

Research Article

Dynamic Behavior of CO₂ in a Wellbore and Storage Formation: Wellbore-Coupled and Salt-Precipitation Processes during Geologic CO₂ Sequestration

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For investigating the wellbore flow process in CO₂ injection scenarios, coupled wellbore-reservoir (WR) and conventional equivalent porous media (EPM) models were compared with each other. In WR model, during the injection, conditions for the wellbore including pressure and temperature were dynamically changed from the initial pressure (7.45–8.33 MPa) and temperature (52.0–55.9°C) of the storage formation. After 3.35 days, the wellbore flow reached the steady state with adiabatic condition; temperature linearly increased from the well-head (35°C) to the well-bottom (52°C). In contrast, the EPM model neglecting the wellbore process revealed that CO₂ temperature was consistently 35°C at the screen interval. Differences in temperature from WR and EPM models resulted in density contrast of CO₂ that entered the storage formation (~200 and ~600 kg/m³, resp.). Subsequently, the WR model causing greater density difference between CO₂ and brine revealed more vertical CO₂ migration and counterflow of brine and also developed the localized salt-precipitation. Finally, a series of sensitivity analyses for the WR model was conducted to assess how the injection conditions influenced interplay between flow system and the localized salt-precipitation in the storage formation.

1. Introduction

As an approach for decreasing CO₂ emissions into the atmosphere, geologic carbon storage (GCS) is one of considerable solutions for relieving global climate change [1]. While operating GCS projects, CO₂, directly captured during industrial processes at fossil-fuel power plants, was injected through the wellbore and stored within the specific geologic formation covered by low-permeability caprock [2–4]. Until now, numerous GCS projects have been or are being conducted at various scales around the world to validate the safety of GCS technology [5]. For example, several pilot-scale projects were successfully completed CO₂ injection at a rate of 10,000 metric tons per year; these projects included Frio, Texas [6], Nagaoka, Japan [7], Ketzin, and Germany [8] as well as Regional Carbon Sequestration Partnership's (RCSP) Phase II program implemented by the US Department of Energy [9, 10]. In addition to pilot-scale projects, commercial-scale

projects where CO₂ was injected at an approximate rate of 1 million metric tons per year were completed or also in operation: Sleipner project in North Sea [11], Weyburn CO₂-EOR Project in Canada [12], In Salah Project in Algeria [13], and Illinois Basin-Decatur Project which is one of the Phase III projects of US Department of Energy's RCSP [14].

During the demonstration of such pilot- or commercial-scale GCS projects, transported CO₂ from the sources (e.g., coal-based power plants) must be injected through the wellbore, which is the pathway connecting the ground surface to the targeted subsurface formation [15]. Here, the wellbore is the connected open pipe while the subsurface formation is regarded as porous media. Due to the difference in their inherent configurations, within the wellbore, the inertial force is much greater than the viscous force, implying that Reynold's number can be significantly large [16]. Solution approaches to solving CO₂ transport are also different in each other. Within the wellbore, CO₂ transport belongs to the pipe

flow, which requires a solution of the Navier-Stokes equation [17]. On the other hand, once CO₂ enters porous storage formations, CO₂ transport must be explained by Darcy's law [18]. Furthermore, CO₂ injection wells were typically drilled over 1 km while penetrating multiple geologic formations. Therefore, while CO₂ migrated through the wellbore, large variations in pressure and temperature could cause to change in CO₂ phase and its thermophysical properties [19, 20].

As described, due to complexities involved during the wellbore processes, a number of studies previously drew attention and suggested that, during the CO₂ injection activity, profiles of both pressure and temperature in the wellbore could change dynamically [21–27]. For example, Lu and Connell [21] suggested that the wellbore fluids could exhibit multiphase (supercritical, liquid, gaseous CO₂, and brine) concurrently experiencing their phase changes. Furthermore, both CO₂ and brine could experience thermal alteration caused by frictional loss, thermal conduction, convection, and Joule-Thomson heating/cooling [22, 27–29]. Due to such complex alteration processes, both bottom-hole pressure and temperature would be significantly different from ones at the well-head. Subsequently, altered pressure and temperature profiles would significantly affect thermophysical properties of CO₂ such as density, viscosity, enthalpy, internal energy, and solubility [19, 26, 30–32].

When thermophysically altered CO₂ entered the storage formation, the brine within porous media would be displaced. Subsequently, the dry-out zone would be developed in the vicinity of the injection well where residual brine evaporated to dry-CO₂ while precipitating the solid salt [33, 34]. Previously, numerous studies including both experimental [35–37] and numerical studies [34, 38–41] evaluated development of dry-out zone and associated salt-precipitation. Among them, Oh et al. [36] conducted core-flooding experiments and captured the salt-precipitation at the core-inlet by using SEM images. In addition, Kim et al. [39] and Guyant et al. [40] used numerical approach to elaborate the salt-precipitation processes according to conditions for both the injection well and storage formation. In particular, within low injection rate and high permeability of the storage formation, buoyancy effect on CO₂ became dominant, and consequently, the localized salt-precipitation was developed [41] concurrently elevating pressure around the injection well [42]. Most importantly, development of the localized salt was dependent on the degree of buoyancy force on CO₂ plume, which was governed by the injection rate and thermophysical properties of CO₂. Even though thermophysical CO₂ properties could be changed significantly after CO₂ experiencing the wellbore processes, only a few studies were considered the wellbore processes impacting on CO₂ behavior in the storage formation [22, 24, 43–45].

For example, a number of previous studies neglected the wellbore flow process or interpreted the wellbore flow by adopting Darcy's law after assigning adequate rock properties [46–48]. This approach is called equivalent porous media (EPM) model. The primary reason for such simplification arises from technical difficulties solving both the wellbore and porous media flow at the same time. Nevertheless, it

is recognized that fully coupled wellbore-reservoir models, capable of accounting for nonisothermal two-phase (CO₂ and brine or water) flow, are necessary to evaluate the influence of wellbore flow on injected CO₂ within the storage formation [44, 49]. Due to this reason, the purpose of this study was to advance current understanding related to the wellbore flow process by investigating the change of both pressure and temperature profiles within the wellbore, and subsequently, CO₂ migration, and resulting accumulation of solid salt in the storage formation.

2. Method

2.1. Conceptual Model. In order to evaluate differences between equivalent porous media (EPM) and coupled wellbore-reservoir (WR) models, two base-cases which were two-dimensional radially symmetric and nonisothermal models (Case 1 and Case 2) were employed (Figures 1(a) and 1(b)). Case 1 adopted the conventional EPM approach for simulating both an injection well and a storage formation while Case 2 utilized the WR model for simulating the injection well which coupled to the storage formation. In both cases, CO₂ was injected into the storage formation which was the 40 m thick high-permeability (k) formation ($k = 3 \times 10^{-13} \text{ m}^2$ and $\phi = 0.25$) overlaid by the 50 m thick low- k sealing caprock ($k = 1 \times 10^{-17} \text{ m}^2$ and $\phi = 0.2$). These formations were positioned at a depth of 690 m below the ground surface, and their radial extent was 10,000 m. The storage formation was divided vertically into 10 layers (each layer with 4 m thickness) while the overlying sealing formation was divided into 5 layers having individually 10 m thickness. Then, they were horizontally discretized to 200 columns with the logarithmic increment from the injection well; the specific number and size of grid-blocks to the radial direction are shown in Figure 1.

For the initial condition, the hydrostatic pressure was assigned with the gradient of 10.58 kPa/m (top: 7.45 MPa to bottom: 8.33 MPa), and the geothermal gradient of 0.046°C/m was assigned with assuming the surface temperature of 20°C (model top: 52.0°C to bottom: 55.9°C). In addition, the dissolved NaCl mass fraction in the ambient brine was uniformly 15% with zero CO₂ saturation. For the boundary conditions, both top and bottom boundaries were assigned to be no-flow condition without assigning the conductive heat flow at the bottom boundary; temperature field in the model was dominantly governed by the geothermal gradient assigned to lateral boundaries. The conductive heat flows were neglected because buoyant CO₂ plume holding different temperature typically governed the temperature field adjacent to CO₂ plume and the injection well. Furthermore, the right-most side of the targeted formation at 10,000 m was set to be the Dirichlet boundary. By assuming the Dirichlet boundary, it was expected that the pressure pulse after reaching this boundary would be affected.

The primary difference between Case 1 and Case 2 was the condition for the left boundary assigned to the storage formation where CO₂ was injected. In Case 1 (EPM model), without the wellbore, CO₂ was injected into 10

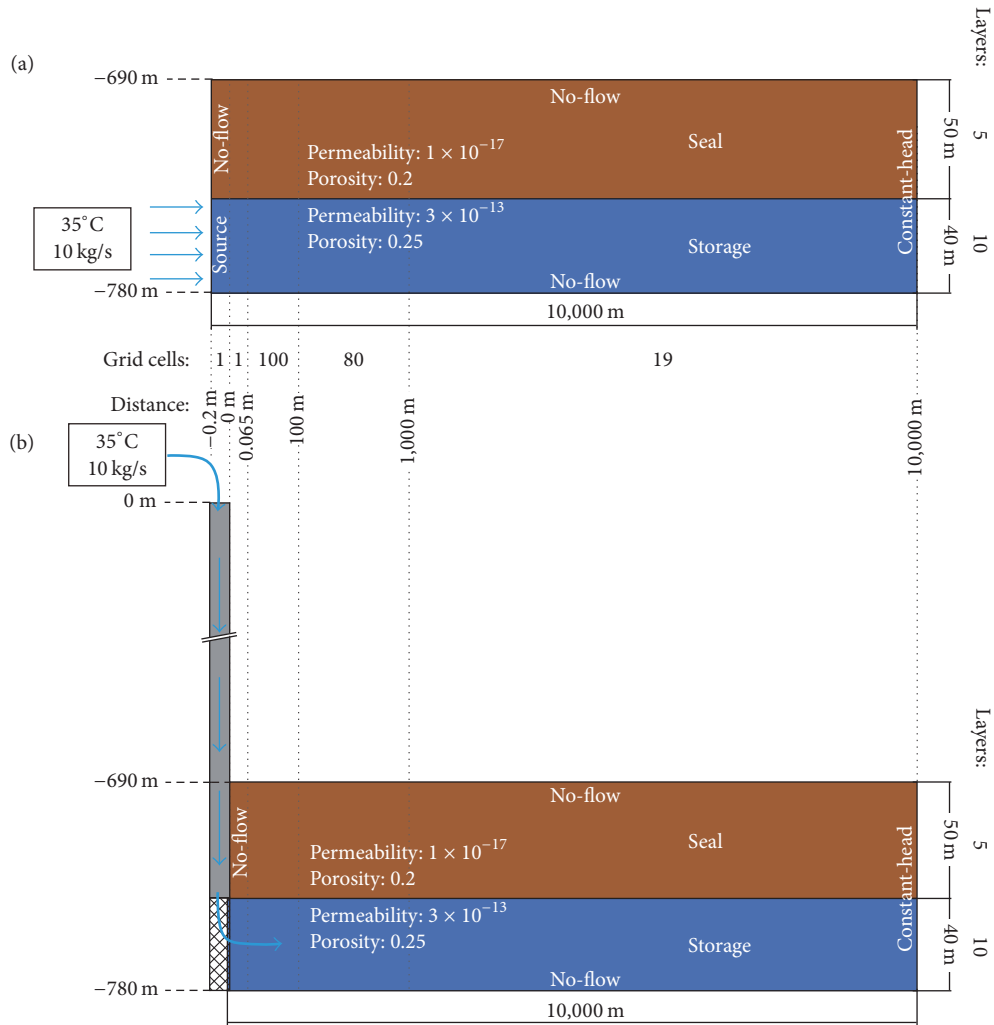


FIGURE 1: Schematic diagrams delineating the 2-dimensional radial models. (a) Case 1 targeted to evaluate the EPM model and (b) Case 2 for the WR model.

grid-blocks located at the left-most boundary with 1 kg/s injection rate (a total injection rate was 10 kg/s) during 1,095 days (3 years) (Figure 1(a)). The temperature of the injected CO_2 was maintained at $35.0^\circ C$, assuming that CO_2 velocity within the wellbore was fast enough to ignore conductive heat transfer from surroundings. Additionally, since there was no wellbore, it was assumed that the Joule Thompson effect was negligible. The ambient temperature based on assigned geothermal gradient was $54.2^\circ C$ to $55.9^\circ C$ in the storage formation. In Case 2 (WR model), for simulating CO_2 transport through the wellbore, the wellbore consisting of 84 grid-blocks was added to the left-most boundary from the ground surface to the bottom of target formation (Figure 1(b)). The diameter of the wellbore was set to 0.2 m. From the ground surface to the depth of 690 m (the top of the sealing formation), the 69 grid-blocks with the individual vertical size of 10 m were assigned without coupling to the surrounding formation. However, conductive heat exchange between the wellbore and the surrounding formation was considered by calculating semianalytically [24, 49]. From

the depth of 690 m to 780 m, the wellbore consisting of 15 grid-blocks was connected to the storage formation with the same dimension (sealing formation: 5 layers and storage formation: 10 layers). Among 15 grid-blocks, only 10 grid-blocks connected to the storage formation were considered to be the screen interval where CO_2 mass was injected into the storage formation. Dry CO_2 was injected from the well-head where the temperature of injected CO_2 and the injection rate was maintained at $35.0^\circ C$ and 10 kg/s, respectively. In both models, the relative permeability and capillary pressure were modeled with Corey's curves [50] and van Genuchten function [51], respectively. The mathematical expressions and input parameters for Corey and van Genuchten functions were presented in Table 1.

