

## Research Article

# Preparation and Microwave Absorption Properties of Polyaniline and Magnetite Core-Shell-Structured Hybrid

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In this study, polyaniline and  $\text{Fe}_3\text{O}_4$  ( $\text{PAN@Fe}_3\text{O}_4$ ) hybrids are fabricated and their microwave absorption property is studied.  $\text{PAN@Fe}_3\text{O}_4$  hybrids are fabricated by the in situ aniline polymerization at spherical of  $\text{Fe}_3\text{O}_4$  which is prepared by the solvothermal process. Fourier-transform infrared spectrophotometer (FTIR), X-ray diffraction (XRD), and X-ray photoelectron spectroscopy (XPS) are applied to confirm the composition of the fabricated  $\text{PAN@Fe}_3\text{O}_4$  hybrids. The morphologies of  $\text{PAN@Fe}_3\text{O}_4$  hybrids are studied by scanning electron microscope (SEM) and transmission electron microscopy (TEM). The content of polyaniline in the  $\text{PAN@Fe}_3\text{O}_4$  hybrids is calculated by thermogravimetric analysis (TGA). The magnetic properties of  $\text{PAN@Fe}_3\text{O}_4$  hybrids are characterized by vibrating sample magnetometer (VSM). The microwave absorption property of  $\text{PAN@Fe}_3\text{O}_4$  hybrids are measured on a vector network analyzer. The research show that the microwave absorptions property of the obtained  $\text{PAN@Fe}_3\text{O}_4$  hybrids can be adjusted by controlling the in situ aniline polymerization at spherical of  $\text{Fe}_3\text{O}_4$ .

## 1. Introduction

With the expansion use of electric device, including personal computers, mobile phones, microwave oven, and other military equipment and/or space equipment, microwave has become a new pollution to our health [1–6]. The effective way to solve this problem is the development of new microwave absorption materials [7, 8]. The basic requirement of the microwave absorption materials is to show strong microwave absorption, represented by reflection loss [9]. Usually, the microwave absorption materials are to dissipate the incident microwave which includes the dielectric dissipation and magnetic dissipation [10, 11]. Excellent microwave absorption materials also exhibit compatibility between the dielectric dissipation and magnetic dissipation. The magnetic dissipation can be easily achieved by using magnetic materials such as magnetic iron oxide. As a result, magnetite is mostly utilized as microwave absorption materials [12, 13]. The dielectric dissipation can be achieved by introducing the dielectric materials and/or conducting materials [14, 15]. These include phthalocyanine copper and its derivatives

[16], the carbon materials including CNT [17], carbon black, and graphene [18], and the conducting polymers such as polyaniline and polythiophene [19]. The conducting polymers that usually combine the low density and excellent conductivity have attracted considerable attention both from the research and the practical application. In the conducting polymers, polyaniline (PAN) can be easily obtained and shows excellent conductivity after doping. Up to now, PAN has been used to prepare composites with polyethylene, poly(vinylidene fluoride), graphene, CNT, and others [20, 21].

With the magnetite as the magnetic dissipation part and PAN as the dielectric dissipation part, PAN and magnetite hybrid materials can be obtained to be used as microwave absorption materials. However, another problem is the compatibility between them due to the inorganic part of magnetite and organic part of PAN. To solve this problem, core-shell-structured hybrid containing magnetite core and PAN shell can be imagined.

In this study, we fabricated hybrid  $\text{PAN@Fe}_3\text{O}_4$  by the in situ aniline polymerization at the spherical of  $\text{Fe}_3\text{O}_4$  which is

prepared by the solvothermal process. The PAN@Fe<sub>3</sub>O<sub>4</sub> hybrids are characterized by XPS, XRD, TGA, SEM, TEM, FTIR, and VSM. After that, microwave absorption property of the prepared PAN@Fe<sub>3</sub>O<sub>4</sub> hybrids is studied in detail.

## 2. Experimental Section

**2.1. Materials.** Ethylene glycol (99%), FeCl<sub>3</sub>·6H<sub>2</sub>O (99%), and polyethylene glycol 2000 (99%) were purchased from Kelong Reagents, Chengdu, China. Sodium dodecyl benzene sulfonate (SDBS, 99%), hydrochloric acid (37%), ammonium sulfate (98%), and aniline (99%) were purchased from Changzheng Reagents, Chengdu, China. Other chemicals and reagents were commercial available products, and all of them were used as received.

