Optimal Deployment of Dynamic Wireless Charging Lanes for Electric Vehicles considering the Battery Charging Rate

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Dynamic wireless charging (DWC) technology enables the charging of electric vehicles (EVs) en route without the need for stopping on long-distance trips. Based on DWC technology, a dynamic wireless charging system (DWCS) concept is proposed to determine the number of DWC lanes and their locations and lengths considering varying battery charging rates. A two-stage approach is proposed to design the optimal DWCS. First, we propose a mixed-integer model with nonlinear constraints to determine the locations and lengths of the charging lanes. This model is further reformulated as a mixed-integer linear problem to make it suitable to solve with off-the-shelf commercial solvers (e.g., Gurobi). Next, we propose a method to obtain an approximately optimal solution for the number of lanes. Then, a numerical example from a freeway in Guangdong Province, China, is investigated to demonstrate the applicability of the proposed model and its effectiveness in reducing the construction costs.

1. Introduction

Electric vehicle (EV) deployment has grown rapidly over the past ten years [1], with the global stock of electric passenger cars passing 5 million in 2018, corresponding to an increase of 63% from the previous year [2]. However, a typical EV has a limited driving range and a long charging time, hindering the large-scale adoption of EVs. Deployment of EV charging infrastructure on long-distance roads will significantly reduce current vehicle energy consumption [3–6], make transportation more environmentally friendly [4, 5], and relieve long-distance power anxiety [7–10].

Emerging wireless charging (WC) technology holds the promise of overcoming these issues [11–13]. With this technology, the EV’s battery is charged via wireless power transfer (WPT) technology [14, 15]. WPT is an emerging and promising technology that was introduced by Nikola Tesla in the 19th century and over time has evolved to become a competitive solution with wired charging systems [11]. This technology can replace plug-in interfaces through transmitters and receivers, allowing the flow of energy in the form of electromagnetic or static waves in a noncontact manner. The wireless charging system can operate without human intervention. It is also safe from the dangers caused by the use of cables. The main drawback of the wireless charging system is its charging time, which can be solved by different variations in the system. For electric vehicles, WPT can be performed in three modes: (1) stationary wireless charging (SWC), (2) dynamic wireless charging (DWC), and (3) quasidynamic/stationary wireless charging (QDWC). SWC is the method of charging an EV when the EV is parked and not operational for an extended period at a stationary charging station. DWC makes the charging process safer and more convenient. However, SWC is not significantly different from the traditional plug-in conduction charging in terms of charging time, frequency, vehicle operation, and charging station assignment. Due to the limitation of battery capacity, electric vehicles need more charging cycles to travel longer distances.
charging (DWC) technology, in which a vehicle is inductively charged as it moves along the roadway, extends the vehicle range and reduces or eliminates the need for frequent stops to recharge. WC technology is being developed and tested worldwide. Figure 1(b) shows a DWC lane demonstration from Qualcomm Halo DEVC. This technology has been successfully demonstrated on a test basis at the Formula E championship using a BMW i8 vehicle [27]. A charging lane of 15 miles has already been established in Gumi, South Korea [31], Scania and Siemens are working together on overhead charging technology and conducting a 2 km test outside Berlin [32], Volvo is conducting field tests of two conductive charging technologies with a total number of 20 vehicles in Goteborg, Sweden [33], and an electric vehicle and bus test line have been constructed at the Dubai Silicon Oasis [28] (as shown in Figure 1(a)). These test results from the industry proved that highly efficient wireless charging system with effectiveness comparable to that of cable charging are now available [28]; thus, WC technology is being realized, to enable electrical charging of private vehicles similar to trolleys [34]. Moreover, they found that for an electric vehicle with a 24 kWh battery, dynamic charging at 25 kW, and 40% road coverage, a driving range of 310.6 miles can be achieved. They also simulated battery charging states for different driving cycles on different roads to estimate the range of increase due to various dynamic charging levels and efficiencies. For an electric vehicle with a 24 kWh battery and a 90% dynamic wireless charging system (DWCS) with 20% road coverage, the estimated expected range extension was between 12% (10kW) and 217% (40kW) based on the drive cycle [30].

