



Stability Indicating HPLC Method for Simultaneous Quantification of Trihexyphenidyl Hydrochloride, Trifluoperazine Hydrochloride and Chlorpromazine Hydrochloride from Tablet Formulation

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Abstract: A new, simple, precise, rapid, selective and stability indicating reversed-phase high performance liquid chromatographic (HPLC) method has been developed and validated for simultaneous quantification of trihexyphenidyl hydrochloride, trifluoperazine hydrochloride and chlorpromazine hydrochloride from combined tablet formulation. The method is based on reverse-phase using C-18 (250x4.6) mm, 5 μ m particle size column. The separation is achieved using isocratic elution by methanol and ammonium acetate buffer (1% w/v, pH 6.5) in the ratio of 85:15 v/v, pumped at flow rate 1.0 mL/min and UV detection at 215 nm. The column is maintained at 30 °C through out the analysis. This method gives baseline resolution. The total run time is 15 min. Stability indicating capability is established by forced degradation experiment. The method is validated for specificity, accuracy, precision and linearity as per International conference of harmonisation (ICH). The method is accurate and linear for quantification of trihexyphenidyl hydrochloride, trifluoperazine hydrochloride and Chlorpromazine hydrochloride between 5 - 15 μ g/mL, 12.5- 37.5 μ g/mL and 62.5 - 187.5 μ g/mL respectively.

Keywords: Trihexyphenidyl hydrochloride, Trifluoperazine hydrochloride, Chlorpromazine hydrochloride, HPLC, Stability indicating Assay method, Simultaneous Assay method.

Introduction

Trihexyphenidyl is chemically 1-cyclohexyl-1-phenyl-3-(1-piperidyl)propan-1-ol, it is available in hydrochloride salt form *i.e.* Trihexyphenidyl hydrochloride (THP) and its chemical structure is as shown in Figure 1(A). It is an antipsychotic drug and used for the symptomatic treatment of Parkinson's disease in mono- and combination therapy. The drug is also commonly used to treat extrapyramidal side effects occurring during antipsychotic treatment.

It is white or almost white, crystalline powder, slightly soluble in water, sparingly soluble in alcohol and in methylene chloride. It is melting at about 250 °C, with decomposition. The acid dissociation constant¹ of THP is $pK_a = 8.7$ and partition coefficient of THP in octanol/water system¹ is $\log P = 4.5$.

Trifluoperazine is chemically 10-[3-(4-methylpiperazin-1-yl)propyl]-2-(trifluoromethyl)-10*H*-phenothiazine, it is available in hydrochloride salt *i.e.* Trifluoperazine hydrochloride (TFP) and its chemical structure is as shown in Figure 1(B). It is indicated for use in agitation and patients with behavioral problems, severe nausea and vomiting as well as severe anxiety.

It is white to pale yellow, crystalline powder, hygroscopic, freely soluble in water, soluble in alcohol. It melts at about 242 °C, with decomposition. The acid dissociation constant² of TFP is $pK_{a1} = 3.8$ and $pK_{a2} = 8.4$. Partition coefficient of THP in octanol/water system³ is $\log P = 5.4$.

Chlorpromazine is chemically 3-(2-chloro-10*H*-phenothiazin-10-yl)-*N,N*-dimethylpropan-1-amine, it is available in hydrochloride salt *i.e.* chlorpromazine hydrochloride (CLP) and its chemical structure is as shown in Figure 1(C). Chlorpromazine and many other phenothiazine derivatives, are very lipophilic molecules that readily bind with membranes and proteins. Approximately 95-98% of the drug is bound in the plasma; 85% of the drug is bound to the plasma protein albumin. Highest concentrations of the drug can be found in the brain, lung, and other tissues that receive a high supply of blood.

It is white or almost white crystalline powder. It is very soluble in water, freely soluble in ethanol (96 per cent). It decomposes on exposure to air and light. Its melting point is at about 196 °C. The acid dissociation constant⁴ of CLP is $pK_a = 9.30$. The partition coefficient of CLP in octanol/water system⁴ is $\log P = 5.35$.

