

## Research Article

# Sensor Fault Diagnosis Based on Fuzzy Neural Petri Net

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This study aims to improve the operating stability of the resistance strain weighing sensor and eliminate fuzzy factors in fault diagnosis. Based on fuzzy techniques for fault diagnosis, the proposed fuzzy Petri net model uses the fault logical relationship between a sensor and an improved Petri net model. A formula for confidence-based reasoning is proposed using an algorithm, which combines neural network regulation algorithm with a transition-enabled ignition judgment matrix. This formula can yield an accurate assessment of the operating state of the sensor. Backward inference and the minimum cut set theory are also combined to obtain the priority of faults, which helps avoid blind and ambiguous maintenance. The sensor model was analyzed, and its accuracy and validity were verified through statistical analysis and comparison with other methods of fault diagnosis.

## 1. Introduction

The resistance strain weighing sensor (hereinafter referred to as “the sensor”) is a core component of electronic weighing instruments, and its quality directly influences the accuracy of measurement. In practical applications, due to the influence of raw materials, manufacturing processes, installation methods, service conditions, and the external environment, electronic weighing instruments are prone to various faults with uncertainty. Therefore, accurately predicting and diagnosing faults in these instruments are significant to ensure their accuracy and stability.

As an effective method of parallel computing and behavioral analysis [1], the Petri net has a rigorous mathematical formulation as well as a straightforward graphic description. In [2–5], fuzzy technology (a new technology based on fuzzy mathematics) was combined with the Petri net to propose the fuzzy Petri net (FPN) method of modeling, which has exhibited powerful parallel processing capability. However, optimizing the model structure and developing the matrix implementation remain to be further researched. It is important to find a model that is representative of real environments.

For calculations in FPN, although the problem in the FPN related to matrix reasoning was solved in [1, 6], its weight and

other parameters remain undetermined, and accurate data are needed to ensure the correctness of the diagnosis.

Based on the operator’s diagnostic experience, a method for fault diagnosis in expert systems (ES) can be used as the operating logic of the protection relay and circuit breakers and has been applied to power systems. Methods of fault analysis based on ES have been reported in the literature [7–9]. For example, an advanced logic-based ES was applied in [7]. The General Diagnosis Engine was used to analyze place information and evaluate security [9]. However, ES-based methods of analysis have shortcomings, such as requiring complex knowledge acquisition and maintenance and slow reasoning. Modeling based on directivity was proposed in [10] to reduce the dimensionality of the incidence matrix and simplify the calculation model, but it fails to provide a sufficient description of weight. The method proposed in [11] significantly improves the fault tolerance of the Petri net, but the Petri net model based on a time sequence does not apply to a static Petri net with adjustable weights.

Owing to fuzzy behavior in the FPN, a number of methods for data determination have been proposed. The BP (back propagation) algorithm endows the Petri net with the capability of self-learning [12–14], resulting in clear weight values. However, the model does not improve accordingly.

The BP neural network has been combined with the traditional fuzzy fault Petri net to develop the adaptive FPN [15, 16], which improves the capability of the traditional fuzzy fault Petri net to learn weights. However, it fails to explicitly show how to determine the transition confidence coefficient, leaving the system with a large number of uncertainties. The forward-backward algorithm was used to implement reasoning pertaining to unobservable place events in the model [17]. Many other fault diagnosis methods, such as data fusion and the support vector machine (SVM), were proposed as well. Reference [18] has been applied to effectively solve such problems as nonlinearity and high dimensionality. However, due to the characteristics of the SVM, multiple dichotomies are currently used to solve multiclassification problems; in this context, the excessive classification is associated with unnecessary complexity of calculation, and hence a faster method is needed to ensure system stability.

This study proposes a method to diagnose sensor faults based on fuzzy neural Petri net. With the resistance strain weighing sensor as the research object, its FPN fault model is created. The neural network is applied to adjust the weight, with the abandonment of the transition confidence coefficient. The MYCIN confidence reasoning algorithm is optimized based on the sigmoid function and, consequently, fault diagnosis is accomplished based on the minimum cut set of fault rate.