**2.2. Preparation of Fe<sub>3</sub>O<sub>4</sub>.** Magnetite was fabricated by the solvothermal process throughout previous literature [8]. FeCl<sub>3</sub>·6H<sub>2</sub>O (10.0 g) and polyethylene glycol 2000 (3.7 g) were mixed with 160 ml ethylene glycol at RT, followed by adding sodium acetate trihydrate (27.0 g). The system was mixed by mechanical agitation as well as ultrasonication for 40 min to form an orange solution. After that, the above-prepared mixture was poured into an autoclave; the whole system was heated at 180°C for 12 h, after that it was cooled down to RT. The product was segregated by a magnet and was purified 3–5 times with purified water and ethanol, respectively. Finally, the product was dried under vacuum at 70°C for 8 h.

**2.3. Preparation of Polyaniline and Fe<sub>3</sub>O<sub>4</sub> (PAN@Fe<sub>3</sub>O<sub>4</sub>) Hybrids.** The polyaniline and Fe<sub>3</sub>O<sub>4</sub> (PAN@Fe<sub>3</sub>O<sub>4</sub>) hybrids were fabricated by the in situ aniline polymerization at the spherical of Fe<sub>3</sub>O<sub>4</sub> with the existence of ammonium sulfate. With the change of the amount of the aniline and ammonium sulfate, polyaniline and Fe<sub>3</sub>O<sub>4</sub> hybrids with different contents of polyaniline were obtained. The typical procedure is as follows: 0.25 g Fe<sub>3</sub>O<sub>4</sub> was dispersed in 100 ml deionized water with the help of SDBS (25 mg) and mechanical agitation. After that, the system was cooled at 0–5°C through the ice. At the time, aniline (0.25 ml), dissolved in 0.1 mol/l HCl (50 ml), was also cooled at 0–5°C through another ice system. The cooled aniline solution was mixed with the Fe<sub>3</sub>O<sub>4</sub> dispersion with vigorous mechanical agitation in the ice bath. The ammonium sulfate (2.5 g) was dissolved in 25 ml purified water at 0–5°C in the third ice bath. After being cooled down, the ammonium sulfate was put dropwise in Fe<sub>3</sub>O<sub>4</sub> and aniline mixture. The polymerization was kept on for at least 12 h. In this study, three polyaniline and Fe<sub>3</sub>O<sub>4</sub> hybrids named as PAN@Fe<sub>3</sub>O<sub>4</sub>-1, PAN@Fe<sub>3</sub>O<sub>4</sub>-2, and PAN@Fe<sub>3</sub>O<sub>4</sub>-3 were prepared.

**2.4. Characterization.** The structure of PAN@Fe<sub>3</sub>O<sub>4</sub> hybrid materials was characterized by XRD (Rigaku RINT 2400) and XPS (PHI-5300 ESCA). FTIR (8000S) was also utilized to characterize the PAN@Fe<sub>3</sub>O<sub>4</sub> hybrids. The content of polyaniline in the PAN@Fe<sub>3</sub>O<sub>4</sub> hybrid was calculated by TGA (Q50). The morphologies of PAN@Fe<sub>3</sub>O<sub>4</sub> hybrids were studied by SEM (JSM-6490LV) and TEM (H600). The magnetic property of PAN@Fe<sub>3</sub>O<sub>4</sub> hybrids was studied by VSM

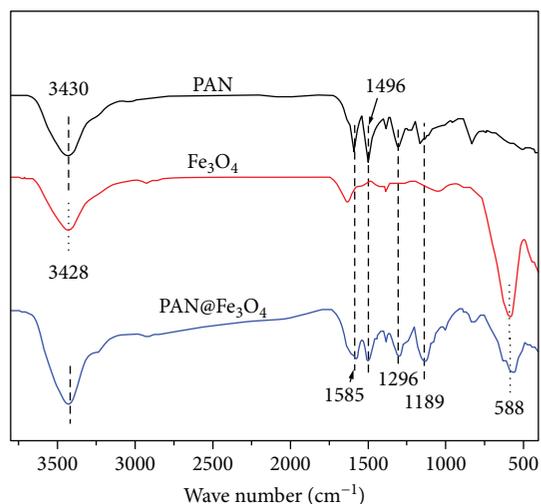


FIGURE 1: FTIR spectrum of PAN, Fe<sub>3</sub>O<sub>4</sub>, and PAN@Fe<sub>3</sub>O<sub>4</sub>-1.