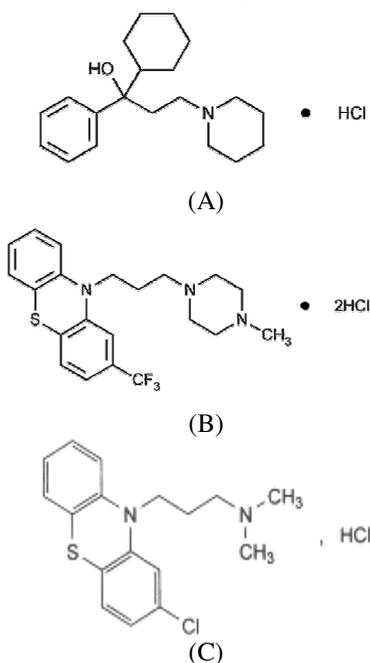


Figure 1. Chemical structure of (A)THP, (B)TFP and (C)CLP.

The literature survey reveals that there are variety of analytical method for the quantification of THP, TFP and CLP from mono formulation or from biological matrix. The available methods for quantification of THP from formulation or from biological samples are based on LC-MS⁵, GC⁶, Capillary zone electrophoresis⁷⁻⁸, HPLC with UV detector⁹, UV-spectroscopy¹⁰ and TLC and for quantification¹¹ of TFP from formulation or from biological samples are based on LC-MS¹², HPLC with UV detector¹³⁻¹⁶, UV-spectroscopy^{15,17-19}, TLC^{15,20}, GC-MS²¹, voltametric²² and Fluorimetric²³, however for quantification of CLP from formulation or from biological samples are based on LC-MS²⁴⁻²⁵, HPLC with UV detector²⁶⁻³², UV-spectroscopy³³⁻³⁵, GC-MS^{36,37}, TLC³⁸, Potentiometer³⁹⁻⁴¹, NMR⁴², Radioimmunoassay⁴³, Fluorimetry⁴⁴, Chemiluminescence⁴⁵, Electron spin resonance spectroscopy⁴⁶.

Apart from above published method, an individual drug substance monograph for THP, TFP and CLP are available in USP (United State Pharmacopeia)⁴⁷ and BP (British Pharmacopoeia)⁴⁸.

Among the above reported methods some describes quantification of individual content by sophisticated instrument like LC-MS, GC-MS, NMR *etc.* Since Mass spectroscopy itself is a unique detector whose principle detection property depends on the mass of the analyte and not the elution time from column, thus complete chromatographic separation of all the analyte is not mandatory also the cost of these analysis for routine check is very high. There are some methods based on UV-spectroscopy or potentiometric assay which is not a stability indicating and some are based on TLC which is time consuming.

A comprehensive literature search revealed the lack of a suitable procedure for the simultaneous determination of these three drugs in pharmaceutical dosage forms. The basic purpose of our work was to develop the cost effective stability indicating HPLC method for the simultaneous determination of THP, TFP and CLP. There after this method was validated as per ICH⁵⁰ guideline and successfully applied for the analysis of commercially available samples. In this study we avoided the use of acetonitrile due to its scarcity in market, instead methanol was used which is readily available and environmental friendly.

Experimental

All the experiments were performed with pharmaceutical-grade THP, TFP and CLP. The working standards of trihexyphenidyl hydrochloride, trifluoperazine hydrochloride and Chlorpromazine hydrochloride were kindly gifted by Reliance Formulation Pvt. LTD., Ahmedabad, India. Methanol was obtained from J. T. baker (NJ, USA); ammonium acetate, sodium metabisulphite and sodium hydroxide was supplied by Merck, (Mumbai, India). AnalR grade hydrochloric acid and hydrogen peroxide was supplied by Qualigen's fine chemicals (Mumbai, India).