## 2. Improved Fuzzy Fault Petri Net

**2.1. Structure of the Fuzzy Fault Petri Net.** Based on the Petri net and fuzzy Petri net theory [19–22], a nine-parameter model is defined as  $S_P = (P, T, I, O, K, W, \alpha, f, \lambda)$ .

The variables are as follows:

(1)  $P = (p_1, p_2, \dots, p_n)^T$  is a set of place faults, including all faults relating to the sensor, such as “broken gate of the output-adjusting resistance,” “overloaded weighing,” and “excessively large sensitivity of diaphragm shunting.”

(2)  $T = (t_1, t_2, \dots, t_n)^T$  is a set of transitions. If a transition is enabled,  $t_j = 1$ ; otherwise,  $t_j = 0$ .

(3)  $I$  is the input matrix of the Petri net.

(4)  $O$  is the output matrix of the Petri net.

(5)  $K = (k_1, k_2, \dots, k_n)^T$  denotes the place label vector. When a fault occurs in place  $i$ ,  $k_j = 1$ ; otherwise,  $k_j = 0$ .

(6)  $W = \{\omega_{ij}\}$  is an  $n \times m$  matrix of the weight of the place. When  $\forall t \in T, P_k \in I(t), \sum_{j=1}^n \omega_k = 1$ .

(7)  $\alpha = (\alpha_1, \alpha_1, \dots, \alpha_n)^T$  is an  $n$ -dimensional vector of the confidence coefficients of the place, denoting the confidence of occurrence of a fault event.

(8)  $f = (f_1, f_1, \dots, f_n)^T$  is a set of probabilities of the fuzzy occurrence of place events, where  $f_j$  denotes the probability of occurrence of place event  $p_i$ .

(9)  $\lambda = (\lambda_1, \lambda_1, \dots, \lambda_n)^T$  is the threshold vector of transition.

**2.2. Structure of the Improved Fuzzy Fault Petri Net.** The connection of sensor components is tight, multiple mappings between faults, with the complex and diverse fault propagation mode. Based on this, firstly, the structure of the sensor

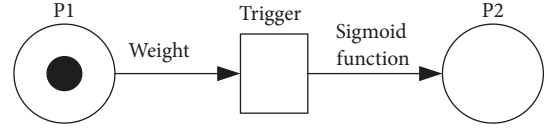


FIGURE 1: Improved Petri net model.

is analyzed, according to the fuzzy relation to obtain the fault logic relationship, and then the FPN mode is established following the basic rules of Petri net, where the confidence reasoning algorithm is optimized based on the sigmoid function. In other words, based on the original fuzzy Petri net, the sigmoid function replaces the initial transition confidence  $\mu$  to describe the rules to deduce the FPN model and the expression of fuzzy information. The confidence values of fault events occurring in different places can be obtained through reasoning, which provides the necessary conditions for the positive and negative instances of reasoning pertaining to faults. Figure 1 shows the basic elements of the improved Petri net.

## 3. Algorithms for FPN Fault Reasoning

To clearly and concisely present the reasoning and calculation of each matrix during the reasoning for the FPN model, the Petri net is used to describe the capability of the concurrency system and the mathematical theory of the FPN to define five special operators [23]:

(1) The comparison operator  $\diamond: C = A \diamond B$ , where  $A, B$ , and  $C$  are  $m \times n$  matrices. When  $a_{ij} > b_{ij}$ ,  $c_{ij} = 1$ ; when  $a_{ij} < b_{ij}$ ,  $c_{ij} = 0$ ,  $i = 1, 2, \dots, m$ ;  $j = 1, 2, \dots, n$ .

(2) The minimum operator  $\wedge: C = A \wedge B$ , where  $A, B$ , and  $C$  are  $m \times n$  matrices;  $c_{ij} = \min(a_{ij}, b_{ij})$ , where  $i = 1, 2, \dots, m$ ;  $j = 1, 2, \dots, n$ .

(3) The maximum operator  $\vee: C = A \vee B$ , where  $A, B$ , and  $C$  are  $m \times n$  matrices;  $c_{ij} = \max(a_{ij}, b_{ij})$ , where  $i = 1, 2, \dots, m$ ;  $j = 1, 2, \dots, n$ .