Although the DWC is considered to be an excellent approach to reduce range anxiety and encourage EV use, the construction cost of DWCSs (e.g., installing power transmitters and constructing DWC lanes) is quite high. For example, California’s cost estimates for a single dynamic charging lane range from 2.3 to 3.2 million dollars per mile, and for dynamic charging electric vehicles at 100 kW, the use of an approximately 240-mile-long charging lane is required [30]. To reduce the construction cost and maximize the utility and benefits of DWCSs, this paper proposes a structural design method for DWC lane construction. The optimization problem is generally defined in two components.

(i) First, as shown in Figure 2(a), the construction cost can be reduced by optimizing the locations of the charging segments and power transmitters.

(ii) Second, according to each charging section’s real volume, particularly in some overvolume scenarios, the construction cost can be further reduced by minimizing the number of lanes. This process includes allocating charging lanes and strategies for individual drivers for overloaded travel demands, as shown in Figure 2(b).

2. Literature Review

Since public power infrastructure plays a critical role in EV systems [4, 9, 35] and the envisioned maturity of DWC technologies [36], a handful of studies have investigated the deployment
of DWC infrastructure. The investigated WC technology holds the promise of realizing long-distance freeway travel without the need for recharging stops \cite{34,36-41}. Several recent studies are aimed at designing a DWCS to serve an EV charging corridor. However, most existing DWC systems rely on bus transit, for example, in the studies of a single route \cite{36,42-46} and multiple routes \cite{3,5,40}. Meanwhile, only a few studies consider other types of vehicles \cite{4,30,39,47} with multiple routes and heterogeneous origins-destinations (ODs). A comprehensive review article by Jang \cite{14} concluded that three types of decision modeling approaches are adopted in DWCS operation and planning. Table 1 compares the three types of modeling approaches. The first approach is a continuous variable approach \cite{37,40,42,48}, in which the allocation of the charging lane is modeled as a set of continuous variables \((x_i^c, x_i^f)\). The second approach uses the segmented discrete binary variable \(x_i = \{0,1\}\), in which the DWC lane has been extended by discretizing the route into multiple small segments \cite{3,5,42,44-46}. The third approach uses a link variable \(x_{ij}\) representing a specific link \cite{4,30}. The solution algorithms to relevant DWCS design problems can generally be classified into two types, i.e., heuristic algorithms such as particle swarm optimization \cite{3,40,42,43} and genetic algorithm \cite{44,45,49} and mathematical programming methods, mainly including existing commercial solvers (e.g., CPLEX, GAMS, and Gurobi) \cite{30,39,43,46,50} and customized algorithms \cite{4}. These modeling approaches have achieved better results in optimizing the deployment of DWC systems, but some issues still need to be addressed. For example, the location and length of the charging lanes were not considered in the optimization of DWC systems. Although the optimization algorithms used to date can achieve the expected results, they are still complex and computationally

\begin{figure}[h]
\centering
\includegraphics[width=\textwidth]{figure1.png}
\caption{DWC vehicle on a test track and fundamental theory. (a) Source from Qualcomm Halo DEVVC \cite{27} and (b) Dubai Silicon Oasis charge vehicles \cite{28}. (c) Source from 2GreenEnergy \cite{20}.
}
\end{figure}

\begin{figure}[h]
\centering
\includegraphics[width=\textwidth]{figure2.png}
\caption{Stretch of optimized DWC lanes in this paper (the marked green lanes are the designed DWC lane that allows EVs to run and charge simultaneously).
}
\end{figure}
difficult. Moreover, the electric transit bus system also utilizes wireless power transfer technology. Inspired by these studies, we propose a novel optimization approach for multiple types of vehicles with multiple lanes. The optimization method is implemented in two stages: the charging lane location and length are optimized and the minimum number of lanes is reduced by organizing the individual charging strategies. This two-stage approach can significantly decrease the algorithm complexity and quickly obtain a real-case acceptable solution.