Finally, in addition to Cases 1 and 2, 6 subcases of Case 2 were developed to evaluate different injection conditions for the WR model (Table 2). Three parameters including the injected CO_2 temperature, the injection rate, and the wellbore diameter were determined to analyze the role of the wellbore process on injected CO_2 . Particularly, the injected

TABLE 1: Parameters and properties used in the basecase model. The definitions of symbols are explained in nomenclature.

Parameters for formation	Values
Permeability	
Storage formation	$3 \times 10^{-13} \text{ m}^2$
Sealing formation	$1 \times 10^{-17} \text{ m}^2$
Porosity	
Storage formation	0.25
Sealing formation	0.2
Salinity	
	15%
Surface pressure	$1.01 \times 10^5 \text{ Pa}$
Pressure gradient	$10,577.8 \text{ Pa/m}$
Surface temperature	20°C
Temperature gradient	0.0461°C/m
Thermal conductivity	$2.51 \text{ W/m}^\circ \text{C}$
Parameters for injection	Values
Injection rate	10 kg/s
Injection temperature	35°C
Wellbore diameter	0.2 m
Parameters for transport	Values
Relative permeability	Corey's model $k_{rG} = (1 - \bar{S})^2(1 - \bar{S}^2)$; $k_{rL} = \bar{S}^4$ $\bar{S} = (S_L - S_{lr}) / (1 - S_{lr} - S_{gr})$ $S_{lr} = 0.3, S_{gr} = 0.05$
Capillary pressure	van Genuchten model $P_c = -P_0 \left((S^*)^{-1/\lambda'} - 1 \right)^{(1-\lambda')}$ $S^* = (S_L - S_{lr}) / (S_{is} - S_{lr})$
Storage formation	$\lambda' = 0.46, S_{lr} = 0.2, 1/P_0 = 1 \times 10^{-4} \text{ Pa}^{-1}$
Sealing formation	$\lambda' = 0.25, S_{lr} = 0.2, 1/P_0 = 1 \times 10^{-5} \text{ Pa}^{-1}$

TABLE 2: Description of sensitivity scenarios.

Case	Injection temperature ($^\circ \text{C}$)	Injection rate (kg/s)	Wellbore diameter (m)
Case 2	35	10	0.2
Case 2-1	45	10	0.2
Case 2-2	60	10	0.2
Case 2-3	35	5	0.2
Case 2-4	35	50	0.2
Case 2-5	35	10	0.13
Case 2-6	35	10	0.05

CO_2 temperatures were selected from relatively high values (35°C – 60°C) even though the high injected CO_2 temperature will cause a high energetic cost because of heating up CO_2 [52].

2.2. Numerical Simulator. In this study, two simulators were compared; one for the EPM model applying to Case 1 was TOUGH2/ECO2N [53, 54] and the other for the WR model in Case 2 was T2Well/ECO2N [24, 55]. TOUGH2 is the

numerical simulator capable of simulating nonisothermal multiphase and multicomponent fluids in multidimensional porous and fractured media [53]. The ECO2N is a fluid property module that describes the thermophysical properties of H_2O - NaCl - CO_2 system [54, 56]. T2Well/ECO2N, which is the suite of the TOUGH2/ECO2N, is the integrated simulator capable of accounting for both wellbore and storage subdomain where they are controlled by different governing equations [24]. Specifically, the viscous flow within the wellbore was predicted from one-dimensional momentum equation while porous media representing the storage formation were simulated with two-dimensional multiphase version of Darcy's law.

For the specific details regarded to TOUGH2, Pruess et al. [53] can be referred. Here, the governing equations related to T2Well/ECO2N are only explained; the primary governing equations representing mass, energy, and momentum within the wellbore and the storage formation are listed in Table 3. As shown in Table 3, the primary difference between porous medium and the wellbore is consideration of both kinetic ($\mathbf{u}_b^2/2$) and potential ($g z \cos \theta$) energy terms in the energy flux and accumulation equations of the wellbore model. Therefore, while CO_2 migrates through the wellbore, variations in both potential and kinetic energies interactively change the energy state of CO_2 within the wellbore. Additionally, fluid velocities within the wellbore are determined by the mixture velocity (u_m) and the drift velocity (u_d), which is calculated from the Drift-Flux-Model (DFM) [57]. Specifically, u_m is calculated by solving following momentum equation [55]:

$$\begin{aligned} \frac{\partial}{\partial t} (\rho_m u_m) + \frac{1}{A} \frac{\partial}{\partial z} [A (\rho_m u_m^2 + \gamma)] \\ = - \frac{\partial P}{\partial z} - \frac{\Gamma_w f \rho_m |\mathbf{u}_m| \mathbf{u}_m}{2A} - \rho_m g \cos \theta, \end{aligned} \quad (1)$$

where γ is expressed with the following equation: $\gamma = (S_G / (1 - S_G)) (\rho_G \rho_L \rho_m / \rho_m^{*2}) [(C_0 - 1) u_m + u_d]^2$, which explains the slip between gas and liquid phases. Subsequently, u_d is calculated with a function of gas saturation (S_G) and other fluid properties:

$$u_d = \frac{(1 - C_0 S_G) u_c K(S_G, K_w, C_0) m(\theta)}{C_0 S_G \sqrt{\rho_G / \rho_L} + 1 - C_0 S_G}. \quad (2)$$

In (2), the characteristic velocity (u_c) indicates the rising velocity of gaseous bubble in a liquid column and $m(\theta)$ denotes the inclination effect of the wellbore. The function for $K(\cdot)$ is used for smooth transition of drift velocity between the bubble rising stage and the film flooding stage. Other terms in (2) can be found in the nomenclature. Further details about the T2Well/ECO2N simulator can be found in Pan et al. [55].

In regard to the salt-precipitation process occurring adjacent to the injection well, a number of previous studies have been conducted with TOUGH2/ECO2N [34, 38–42]. However, only a few studies considered the influence of salinity on both wellbore and reservoir flow [25, 58]. In TOUGH2/ECO2N, the salt-precipitation occurred when water vaporized into dry supercritical CO_2 , which was

TABLE 3: Governing equations utilized in T2Well/ECO2N, which represents fluids through the wellbore and storage formation. The definitions of symbols are explained in nomenclature.

Description	Equation
Conservation of mass and energy	$\frac{d}{dt} \int_{V_n} M^\kappa dV_n = \int_{\Gamma_n} \mathbf{F}^\kappa \cdot \mathbf{n} d\Gamma_n + \int_{V_n} q^\kappa dV_n$
Mass accumulation	$M^\kappa = \phi \sum_{\beta} S_{\beta} \rho_{\beta} X_{\beta}^{\kappa}$, for each mass component κ
Mass flux	$\mathbf{F}^\kappa = \sum_{\beta} \mathbf{u}_{\beta} \rho_{\beta} X_{\beta}^{\kappa}$, for each mass component κ
Porous medium	
Energy flux	$\mathbf{F}^{NK1} = -\lambda \nabla T + \sum_{\beta} h_{\beta} \rho_{\beta} \mathbf{u}_{\beta}$
Energy accumulation	$M^{NK1} = (1 - \phi) \rho_R C_R T + \phi \sum_{\beta} \rho_{\beta} S_{\beta} \mathbf{u}_{\beta}$
Darcy velocity	$\mathbf{u}_{\beta} = -k \frac{k_{r\beta}}{\mu_{\beta}} (\nabla P_{\beta} - \rho_{\beta} \mathbf{g})$ Darcy's Law for each phase β , with $P_{\beta} = PG + Pc$
Wellbore	
Energy flux	$\mathbf{F}^{NK1} = -\lambda \nabla T + \sum_{\beta} \rho_{\beta} S_{\beta} \mathbf{u}_{\beta} \left(h_{\beta} + \frac{\mathbf{u}_{\beta}^2}{2} + \mathbf{g}z \cos \theta \right)$
Energy accumulation	$M^{NK1} = \sum_{\beta} \rho_{\beta} S_{\beta} \left(U_{\beta} + \frac{\mathbf{u}_{\beta}^2}{2} + \mathbf{g}z \cos \theta \right)$
Phase velocity	$u_G = C_0 \frac{\rho_m}{\rho_m^*} u_m + \frac{\rho_L}{\rho_m^*} u_d$ Drift-flux model $u_L = \frac{(1 - S_G C_0) \rho_m}{(1 - S_G) \rho_m^*} u_m - \frac{S_G \rho_G}{(1 - S_G) \rho_m^*} u_d$ Drift-flux model

Source: modified after Pan et al. [49].

accounted for the equations of states developed by Spycher and Pruess [32]. The precipitation of salt is able to cause to reduction in both porosity and permeability adjacent to the injection well. In this work, reduction of porosity and permeability due to the salt-precipitation was calculated using a “tubes-in-series” model [53, 59].

$$\frac{k}{k_0} = \theta_s^2 \frac{1 - \Gamma + \Gamma/\omega^2}{1 - \Gamma + \Gamma [\theta_s / (\theta_s + \omega - 1)]^2} \quad (3)$$

$$\theta_s^2 = \frac{1 - S_s - \phi_r}{1 - \phi_r} \quad (4)$$

$$\omega = 1 - \frac{1/\Gamma}{1/\phi_r - 1}, \quad (5)$$

where k/k_0 denotes the permeability reduction factor. ω is calculated by two independent geometric parameters such as fraction of original porosity ($\phi_r = \phi/\phi_0$) and fractional length of pore body (Γ). According to few previous studies, both ϕ_r and Γ were set to be 0.8 [38, 39].

2.3. *Gravity Number.* The buoyancy effect is one of the significant factors for determining distribution of both CO₂ plume and associated salt-precipitation [41, 42]. In order to quantitatively assess distribution of salt-precipitation in two cases, the gravity number (N_{gv}) was chosen for evaluating the buoyancy effect on the CO₂ plume in the storage formation.

N_{gv} defined below measures the degree of strength of gravity to viscous forces [60]:

$$N_{gv} = \frac{k_v L_s \Delta \rho \mathbf{g}}{H u_i \mu}. \quad (6)$$

where k_v is the vertical permeability, H is the thickness of the storage formation, and L_s , as a characteristic length, is chosen to be equal to the horizontal length of the storage formation. $\Delta \rho$ is the density difference between CO₂ and brine, u_i is the total averaged velocity to the horizontal direction predicted from grid-blocks between wellbore and storage formations, and μ is CO₂ viscosity. In (6), greater N_{gv} indicates dominance of the gravity force on CO₂ plume [61].

3. Comparison of EPM and WR Models (Case 1 versus Case 2)

3.1. Analyses of Wellbore Flow Conditions

3.1.1. *Characterization of Multiple Stages in the Wellbore.* In Case 1 (EPM model), CO₂ holding constant temperature of 35.0°C was injected into the storage formation (formation pressure from 7.95 MPa to 8.33 MPa) at a constant rate of 10 kg/s throughout the simulation time (Figure 1(a)). Following the injection conditions, CO₂ injected into the storage formation was in supercritical phase consistently preserving its density and viscosity approximately larger than 600 kg/m³ and 5.0 × 10⁻⁵ Pa-s, respectively.