(4) The direct product operator  $*$ :  $C = A * B$ , where  $A, B$ , and  $C$  are  $m \times n$  matrices;  $b$  is an  $n$ -dimensional vector;  $c_{ij} = a_{ij} * b_i$ , where  $i = 1, 2, \dots, m$ ;  $j = 1, 2, \dots, n$ .

(5) The multiplication operator  $\otimes: C = A \otimes B$ , where  $A, B$ , and  $C$  are  $m \times q, q \times n$ , and  $m \times n$  matrices, respectively;  $c_{ij} = \max_{i \leq k \leq q} (a_{ik}, b_{kj})$ , where  $i = 1, 2, \dots, m$ ;  $j = 1, 2, \dots, n$ .

**3.1. Confidence Algorithm.** The confidence algorithm is modified to achieve higher computational efficiency. Following the reasoning calculation, the confidence values of all places are obtained and function as the basis of fault evaluation and diagnosis.

Weight matrix  $W = \{\omega_{ij}\}$ , where  $\omega_{ij} \in (0, 1)$ . When there is a directional arc  $p_i$  to  $t_j$ ,  $\omega_{ij}$  is the weight from  $p_i$  to  $t_j$ . When there is a directional arc  $t_j$  to  $p_i$ ,  $\omega_{ij} = 0$ .

The reasoning formula is

$$\alpha^{k+1} = \alpha^k \vee [1 + \exp(\rho^k)]^{-1} \quad (1)$$

where  $\rho^k = O \cdot (W^T \cdot \alpha^k)$ ,  $a_{i+1} = \alpha_i$ ; when and only when the reasoning is concluded; otherwise, it is continued.

**3.2. Forward Reasoning.** The forward reasoning based on the FPN model reflects the characteristics of fault propagation and predicts faults according to the work environment, the detection of components, or symptom-related information obtained by professionals. The faults that may occur are evaluated through the judgment matrix of transition firing and the flow of fault-state marking, and the corresponding response measures are then taken.

### 3.2.1. Transition Judgment

**Definition 1.**  $\forall P_{I_j} \in I(t)$ ,  $\sum_{j=1}^n \alpha(P_{I_j}) \cdot \omega_{I_j} \geq \lambda_t$ , where  $t$  is enabled by potential transition.

**Definition 2.** If transition  $T$  can trigger ignition, there is a new confidence coefficient in the output place  $P_{O_j}$ ; if not, the output place is 0.

$$\alpha(P_{O_j}) = \begin{cases} \left( \exp \left( \sum_j \alpha(P_{I_j}) \cdot \omega_j \right) + 1 \right)^{-1}, & \sum_j \alpha(P_{I_j}) \cdot \omega_{I_j} \geq \lambda(t), \\ 0, & \sum_j \alpha(P_{I_j}) \cdot \omega_{I_j} < \lambda(t), \end{cases} \quad (2)$$

The transition-triggering ignition matrix is  $Y$ , where  $Y = (y_1, y_2, \dots, y_n)^T$ .

$$Y = (W^T \cdot \alpha) \diamond \lambda \quad (3)$$

If the ignition conditions are met,  $y_i = 1$ ; otherwise,  $y_i = 0$ . According to the rules of ignition, the transition-enabled ignition matrix reasoning corresponding to the token containing the place is calculated out based on [1]

$$Y_i = y \wedge [(I * K_{i-1})^T \cdot l_m], \quad i = 1, \quad (4)$$

$$Y_i = y \wedge [I * (K_{i-1} - K_{i-2})]^T \cdot l_m, \quad i = 2, 3, \dots,$$

where  $K_{i-1}$ ,  $K_{i-2}$  denote the label vector of the  $i$ -lth ignition and  $l_m = (1, 1, \dots, 1)^T$  is an  $m$ -dimensional vector.

### 3.2.2. Reasoning Matrix of Fault-State Label Vector

$$K_i = K_{i-1} \oplus (A \otimes Y_i) \quad (5)$$

where  $A$  is the incidence matrix,  $A = [a_{ij}] \in R^{n \times m}$ ,  $n$  is the number of places, and  $m$  is the number of transitions [10].

