Average | 0.19/0.33/ 697.94 | 0.02/0.17 /705.36 |

Note. In Table 20, data A/B/C denote the value of Dev_{best} , the value of Dev_{avg} and the algorithm's average time to find a final solution.

TABLE 21: Statistical comparison results of HA-CCP-RS and HA-CCP on the MDG-a.

| | HA-CCP-RS | HA-CCP |
|-------------------------------------------------|-----------------------|-----------|
| #Best/Avg | 0/0 | 20/20 |
| $p \text{ value}_{best}/p \text{ value}_{avg}$ | 1.91E - 06/1.91E - 06 | |
| Avg Dev _{best} /Dev _{avg} (%) | 0.12/0.24 | 0.00/0.11 |
| AvgTime (s) | 1843.11 | 1757.32 |

| TABLE 22: Comparative results of | of HA-CCP-RS and | HA-CCP on the MDG-a. |
|----------------------------------|------------------|----------------------|
|----------------------------------|------------------|----------------------|

| Instance name | HA-CCP-RS | HA-CCP |
|----------------|-----------------------|---------------------|
| MDG-a_21 | 390621.00/390145.80 | 390987.00/390660.00 |
| MDG-a_22 | 387550.00/387010.65 | 387838.00/387393.10 |
| MDG-a_23 | 388466.00/387984.40 | 389071.00/388611.10 |
| MDG-a_24 | 389555.00/389016.65 | 390051.00/389525.40 |
| MDG-a_25 | 398779.00/398257.00 | 399215.00/398869.20 |
| MDG-a_26 | 402852.00/402381.40 | 403425.00/402759.75 |
| MDG-a_27 | 382574.00/382245.40 | 383246.00/382731.55 |
| MDG-a_28 | 388264.00/387758.55 | 388553.00/388208.60 |
| MDG-a_29 | 384292.00/383914.05 | 384933.00/384588.45 |
| MDG-a_30 | 397474.00/397111.05 | 398004.00/397503.15 |
| MDG-a_31 | 387298.00/386716.30 | 387609.00/387276.55 |
| MDG-a_32 | 393730.00/393350.75 | 394290.00/393941.40 |
| MDG-a_33 | 385030.00/384564.15 | 385583.00/385036.20 |
| MDG-a_34 | 395459.00/394970.90 | 396214.00/395706.85 |
| MDG-a_35 | 395459.00/394970.90 | 395848.00/395472.25 |
| MDG-a_36 | 402659.00/402316.25 | 402998.00/402698.45 |
| MDG-a_37 | 389236.00/388922.00 | 389769.00/389349.00 |
| MDG-a_38 | 396689.00/396276.55 | 397249.00/396775.25 |
| MDG-a_39 | 392441.00/392042.25 | 392913.00/392506.70 |
| MDG-a_40 | 406367.00/405899.70 | 406672.00/406245.60 |
| #Best | 0/0 | 20/20 |
| <i>p</i> value | 1.91E - 06/1.91E - 06 | |

Note. In Table 22, data A/B denote the best objective value and the average objective value of the instance found by the algorithm.

| TABLE 23: Devbest, | Devayor, a | and average | time of H | IA-CCP-RS | and HA-0 | CCP on | the MDG-a. |
|--------------------|------------|-------------|-----------|-----------|----------|--------|------------|
| Dest | avg, | 0 | | | | · | |

| Instance name | HA-CCP-RS | HA-CCP |
|---------------|-------------------|-------------------|
| MDG-a_21 | 0.09/0.22/1827.80 | 0.00/0.08/1765.62 |
| MDG-a_22 | 0.07/0.21/1854.63 | 0.00/0.11/1719.05 |
| MDG-a_23 | 0.16/0.28/1760.08 | 0.00/0.12/1773.65 |
| MDG-a_24 | 0.13/0.27/1876.73 | 0.00/0.13/1807.82 |
| MDG-a_25 | 0.11/0.24/1854.49 | 0.00/0.09/1731.29 |
| MDG-a_26 | 0.14/0.26/1854.90 | 0.00/0.16/1701.12 |
| MDG-a_27 | 0.18/0.26/1770.48 | 0.00/0.13/1630.26 |
| MDG-a_28 | 0.07/0.20/1842.33 | 0.00/0.09/1849.73 |
| MDG-a_29 | 0.17/0.26/1856.95 | 0.00/0.09/1780.88 |
| MDG-a_30 | 0.13/0.22/1888.56 | 0.00/0.13/1801.66 |
| MDG-a_31 | 0.08/0.23/1833.46 | 0.00/0.09/1637.96 |
| MDG-a_32 | 0.14/0.24/1811.64 | 0.00/0.09/1739.88 |
| MDG-a_33 | 0.14/0.26/1827.21 | 0.00/0.14/1788.08 |
| MDG-a_34 | 0.19/0.31/1822.35 | 0.00/0.13/1721.00 |
| MDG-a_35 | 0.10/0.22/1822.35 | 0.00/0.09/1827.95 |
| MDG-a_35 | 0.10/0.22/1822.35 | 0.00/0.09/1827.95 |