In Case 2 (WR model), CO₂ holding 35.0°C was injected from the well-head at a rate of 10 kg/s (Figure 1(b)). Once CO₂ was entered from the well-head, it transported through the 780 m depth wellbore (Figure 2(a)) while experiencing thermal disequilibrium processes such as heat convection, conduction, frictional effect, and Joule-Thomson effect [21, 27]. Consequently, the temperature of CO₂ reaching the well-bottom was changed from 35.0°C (at the well-head) to approximately 52.0°C. Due to such dynamic disturbance in both temperature and pressure within the wellbore, the thermodynamic properties of CO₂ entering from the well-head were also different with ones reaching the well-bottom.

Figures 2(b)–2(d) showed changes in CO₂ saturation, pressure, and temperature throughout the wellbore during 100 days after CO₂ injection began. According to CO₂ saturation profile in Figure 2(b), three stages were characterized. Stage I (0 to 1.2×10^{-5} day (=1 sec)) defined the status of the wellbore where brine was fully saturated in the well; both pressure and temperature remained hydrostatic and geothermal gradient conditions, initially assigned to the model (Stage I in Figures 2(c) and 2(d)). During Stage II (1.2×10^{-5} day (=1 sec) to 1.2×10^{-2} day (=17.3 min)), the wellbore transitioned from single (or brine) to multiphase conditions where both brine and CO₂ coexisted; the dynamic interface (dashed purple-line in Figures 2(c) and 2(d)) between injected CO₂ and brine was developed. In addition, the phase transition of CO₂ from gaseous to supercritical phase was observed at a depth of 468 m for the first time (3.2×10^{-3} day), which dynamically evolved with time (Figure 2(b)). Approximately after 3.35 day, gaseous CO₂ in the wellbore completely transitioned to supercritical phase.

Immediately after CO₂ injection began at Stage II, CO₂ suddenly pushed brine from the well-head, and therefore, increase in CO₂ saturation was observed at the well-head (Figure 2(b)). Due to the encroachment of CO₂ from the well-head, brine positioned at the well-bottom needed to enter the storage formation in which permeability (3×10^{-13} m²) and capillary pressure were significantly smaller and larger than the wellbore ones, respectively. Because of contrasts in both permeability and capillary pressure between the wellbore and storage formation, the pressure at the wellbore was built up and reached its peak at 2.3×10^{-4} day (Figure 2(c)). Then, subsequent pressure reduction implies that brine at the well-bottom was getting entered the storage formation with continuous CO₂ injection from the well-head. Gradual decrease in the wellbore pressure was observed until the wellbore was completely replaced by CO₂ at 1.2×10^{-2} day (Figure 2(c)).

The temperature profile was somewhat similar to pressure one. At Stage I, temperature ranged from the well-head to well-bottom was 20.0°C to 56.0°C (Figure 2(d)). Then, CO₂ with temperature of 35.0°C was injected from the well-head. While 35.0°C CO₂ displaced the brine from the well-head, relatively warm brine (approximately 50.0–56.0°C) positioned at the bottom of the wellbore entered the storage formation (Stage II). Concurrently, low-temperature brine (20.0°C) was pushed from the well-head to the deeper part of the wellbore by injected CO₂. While the injected CO₂ pushed

low-temperature brine downward, diverse thermal processes including thermal convection, conduction, frictional effect, and Joule-Thomson effect occurred concurrently. However, because thermal convection representing the movement of shallow cold-brine toward the well-bottom was more dominant than other thermal effects, overall decrease in temperature was observed in the wellbore.

Immediately after Stage III at 1.2×10^{-2} day, the wellbore was completely replaced by the injected CO₂. Soon, both pressure and temperature increased together (6.9×10^{-2} day). This positive relationship can be attributed to Joule-Thomson effect ($(\partial T/\partial P)_H$), which defines change in temperature during (de)compression of CO₂ based on its counterpart of pressure change under the isenthalpic condition [62]. After 3.35 day, profiles for both pressure and temperature reached the steady-state condition while CO₂ in the wellbore completely became supercritical phase (Figure 2(b)). In summary, due to thermal processes such as frictional effect, heat conduction, and Joule-Thomson effect, temperature of CO₂ which entered the storage formation reached approximately 51–52°C, which was greater than injected CO₂ (35°C) but lower than temperature (54–55°C) of the storage formation.

3.1.2. Variations in Thermophysical Properties of Injected CO₂.

Figure 3 showed contours for density, viscosity, specific enthalpy, and Joule-Thomson coefficient of CO₂ dependent on temperature and pressure, which were predicted from Span and Wagner [63]. Figures 3(a) and 3(b) delineated relatively wide ranges covering pressure from 0 to 30 MPa and temperature from 0 to 200°C. Therefore, appropriate ranges for pressure (6 to 10 MPa) and temperature (20 to 80°C) were selected, and CO₂ injection condition was examined for both cases (Figures 3(c) and 3(d)).

The CO₂ injection condition for Case 1 (EPM model; purple symbols) was plotted at 1,095 days (Figure 3(c)). After 1,095 days, pressure from the top to the bottom of the storage formation was changed from 9.16 to 9.26 MPa while maintaining 35°C. At this condition, the injected CO₂ was completely supercritical phase with relatively large density (approximate 650 kg/m³) and viscosity (approximate 5.2×10^{-5} Pa·s) (Figure 3(c)).

For Case 2 (WR model), 4 profiles were selected; one was at the end of Stage II (1.2×10^{-2} day in Figure 2(b)) immediately after the wellbore was completely filled with CO₂; at this time, the injected CO₂ experienced phase transition from gaseous to supercritical phase at 155 m depth (Point A in Figures 2(b) and 3(c)). Presence of both gaseous and supercritical CO₂ within the wellbore resulted in dynamic (or nonlinear) profile of CO₂. At the well-head, temperature and pressure were 35°C and 6.96 MPa, which was plotted below the critical point (31.1°C and 7.38 MPa) of CO₂. Then, at 155 m (Point A) temperature dropped to 32.6°C ($\Delta T = -2.4^\circ\text{C}$) while pressure increased to 7.37 MPa ($\Delta P = +0.4$ MPa). Similar to Han et al. [27] and Lu and Connell [21], decrease in CO₂ temperature occurred in the wellbore due to heat conduction with the surrounding formation; the temperature of the surrounding formation was 27.1°C in this depth. From the ground surface to 155 m, gaseous CO₂ in the wellbore holds

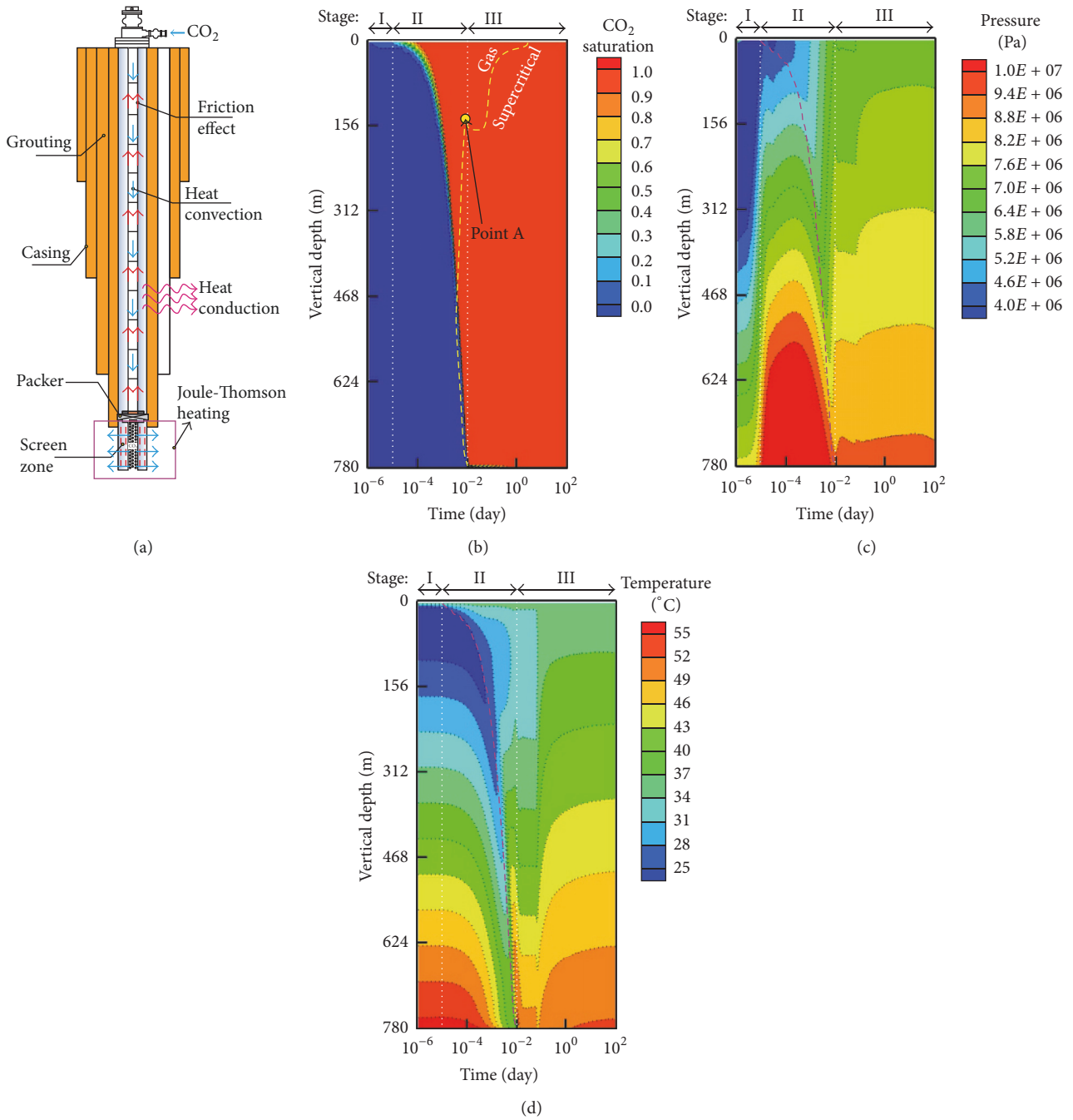


FIGURE 2: Changes in thermophysical properties of CO₂ within the wellbore during 100 days; (a) a schematic diagram delineating CO₂ transport within the wellbore and associated thermal effects; profiles for (b) CO₂ saturation [-], (c) pressure [Pa], and (d) temperature [°C]. The two white dotted lines define the initiation of each different stage while injected CO₂ is displacing the brine in the wellbore (1.2×10^{-5} (=1 sec) and 1.2×10^{-2} (=17.3 min)). The yellow dashed line in (b) represents the interface between gaseous and supercritical CO₂ phase. The purple dashed lines shown in (c) and (d) indicate the dynamic interface between CO₂ and brine.

its density from 219 to 326 kg/m³, viscosity from 2.0×10^{-5} to 2.3×10^{-5} Pa-s, and Joule-Thomson coefficient decreasing from 9.1 to 8.2°C/MPa. Deeper than 155 m, gaseous CO₂ transitioned to supercritical phase. Both temperature and pressure increased nonlinearly while deviating from isenthalpic lines (300–350 kJ/kg in Figure 3(d)), implying that supercritical CO₂ in the wellbore did not reach the adiabatic condition yet;

thus, various thermal processes including thermal conduction and friction actively affected CO₂ temperature. When CO₂ arrived at the well-bottom, its temperature reached 52.2°C with elevated pressure of 9.5 MPa. Compared to Case 1 (35°C), CO₂ temperature at the well-bottom increased (ΔT) +17.2°C. Due to significant discrepancy in CO₂ temperature from these two cases, thermodynamic properties of CO₂ were