**3.3. Backward Reasoning.** FPN backward reasoning deduces the cause of a fault if it occurs. To avoid blind maintenance and improve the efficiency of tracking the source of the fault, the minimum cut set is introduced as the basis of fault derivation and diagnosis.

**Definition 3.** If the minimum cut set  $G = \{p_1, p_2, \dots, p_n\}$ , the rate of fault occurrence is

$$f(G) = \frac{(\alpha_1 + \alpha_2 + \dots + \alpha_n)}{n}, \quad n > 0 \quad (6)$$

The input and output places of FPN backward reasoning are the output and input places of FPN forward reasoning, respectively; namely,  $I^- = O$ ,  $O^- = I$ .

The backward reasoning matrix is given by

$$\begin{aligned} Y^- &= [(I^- \Delta K_{i-1}^-) \otimes l_m] \wedge y, \\ K_i^- &= K_{i-1}^- \oplus (O^- \otimes Y_i^-), \end{aligned} \quad (7)$$

$$i = 1, 2, 3, \dots,$$

where  $Y_k^-$  is the backward-enabled transition sequence of the  $k$ th backward ignition.

## 4. Fault Analysis of the Resistance Strain Weighing Sensor

**4.1. Determination of FPN Data.** In reasoning relating to the fuzzy Petri net, the confidence coefficient of the initial place (the bottom place of FPN model) needs to be entered externally, whereas those of the middle place and the concluding places are generally obtained by the reasoning. Thus, the determination of the confidence coefficient (fuzzy token) pertaining to place mainly refers to the initial place. In this study, the method proposed in [24] is used to combine historical data with expert opinion to set the confidence coefficient of the initial place.

In the fuzzy Petri net, weight  $\omega$  represents the degree to which each condition influences the conclusion and is mainly determined based on past studies. This is significantly subjective and uncertain. As the improved fuzzy Petri net possesses certain characteristics of a neural network, the neural network algorithm can be used to train, learn, and adjust the network. The adjustment algorithm is as follows:

$d_i$  is the due output (expected output) of the  $i$ th element and  $y_i$  is its actual output. The element's error signal is given by

$$e_i = d_i - y_i \quad (8)$$

$$y_i = v_i \cdot \left( \sum \alpha_i \cdot \omega_i \right) \quad (9)$$

$$v_i(x) = \frac{1}{(\exp(x) + 1)} \quad (10)$$

$$x_i = \sum \alpha_i \cdot \omega_i \quad (11)$$

The adjustment of weight is mainly reflected in the backpropagation of the error, where the square error  $E = (1/2)e_i^2$  is propagated as a regulatory signal. The gradient of the modifier is

$$\frac{\partial E}{\partial \omega_i} = \frac{\partial E}{\partial e_i} \frac{\partial e_i}{\partial y_i} \frac{\partial y_i}{\partial x_i} \frac{\partial x_i}{\partial \omega_i} = -e_i v_i' \left( \sum \alpha_i \cdot \omega_i \right) \alpha_i \quad (12)$$



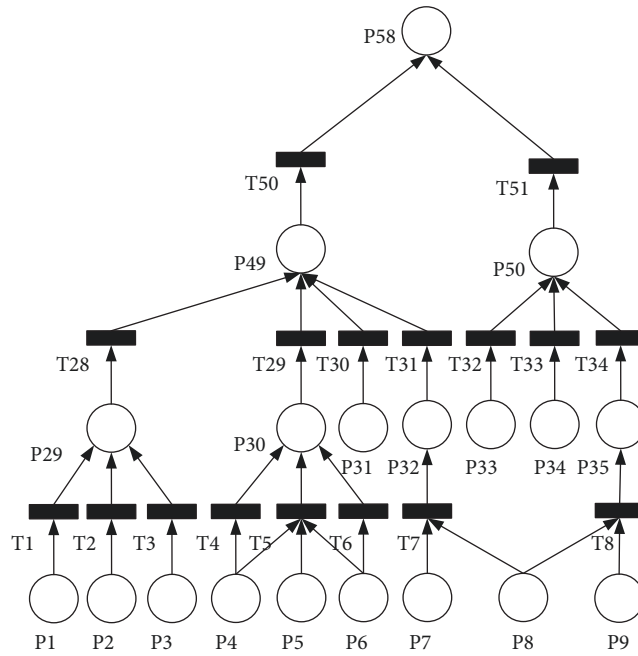


FIGURE 2: Part of the FPN model.