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| TABLE 23: Continued. | | | | |
|----------------------|-------------------|-------------------|--|--|
| Instance name | HA-CCP-RS | HA-CCP | | |
| MDG-a_36 | 0.08/0.17/1839.01 | 0.00/0.07/1731.40 | | |
| MDG-a_37 | 0.14/0.22/1849.99 | 0.00/0.11/1746.95 | | |
| MDG-a_38 | 0.14/0.24/1904.83 | 0.00/0.12/1806.92 | | |
| MDG-a_39 | 0.12/0.22/1894.74 | 0.00/0.10/1763.70 | | |
| MDG-a_40 | 0.07/0.19/1869.64 | 0.00/0.10/1821.44 | | |
| Average | 0.12/0.24/1843.11 | 0.00/0.11/1757.32 | | |

Note. In Table 23, data A/B/C denote the value of Dev_{best} the value of Dev_{avg} , and the algorithm's average time to find a final solution.

| TABLE 24: Statistical | l comparison resul | ts of | f HA-CCP- | NAC and | HA-CCP | on l | RanReal240 | and | RanReal480. |
|-----------------------|--------------------|-------|-----------|---------|--------|------|------------|-----|-------------|
| | 1 | | | | | | | | |

| | HA-CCP-NAC | HA-CCP |
|--------------------------------------------------------------|-----------------------|-----------|
| #Best/Avg | 0/0 | 40/40 |
| $p \text{ value}_{\text{best}}/p \text{ value}_{\text{avg}}$ | 1.82E - 12/1.82E - 12 | |
| Avg Dev _{best} /Dev _{avg} (%) | 0.17/0.26 | 0.00/0.11 |
| AvgTime (s) | 190.29 | 217.25 |

TABLE 25: Comparative results of HA-CCP-NAC and HA-CCP on RanReal240 and RanReal480.