A DWCS is an attractive system for future transportation because it does not rely on large and heavy batteries but rather directly and efficiently supplies power to vehicles as the vehicles move along a road [51]. Researchers have proposed optimization strategies to minimize battery size [40] and energy consumption [52]. Despite these pioneering explorations, there is a lack of a general method for DWCS design over DWC lanes considering the battery charging rate. Most of the previous studies are roughly linear between the maximum and minimum charging points [36, 42, 43, 53]. Considering the complicated nonlinearity spectrum of battery charging, some simulation results have been obtained for the health-aware fast charging strategy for lithium-ion batteries (LIBs) [54, 55]. In the nonlinear charging function, the charging speed decreases approximately linearly over time [36, 56–58]. Because the charge curve of an LIB is complicated and closely related to the charging efficiency, the charging speed and curve are introduced as a framework that can be further replaced and discussed.

3. Contributions

This paper focuses on the design of an operational DWCS to reach a minimum construction cost of deployment of charging segments and power transmitters while considering construction of multiple lanes for overloaded travel demands. Different from previous studies, this paper makes three main contributions:

(i) First, this paper develops a DWCS model considering the varying battery charging rate in the infrastructure planning process. The EVs can be optimized to charge at the best SOC point by considering the charging speed rate, thus improving energy efficiency.

(ii) Second, this paper proposes a method to lower the construction cost of multiple lanes for overloaded travel demands. Moreover, multiple OD pairs with various battery power levels are given different charging strategies in this process from those used in previous studies. These charging strategies can help reduce the number of charging lanes.

(iii) Third, the optimization of the charging lane location and length with multiple lanes is difficult in large real-case applications. This paper proposes a two-stage division method that can significantly decrease algorithm complexity and quickly obtain an acceptable real-case solution.

Overall, this work gives the DWCS significant insights on the future integration of EVs into long-distance freeway services and a numerical technique for building the ideal operating plan for this integrated system. The remainder of this paper is organized as follows. The operating features, nomenclature, and idea of the proposed DWCS are introduced in Section 2. Section 3 builds a mixed-integer nonlinear programming model to optimize the locations and length of charging lanes. Section 4 proposes a methodology to reach an approximately optimal solution with respect to the number of lanes. Finally, Section 5 states the conclusions and recommends future research directions.

4. System Description

This section introduces the operational process of the DWCS and the underlying assumptions. For the convenience of the readers, we present the notation for the critical parameters and variables in Table 2 below. Consider a DWC corridor discretized into a set of segments $\mathcal{M} = \{1, \ldots, M\}$. Let the binary variable $x_m$ denote whether segment $m$ is selected as a DWC charging segment. As shown in Figure 3, only one transmitter is needed for each set of consecutive selected segments. To evaluate the power transmitter, we introduce another binary variable, $y_m$, that denotes whether segment $m$ is the start segment of the WC lane [5]. We set $y_m = 1$ if and only if $x_{m-1} = 0, x_m = 1$, denoting that segment $m$ is the start segment of the wireless charging lane. To represent these conditional constraints, as shown in Equations (1)–(3), we use the definitions of $x_m$ and $y_m$ above.

\[ y_1 = x_1, \]  
\[ x_m - x_{m-1} \leq y_m \forall m \in \mathcal{M} \setminus \{1\}, \]
Consider a set of vehicle trip character indexes, \( \mathcal{U} = \{1, \cdots, U\} \) such that the trip for vehicle \( u \) starts at origin \( m_u^0 \) with the original power charging level of electric battery \( p_0^u \) and ends at destination \( m_u^{-} \). Let continuous variable \( p_{u,m} \) denote the current power charging level for vehicle \( u \) at the beginning of segment \( m \) when \( m \leq M \). Since the charging rate is not a constant parameter [45], we introduce another continuous variable \( \tau_{u,m} \) to denote the average charging amount that a vehicle \( u \) incurs through a segment \( m \). Figure 4 shows the charging (red curve) and discharging (green curve) processes for vehicle \( u \), where the battery charging rate of a vehicle depends on its current battery power level \( p_{u,m} \).