(BHV-525). The electromagnetic property of PAN@Fe<sub>3</sub>O<sub>4</sub> hybrids was tested on a vector network analyzer (8720ET) at 0.5–18 GHz. The sample was fabricated through blending PAN@Fe<sub>3</sub>O<sub>4</sub> hybrids with wax in a mass ratio of 3 : 1.

## 3. Results and Discussion

In the study, polyaniline and Fe<sub>3</sub>O<sub>4</sub> (PAN@Fe<sub>3</sub>O<sub>4</sub>) hybrids are fabricated and their microwave absorption property is studied. The PAN@Fe<sub>3</sub>O<sub>4</sub> hybrid is fabricated by the in situ aniline polymerization at the spherical of Fe<sub>3</sub>O<sub>4</sub> which is prepared by the solvothermal process [8]. Figure 1 shows FTIR spectra of PAN, Fe<sub>3</sub>O<sub>4</sub>, as well as PAN@Fe<sub>3</sub>O<sub>4</sub>-1; compared with that of Fe<sub>3</sub>O<sub>4</sub>, the FTIR curves of PAN@Fe<sub>3</sub>O<sub>4</sub>-1 show additional absorption peaks at 3430 cm<sup>-1</sup> (N-H), 1585 and 1496 cm<sup>-1</sup> (benzene ring), and 1189 cm<sup>-1</sup> (AR-N) which indicate the existence of polyaniline in the system [19]. In addition, the peak at 588 cm<sup>-1</sup> (Fe-O) is observed on the spectra curves of Fe<sub>3</sub>O<sub>4</sub> and PAN@Fe<sub>3</sub>O<sub>4</sub>-1.

XPS is also used to characterize the composition of the obtained PAN@Fe<sub>3</sub>O<sub>4</sub> hybrids. Figure 2(a) shows the XPS spectra of Fe<sub>3</sub>O<sub>4</sub> and PAN@Fe<sub>3</sub>O<sub>4</sub>-1. On the spectrum of Fe<sub>3</sub>O<sub>4</sub>, the peaks at 534 eV and 716 eV correspond the O1s and Fe2p, while the peak at 287 eV is resulted from the C1s which might come from the ethylene glycol and polyethylene glycol 2000 used during the solvothermal process. The Fe2p peak can be divided into two peaks at 711 eV and 725 eV which come from Fe2p<sub>1/2</sub> and Fe2p<sub>3/2</sub> as shown in Figure 2(b); this confirms the existence of Fe<sub>3</sub>O<sub>4</sub>. In comparison, the XPS spectrum of PAN@Fe<sub>3</sub>O<sub>4</sub>-1 shows new peak at 405 eV which is attributed to the N1s from the polyaniline at the spherical of PAN@Fe<sub>3</sub>O<sub>4</sub>-1. Both of the FTIR and the XPS confirm the preparation of polyaniline and Fe<sub>3</sub>O<sub>4</sub> hybrids [7].

XRD is a technic to confirm component of prepared new nanocomposites by comparing XRD pattern peaks with the standard card. Figure 3 shows XRD curves of prepared samples. As shown in the picture, six peaks at 30°, 35°, 43°, 54°, 57°, and 63° which match well with (220), (311), (400),