High purity water was obtained from Millipore, Milli-Q (Milford, MA, USA) purification system. The pharmaceutical preparation, declaring Trihexyphenidyl hydrochloride 2 mg, trifluoperazine hydrochloride 5 mg and chlorpromazine hydrochloride 25 mg. and excipients were obtained from local drug store. Buffer was prepared by dissolving 10 g of ammonium acetate in one litre water.

Chromatographic system

Analysis were performed on Alliance HPLC system (Waters, Milford, USA), consisting of 2695 separation module and 2998 photo diode array detector. System control, data collection

and data processing were accomplished using WATERS EMPOWER™ chromatography software. Analytical column used was INERTSIL ODS-SP (250x4.6 mm, 5 µ). The separation of THP, TFP and CLP were achieved by using mobile phase consisting of methanol and ammonium acetate buffer (1.0% w/v, pH 6.5) in the proportion of 85:15 v/v. The injection volume is 20 µL, column temperature 30 °C and UV detection at 215 nm. The mixture of methanol and 1% ammonium acetate buffer in 85: 15 v/v proportion is used as diluent. This diluent was used for the standard and sample preparation. The approximate retention time for THP, CLP and TFP is about 5.7 min, 7.5 min and 9.4 min respectively.

Assay standard solution preparation

Standard solution was prepared by dissolving standard substance in diluent to obtain solution containing 10 µg/mL of THP, 25 µg/mL of TFP and 125 µg/mL of CLP.

Sample preparation

Weighed and transferred the 5 tablets to 100 mL amber colour volumetric flask and 20 mL of diluent was added and sonicated for 15 min and diluted up to mark with diluent. Further 5 mL of this solution was diluted to 50 mL with diluent. The above solutions were then filtered through 0.45 micron nylon filter. The filtrate collected after discarding first few millilitres was injected on to the above chromatographic system. All the solutions were protected from light.

Method validation

System suitability

System suitability parameters were measured so as to verify the system performance. System precision was determined on five replicate injections of standard preparations. All important characteristics including capacity factor, USP tailing factor and USP plate count were measured

Specificity

It is the ability of analytical method to measure the analyte response in the presence of its potential degradants and placebo peaks. The specificity of the HPLC method was determined by injecting diluent, placebo preparation, standard preparation and sample preparation.

Forced degradation studies were performed to demonstrate selectivity and stability indicating capability of the proposed method. The tablet samples were exposed to photolytic degradation (*i.e.* in UV and white light for 1.2 million lux hours), thermal degradation (105 °C, 4 h). The samples solution was exposed to acidic (0.1N HCl, 80 °C 30 min), alkaline (0.1N NaOH, 80 °C, 60 min), oxidising (0.1% H₂O₂, 30 °C, 30 min), Reducing (0.1% sodium metabisulphite, 30 °C, 30 min). Also the standards of THP, TFP and CLP were exposed to the same above stress condition, individually and in combination of each other to identify source of degradation peak. All exposed tablet samples and standards were then analysed by the proposed method.

Limit of detection (LOD) and Limit of Quantitation (LOQ)

As per ICH LOD and LOQ is not required to be evaluated for the method of quantification of drug from formulation, in this study LOD and LOQ was determined additionally to express lower level of detection capability of the method. The LOD and LOQ of THP, TFP and CLP were determined statistically using residual error/steyx method as defined in ICH

guidelines. The linearly increasing concentration of THP, TFP and CLP mixture were injected and the obtained areas were plotted against respective concentration to get prediction linearity plot. The LOD concentration (in $\mu\text{g/mL}$) is 3.3 times ratio of steyx and slope of the prediction calibration plot while LOQ concentration (in $\mu\text{g/mL}$) is 10 times the ratio of steyx and slope of the prediction calibration plot, which meets the criteria defined by ICH guidelines.

Linearity

Linearity was demonstrated from 50% to 150% of standards concentration using seven calibration levels of 50%, 70%, 80%, 100%, 120%, 140% and 150% (*i.e.* for THP 5, 7, 8, 10, 12, 14, 15 $\mu\text{g/mL}$; for TFP 12.5, 17.5, 20, 25, 3, 35, 37.5 $\mu\text{g/mL}$ and for CLP it is 62.5, 87.5, 100, 125, 150, 187.50 $\mu\text{g/mL}$). The method of linear regression was used for data evaluation.