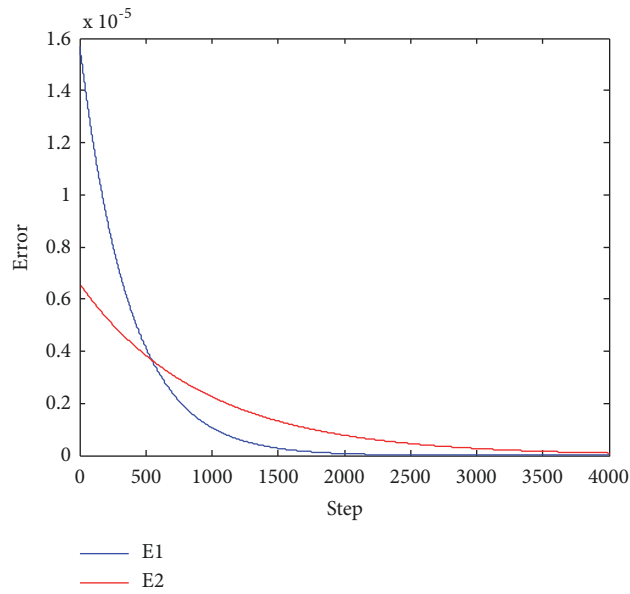


FIGURE 3: Adjustment curve of square error E.

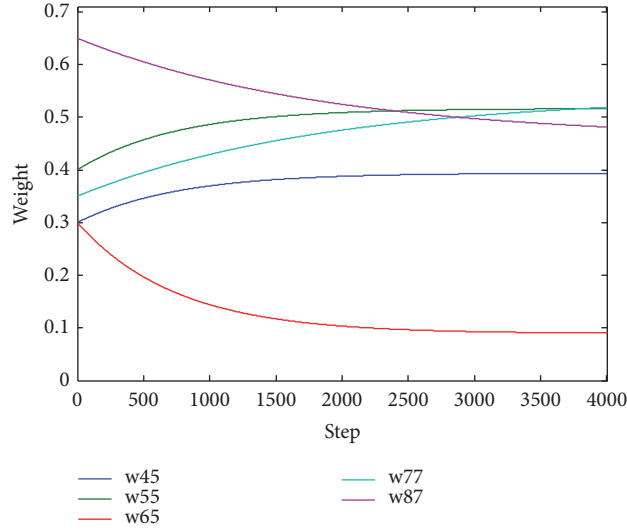


FIGURE 4: Weighing adjustment curve.

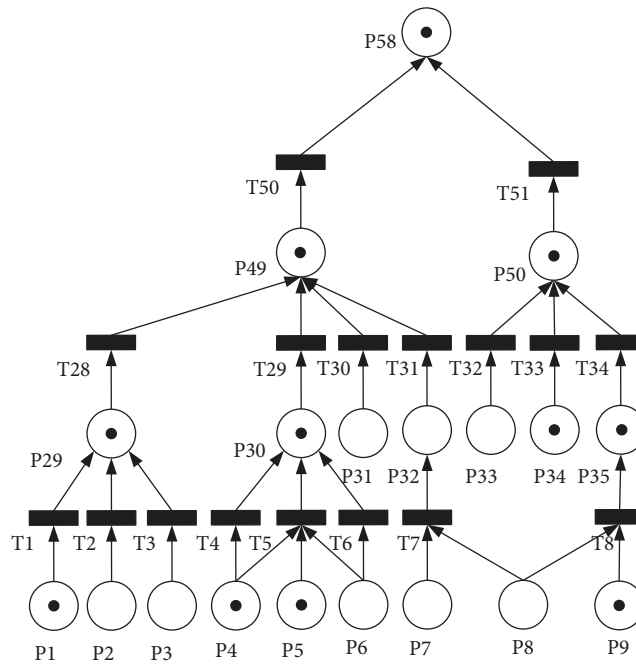


FIGURE 5: Token distribution after forward reasoning.