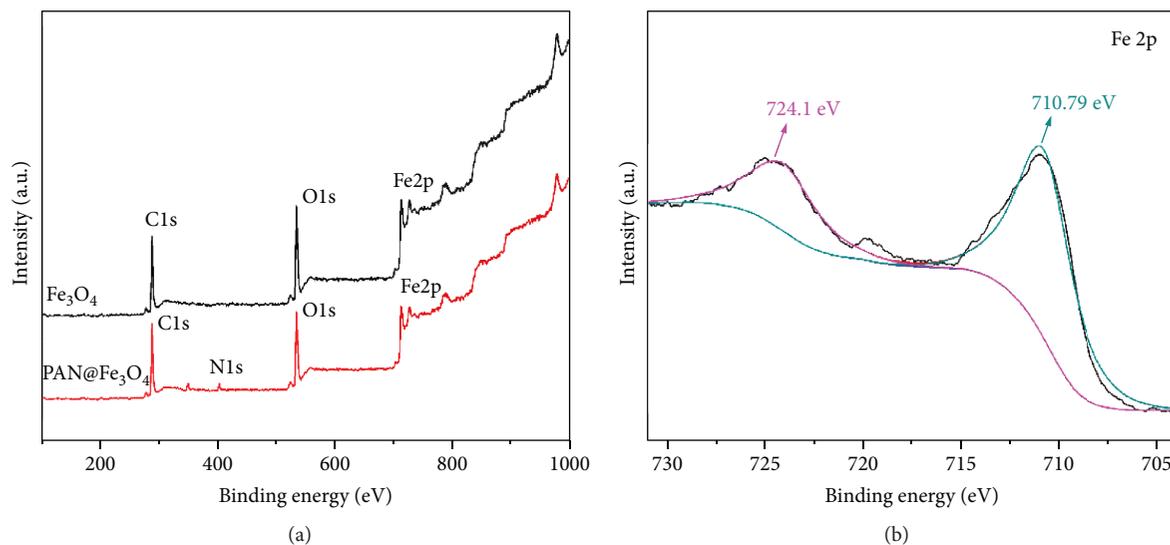


FIGURE 2: XPS spectra of  $\text{Fe}_3\text{O}_4$  and  $\text{PAN@Fe}_3\text{O}_4$ -1 (a) and Fe2p peak (b).

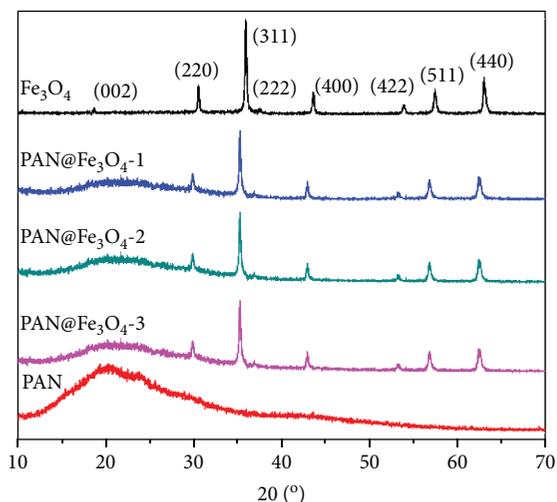


FIGURE 3: XRD pattern of  $\text{Fe}_3\text{O}_4$ ,  $\text{PAN@Fe}_3\text{O}_4$ -1,  $\text{PAN@Fe}_3\text{O}_4$ -2,  $\text{PAN@Fe}_3\text{O}_4$ -3, and PAN.

(422), (511), and (440) planes of the standard XRD of magnetite (JCPDS file no.19-0629) are observed on the curves of  $\text{Fe}_3\text{O}_4$ . While a wide peak at  $20^\circ$  is seen on the curves of PAN.  $\text{PAN@Fe}_3\text{O}_4$ -1 shows peaks combining from PAN and  $\text{Fe}_3\text{O}_4$ , indicating the composition of PAN and  $\text{Fe}_3\text{O}_4$  in  $\text{PAN@Fe}_3\text{O}_4$ -1. The other samples also show similar XRD patterns which confirm the  $\text{Fe}_3\text{O}_4$  in the  $\text{PAN@Fe}_3\text{O}_4$  hybrids [22].

After the characterization of the composition of  $\text{PAN@Fe}_3\text{O}_4$  hybrids, the micro morphology of them is studied through SEM and TEM. Figure 4 shows SEM micro images of  $\text{Fe}_3\text{O}_4$  and  $\text{PAN@Fe}_3\text{O}_4$ -1. As shown in the figure, the  $\text{Fe}_3\text{O}_4$  exhibits smooth surface. In addition, anomalous nanoparticles including spheres, hemispheres, bowls, and open balls are observed for  $\text{Fe}_3\text{O}_4$ . While for  $\text{PAN@Fe}_3\text{O}_4$ -1, its surface becomes coarser indicating the existence of the polyaniline. More importantly, the shape of the  $\text{PAN@Fe}_3\text{O}_4$ -1 becomes regular spheres. The structure change of

the  $\text{PAN@Fe}_3\text{O}_4$ -1 from  $\text{Fe}_3\text{O}_4$  indicates the formation of the core-shell-structured particles.