| Instance name | HA CCP NAC | HACCP |
|----------------|---------------------|---------------------|
| | | 225002 20/224007 01 |
| Rankeai240_01 | 224/2/.06/224616.93 | 225003.70/224897.01 |
| RanKeal240_02 | 204435.05/204256.39 | 204624.36/204515.06 |
| Rankeai240_03 | 198819.54/198592.41 | 1990/9.3//198915.84 |
| RanKeal240_04 | 225102.36/224814.9/ | 225683.1//225346.54 |
| RanReal240_05 | 195307.90/195203.22 | 195540.41/195469.00 |
| RanReal240_06 | 216477.84/216312.91 | 216730.26/216613.93 |
| RanReal240_07 | 208949.52/208789.41 | 209282.88/209150.41 |
| RanReal240_08 | 205040.86/204835.75 | 205246.82/205110.51 |
| RanReal240_09 | 208588.26/208475.27 | 209057.64/208897.23 |
| RanReal240_10 | 192868.91/192706.85 | 193044.16/192954.72 |
| RanReal240_11 | 204549.74/204455.01 | 204722.75/204638.07 |
| RanReal240_12 | 200951.37/200791.23 | 201117.11/201006.45 |
| RanReal240_13 | 202170.78/201988.4 | 202345.48/202285.83 |
| RanReal240_14 | 228594.33/228434.38 | 228971.03/228740.72 |
| RanReal240_15 | 191160.90/190978.45 | 191243.76/191117.60 |
| RanReal240_16 | 203796.06/203691.26 | 204072.57/203961.38 |
| RanReal240_17 | 194915.27/194730.53 | 195393.97/195278.93 |
| RanReal240_18 | 195012.27/194868.93 | 195167.14/195069.80 |
| RanReal240_19 | 199135.59/198980.50 | 199307.33/199204.90 |
| RanReal240_20 | 211956.00/211831.11 | 212229.46/212111.19 |
| RanReal480_01 | 555335.92/554734.67 | 556126.86/555338.06 |
| RanReal480 02 | 510361.31/509822.51 | 511566.55/510924.27 |
| RanReal480_03 | 496848.36/496025.80 | 498028.54/497109.59 |
| RanReal480 04 | 521736.02/521332.69 | 522790.22/521999.31 |
| RanReal480 05 | 483933.52/483612.70 | 485138.44/484092.59 |
| RanReal480 06 | 533914.73/533474.70 | 534961.79/534114.47 |
| RanReal480 07 | 545679.18/545247.24 | 546503.90/545582.87 |
| RanReal480_08 | 531790.95/531213.90 | 532891.23/532161.08 |
| RanReal480_09 | 555943.11/555557.53 | 557120.25/556265.26 |
| RanReal480 10 | 519486.75/519083.16 | 520492.06/519891.18 |
| RanReal480 11 | 523048.09/522469.89 | 524669.99/523760.48 |
| RanReal480_12 | 501724 17/500933 49 | 503359 96/502069 60 |
| RanReal480_13 | 534164 65/533751 60 | 535251 73/534707 51 |
| RanReal480_14 | 513914 91/513549 56 | 515476.42/514801.49 |
| RanReal480_15 | 517055 94/516347 68 | 518370 90/517283 29 |
| RanReal480_16 | 549618 65/549232 56 | 550317 71/549881 85 |
| RanReal480_17 | 537155 63/536696 66 | 538745 70/537826 26 |
| RanReal480_18 | 525517 30/524655 46 | 576314 82/525702 47 |
| RanReal480 19 | 523317.30,524033.40 | 520514.02/525702.47 |
| RanReal/80 20 | 512068 63/517724 40 | 510777 02/519519 27 |
| NaIINCal40U_2U | 516006.05/51//24.40 | 5174//.74/518518.4/ |

TABLE 25: Continued.

| Instance name | HA-CCP-NAC | HA-CCP |
|----------------|-----------------------|--------|
| #Best | 0/0 | 40/40 |
| <i>p</i> value | 1.82E - 12/1.82E - 12 | |

Note. In Table 25, data A/B denote the best objective value and the average objective value of the instance found by the algorithm.

| TABLE 26: Dev _{best} , Dev _{avg} , and aver | ge time of HA-CCP-NAC and HA-CCP on | RanReal240 and RanReal480 |
|---------------------------------------------------------------|-------------------------------------|---------------------------|
|---------------------------------------------------------------|-------------------------------------|---------------------------|