Technology Development Co., Ltd., China) for the last two years (2016–2017) and data from the manufacturer’s reliability manual (“other” fault causes were introduced due to loss of data records; we render the data true and reliable, including the statistics) were statistically analyzed and compared with the results of reasoning. The data on “no signal output or small signal output after loading” were sorted out, as shown in Table 1.

The correlation coefficient can be obtained based on the data mentioned in Table 1, which can then be used to verify

the correctness of the results of reasoning. The correlation coefficient is calculated as follows:

$$r = \frac{\sum_{i=1}^n (x_i - \bar{x})(y_i - \bar{y})}{\sqrt{\sum_{i=1}^n (x_i - \bar{x})^2 \cdot \sum_{i=1}^n (y_i - \bar{y})^2}} \quad (14)$$

The average values were calculated first:  $\bar{x}=43.4$  and  $\bar{y} = 0.74766$ .  $x_i$  and  $y_i$  were substituted into (14) to obtain the correlation coefficient  $r = 0.8865$ . As indicated by the

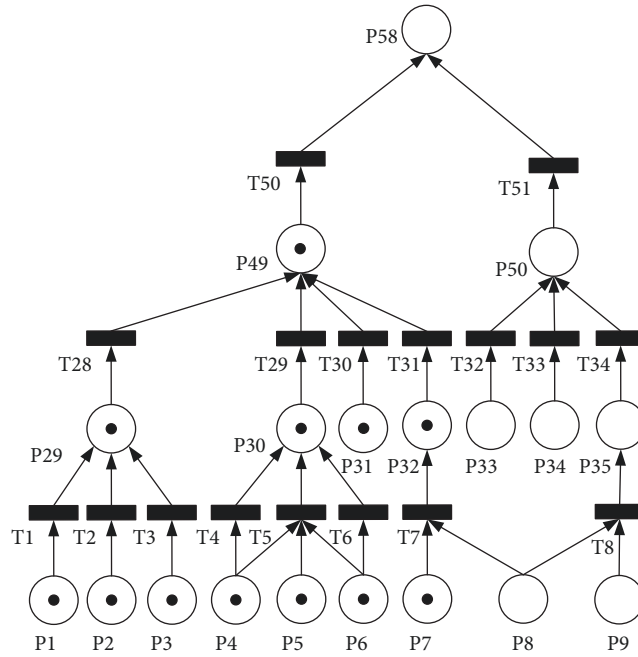


FIGURE 6: Token distribution after backward reasoning.

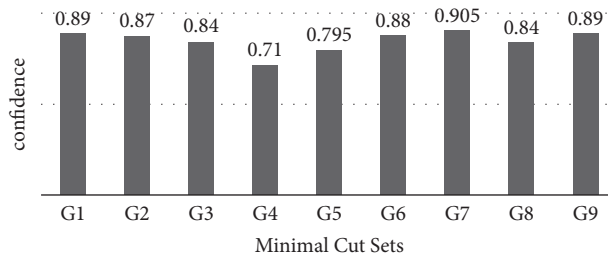


FIGURE 7: Fault occurrence probability of the minimum cut set.