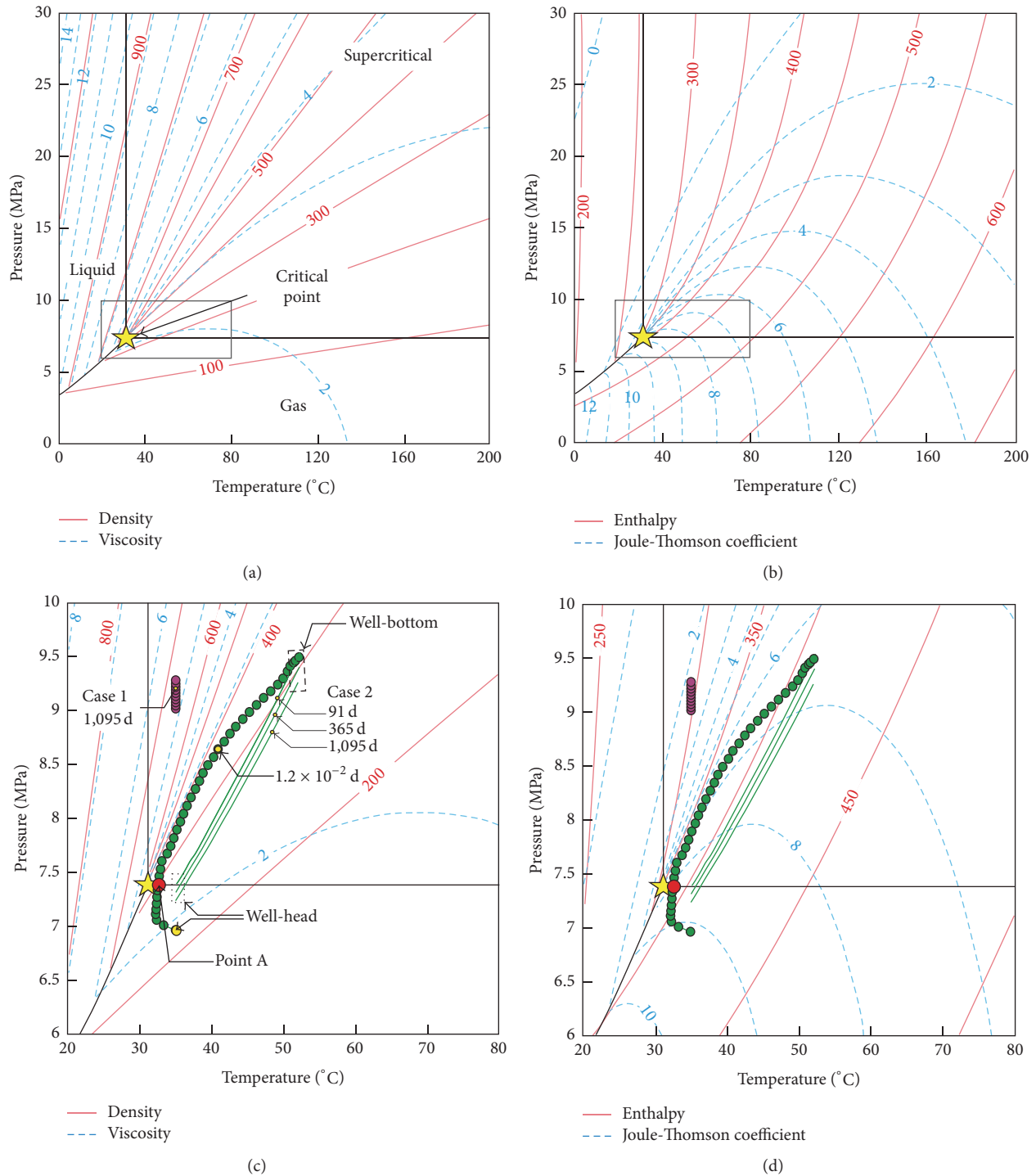


FIGURE 3: Contours of (a) density [kg/m^3] and viscosity [10^{-5} Pa·s] and (b) enthalpy [kJ/kg] and Joule-Thomson coefficient [$^{\circ}\text{C}/\text{MPa}$] in P - T space. Gray box represents a suitable condition for the wellbore during geologic CO_2 sequestration ($P: 6$ to 10 MPa and $T: 20$ to 80 $^{\circ}\text{C}$). (c) and (d) represent contours for density, viscosity, enthalpy, and Joule-Thomson coefficient in P - T regime suitable for the wellbore. Purple symbols represent the conditions for CO_2 injection in Case 1. Green symbols and lines represent the conditions for the wellbore in Case 2.

also different which affected the behavior of CO_2 transport in the storage formation.

The other three profiles (91, 365, and 1,095 days) were selected during Stage III. These profiles were paralleled to

isenthalpic lines, implying that CO_2 within the wellbore reached the adiabatic condition (Figures 3(c) and 3(d)). In this condition, Joule-Thomson effect on CO_2 temperature would be more significant than any other thermal processes

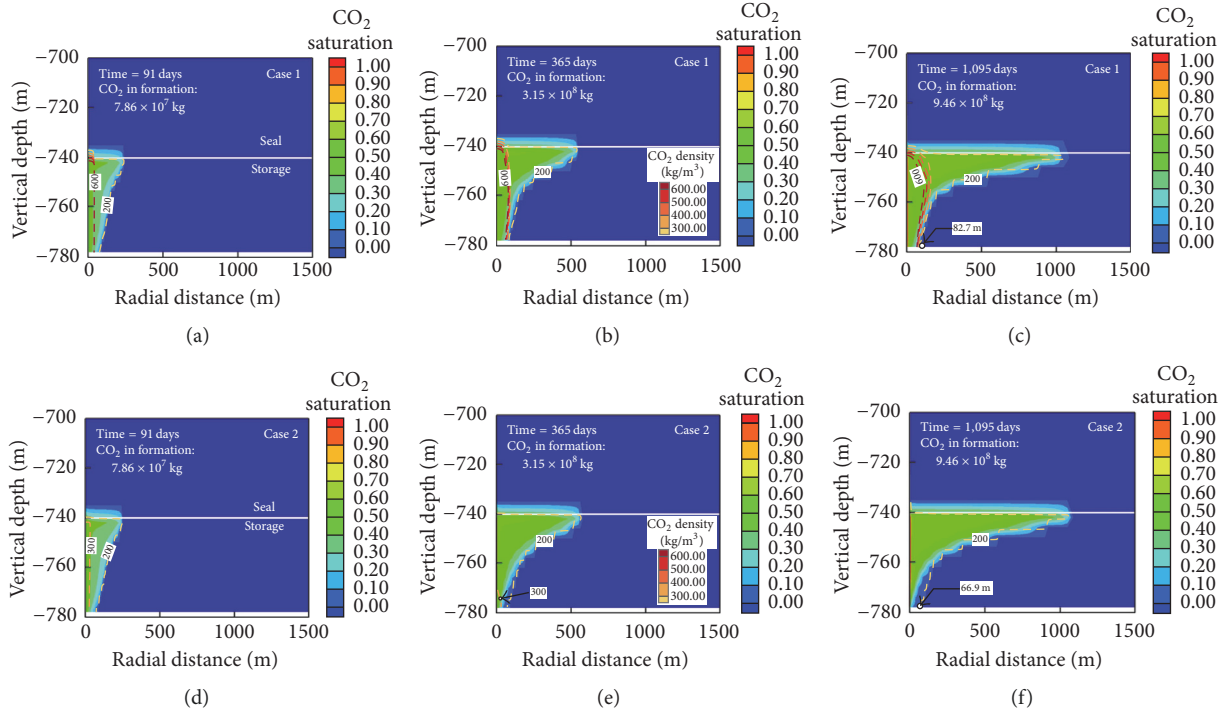


FIGURE 4: Distribution of CO₂ saturation [-] shown as color contours and CO₂ density [kg/m³] as dashed lines at a series of times (91, 365, 1,095 days). (a), (b), and (c) were simulated from the EPM model (Case 1) while (d), (e), and (f) were from the WR model (Case 2). The isodense lines represent the magnitude of density which follows the legend shown in (b) and (e).

[21]. As seen in Figure 3(d), Joule-Thomson coefficient having positive values decreased from 8.8 to 6.4°C/MPa as approaching to the well-bottom; positive values of Joule-Thomson coefficient imply the adiabatic heating with CO₂ compression, and its effect was relatively large at the shallow depth. All these three profiles revealed that gaseous CO₂ filled the small portion of the well-head even after the arrival of the adiabatic condition. In addition, it is observed that the wellbore pressure slightly decreased with time; the small drop of the well-bottom pressure between 91 and 1,095 days was (ΔP) -0.2 MPa (9.5 to 9.3 MPa). Correspondingly, CO₂ density and viscosity at the well-bottom were decreased, ($\Delta \rho$) -19.9 kg/m³ (311.7 to 291.8 kg/m³) and ($\Delta \mu$) -0.1 × 10⁻⁵ Pa·s (2.5 to 2.4 × 10⁻⁵ Pa·s), respectively (Figure 3(c)).

Overall, when comparing to CO₂ density and viscosity from Case 2 (WR model), Case 1 (EPM model) was 680.0 kg/m³ and 5.4 × 10⁻⁵ Pa·s, respectively, at 1,095 days. As seen, discrepancies in thermophysical properties of CO₂ were significant when two different injection schemes were used even with the same injection rate. This discrepancy became primary reasons for different distribution of CO₂ plume within the storage formation and subsequently the patterns for the salt-precipitation, which will be discussed in following section.

3.2. Analyses of Storage Formation Conditions

3.2.1. Patterns for CO₂ Migration in the Storage Formations.

Figure 4 showed the distribution of CO₂ saturation after

91, 365, and 1,095 days of CO₂ injection; Figures 4(a)–4(c) and Figures 4(d)–4(f) were simulated with the EPM model (Case 1) and WR model (Case 2), respectively. Comparing two cases, the same mass of CO₂ was injected into the storage formation (9.46 × 10⁸ kg during 1,095 days), and consequently, CO₂ plume migrated the equal distance of 1,048 m at the interface between the caprock and storage formation (Figures 4(c) and 4(f)). Nevertheless, at the bottom of the storage formation, the frontal location of CO₂ plume was different (82.7 m and 66.9 m for Case 1 and Case 2, resp.), implying that more CO₂ migrated vertically in Case 2, and therefore, more counterflowing brine was developed. According to (6), N_{gv} for each case was calculated and listed in Table 4. As expected, N_{gv} in Case 2 (2.76) was greater than Case 1 (2.20), implying that the buoyancy force acting on the CO₂ plume was greater in Case 2.

In Case 1, density and viscosity of CO₂ in the storage formation were greater than ~600 kg/m³ (Figures 4(a)–4(c)) and ~5.0 × 10⁻⁵ Pa·s, respectively (contour lines of CO₂ viscosity were not plotted because they were similar to the isodense lines). However, density and viscosity decreased to ~200 kg/m³ and ~2.0 × 10⁻⁵ Pa·s, respectively, while approaching to the margin of the CO₂ plume. In Case 2, CO₂ density was relatively small, showing the range of 200 to 300 kg/m³ (Figures 4(d)–4(f)); CO₂ density greater than 300 kg/m³ appeared only next to the injection well until 91 days (Figure 4(d)). In addition, CO₂ viscosity ranged from 2.4 × 10⁻⁵ Pa·s adjacent to the wellbore to 2.0 × 10⁻⁵ Pa·s at the margin of the CO₂ plume. Differences in CO₂ properties

TABLE 4: Predicted gravity number for multiple cases as well as associated parameters used in (6).

Case	Time (d)	u_i (m/s)	ρ_{brine} (kg/m ³)	ρ_{CO_2} (kg/m ³)	μ (Pa·s)	N_{gv}
Case 1	91	3.80×10^{-3}	1097.7	557.4	4.5×10^{-5}	2.33
	365	3.84×10^{-3}	1098.1	575.8	4.6×10^{-5}	2.17
	1,095	3.89×10^{-3}	1098.5	571.0	4.5×10^{-5}	2.20
Case 2	91	8.73×10^{-3}	1088.3	294.7	2.4×10^{-5}	2.78
	365	9.03×10^{-3}	1084.7	287.2	2.4×10^{-5}	2.74
	1,095	9.41×10^{-3}	1097.1	277.0	2.3×10^{-5}	2.76
Sensitivity Scenarios						
Case 2-1	1,095	1.09×10^{-2}	1096.5	248.0	2.2×10^{-5}	2.56
Case 2-2	1,095	1.26×10^{-2}	1095.0	223.6	2.2×10^{-5}	2.32
Case 2-3	1,095	5.23×10^{-3}	1097.5	251.4	2.2×10^{-5}	5.36
Case 2-4	1,095	2.49×10^{-2}	1098.1	486.5	3.6×10^{-5}	0.51
Case 2-5	1,095	9.27×10^{-3}	1097.2	280.4	2.3×10^{-5}	2.77
Case 2-6	1,095	4.07×10^{-3}	1098.5	570.7	4.5×10^{-5}	2.12

ρ_{brine} , ρ_{CO_2} , and μ are the average value of brine density, CO₂ density, and CO₂ viscosity in the storage formation, respectively.

such as density and viscosity in these two cases were amplified even after more CO₂ was injected into the storage formation.