Figure 5 shows the TEM micro images of  $\text{Fe}_3\text{O}_4$  and  $\text{PAN@Fe}_3\text{O}_4$ -1. Similar to that of the SEM micro image, the TEM micro image of  $\text{Fe}_3\text{O}_4$  shows irregular shapes of nanoparticles. In addition, it is clearly that  $\text{Fe}_3\text{O}_4$  shows hollow structure. As for that of  $\text{PAN@Fe}_3\text{O}_4$ -1, a shell can be observed at the spherical of the nanoparticles. What is more, it seems that the hollow structure of the  $\text{Fe}_3\text{O}_4$  is filled with something after the polymerization of aniline. Both of the SEM and TEM results indicate the core-shell structure of  $\text{PAN@Fe}_3\text{O}_4$ -1.

After the confirmation of the fabrication of  $\text{PAN@Fe}_3\text{O}_4$  hybrids, the content of polyaniline in the  $\text{PAN@Fe}_3\text{O}_4$  hybrids is calculated by the TGA measurement. Figure 6 shows the TGA curves of  $\text{Fe}_3\text{O}_4$ ,  $\text{PAN@Fe}_3\text{O}_4$ -1,  $\text{PAN@Fe}_3\text{O}_4$ -2, and  $\text{PAN@Fe}_3\text{O}_4$ -3.  $\text{Fe}_3\text{O}_4$  shows only 2% weight decrement when the temperature is up to  $600^\circ\text{C}$ , which is negligible. As for the  $\text{PAN@Fe}_3\text{O}_4$  hybrids, obvious weight decrement resulting from the decomposing of polyaniline is observed. The residual mass of  $\text{PAN@Fe}_3\text{O}_4$ -1,  $\text{PAN@Fe}_3\text{O}_4$ -2, and  $\text{PAN@Fe}_3\text{O}_4$ -3 is 90%, 84%, and 77%, respectively. The TGA results mean that the content of polyaniline in  $\text{PAN@Fe}_3\text{O}_4$ -1,  $\text{PAN@Fe}_3\text{O}_4$ -2, and  $\text{PAN@Fe}_3\text{O}_4$ -3 is 10 wt%, 16 wt%, and 23 wt%, respectively.

The magnetic property of  $\text{PAN@Fe}_3\text{O}_4$  hybrid composite was studied by a VSM. Figure 7 shows the saturation magnetization of the samples indicating the magnetic property of the  $\text{PAN@Fe}_3\text{O}_4$  hybrids. According to the results, the saturation magnetization decreases with the increasing content of polyaniline due to the decrement of content of  $\text{Fe}_3\text{O}_4$  which contributes the magnetic properties effectively. The saturation magnetization of  $\text{PAN@Fe}_3\text{O}_4$ -1,  $\text{PAN@Fe}_3\text{O}_4$ -2, and  $\text{PAN@Fe}_3\text{O}_4$ -3 is 75.3, 58.9, and 42.1 emu/g, respectively.

With the fabrication and characterization of  $\text{PAN@Fe}_3\text{O}_4$  hybrids, their microwave absorption property is studied. Permittivity ( $\epsilon = \epsilon' + i\epsilon''$ ) as well as permeability