In some previous studies [47, 57], the charging rate is assumed to be a concave function that satisfies \( f(p_{u,m}) > 0, f'(p_{u,m}) < 0 \). Moreover, \( f(p_{u,m}) \) can be replaced with any latest charging speed function. To obtain the charging amount of vehicle \( u \) at segment \( m \), we use the average charging speed \( (f(p_{u,m}) + f(p_{u,m+1})) / 2 \) multiplied by the charging time \( l/v \). Let \( l \) denote the distance for a discrete charging segment and let \( v \) denote the average vehicle travel speed for the EV. Formulas \( f(p_{u,m}) \) and \( f(p_{u,m+1}) \) denote the charging rate of the current

\[
y_m \leq \frac{1}{2(x_m - x_{m-1})} + 1/2 \forall m \in \mathcal{M} \setminus \{1\}. \tag{3}
\]

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\]
power level $p_{u,m}$ at the beginning and end of segment $m$, respectively, as shown in Equation (4).

$$\tau_{u,m} = \frac{f(p_{u,m}) + f(p_{u,m+1})}{2} \forall m \in \mathcal{M}, u \in \mathcal{U}. \quad (4)$$

The lower power level limit should be in the range set by the lower limit of the battery capacity level $p^{L}$ and the upper limit of the battery capacity level $p^{H}$. Equation (5) shows that the current battery power level must be in this power level range.

$$p^{L} \leq p_{u,m} \leq p^{H} \forall u \in \mathcal{U}. \quad (5)$$

The lower power level limit is set to fit the safety constraints, while the upper power level limit is set to prolong the life of the vehicle’s battery [40, 42, 43]. A vehicle in the charging lanes cannot enter and leave at every point because of the organizational difficulties and billing problems in a real-world application. This paper only allows vehicles to enter at the beginning of a charging lane and leave at the end of a charging lane or at toll stations in the internal WC lane. Due to the limited access to the charging sections, we further define a continuous variable $r_{u,m}$ as the amount of excess power on segment $m$ for vehicle $u$. As presented in Figure 5, the green curve shows the current battery power in each charging segment, and the vehicle stops charging and maintains the upper power limit in the charging segments. In our model, this excess charging power is also taken into consideration.

We introduce the following assumptions in the investigated problem to facilitate the model formulation.

Assumption 1. First, we assume that the power consumption of EVs is proportional to the driving distance [59]. It is difficult to relax this assumption because capturing speed selection in charging lanes appears to be mathematically intractable [4].

Assumption 2. Second, we assume that all of the vehicle drivers in this system are rational and always follow the guidance. This assumption can be easily relaxed when the EV in this system is replaced by autonomous electric vehicles (AEVs) in the future [60].

Assumption 3. All vehicles in our system have no less than a specific battery capacity (i.e., the minimum battery capacity size is from the market and EV government design instruction). This assumption is designed for safety constraints.

5. Methodology

5.1. Stage 1: Deploy the Location and Length. In this section, we develop a DWCS lane location and length model to optimize the construction cost considering a varying battery charging rate. This proposed DWCS model is initially formulated as a mixed-integer nonlinear programming model. To facilitate its solution efficiency, the model is further reformulated into a mixed-integer linear problem that can be solved by off-the-shelf commercial solvers to obtain the exact solution.

5.1.1. Objective Function. The objective function formulated in Equation (6) is aimed at minimizing the DWCS infrastructure investment cost. It includes two cost components for installing the power transmitters ($C_1 \sum_{m} x_m$) and constructing the DWC lane ($C_2 \sum_{m} y_m$). This cost is translated into the construction cost of several segments of charging lanes and the power transmitter construction cost in the segmented approach. The charging segment construction cost in the construction process, denoted by $C_1$, includes the materials cost and labor cost and is the cost when segment $m$ is selected as a dynamic charging segment. The power transmitter construction cost, denoted by $C_2$, is the cost associated with the number of connected charging lane segments. We assume that a single power transmitter
construction cost is fixed and that the costs of the selected charging lanes are linear. When the charging segment is connected, it can share a transmitter.

\[
\min F = C_1 \sum_{m \in \mathcal{D}} x_m + C_2 \sum_{m \in \mathcal{D}} y_m
\]

s.t. constraints (1–5) and (7–12).