3.2.2. Patterns for Salt-Precipitation and CO₂/Brine Flow. At the dry-out zone, different patterns for the salt-precipitation also appeared in these two cases (Figure 5). Here, the “dry-out zone” was defined as a zone where brine had been replaced by injected CO₂, and consequently, its CO₂ saturation approximately reached unity [34]. At the front of the dry-out zone (the interface of dry-CO₂ and brine), pure H₂O is continuously vaporized while remaining the solid salt in the pore. Degree and configuration of precipitated salt were governed by two factors; one was the migration speed of the dry-out front, which was governed by viscous force (e.g., injection rate and horizontal permeability of the storage formation). The others were factors governing buoyancy force (e.g., CO₂ density, the rate for counterflowing brine, and vertical permeability of the storage formation). Additionally, the amount of salt (or salinity) supplied by the counterflowing brine also governed the amount of precipitated salt [37].

In Case 1 (EPM model) following the conventional modeling approach (1 kg/s of CO₂), distribution of horizontal CO₂ flux along the radial distance was almost uniform (e.g., 4.4×10^{-3} kg/(s·m²) at 9.04 m at 1,095 days) (Figures 5(a) and 5(b)). In contrast, the counterflowing brine with its magnitude of 1.5×10^{-7} kg/(s·m²) flew opposite to CO₂ flux at 9.04 m (Figure 5(c)). The detailed snap-shots of the growing salt-precipitation were plotted at 91, 365, and 1,095 days in Figures 6(a)–6(c). As seen, the salt was uniformly accumulated throughout the entire thickness of the storage formation with its saturation of approximately 0.04. Correspondingly, the average permeability reduction (k/k_0) calculated from (3) was 65.1% in 1,095 days. Slightly elevated salt saturation appeared at both nearby the wellbore and the interface between sealing and storage formations. Adjacent to the wellbore, the salt saturation increased to be 0.06 due to the

complete vaporization of residual brine. At the interface of the sealing formation, the salt saturation was increased due to H₂O vaporization from the inflowing brine. According to Kim et al. [39], residual brine flew from the sealing formation to the dry-out zone where brine was completely displaced by injected dry-CO₂ (Figure 5(c)). Consequently, the maximum salt saturation and the k/k_0 reached 0.078 and 39.2%, respectively.

The WR model (Case 2) was able to predict the profiles for both horizontal and vertical CO₂ mass flow rates within the wellbore (Figure 5(d)). Above the interface (740 m) between the storage and sealing formations, the vertical CO₂ mass flow rate was consistently 10 kg/s because the wellbore was fully cased (red circle in Figure 5(d)). However, once CO₂ entered the screened interval (740 to 780 m), the vertical CO₂ mass flow rate decreased with the depth almost linearly and finally reached zero at the well-bottom. In this interval, the horizontal CO₂ mass flow rate reflected the actual CO₂ injection rate (blue circles in Figure 5(d)). As seen in Figures 5(a) and 5(d), the actual CO₂ injection rates from both cases were different; in Case 2, the actual CO₂ injection rates were larger at the upper storage formation except the interface similar to Vilarrasa et al. [64] and decreased toward the well-bottom. However, throughout the entire thickness, the average actual CO₂ injection rate was the same as the injection rate assigned to Case 1 (i.e., 10 kg/s).

Due to magnitude difference of actual CO₂ injection rates throughout the screen interval, both viscous and buoyancy forces differently acted on CO₂ plume between Case 1 and Case 2 [44]. Furthermore, relatively warm CO₂ (e.g., 52°C) entered from the wellbore to the storage formation also amplified the buoyancy effect on CO₂ plume (Figure 3(c)). Due to these reasons, in Case 2, the injected CO₂ plume rose rapidly, inducing more counterflowing brine flux (5.0×10^{-6} kg/(s·m²) at 8 m at 1,095 days) along the bottom of the storage formation (Figure 5(f)). Because of

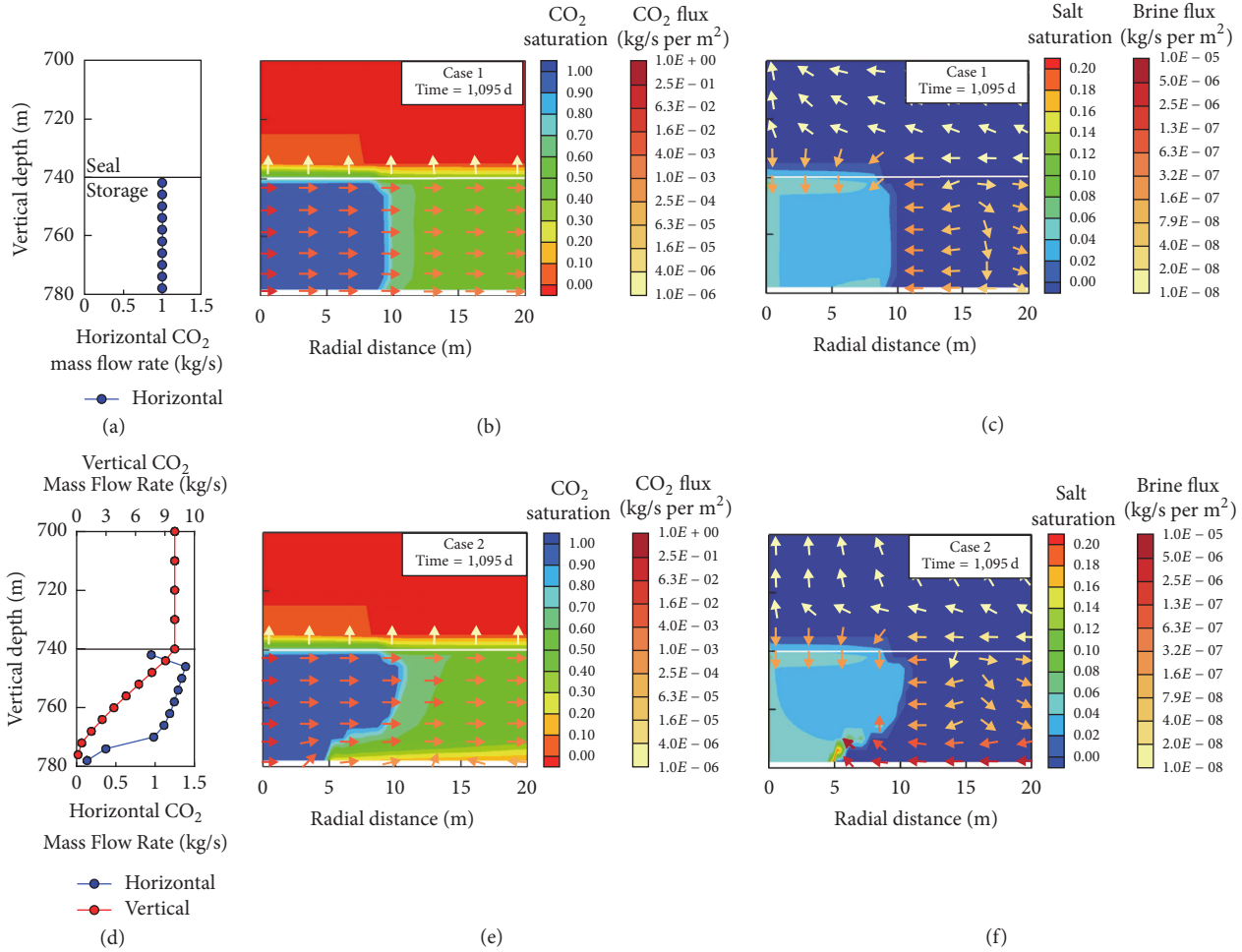


FIGURE 5: Flux patterns for CO₂ and brine near the injection well after the injection of 1,095 days. (a) and (d) predicted CO₂ mass flow rate [kg/s] within grid-blocks representing the wellbore; blue circles are horizontal CO₂ mass flow rate from the wellbore to the storage formation and red symbols are vertical CO₂ mass flow rate within the wellbore. (b) and (e) indicate CO₂ flux [kg/(s·m²)] with CO₂ saturation. (c) and (f) indicate brine flux [kg/(s·m²)] with salt saturation. The arrows indicate directions for both CO₂ and brine flux, and the colors represent their magnitude.

strong buoyancy effect on the CO₂ plume, the configuration of the dry-out zone where the salt was precipitated was nonuniform. In particular, the localized salt-peak was developed due to additional supply of salinity by counterflowing brine.

At the zone where the localized salt was precipitated, the maximum salt saturation reached almost equal to porosity (0.25) implying significant deterioration of permeability; the cumulated salt-barrier restricted horizontal propagations of both CO₂ and pressure, consequently reducing effectiveness of the injection well. Figures 6(d)–6(f) showed the development of salt-precipitation at 91, 365, and 1,095 days. According to Figure 6(f), it is distinct that the lower part of the dry-out front stopped expanding after 365 days when the localized salt-peak was developed.

4. Sensitivity Analyses for WR Model

In order to further evaluate the influence of wellbore processes on complete CO₂ injection scenarios and associated

salt-precipitation, sensitivity analyses were conducted by varying the injection conditions such as injected CO₂ temperature, injection rate, and wellbore diameter. Then, outputs from developed sensitivity scenarios were compared relative to the base-case representing Case 2 (Table 2).

4.1. Effect of Injected CO₂ Temperature at the Well-Head. Case 2 (35°C), Case 2-1 (45°C), and Case 2-2 (60°C) were designed to evaluate the influence of injected CO₂ temperature while fixing the injection rate of 10 kg/s and the wellbore diameter of 0.2 m. After 1,095 days, CO₂ profiles predicted from three cases became parallel to isenthalpic lines, implying that CO₂, after completely displacing brine within the wellbore, reached the adiabatic condition (Figure 7(a)). While constraining the injection rate, different injected CO₂ temperature resulted in prediction of different well-head pressures ($P_{Case\ 2} = 7.24$ MPa, $P_{Case\ 2-1} = 7.54$ MPa and $P_{Case\ 2-2} = 7.79$ MPa). Nevertheless, the well-bottom pressures were relatively consistent ($P_{Case\ 2} = 9.26$ MPa, $P_{Case\ 2-1} = 9.29$ MPa, $P_{Case\ 2-2} = 9.30$ MPa). Within the wellbore, the hydrostatic pressure

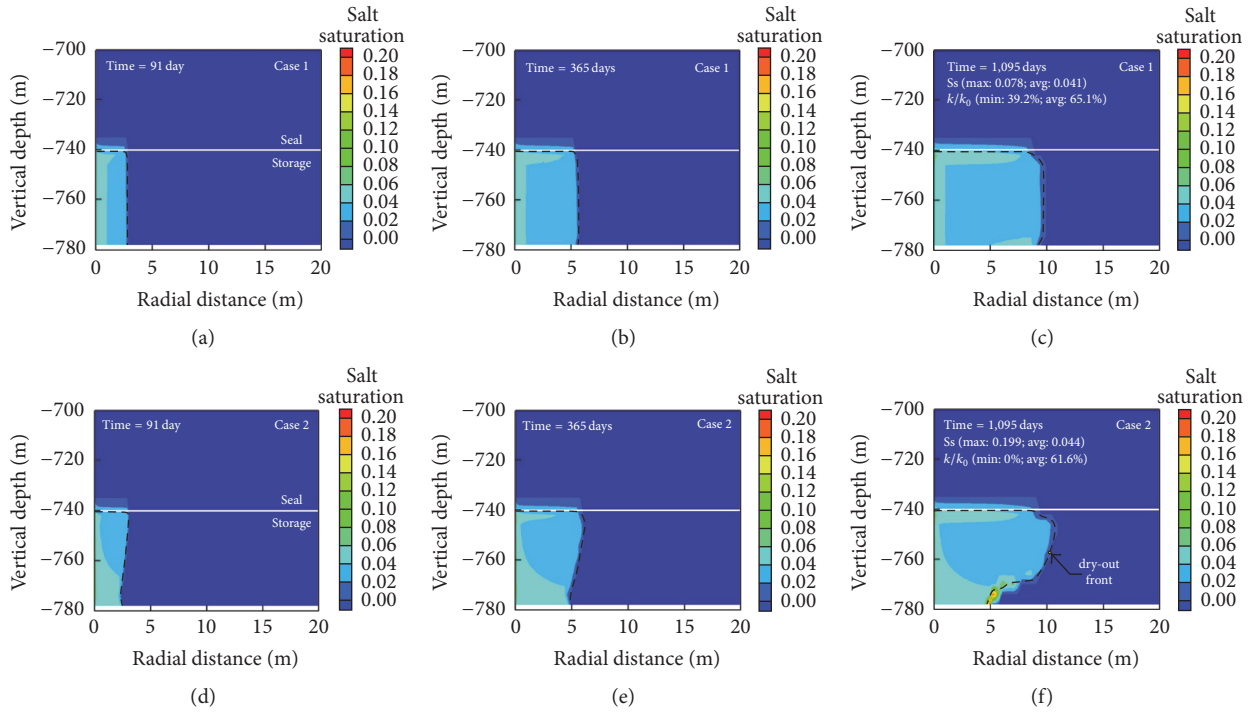


FIGURE 6: Distribution of salt saturation [-] shown as color contours and the dry-out front as dashed lines at a series of times (91, 365, and 1,095 days). (a), (b), and (c) were simulated from the EPM model (Case 1), but (d), (e), and (f) were from the WR model (Case 2).