Precision

Precision was investigated using sample preparation procedure for six real samples of commercial brand (RELICALM SF TABLETS, Reliance Formulation Pvt. LTD., Ahmedabad, India) and analysing by proposed method. Intermediate precision was studied by performing the analysis on different day.

Accuracy

To confirm the accuracy of the proposed method, recovery experiments were carried out by standard addition technique. Three different levels (50%, 100% and 150% w.r.t. working concentration) of standards were added to pre-analysed placebo preparation in triplicate. The percentage recoveries of THP, TFP and CLP at each level were determined. The mean of percentage recoveries ($n=9$) and the relative standard deviation was calculated.

Robustness

The robustness as measure of method capacity to remain unaffected by small, but deliberate changes in chromatographic conditions was studied by testing influence of small changes in column temperature ($30\text{ }^{\circ}\text{C}\pm 5\text{ }^{\circ}\text{C}$), change in mobile phase flow rate ($1\pm 0.1\text{ mL/min}$) and change in mobile phase composition on the system suitability parameter and on assay determination.

Stability in analytical sample solution

Stability of sample and standard solution was established by storage of sample solution at ambient temperature ($25\text{ }^{\circ}\text{C}$) for 24 h and assay was determine and compared against freshly prepared standard.

Results and Discussion

HPLC method development and optimisation

The main criteria for development of successful HPLC method for determination of THP, TFP and CLP in tablets where; the method should be fast, specific, accurate, reproducible, robust, stability indicating and straightforward enough for routine used in quality control.

Selection of detection wavelength

The UV spectra between 190 and 400 nm for individual drugs THP, TFP and CLP at working concentration in diluent, are shown in Figure 2.