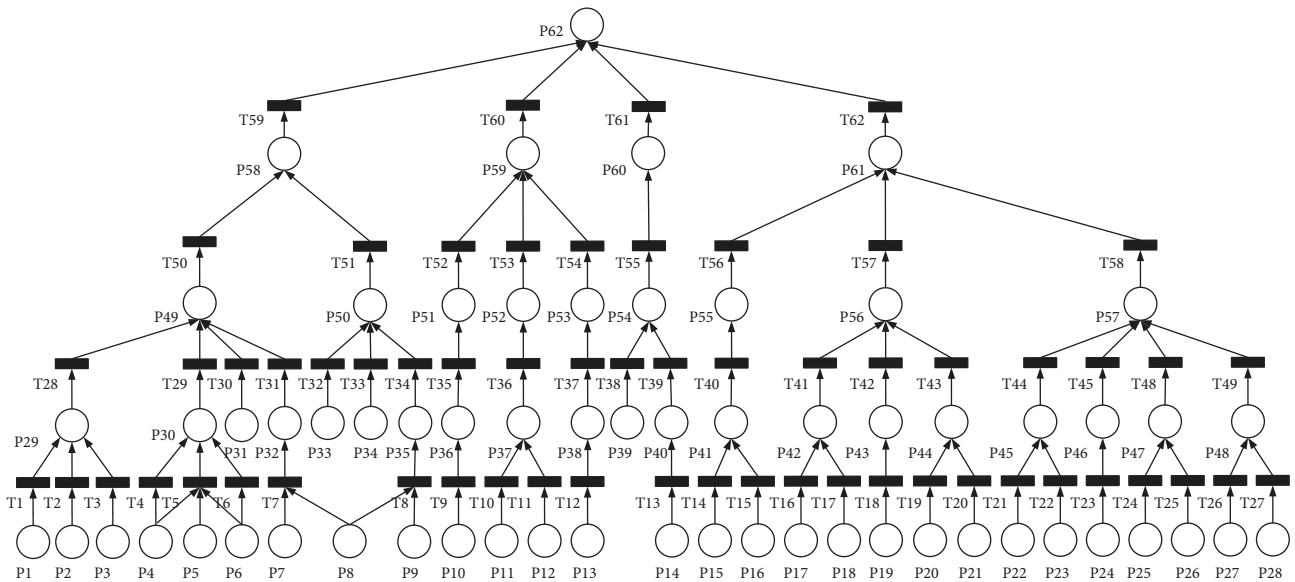


FIGURE 8: FFPN model diagram of the sensor fault system.

TABLE 1: Fault-related data.

Causes of fault	Number of faults/frequency ( $x_i$ )	Confidence of place ( $y_i$ )
$P_1$	60	0.89
$P_2$	46	0.87
$P_3$	40	0.84
$P_4$	47	0.88
$P_5$	70	0.93
$P_6$	58	0.89
$P_{29}$	34	0.7089
$P_{30}$	32	0.72
Others	4	0

TABLE 2: Comparison and validation of different methods.

Reference	[18]		[13]		This study	
Source of weight	None		BP algorithm		BP algorithm	
Confidence of transition	None		Experts' experience		Sigmoid function	
Reasoning method	Data integration		Calculation and reasoning		The modified reasoning method	
Case #	Case 1	Case 2	Case 1	Case 2	Case 1, Case 2	
Field fault	$P_1, P_4, P_5$	$P_9$	$P_1, P_4, P_5$	$P_9$	$P_1, P_4, P_5$	$P_9$
Diagnosis results	$P_1, P_4$	$P_9$	$P_1, P_4, P_5$	$P_9$	$P_1, P_4, P_5$	$P_9$
Undetected	$P_5$		None		None	
Correlation			0.7516		0.8865	

results of the calculation, those of the diagnosis were strongly correlated with actual statistics.

**5.2. Case Analysis.** To further verify the accuracy of this method, the techniques proposed in [13, 18] were used to analyze two cases: “no signal output or small signal output after loading” and “unstable indicating instrument.” The results are shown in Table 2.

It can be seen from the table that, in terms of effectiveness, compared with the results of [13], the results were verified as valid. From the aspect of fault tolerance, the authors of [13] and this paper observed no leakage detection, whereas the work in [18] reported leakage in “insufficient soldering of cable.” In terms of data selection, the other methods were excessively dependent on expert experience, whereas this paper used a neural network and the sigmoid function as trigger modes, thus increasing the value of the correlation coefficient in the final diagnosis and bringing it closer to the actual fault state.

## 6. Conclusion

A method of fault diagnosis in Petri net sensors was proposed in this study based on a new confidence reasoning method and was applied to the fault prediction and diagnosis of a resistance strain weighing sensor.

(1) A fault diagnosis model of the resistance strain weighing sensor was established based on the structure, operating characteristics, and fault occurrence of the sensor.