5.1.2. Power Level Constraints. For each vehicle index \(u\), the current power level at departure point \(m_u^s\) is \(p_{u,m}^0\), \(r_{u,m}\) is a continuous variable and denotes excess power in segment \(m\) for vehicle \(u\). Let \(s\) denote the energy cost of a segment. Let \(m + 1\) denote the ending point of segment \(m\), and then, the current power level \(p_{u,m}\) can be calculated by recursive formulation (8).

\[
p_{u,m} = p_{u,m}^0, \quad x \in \mathcal{U},
\]

\[
p_{u,m+1} = p_{u,m} - s + r_{u,m}x_m - r_{u,m}m_u \leq m < m_u, \quad \forall x \in \mathcal{U}.
\]

We note that constraint (8), \(r_{u,m}x_m\), is a bilinear term. It is well-known that mathematical programming with a bilinear term is difficult to solve directly. To facilitate the solution approach, this section reformulates the component \(w_{u,m} = r_{u,m}x_m\) to a linear term via the following constraints (9)–(12). A large given number \(G\) is introduced in formulation (12). Constraints (9) and (10) ensure that the value of \(w_{u,m}\) is identical to \(r_{u,m}x_m\). This is because when \(x_m = 0\), constraints (9) and (10) always hold for all feasible values of \(w_{u,m}\) allowed by the demand and thus are not activated; only when \(x_m = 1\) does constraint (9) yield \(r_{u,m} \leq w_{u,m}\) and constraint (10) yield \(w_{u,m} \leq r_{u,m}\), and thus, \(w_{u,m} = r_{u,m}x_m\). Constraints (11) and (12) specify each \(w_{u,m}\) as a positive continuous variable.

\[
\tau_{u,m} + G(x_m - 1) \leq w_{u,m}, \quad \forall m \in \mathcal{M}, u \in \mathcal{U}, \quad (9)
\]

\[
w_{u,m} \leq \tau_{u,m} + G(1 - x_m), \quad \forall m \in \mathcal{M}, u \in \mathcal{U}, \quad (10)
\]

\[
0 \leq w_{u,m}, \quad \forall m \in \mathcal{M}, u \in \mathcal{U}, \quad (11)
\]

\[
w_{u,m} \leq Gx_m, \quad \forall m \in \mathcal{M}, u \in \mathcal{U}. \quad (12)
\]

Figure 5: Diagram of excess power.

For each \(d \in \mathcal{D}\), do:

Let \(p_{d,m}^{\text{low}}(d)\) denote \(p_d\), \(i = d\)

While \(i > 1\)

\(i = i - 1\)

If \(x_i = 0\)

\(p_{d,m}^{\text{low}}(i) = p_{d,m}^{\text{low}}(i + 1) + s;\)

Else if \(x_i = 1\)

Solve \(p_{d,m}^{\text{low}}(i)\) through equations below

\(p_{d,m}^{\text{low}}(i + 1) = \frac{p_{d,m}^{\text{low}}(i)}{1 + s};\)

\(\tau_{m} = f_{m+1} + f_{m+1}/2 \times 1/v\)

End if

End while

End for

Algorithm 1: General \(p_d^{\text{low}}\).

With the above linearization steps, the investigated DWCS problem is reformulated as an MILP model with objective (6), subject to vehicle capacity constraints (2)–(5) and (7)–(12).

5.2. Stage 2: Reduce the Number of Charging Lanes. Motivated by the potential overloaded travel demands in some charging segments, we propose a methodology to optimize the number of DWC lanes and simultaneously allocate the individual charging strategies. In this section, multiple OD pairs with various battery power levels are given different charging strategies. This approach can guarantee that the battery power level is not lower than the lowest power safety band. The methodology can be summarized in Algorithms 1–3 that are used to reach an approximate optimal solution in the operation process.