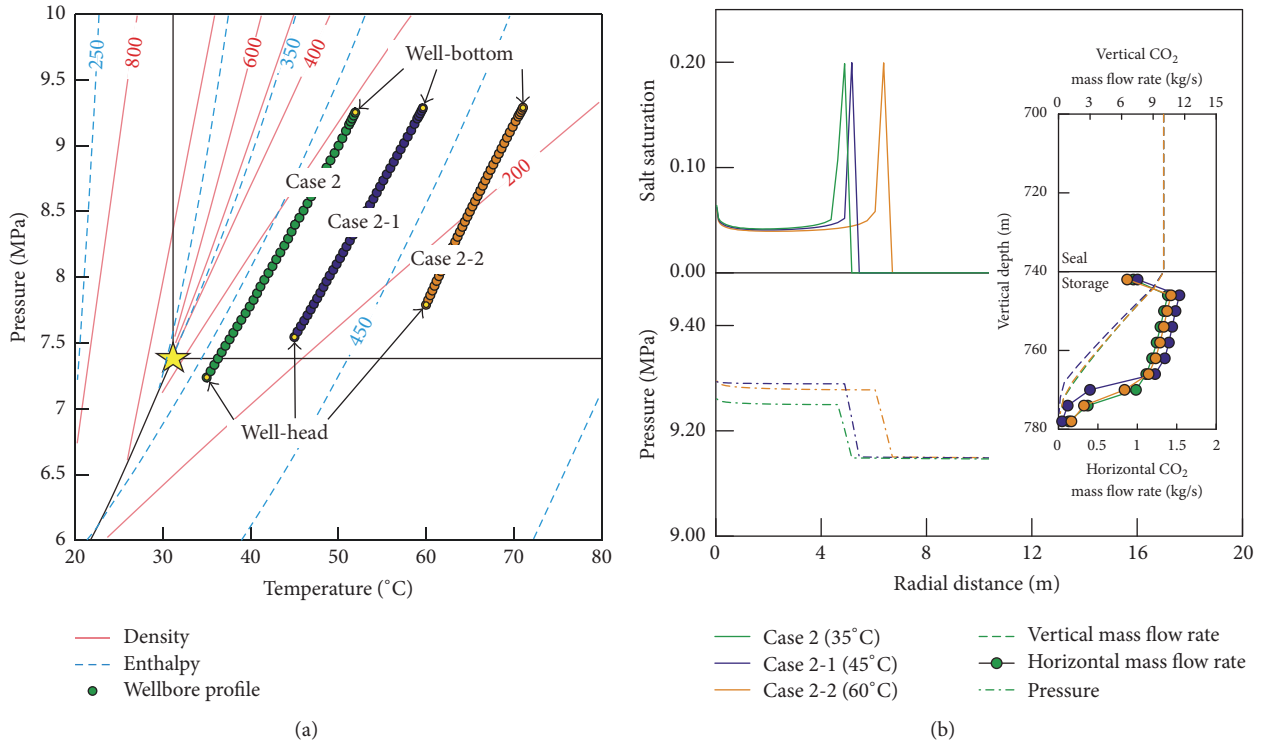


FIGURE 7: (a) Changes of CO₂ properties (density [kg/m³] and enthalpy [kJ/kg]) within the wellbore and (b) development of salt saturation [-] and built-up pressure [MPa] at the bottom layer. The small figure represents both horizontal and vertical CO₂ mass flow rate [kg/s] within the wellbore at three different injection temperatures (35, 45, and 60°C) after 1,095 days.

(P_{bottom}) at the well-bottom can be expressed to be $P_{\text{bottom}} = P_{\text{head}} + \rho_{\text{CO}_2} \mathbf{g}H$. The same injection rate (10 kg/s) indicates that P_{bottom} should be consistent at all cases. However, the magnitude of the second term ($\rho_{\text{CO}_2} \mathbf{g}H$) at the right-side varied because ρ_{CO_2} decreased with the increase in injected CO_2 temperature; for example, ρ_{CO_2} at the well-bottom was 291.8 kg/m³, 251.6 kg/m³, and 216.8 kg/m³ in Cases 2, 2-1, and 2-2, respectively. While maintaining the same P_{bottom} , decrease in $\rho_{\text{CO}_2} \mathbf{g}H$ resulted in elevated P_{head} as appeared in Figure 7(a). Due to this reason, CO_2 existed as gaseous phase adjacent to the well-head in Case 2, but no more gaseous CO_2 was present as the injected CO_2 temperature was increased.

Within the storage formation, all cases showed the accumulation of localized salt, but the peak was closer to the well as the injected CO_2 temperature decreased (Figure 7(b)); the localized salt-peak was positioned at 4.89 m, 5.16 m, and 6.37 m in Case 2 (35°C), Case 2-1 (45°C), and Case 2-2 (60°C), respectively. Previously, Kim et al. [41] noted that the localized salt-peak was developed closer to the injection well as the buoyancy effect was stronger (or greater N_{gv} , greater temperature). As seen, in our study, calculated N_{gv} of Case 2, Case 2-1, and Case 2-2 was 2.76, 2.56 and 2.32, respectively (Table 4). The relationship between injected CO_2 temperature and N_{gv} was inconsistent with the previous premise defining that less dense (or warm) CO_2 promoted vertical migration more. According to the Mass Flux equation ($F^K = \sum_{\beta} \mathbf{u}_{\beta} \rho_{\beta} X_{\beta}^K$) shown in Table 3, if CO_2 completely displaced brine adjacent to the wellbore (assuming a single-phase and single-component), the Mass Flux equation can be simplified to be the $\mathbf{F}_{\text{CO}_2} = \mathbf{u}_{\text{CO}_2} \rho_{\text{CO}_2}$. Here, average horizontal CO_2 mass flow rate (\mathbf{I}_r) is expressed to be $\mathbf{I}_r = \mathbf{F}_{\text{CO}_2} \cdot \mathbf{A}_i$. In this study, \mathbf{I}_r was 1 kg/s at 10 grid-blocks of the screen interval and the interface area (\mathbf{A}_i) of the grid-blocks was fixed to be 2.51 m². Correspondingly, \mathbf{F}_{CO_2} was constant, resulting in the fact that any change in ρ_{CO_2} should accompany variation in \mathbf{u}_{CO_2} . For example, in Case 2, Case 2-1, and Case 2-2 increase in the injected CO_2 temperature accompanied the decrease in ρ_{CO_2} , which resulted in elevated \mathbf{u}_{CO_2} within the storage formation.

Subsequently, in (6), increase in \mathbf{u}_{CO_2} , which was included in the denominator, decreased N_{gv} even if $\Delta\rho$ increased due to increasing the injected CO_2 temperature. Due to this complicated relation, increase in injected CO_2 temperature ultimately decreased the buoyancy effect on CO_2 plume while enhancing viscous force (or enhancing \mathbf{u}_{CO_2}). Additionally, the magnitude of the salt-peak (solid-line) was similar in all cases (approximately 0.19), implying that different CO_2 temperature did not cause to variation in the size of the salt-peak. Nevertheless, the location of the salt-peak was different and also coincident to the realm where the pressure (dot-dashed) was built up, implying that the salt-peak served as a local barrier which prevented the propagation of pressure pulse to the far-region.

4.2. Effect of Injection Rate. The effect of injection rate on the wellbore process and associated salt-precipitation was investigated throughout Case 2-3 (5 kg/s), Case 2 (10 kg/s), and Case 2-4 (50 kg/s) (Table 2). After 1,095 days, CO_2 profiles

in all cases reached the adiabatic condition (Figure 8(a)). At the well-head, greater injection rate pushing more CO_2 to the well-bottom induced larger well-head pressure ($P_{\text{Case 2-3}} = 7.10$ MPa, $P_{\text{Case 2}} = 7.24$ MPa, and $P_{\text{Case 2-4}} = 8.06$ MPa). Likewise, the well-bottom pressure was elevated ($P_{\text{Case 2-3}} = 9.03$ MPa, $P_{\text{Case 2}} = 9.26$ MPa, and $P_{\text{Case 2-4}} = 11.63$ MPa).

Under the adiabatic condition, change in pressure accompanied variation of temperature. For example, CO_2 profile in Case 2-4 (50 kg/s) approximately lied along $\sim 5^\circ\text{C}/\text{MPa}$ contour line for Joule-Thomson coefficient shown in Figure 3(d). Considering that such a high injection rate minimized thermal exchange between CO_2 within the wellbore and the surrounding formation, pressure difference ($\Delta P_{\text{Case 2-4}} = 11.63 - 8.06 = 3.57$ MPa) between the well-bottom and well-head resulted in change of temperature $\Delta T_{\text{Case 2-4}} = \sim 5^\circ\text{C}/\text{MPa} \times 3.57 \text{ MPa} = \sim 17.85^\circ\text{C}$, which was similar to the model-predicted temperature difference ($\Delta T_{\text{Case 2-4}} = 17^\circ\text{C}$) between the well-bottom (52°C) and well-head (35°C) (Figure 8(a)). For Cases 2-3 (5 kg/s) and 2 (10 kg/s), CO_2 profiles for relatively small injection rates fell on large Joule-Thomson coefficient ($8.7\sim 7.3^\circ\text{C}/\text{MPa}$) shown in Figure 3(d). By applying the same principle, it can be concluded that the wellbore dynamic model reasonably proved temperature disturbance on CO_2 under the adiabatic condition.

Within the storage formation, the salt-peak only occurred when the injection rate was small (Cases 2-3 and 2 in Figure 8(b)). In particular, the smaller injection rate caused to the development of the salt-peak closer from the wellbore. For example, in Case 2-3, the localized salt-precipitation was developed at 0.65 m from the injection well by surrounding the half of the screen interval (from the well-bottom to 760 m). Similarly, in the magnified figure of Figure 8(a), CO_2 profile in Case 2-3 was not linear at the well-bottom; the slope of CO_2 profile was different from 760 to 780 m due to the development of salt-barrier. Because the salt-barrier was developed immediately next to the wellbore, the horizontal CO_2 mass flow rate became almost zero (blue circles in the small figure of Figure 8(b)). Without CO_2 entering the storage formation, the built-up pressure was small ($\Delta P = 0.5$ MPa; from 8.3 MPa to 8.8 MPa) (blue dot-dashed line in Figure 8(b)). This negligible change in pressure within the storage formation implies that the developed salt-barrier effectively segregated the pressure propagation from the wellbore to the storage formation.

In high injection rate (Case 2-4, 50 kg), the elevated viscous force minimized the development of the salt-peak. Therefore, the salt-accumulation horizontally extended to 27.1 m while developing the uniform salt saturation of 0.03 (Figure 8(b)). The pressure in the storage formation increased due to high injection rate but decreased logarithmically from the wellbore. In the wellbore, vertical CO_2 mass flow rate decreased linearly from 740 m to the well-bottom (orange dashed line in the small figure of Figure 8(b)). Meanwhile, the horizontal CO_2 mass flow rate was 5 kg/s in each grid-block except at the interface of the seal and the well-bottom. Finally, the calculated N_{gv} of Case 2-3 where the dry-out front was only extended to 0.65 m was the largest (5.36), but the N_{gv} of Case 2-4 was only 0.51 with the extended dry-out front to be 27.10 m (Table 4).