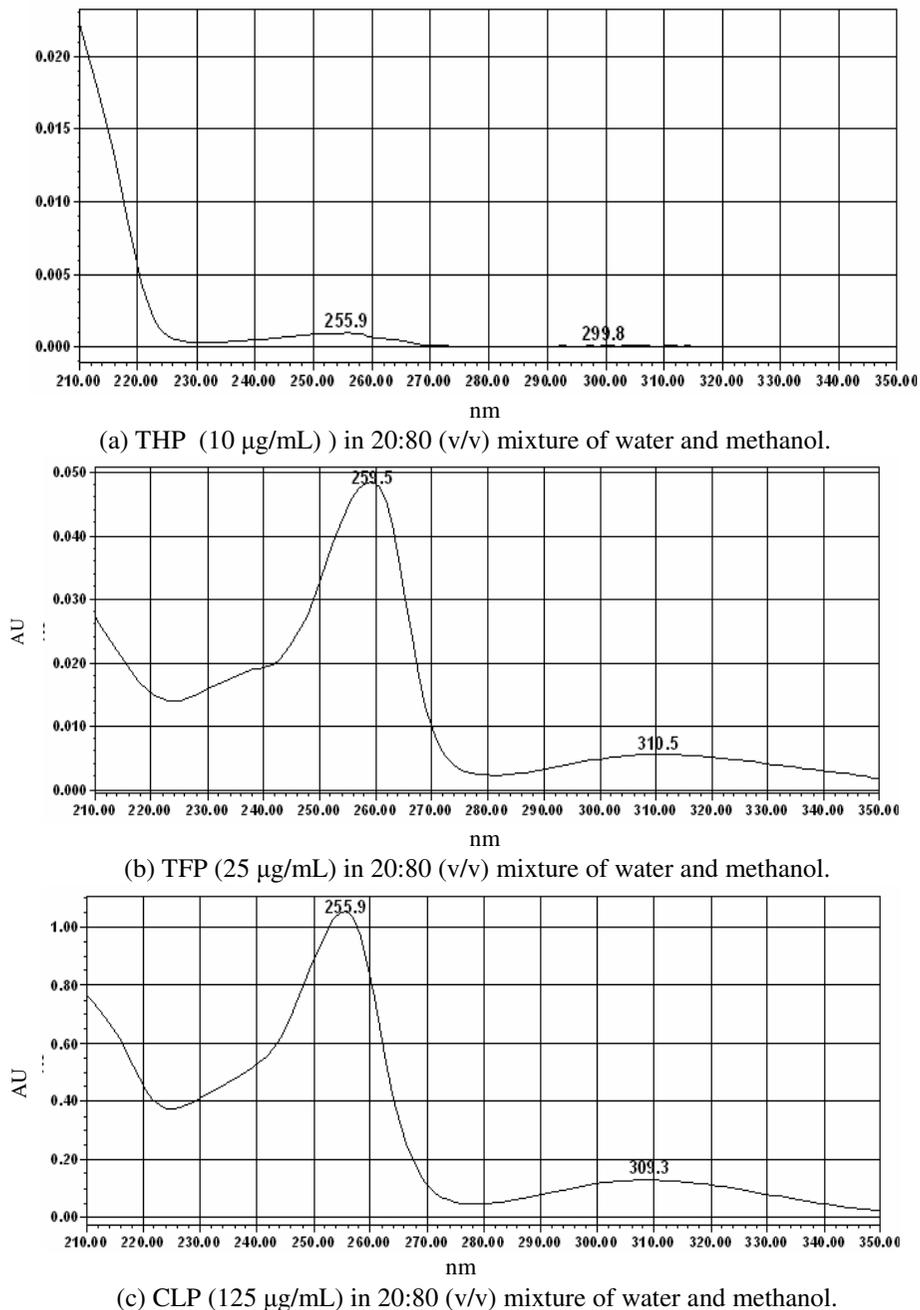


Figure 2. UV Spectra of: (a) THP (10 $\mu\text{g/mL}$); (b) TFP (25 $\mu\text{g/mL}$); (c) CLP (125 $\mu\text{g/mL}$) in 20:80 (v/v) mixture of water and methanol.

As observed from UV-spectra in Figure 2, TFP and CLP have good absorption characteristic as compared to THP, where TFP exhibits two crusts at 260nm and 311nm, CLP

also have two crusts at 256 nm and at 309 nm where as THP exhibits two crust one at 256 nm and other at 300 nm but having very low absorbance value. It has been observed that THP has good absorption characteristics at short wavelength where TFP and CLP also have good absorption characteristics.

In the formulation mixture the content of THP is less compared to other two drug component. Hence short wavelength of detection *i.e.* 215 nm had selected in order to quantify all three components properly.

Selection of column

The USP and BP monograph for THP formulation states RP-HPLC method using C-18 column for its assay test and for CLP formulation states UV-spectroscopic method. While for TFP formulation USP states RP-HPLC and BP states UV-spectroscopic method for assay test. On the basis of various trails Inertsil ODS-SP (250x4.6) mm, 5 μ m was optimised in order to elute THP, TFP and CLP in short time.

Selection of mobile phase

Here the pKa value of components is utilised for the selection of mobile phase. The pKa value of THP, TFP and CLP are 8.7, 8.4 and 9.3 respectively. Hence the Ammonium acetate which is having pKa value of 8.5, was selected as the buffer at concentration of 1% w/v. As pre-decided the methanol was used as an organic component in mobile phase. The separation between all the three components was studied using different proportion of Buffer and methanol in mobile phase. It has been observed that as the proportion of buffer increases in mobile phase the retention time of all the component increases. Thus the optimised mobile phase proportion was buffer: methanol (15:85) v/v, where buffer is ammonium acetate (1% w/v, pH 6.5). The methanol is having UV cut off at 205 nm and our optimised detection wavelength was 215 nm. Hence we have done the assay of all three drug component individually (at working concentration) by proposed method here and compared with there respective assay by method published in respective monograph of USP. Both the assay values were similar and RSD for assay by two methods for all three components were within 2%, hence use of methanol in mobile phase and detection wavelength of 215 does not have impact on quantification of all three drug components from tablets formulation. The pH stability and visual clarity if the mobile phase was studied over 48 h and found to be stable.