There is a minimum initial battery power level for each OD pair, and vehicles with this battery power level (or higher) can proceed through their trip in our DWCs. Let \(a \in \mathcal{O}\) denote the departure station set and \(d \in \mathcal{D}\) denote the destination set. Let \(p_{d,m}^{\text{low}}(d)\) denote the minimum power level of the destination \(d\) that must be larger than the lower battery power level limit \(p_l\).

Algorithm 1 shows the methodology to back-step to the minimum \(p_{d,m}^{\text{low}}(d), i \in \mathcal{M}\) of each intermediate point to the departure points. Similarly, Figure 6 shows the minimum battery level required for each vehicle in a specific location determined by the back-stepping method.

The charging rate in this paper is a concave function that satisfies \(f(p_{u,m}) > 0\), \(f'(p_{u,m}) < 0\), which means that the delay-charge strategy will obtain a higher reward (average charging efficiency is higher). As we have already calculated the minimum \(p_{d,m}^{\text{low}}(i), i \in \mathcal{M}\), in stage 1, a vehicle in this DWCS can stop charging if its battery satisfies the constraint \(p_{u,m}^{\text{low}} + s > p_{d,m}^{\text{low}}(m + 1)\). This delay-charge strategy can significantly reduce the low-efficiency charging preference and decrease the unnecessary charging demand volume. More details are shown in Algorithm 2 below. Let \(n_u\) denote the vehicle index with the OD information. Consider a new set \(\mathcal{M} = \{1, \ldots, n \ldots N\}\) that denotes the potential connecting charging segments to be selected (following the same rules from Section 2). Let \(n_u\) denote the beginning and ending points of connecting charging segment \(n\), respectively. Then, let the binary variable
For each $d \in D$, and $u_1$, 
If $m_{n_i}^d = d$
  \[ i = m_{n_i}^d \]
  \[ \text{While } (i < m_{n_i}^d) \]
  \[ p(u_1, i + 1) = p(u_1, i) - s \]
  \[ \text{If } p(u_1, i + 1) < \text{low}^d(i) \text{ and } \text{in}_n \leq i \leq \text{out}_n \]
  \[ \text{Update } p(u_1, \text{in}_n + 1 : \text{out}_n) \]
  \[ h(u_1, n) = 1 \]
  \[ i = \text{out}_n \]
  \[ \text{End if} \]
  \[ i = i + 1 \]
  \[ \text{End while} \]
End if
End for

**Algorithm 2:** Calculate $p_{u_1,m}^d$ and $h(u_1, n)$.

For $n = 1 : N$
  \[ Q(n) = 0 \]
For $u_1$
  \[ Q(n) = Q(n) + h(u_1, n) \]
  \[ \text{data}(u_1) \]
End for
End for
num($n$) = ceil ($Q(n)/\text{vol}$)

**Algorithm 3:** Calculate num($n$).

$h(u_1, n)$ denote whether vehicle index $u_1$ chooses to charge at each segment $n$.

Let $Q_{\text{vol}}$ denote the design traffic volume for a single lane; then, we can obtain the cumulative charging demand volume in each connecting segment. More details are shown in Algorithm 3 below.

Multiple OD pairs with various battery power levels are given different charging strategies using the above-described methodology. We assume that all vehicles follow the charging instructions, which is not considered to be a strict assumption in the future CAV environments. These charging strategies can help reduce the number of charging lanes and reduce the low-efficiency energy usage. Although this methodology of calculating the number of lanes is not an ideal approach to reaching an exact optimal solution, this simple methodology with high calculation speed does improve the charging strategies (i.e., choosing optimal charging lanes and reducing the necessary charging period) and reduces the number of the DWC lanes. The use of an integrated model that includes the location, length, and number of lanes risks solution failure even with two-node OD demands. In future studies, we will focus on this point, establish a more general model, and find an optimal result with precise algorithms.