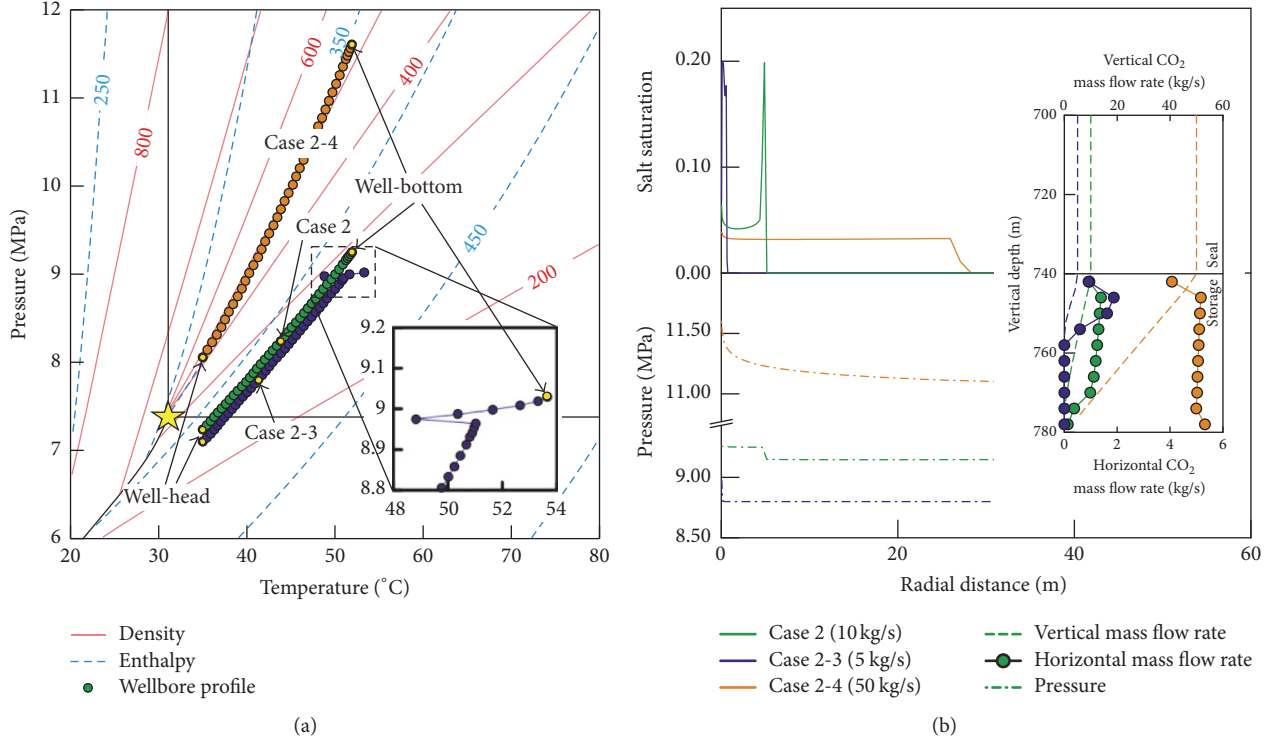


FIGURE 8: (a) Changes of CO₂ properties (density [kg/m³] and enthalpy [kJ/kg]) within the wellbore and (b) development of salt saturation [-] and built-up pressure [MPa] at the bottom layer. The small panel represents both horizontal and vertical CO₂ mass flow rate [kg/s] within the wellbore at three different injection rates (5, 10, and 50 kg/s) after 1,095 days.

4.3. Effect of Wellbore Diameter. In this study, after fixing the injected CO₂ temperature (35°C) and rate (10 kg/s), the wellbore diameter was varied at Case 2-6 (0.05 m), Case 2-5 (0.13 m), and Case 2 (0.2 m) (Table 2). As shown in Figure 9(a), CO₂ profiles of both Case 2 and Case 2-5 were almost parallel to isenthalpic lines, indicating the arrival of the adiabatic condition. CO₂ profile of Case 2-5 was slightly shifted from Case 2; discrepancies were $\Delta P_{\text{well-head}} = 0.06$ MPa, $\Delta P_{\text{well-bottom}} = 0.01$ MPa, and $\Delta T_{\text{well-bottom}} = 0.52$ °C, respectively. Similarly, magnitudes of vertical and horizontal CO₂ mass flow rates were nearly the same, and thus, both configuration of the precipitated salt-barrier and built-up pressure were almost equivalent (Figure 9(b)). N_{gv} for Case 2 and Case 2-5 also showed similar values, 2.76 and 2.77, respectively (Table 4).

When the wellbore diameter decreased furthermore to 0.05 m (Case 2-6), CO₂ profile was changed significantly (Figure 9(a)). First of all, the pressure profile was overturned. Previously, both Case 2 and Case 2-5 revealed that the wellbore pressure was elevated with increase in depth, and thus, the well-bottom pressure was the highest. However, in Case 2-6, the well-head pressure was the highest one (9.9 MPa after 1,095 days), and the pressure decreased along the depth, reaching to 9.1 MPa adjacent to the interface (746 m depth) (the magnified figure in Figure 9(a)). Below 746 m, the pressure overturned with increasing both ($\Delta P =$) 0.2 MPa and ($\Delta T =$) 0.4°C to the well-bottom. In order to understand pressure overturn within the wellbore, it is

important to understand the relationship between gravitation and frictional forces.

While CO₂ migrates through the wellbore, both gravity and frictional forces must leverage each other. Here, the gravitational force can be calculated from $\mathbf{F}_g = \rho_{\text{CO}_2} V_{\text{CO}_2} \mathbf{g}$; V_{CO_2} is CO₂ volume. The frictional force ($\mathbf{F}_f = \boldsymbol{\tau}_w \Gamma_w l_w$) can be obtained by multiplying the shear stress ($\boldsymbol{\tau}_w$) to the perimeter of wellbore ($\Gamma_w = \pi d$, d is the wellbore diameter) and the wellbore length (l_w). Considering that the wellbore is completely filled with CO₂ after 1,095 days, the shear stress ($\boldsymbol{\tau}_w$) can be calculated with the following equation [55]:

$$\boldsymbol{\tau}_w = \frac{1}{2} f \rho_{\text{CO}_2} |\mathbf{u}_{\text{CO}_2}| \mathbf{u}_{\text{CO}_2}. \quad (7)$$

Here, the friction coefficient (f) is dependent on the Reynolds number ($\text{Re} = \rho_{\text{CO}_2} u_{\text{CO}_2} d / \mu_{\text{CO}_2}$) within the wellbore. Then, \mathbf{F}_f can be expressed as

$$\mathbf{F}_f = \boldsymbol{\tau}_w \Gamma_w l_w = \frac{1}{2} f \rho_{\text{CO}_2} |\mathbf{u}_{\text{CO}_2}| \mathbf{u}_{\text{CO}_2} \Gamma_w l_w. \quad (8)$$

As described before, the vertical mass flow rate is $\mathbf{I}_r = \mathbf{F}_{\text{CO}_2}$. $A = \rho_{\text{CO}_2} \mathbf{u}_{\text{CO}_2} \pi (d/2)^2$. Subsequently, \mathbf{I}_r can be rearranged by replacing \mathbf{u}_{CO_2} in \mathbf{F}_f shown in

$$\mathbf{F}_f = 8f \frac{\mathbf{I}_r^2}{\rho_{\text{CO}_2} \pi d^3} l_w. \quad (9)$$

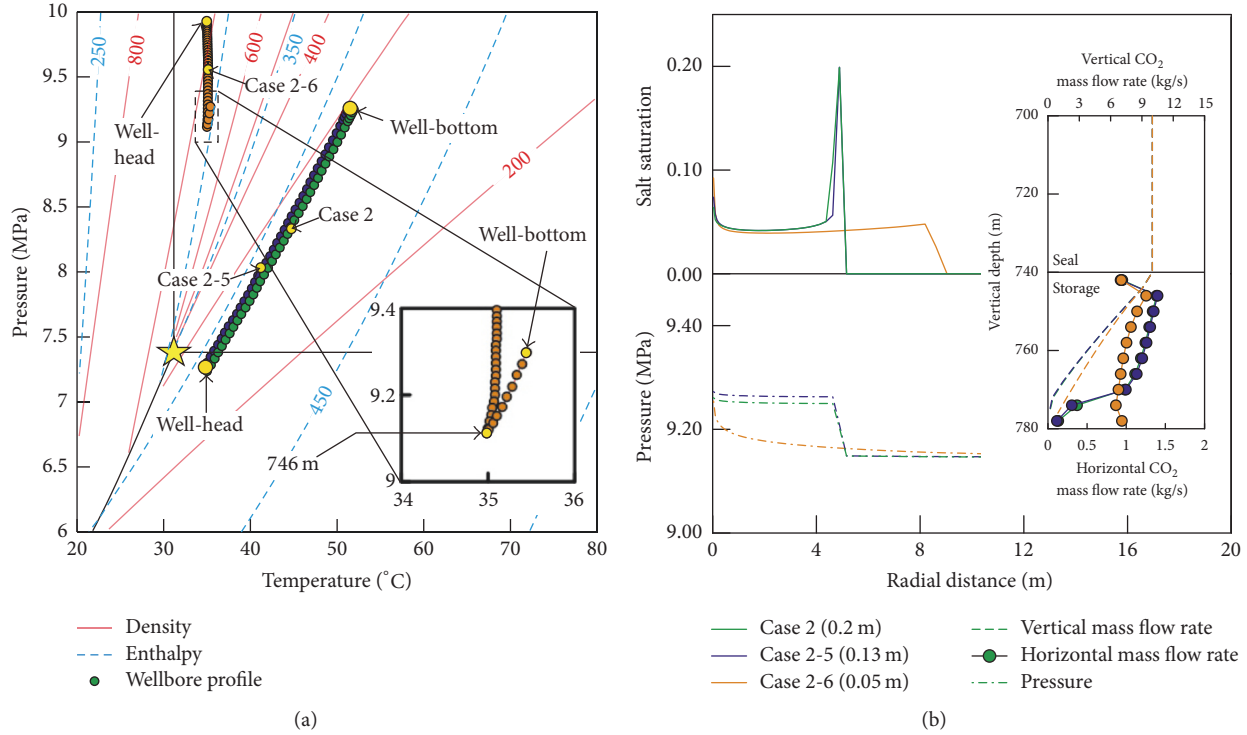


FIGURE 9: (a) Changes of CO₂ properties (density [kg/m³] and enthalpy [kJ/kg]) within the wellbore and (b) development of salt saturation [-] and built-up pressure [MPa] at the bottom layer. The small figure represents both horizontal and vertical CO₂ mass flow rate [kg/s] within the wellbore with three different wellbore diameters (0.05, 0.13, and 0.2 m) after 1,095 days.

When the CO₂ injection rate was constant at the well-head, the vertical CO₂ mass flow rate (I_r) was also invariable from the well-head to the interface (the orange dashed line in the small figure of Figure 9(b)). At constant I_r , (9) represents the fact that F_f is dependent on friction coefficient (f), CO₂ density (ρ_{CO_2}), and wellbore diameter (d) and length (l_w). In particular, the third power of wellbore diameter (d^3) in (9) indicates that the wellbore diameter can influence F_f more than any other parameters. For example, when the wellbore diameter was decreased 4 times from 0.2 m (Case 2) to 0.05 m (Case 2-6), the average F_f per unit depth between the well-head and 746 m increased from 0.5 N/m to 16.0 N/m (32 times). However, the average F_g per unit depth decreased from 82.2 N/m to 13.8 N/m (approximately 6 times). As seen, when the wellbore diameter was sufficiently small (e.g., 0.05 m), F_f was large enough to exceed F_g , which induced the overturn of the pressure profile.

Within the wellbore, the pressure relationship between two grid-blocks next to each other can be written as $P_2A = P_1A + F_g - F_f$. Here, P_1 is the pressure of the grid-block 1 positioning above the grid-block 2, and A is the cross-section area between two grid-blocks. When F_f was greater than F_g ($F_f > F_g$), P_1 should be greater than P_2 ($P_1 > P_2$), indicating that the well-head pressure was the largest along the wellbore and decreased with the depth, as seen in Case 2-6. The similar pressure profile along the wellbore was also observed by Pan et al. [24] who simulated the wellbore processes at a 100 kg/s injection rate.