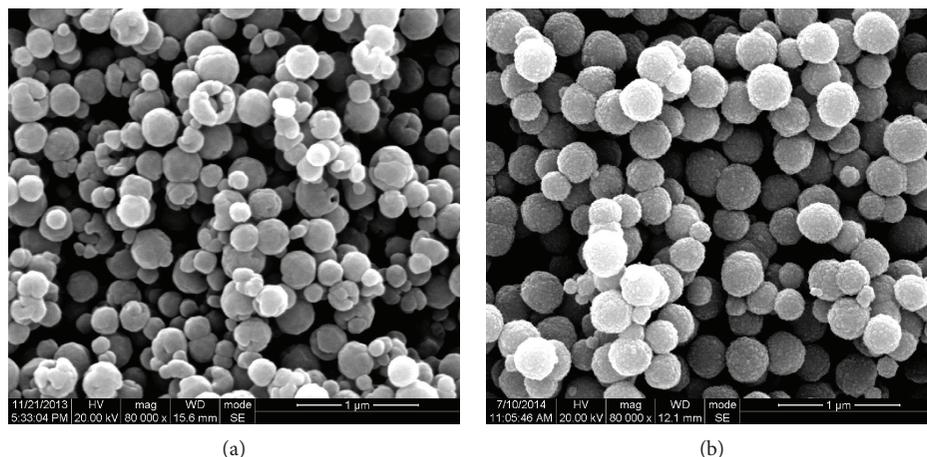


FIGURE 4: SEM micro images of  $\text{Fe}_3\text{O}_4$  and  $\text{PAN@Fe}_3\text{O}_4$ -1.

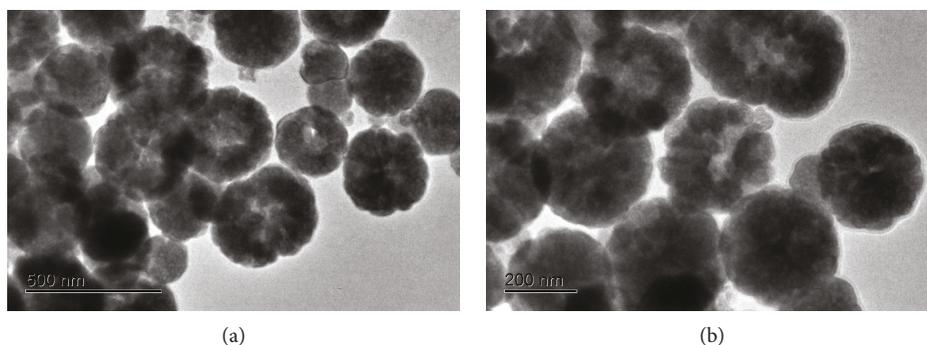


FIGURE 5: TEM micro images of  $\text{Fe}_3\text{O}_4$  and  $\text{PAN@Fe}_3\text{O}_4$ -1.

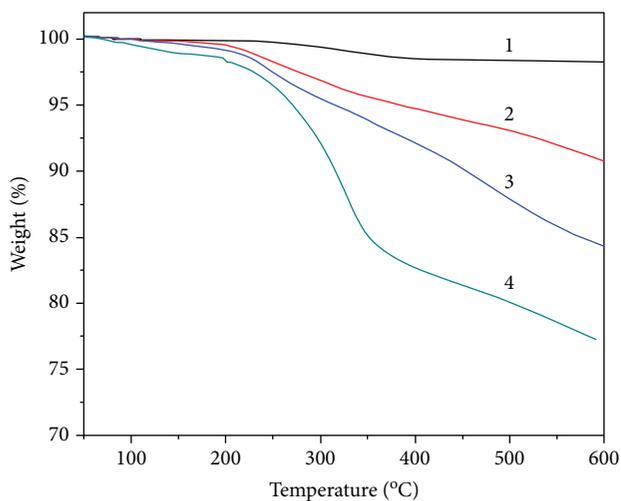


FIGURE 6: TGA curves of  $\text{Fe}_3\text{O}_4$  (curve 1),  $\text{PAN@Fe}_3\text{O}_4$ -1 (curve 2),  $\text{PAN@Fe}_3\text{O}_4$ -2 (curve 3), and  $\text{PAN@Fe}_3\text{O}_4$ -3 (curve 4).