### 6. Numerical Example

To illustrate the application of the proposed model, this section investigates a numerical example from the Guangdong Province roadway. The constructed route OD pairs ranged over 305 km. In this example, we select 22 toll stations as potential ODs. The initial battery levels of vehicles are a doubly truncated normal distribution (classified into seven categories). Figures 7 and 8 show the station locations and hourly OD demand, respectively.

All experiments were performed on a PC with an Intel® Core™ i7-8550U @1.99 GHz CPU and 24 GB RAM. The code was implemented in MATLAB 2019a and uses the commercial MILP solver Gurobi [61–63]. The charging rate we used is fit to a linear function [47, 57], and in this paper, we select the parameters considering both the vehicle battery characteristics and electric grid characteristics, such that $f(p_{u,m}) = 0.6 - 0.3 \times p_{u,m}$. Other default parameter values are given in Table 3.

#### 6.1. Result of Stage 1: Location and Length

As shown in Figure 9, the optimal DWC lanes have six connected segments, i.e., locations 19 to 36, 50 to 79, 101 to 129, 150 to 178, 199 to 232, and 256 to 284. Figure 9 shows the charging and discharging curves of the heterogeneous vehicles.

The operation cost is very important in a charging system. However, this study does not involve operating costs. Specifically, we only consider the appropriate choice of a setup by the government of a charging strip. For example, in the case of a highway shown in Figure 7, it would be more expensive to lay the entire strip. However, if only some of the strip would be set up for charging, it is difficult to determine which part should be used for charging in order to minimize the cost and whether a single-lane charging strip or a two-lane charging strip is needed. This paper is dedicated to solving these challenges.

We are focusing on wireless charging roadway rollout and charging strategies. Here, the objective function contains two contributions to the cost. The first is the price per kilometer laid, and the second is the price paid per section laid and does not include operating costs. The cost is considered in this manner in order to fully reflect the fact that the cost of a wireless charging section is related to the distance, and the cost is related to the number of sections laid. This method of calculating has already been verified in reference [40]. The first contribution is the price per kilometer laid, and the second contribution is the price per kilometer laid.
section laid, not including operating costs. This setting cleverly and reasonably avoids the duplicate construction of charging support facilities and grid distribution lines, etc., caused by the fact that the number of charging strips will be exceptionally large and each section will be very short.

For the case shown in Figures 7 and 8, our final solution results in a total of 6 charging belts, each of which is shown as a thick green line in Figure 9. After our stage 2 planning, all of them can be built as single-lane charging belts to satisfy the traffic. The cost of 163 km is $163 \times 1 \text{ million} + 6 \times 2 \text{ million} = 175 \text{ million}$.

6.2. Result of Stage 2: Number of Lanes. All vehicles choose whether to charge when they have access to charging. The results show that some vehicles only charge to the minimum power level to reach the next charging section, indicating the efficiency of the design. It is observed from Figure 7 that the number of DWC lanes on a charging section generally increases with the charging demand (e.g., sections 50-79, 199-202, and 272-284 with higher demand are assigned with more DWC lanes).

As shown in Figures 10(a) and 10(b), after using the proposed method, the charging demand volume is distributed
much more in equilibrium than before using this proposed method. After using the proposed method, the charging demand volume is mainly lower than 1200 and evenly distributed on each charging lane. Moreover, the charging volume capacity is more evenly distributed on each charging lane than before using this proposed method. The results indicate that the proposed optimization model can significantly improve the performance of DWCSs and increase the utilization of charging facilities. Figure 11 shows the varying charging demand volume and optimal charging locations for vehicles with different power levels.

Table 4 shows a comparison between the numbers of lanes before and after applying this proposed method. The numbers of DWC lanes in the location range of 50-79, 199-202, and 272-284 decreased, reducing these segments’ total construction cost. The original length of these segments would be (169 * 1 + 44 * 2) * C₁ = 2.7 km · lane, (119 * 1 + 44 * 2) C₁ = 207 km · lane, and this process reduces the total amount to a £163 km · lane construction fee, saving approximately $44,000,000. In this operational deployment process, we reduced the unnecessary charging activities (i.e., vehicles whose battery power level is sufficient for the upcoming trip). This saved resources to provide more space to meet the urgent charging demand. From Table 4, it can be seen that the average current power levels for all vehicles slightly decrease after applying this proposed method. Compared to before using this proposed method, the average current power levels for all vehicles decreased by approximately 0.67% to 25.54% after applying this proposed method. Since DWC is less efficient and economical than plug-in or static charging modes [37, 46], these changes are acceptable because they can increase power utilization efficiency.