Interestingly, at Case 2-6 (0.05 m), pressure was increased again with the depth below 746 m (the magnified figure in Figure 9(a)). It can be attributed to decrease in vertical CO₂ mass flow rate (I_r) at the screen interval where horizontal CO₂ mass flow rate increased (the orange circle in the small figure of Figure 9(b)). Decrease in I_r induced a decrease in F_f as seen in (9). Therefore, at the screen interval, F_g overcame F_f in turn; for example, from 746 m to the well-bottom average F_g and F_f per unit depth were 13.3 N/m and 3.9 N/m, respectively.

In addition to the pressure profile, the temperature profile along the wellbore was also perturbed due to the variation in the wellbore diameter. Different from Cases 2 and 2-5, CO₂ profile in Case 2-6 was not situated at the isenthalpic condition; from the well-head to 746 m, temperature change was negligible ($\Delta T = 0^\circ C$), and from 746 m to the well-bottom CO₂ temperature was slightly increased ($\Delta T = 0.4^\circ C$) (the magnified figure in Figure 9(a)). From the well-head to 746 m, no change in CO₂ temperature indicates that CO₂ in the wellbore did not experience major thermal disturbances due large vertical CO₂ velocity. However, below 746 m, decrease in I_r accompanied the reduction of u_{CO_2} , resulting to slight enhancement of thermal conduction between storage formation and the wellbore. Nevertheless, due to lack of thermal perturbation in Case 2-6, temperature of CO₂ entering the storage formation was almost the same to one for Case 1 (EPM model) (Figures 3(c) and 9(a)). Thermophysical properties of CO₂ entering the storage formation were similar

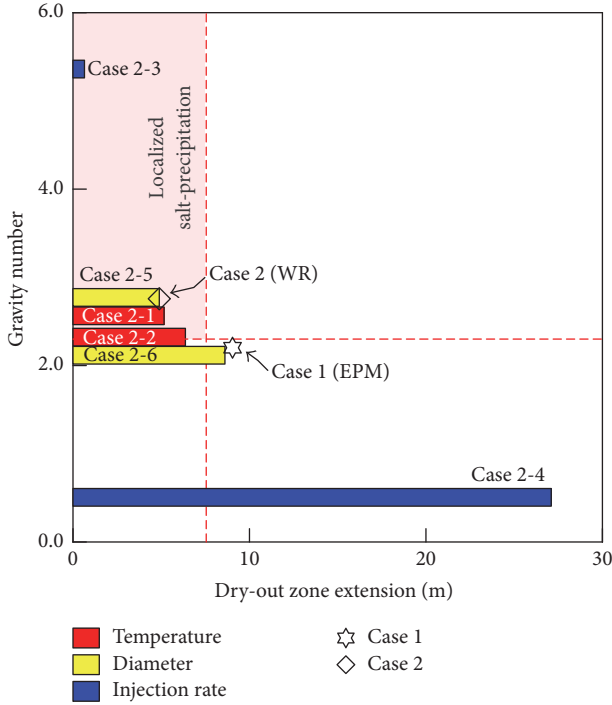


FIGURE 10: Relationship delineating between gravity number and the location of dry-out front after 1,095 days. The red box indicates the area developing the localized salt-precipitation.

to each other. As shown in Figure 9(b), the dry-out front expanded to similar distance (8.61 m) to Case 1 where the dry-out front expanded to 9.04 m without developing the localized salt-precipitation (Figure 5(c)). The calculate N_{gv} was also similar to each other (Case 2-6: 2.12 and Case 1: 2.20), which implies that the injection condition from the small diameter wellbore could mimic one for Case 1 (EPM model) under the specific conditions.

4.4. Gravity Number versus Dry-Out Front. Development of salt-barrier and its extent from the wellbore were governed by dominance between buoyancy and viscous forces, which was estimated from gravity number (N_{gv}) (Table 4). Interestingly, N_{gv} revealed the negative relationship with the extension of the dry-out front (Figure 10); the threshold of the N_{gv} developing the localized salt-barrier was approximately 2.3. At that time, the extent of localized salt-barrier was less than 8 m from the injection well. In Case 1 (the EPM model), the 10 grid-blocks imitated the wellbore where CO_2 flow was solved with Darcy's law (Figure 1(a)). Here, the salt saturation uniformly extended to 9.04 m from the wellbore without developing the localized salt-precipitation (the star symbol in Figure 10). Whereas in Case 2 (diamond symbol) adopting the WR model, N_{gv} increased while developing the localized salt-barrier, and the dry-out front became smaller than 4.89 m.

For the sensitivity study of the wellbore diameter, both predicted N_{gv} and dry-out extent were almost the same in both Case 2 (0.2 m) and Case 2-5 (0.13 m). However, when the wellbore diameter decreased further to 0.05 m (Case

2-6), the viscous force became dominant in the storage formation. Consequently, the salt was precipitated uniformly to 8.61 m. Indeed, the 0.05 m diameter wellbore behaved similarly to Case 1 (EPM model). Effect of the injected CO_2 temperature was minimal (Case 2, Case 2-1, and Case 2-2) (Figure 10). While the temperature of injected CO_2 increased, CO_2 density was decreased, which resulted in elevated CO_2 velocity (\mathbf{u}_{CO_2}) within the storage formation (see discussion in Section 4.1). Due to the elevated \mathbf{u}_{CO_2} , viscous force became dominant, and thus, the dry-out front was extended further (Case 2-1: 5.16 m and Case 2-2: 6.37 m).

Finally, sensitivity analysis with the injection rate (Case 2-3, Case 2, and Case 2-4) revealed that the injection rate plays a significant role in the dry-out zone extent and development of the localized salt-precipitation (Figure 10). When the injection rate decreased to the 5 kg/s, the localized salt-barrier was developed immediately adjacent to wellbore (0.65 m). Consequently, the salt-barrier prevented the CO_2 entering the storage formation. On the contrary, the large injection rate (50 kg/s) significantly enhanced viscous force of CO_2 plume in the storage and extended the dry-out front to the furthest distance (27.10 m) in all cases without the development of localized salt-precipitation.

5. Discussion

The numerical studies varying multiple CO_2 injection scenarios were conducted to elaborate the relationship between the wellbore process and associated changes occurred within the storage formation. Due to the complex involving wellbore flow and the salt-precipitation, the dynamic changes of CO_2 properties and wellbore conditions were necessary to be evaluated. Here, the transient, coupled wellbore-reservoir model aided to simulate the CO_2 flow more precisely than conventional EPM model for various injection scenarios in geologic CO_2 sequestration. For example, migration patterns of CO_2 plume, which was governed by thermodynamic properties of CO_2 , could affect the storage capacity and possibly leakage potentials [65]. The resulting development of the localized salt-barrier was able to significantly influence the injectivity [40, 41].

In the simulation studies, a few limitations were included. The injected CO_2 temperature at the well-head was chosen to be higher than the critical temperature. Therefore, the injected CO_2 from the well-head was always to be supercritical state. However, in the field implementation, the high CO_2 temperature implies high energetic cost requiring for heating up CO_2 [52]. Therefore, for the consideration of economically optimum CCS operations, the injection of gaseous CO_2 should be evaluated using the wellbore dynamic model too. In addition, dependent on conditions of the storage formation, the rate of conductive heat transfer between CO_2 plume and formation fluid would be different as well as the magnitude of salt-precipitation [66]. In this work, assigned temperature and pressure gradients in the model were greater than ones for typical sedimentary basins. In particular, conditions for the storage formation such as temperature, pressure gradients, and the injection depth were referred from the first pilot-scale CO_2 injection

project at Yeong-il embayment in Korea, which is located close to the tectonically active region in Japan [67]. Due to consideration of relatively warm and pressurized storage formation, CO₂ plume behavior within both the wellbore and the storage formation could be different from CO₂ injected in conventional sedimentary basins. Finally, even if this study did not consider, properties of the storage formation involving permeability, porosity, heterogeneity, burial depth, and lithology of the storage formation could influence CO₂ flux entering from the wellbore to the storage formation and resulting salt-precipitation. Nevertheless, such effects were not considered here, but they are equally important to be evaluated.

6. Conclusions

The WR model (Case 2) was selected to simulate fluid flows in both the wellbore and the storage formation. Additionally, the EPM model (Case 1) was compared to the WR model (Case 2) for evaluating any discrepancies (Figure 1). After considering the wellbore flow process, entering CO₂ mass flow rate, CO₂ phase, and thermodynamic properties at the screen interval can be predicted more accurately. Consequently, the patterns of CO₂ plume and salt-precipitation at the storage formation showed different distribution between two cases. The precipitated salt in Case 2 served as a barrier to prevent horizontal propagation of CO₂ plume from the injection well and also deteriorate the injectivity. Then, the transient, coupled wellbore-reservoir model can simulate the CO₂ flow more precisely than conventional EPM model for various injection scenarios in GCS. Additionally, under the different injection conditions (injected CO₂ temperature, injection rate, and wellbore diameter) the simulation results, such as pressure build-up, CO₂ migration, and patterns of salt-precipitation, showed various values. Therefore, through a series of multiple simulations, it can be concluded that the wellbore flow processes can play an important role in the CO₂ injection scenarios and significantly influence the changes which occurred by CO₂ injection in the storage formation. The dynamic changes of CO₂ properties and wellbore conditions are necessary for modeling the CO₂ migration and development of salt-precipitation at the storage formation. For example, patterns of CO₂ plume, which was determined by thermodynamic properties of CO₂, can particularly affect the storage capacity and possibly leakage potentials. In addition, development of the localized salt-barrier can significantly influence the injectivity. Therefore, this study not only deepens understanding of wellbore flow process but also can provide theoretical support for the commercial-scale of CO₂ injection projects.

Nomenclature

A : Cross-sectional area, m²
 C_0 : Shape factor
 C_R : Heat capacity of the rock, J/kg-K
 g : Acceleration of gravity vector, m/s²

f : The fanning friction coefficient, dimensionless
 F : Mass or energy flux vector, kg/m²·s or W/m²
 h : Specific enthalpy, J/kg
 k : Permeability, m²
 k_0 : Initial permeability, m²
 k_r : Relative permeability, m²
 K_u : Kutateladze number
 M : Mass accumulation term, kg/m³
 n : Outward unit normal vector
 P : Pressure, Pa
 P_0 : The strength coefficient
 P_c : Capillary pressure, Pa
 q : Mass or heat source term, kg/m³·s or W/m³
 S : Saturation
 S_{gr} : Supercritical-phase CO₂ residual saturation
 S_{lr} : Brine residual saturation
 S_{ls} : Saturated brine saturation
 t : Time, s
 T : Temperature, °C
 u : Velocity, m/s
 U : Internal energy, J/kg
 V_n : Volume, m³
 X : Mass fraction
 z : Z-coordinate (positive upward), m.

Greek Letters

Γ : The fractional length of the pore bodies, m
 Γ_n : Area of closed surface, m²
 Γ_w : The perimeter of the well cross-section, m
 θ : Angle between wellbore and vertical direction, °
 λ : Thermal conductivity, W/°C-m
 λ' : The parameter depending on pore geometry
 μ : Dynamic viscosity, kg/m·s
 ρ : Density, kg/m³
 ρ_m^* : Profile-adjusted average density, kg/m³
 ρ_m : The density of the gas-liquid mixture, kg/m³
 ϕ : Porosity
 ϕ_r : The fraction of original porosity at which permeability is reduced to zero
 ϕ_0 : Initial Porosity.

Subscripts and Superscripts

β : Phase index
 d : Drift
 G : Gas
 κ : Component index
 L : Liquid
 m : Mixture
 $NK1$: Energy component

R: Rock
 $r\beta$: Relative for phase β
 S: Solid.

Conflicts of Interest

The authors declare that there are no conflicts of interest regarding the publication of this paper.

Acknowledgments

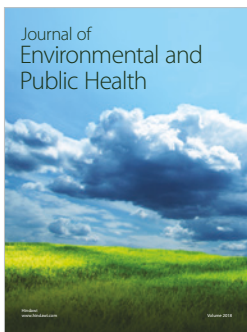
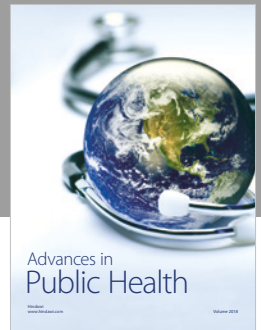
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