( $\mu = \mu' + j\mu''$ ) were measured from 0.5–18 GHz for  $\text{Fe}_3\text{O}_4$  and  $\text{PAN@Fe}_3\text{O}_4$  hybrids. By using the obtained permittivity and permeability,  $\text{PAN@Fe}_3\text{O}_4$  hybrids' microwave absorption properties are calculated by using transmit line theory [23, 24]. Figure 8(a) exhibits reflection loss (RL) of  $\text{Fe}_3\text{O}_4$ ; the minimum RL is  $-15.3$ ,  $-12.7$ ,  $-15.5$ , and  $-17.2$  dB at 1.0, 1.5, 2.0, and 2.5 mm, respectively. Usually, the reflection

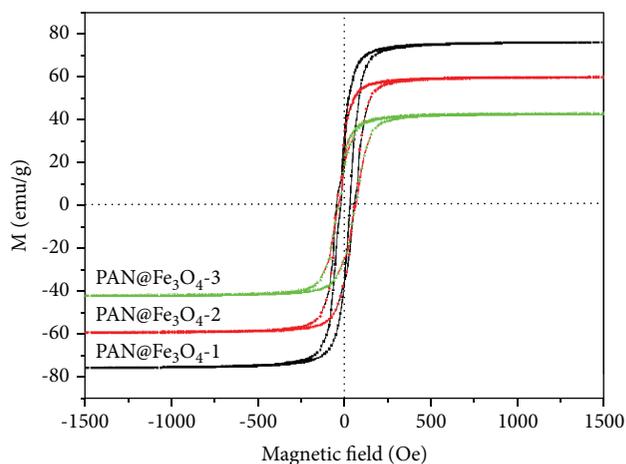


FIGURE 7: Magnetization curves of  $\text{PAN@Fe}_3\text{O}_4$ -1,  $\text{PAN@Fe}_3\text{O}_4$ -2, and  $\text{PAN@Fe}_3\text{O}_4$ -3.

loss below  $-10$  dB indicates that 90% microwave energy is dissipated and the reflection loss below  $-20$  dB means that 99% microwave energy is being dissipated. As the minimum reflection loss of  $\text{Fe}_3\text{O}_4$  is higher than  $-20$  dB, it is not good enough to be used directly.

Figures 8(b) and 8(c) show the RL of  $\text{PAN@Fe}_3\text{O}_4$ -1 and  $\text{PAN@Fe}_3\text{O}_4$ -2. The outcome shows both RL of  $\text{PAN@Fe}_3\text{O}_4$ -1 and  $\text{PAN@Fe}_3\text{O}_4$ -2 are worse than that of  $\text{Fe}_3\text{O}_4$ ,