To show the operational charging process more clearly, the initial battery levels in this example are normally distributed (i.e., $p_0 \sim N(0.65, 0.2)$). Based on the location model results and the proposed methodology, we obtain the approximate optimal solution in the operation process shown in Figure 11, which shows the varying charging demand volume and optimal charging locations for vehicles with different power levels.
As observed from Figure 11, when the initial power level is in the 30-40% range, the charging demand volume is mostly distributed between 80 and 230, with a relatively even distribution of charging locations from 0 to 300. When the initial power level is in the 40-50% range, the charging demand volume is mostly distributed between 20 and 350, with a relatively even distribution of charging locations from 0 to 300. When the initial power level is in the 50-60% range, the charging demand volume is mostly distributed between 20 and 280, with a relatively even distribution of charging locations from 50 to 290. When the initial power level is in the 60-70% range, the charging demand volume is mostly distributed between 20 and 220,
with a relatively even distribution of charging locations from 60 to 290. Therefore, as the initial power level increases, the charging demand volume gradually decreases and the charge position gradually changes to between 100 and 300.

Cost is a very important factor in the optimization of DWCSs for electric vehicles and has been considered in many relevant studies. The results show that reducing the infrastructure cost of DWCSs can attract more electric vehicle users, which is beneficial for reducing carbon emissions and environmental pollution. Moreover, with DWC technology, a vehicle is inductively charged as it moves along a roadway, extending the vehicle range and reducing or eliminating the need for lengthy stops to recharge. The outcome of this study indicates that using our model, a balanced relationship between charging lanes and lane length can be achieved to obtain the optimal number of lanes and lane length. As a result, the efficiency of vehicle charging and the utilization of the DWCS are greatly improved.

The large-scale deployment of internal combustion engine-based vehicles in transport systems leads to the release of harmful fumes into the atmosphere, leading to global warming and climate change, which is the main concern of the global community. The widespread application of DWCS can solve the problem of decreasing the dependence on fossil fuel-based energy sources and reducing their harmful impact on the atmosphere. The DWCS can also effectively solve the problem of difficult charging and the long charging time of electric vehicles, thus promoting the sales and use of electric vehicles. Moreover, the DWCS provides an automatic and effective charging system for future driverless electric vehicles without human intervention.

### 7. Conclusion

With DWC technology, a vehicle is inductively charged as it moves along a roadway, extending the vehicle range and...
reducing or eliminating the need for lengthy stops to recharge. Based on DWC technology, a DWCS concept is proposed to overcome the difficulties in setting the charging lanes’ location, length, and number and simultaneously consider the varying battery charging rates. To realize the optimal DWCS design, we develop a model to balance the tradeoff between the charging lane location and length and then propose a methodology to reach an approximate optimal number of lanes. This division into two stages can significantly decrease the algorithm complexity and allows the algorithm to quickly obtain an acceptable real-case solution. A numerical example from a Guangdong freeway demonstrates the effectiveness of our model and methodology.

This study can be extended in several directions. Future research can explore the integrated model with dynamic and stochastic demands of EVs, more complicated multitype charging strategies, and their combinations. Additionally, more charging fees and subsidy combinations that consider user equilibrium can be proposed. Moreover, this study would be more applicable when more efficient and customized solution methodologies are introduced to fit the real-time solving speed. Furthermore, it would be interesting to examine the impact of combinations of autonomous, modular, and EV technologies into this DWCS with allowing these vehicles to participate in peak shaving and valley filling to improve unreasonable charging and discharging.

Data Availability
There is no data to support the findings of this study

Conflicts of Interest
The authors declare they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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