| Instance name | HA-CCP-NAC | HA-CCP |
|---------------|------------------|--------------------------|
| RanReal240_01 | 0.12/0.17/93.82 | 0.00/0.05/127.88 |
| RanReal240_02 | 0.09/0.18/127.36 | 0.00/0.05/111.58 |
| RanReal240_03 | 0.13/0.24/130.94 | 0.00/0.08/135.66 |
| RanReal240_04 | 0.26/0.38/122.88 | 0.00/0.15/124.67 |
| RanReal240_05 | 0.12/0.17/110.23 | 0.00/0.04/135.27 |
| RanReal240_06 | 0.12/0.19/109.10 | 0.00/0.05/129.28 |
| RanReal240_07 | 0.16/0.24/123.43 | 0.00/0.06/127.25 |
| RanReal240_08 | 0.10/0.20/100.10 | 0.00/0.07/112.98 |
| RanReal240_09 | 0.22/0.28/114.32 | 0.00/0.08/98.89 |
| RanReal240_10 | 0.09/0.17/116.08 | 0.00/0.05/111.58 |
| RanReal240_11 | 0.08/0.13/122.57 | 0.00/0.04/125.15 |
| RanReal240_12 | 0.08/0.16/131.99 | 0.00/0.06/108.32 |
| RanReal240_13 | 0.09/0.18/135.13 | 0.00/0.03/139.97 |
| RanReal240_14 | 0.16/0.23/129.75 | 0.00/0.1/122.04 |
| RanReal240_15 | 0.04/0.14/118.75 | 0.00/0.07/101.57 |
| RanReal240_16 | 0.14/0.19/145.53 | 0.00/0.05/102.24 |
| RanReal240_17 | 0.24/0.34/132.89 | 0.00/0.06/132.10 |
| RanReal240_18 | 0.08/0.15/122.70 | 0.00/0.05/110.87 |
| RanReal240_19 | 0.09/0.16/80.49 | 0.00/0.05/121.71 |
| RanReal240_20 | 0.13/0.19/103.68 | 0.00/0.06/99.55 |
| RanReal480_01 | 0.14/0.25/197.77 | 0.00/0.14/349.71 |
| RanReal480_02 | 0.24/0.34/284.81 | 0.00/0.13/330.24 |
| RanReal480_03 | 0.24/0.40/295.48 | 0.00/0.18/332.28 |
| RanReal480_04 | 0.20/0.28/267.30 | 0.00/0.15/329.59 |
| RanReal480_05 | 0.25/0.31/258.95 | 0.00/0.22/301.91 |
| RanReal480_06 | 0.20/0.28/251.78 | 0.00/0.16/280.00 |
| RanReal480_07 | 0.15/0.23/303.63 | 0.00/0.17/285.02 |
| RanReal480_08 | 0.21/0.31/275.77 | 0.00/0.14/283.23 |
| RanReal480_09 | 0.21/0.28/208.49 | 0.00/0.15/255.35 |
| RanReal480_10 | 0.19/0.27/257.74 | 0.00/0.12/307.38 |
| RanReal480_11 | 0.31/0.42/214.08 | 0.00/0.17/299.74 |
| RanReal480_12 | 0.32/0.48/277.58 | 0.00/0.26/349.86 |
| RanReal480_13 | 0.20/0.28/271.16 | 0.00/0.10/333.59 |
| RanReal480_14 | 0.30/0.37/293.64 | 0.00/0.13/340.90 |
| RanReal480_15 | 0.25/0.39/279.55 | 0.00/0.21/282.23 |
| RanReal480_16 | 0.13/0.20/243.76 | 0.00/0.08/294.16 |
| RanReal480_17 | 0.30/0.38/251.44 | 0.00/0.17/336.43 |
| RanReal480_18 | 0.15/0.32/297.75 | 0.00/0.12/330.79 |
| RanReal480_19 | 0.15/0.23/268.87 | 0.00/0.11/343.32 |
| RanReal480_20 | 0.23/0.30/240.17 | 0.00/0.15/345.87 |
| Average | 0.17/0.26/190.29 | 0.00/0.11 /217.25 |

Note. In Table 26, data A/B/C denote the value of Dev_{best}, the value of Dev_{avg}, and the algorithm's average time to find a final solution.

6. Conclusion

The capacitated clustering problem (CCP) has a wide range of applications. In this study, we propose a hybrid heuristic algorithm HA-CCP for CCP. After constructing the initial solution, HA-CCP partially destructs and reconstructs the current solution through a combination of greediness and randomness to obtain a new solution. On this basis, an acceptance criterion is added, which allows the current solution to be skewed to move to inferior solutions so that more promising solutions can be explored in the solution space.

The competitive experiments on the benchmark instances show that HA-CCP is superior to all comparison algorithms except NVSD in terms of average solving efficiency for all instances (because the solution time is not given). The result of the time-to-target analysis also verifies the efficiency of HA-CCP. Moreover, HA-CCP is better than all comparison algorithms because the best average solution of 58 instances is obtained on all 90 instances, which shows that HA-CCP has better solution stability. However, the solution quality of HA-CCP on MDG-a instances is obviously inferior to NDVNS.

As future work, we believe that the following research is worthwhile. First, the automatic parameter adjustment tool irace is used [38] to adjust the HA-CCP parameters to find a better parameter configuration. Second, the improved solution construction strategy enables the algorithm to solve the more restrictive CCP. Third, NDVNS is combined to improve HA-CCP, so that it has better solution quality on CCP including MDG-a.

Data Availability

The data are available at CCPLIB (https://grafo.etsii.urjc.es/ optsicom/ccp/ccplib.zip).

Conflicts of Interest

The authors declare that they have no conflicts of interest.

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