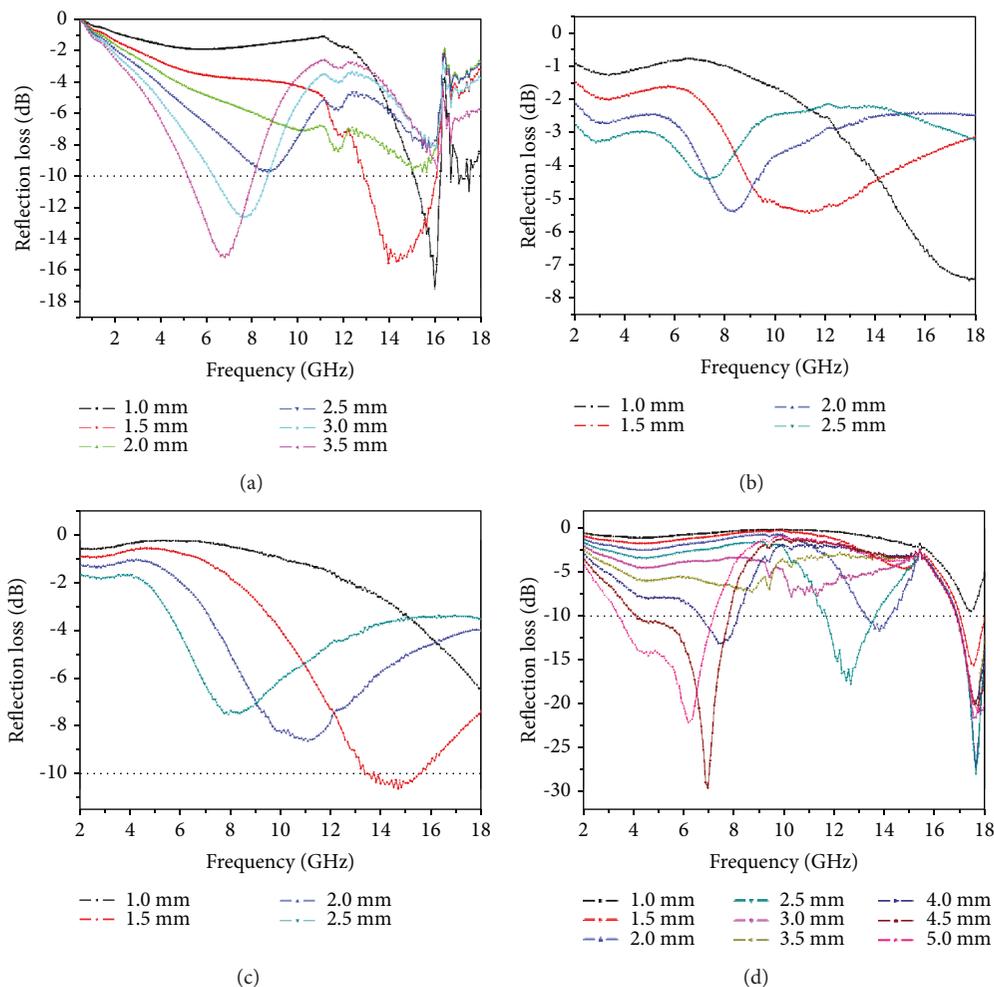


FIGURE 8: Reflection loss of Fe<sub>3</sub>O<sub>4</sub> (a), PAN@Fe<sub>3</sub>O<sub>4</sub>-1 (b), PAN@Fe<sub>3</sub>O<sub>4</sub>-2 (c), and PAN@Fe<sub>3</sub>O<sub>4</sub>-3 (d).

which might be contributed to the mismatching of impedance between Fe<sub>3</sub>O<sub>4</sub> and polyaniline. While for PAN@Fe<sub>3</sub>O<sub>4</sub>-3, excellent microwave absorption property is obtained. As can be seen through Figure 8(d), the minimum RL of PAN@Fe<sub>3</sub>O<sub>4</sub>-3 is as low as -29.3 dB. The low reflection loss of PAN@Fe<sub>3</sub>O<sub>4</sub>-3 is due to the changeable content of polyaniline through the aniline polymerization at the spherical of Fe<sub>3</sub>O<sub>4</sub>. As a result, controlling the in situ aniline polymerization at the spherical of Fe<sub>3</sub>O<sub>4</sub> can adjust the microwave absorption property of the obtained PAN@Fe<sub>3</sub>O<sub>4</sub> hybrids.

#### 4. Conclusions

In conclusion, a series of polyaniline and Fe<sub>3</sub>O<sub>4</sub> (PAN@Fe<sub>3</sub>O<sub>4</sub>) hybrids was prepared to study their microwave absorption properties. PAN@Fe<sub>3</sub>O<sub>4</sub> was fabricated by the in situ aniline polymerization at the spherical of Fe<sub>3</sub>O<sub>4</sub>. FTIR, XPS, and XRD measurements showed the composition of polyaniline and Fe<sub>3</sub>O<sub>4</sub> in the prepared PAN@Fe<sub>3</sub>O<sub>4</sub> hybrids. SEM and TEM micro images indicated the core-shell structure of the PAN@Fe<sub>3</sub>O<sub>4</sub> hybrids. The TGA results suggested that the content of polyaniline in PAN@Fe<sub>3</sub>O<sub>4</sub>-1, PAN@Fe<sub>3</sub>O<sub>4</sub>-2, and PAN@Fe<sub>3</sub>O<sub>4</sub>-3 is 10 wt%, 16 wt%, and

23 wt%, respectively. The saturation magnetization of the PAN@Fe<sub>3</sub>O<sub>4</sub> decreased with the increment of PAN content in the hybrids. The minimum reflection loss of PAN@Fe<sub>3</sub>O<sub>4</sub>-3 was as low as -29.3 dB which is much better than the other samples. Controlling the in situ aniline polymerization at the spherical of Fe<sub>3</sub>O<sub>4</sub> can adjust the microwave absorption of the obtained PAN@Fe<sub>3</sub>O<sub>4</sub> hybrids.

#### Data Availability

The data used to support the findings of this study are included within the article. The funding statement will be provided in the coming revised version.

#### Conflicts of Interest

The authors declare that there are no conflicts of interest regarding the publication of this paper.

#### Acknowledgments

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