(2) A neural network algorithm was applied to determine the parameters of the model, and a confidence reasoning

formula proposed to deduce the pathway and mode of fault propagation, which improved speed and diagnosis efficiency.

(3) Forward and backward reasoning were combined to obtain the order of occurrence of faults for each component, which helps avoid blind detection and maintenance. The relationship between events was clearly presented by the Petri net diagrams.

Despite the contributions of this study, the proposed method has some limitations. The logical relationship, the optimization of threshold setting in the sensor model, and the numerical simulation of the model will be studied in future work.

## Appendix

See Figure 8 and Table 3.

## Data Availability

The data used to support the findings of this study are available from the corresponding author upon request.

## Conflicts of Interest

The authors declare that there are no conflicts of interest.

## Acknowledgments

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TABLE 3. Petri net library of fault events.

Code	Meaning	Code	Meaning	Code	Meaning
$P_1$	Excessively high supply voltage	$P_{22}$	The design of the strain gauge does not accord with Saint Venant's Principle	$P_{43}$	The maximum stress point lies outside the strain region
$P_2$	Lightning stroke	$P_{23}$	Elastic components are affected by contact stress	$P_{44}$	Inherent linear difference of the hardware
$P_3$	"Surge voltage" caused by unstable supply voltage	$P_{24}$	Relatively large shearing strength generated on the surface of elastic components	$P_{45}$	Uneven strain distribution
$P_4$	Broken output lead	$P_{25}$	Poor heat dissipation of the resistance wire after being powered on	$P_{46}$	Viscous flow of elastic components
$P_5$	Insufficient soldering of cable	$P_{26}$	Excessively high temperature	$P_{47}$	Thermoelastic effect of elastic components
$P_6$	Disconnected wire	$P_{27}$	Poor welding quality	$P_{48}$	Poor contact of the resistance strain gauge
$P_7$	Excessively large impact during weighing	$P_{28}$	Aging of the strain adhesive	$P_{49}$	No signal output or small signal output after loading
$P_8$	Broken cable	$P_{29}$	Resistance strain gauge burnout	$P_{50}$	Unstable indication instrument
$P_9$	Humid environment	$P_{30}$	Zero-differential circuit output	$P_{51}$	Slow decline in insulation resistance value
$P_{10}$	The charged nitrogen is not dried	$P_{31}$	Incorrect direction of adherence of the resistance strain gauge	$P_{52}$	Deformation or damage to the seal membrane
$P_{11}$	Overloaded weighing	$P_{32}$	Broken bridge resistance or compensating resistance	$P_{53}$	Unstable compensating resistance
$P_{12}$	Loading impact	$P_{33}$	Damaged circuit insulation	$P_{54}$	Overheated grid
$P_{13}$	Excessively long compensating resistance wire	$P_{34}$	Broken gate of the output-adjusting resistance	$P_{55}$	Hysteresis error
$P_{14}$	Air bubble resistance caused by the adherence of strain gauge	$P_{35}$	Output with interference signal	$P_{56}$	Excessively large non-linear deviation
$P_{15}$	Irrational design of contact components and the pushing felt	$P_{36}$	Protective agent affected by dampness	$P_{57}$	Relatively large creep error
$P_{16}$	Excessively large friction coefficient of the cushion	$P_{37}$	Plastic deformation of the strain gauge	$P_{58}$	Bridge circuit fault
$P_{17}$	Aging of the welding process of the strain gauge	$P_{38}$	deformation of the compensating consistency	$P_{59}$	Unstable zero output

TABLE 3: Continued.

Code	Meaning	Code	Meaning	Code	Meaning
$P_{18}$	Reduced sensitivity of the strain gauge	$P_{39}$	No aging treatment of the compensating consistency wire	$P_{60}$	Excessively large drifting of zero temperature
$P_{19}$	Irrational design of elastic components	$P_{40}$	“Hot spot effect”	$P_{61}$	Excessively large measuring error
$P_{20}$	Irrational design of flexible isolation	$P_{41}$	Recovery of deformation of the retardant elastic components	$P_{62}$	Weighing sensor fault
$P_{21}$	Serious aging of the grip zone	$P_{942}$	Excessively large sensitivity of diaphragm shunting		

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