In order to study the effect of the mobile phase pH on retention time of all the three components, the retention time of all three components were plotted against pH of mobile phase in Figure 3. While assessing pH/retention time profile for all three components, composition of mobile phase was kept constant *i.e.* buffer: methanol (15:85) v/v. Figure 3 indicates that the critical separation of all three components can be achieved at pH 7.0 which is about 1.5 unit less then pKa value of all three components. Hence mobile phase composition of ammonium acetate buffer (1% w/v, pH 6.5) and methanol, in the ratio of 15: 85 (v/v) at pH 7.0 was found most appropriate for robust resolution of all three components with approximate retention time of about 5.7 min, 7.5 min and 9.4 min for THP, CLP and TFP respectively.

Sample preparation

The intact tablets were used for sample preparation to prevent the loss of drug content during crushing. Since TFP and CLP are light sensitive all the preparations were prepared in diffused light and in amber coloured volumetric flask.

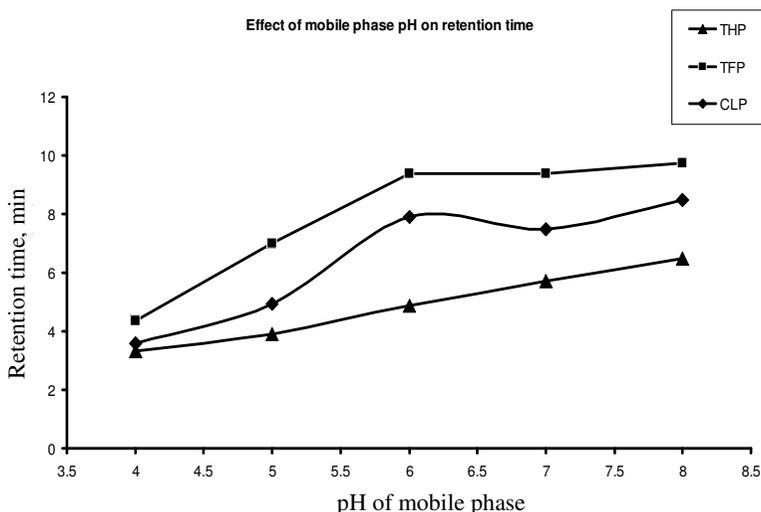


Figure 3. Effect of mobile phase pH on retention time of THP, TFP and CLP keeping mobile phase proportion constant as Ammonium acetate buffer (1% w/v): methanol (15:85) v/v.

Validation

After satisfactory development of method it was subjected to method validation with respect to parameters like Specificity, Linearity, Precision, Accuracy, Robustness as per the ICH⁵⁰ guidelines

System suitability

The percentage of R.S.D. for area count of five replicate injections was below 2.0%. The results of system precision are presented in Table 1. Low values of R.S.D. of replicate injection indicate that system is precise.

Table 1. System precision.

Analyte	System precision (Area)		Retention time, min		Tailing factor.		Capacity factor (k')		Column efficiency (N)	
	Mean ^a	%RSD ^a	Mean ^a	%RSD ^a	Mean ^a	%RSD ^a	Mean ^a	%RSD ^a	Mean ^a	%RSD ^a
TPH	195286	0.17	5.71	0.10	1.27	0.70	2.81	0.13	4175	0.28
TFP	272814	0.24	9.46	0.05	1.30	1.26	4.03	0.12	7588	0.62
CLP	8805107	0.24	7.54	0.09	1.04	0.00	5.31	0.00	6885	0.20

^a Determined on average of five replicate injection of standard preparation.

Specificity

The specificity of method was determined by injecting diluent, placebo preparation, standard preparation and sample preparation. No peak was interfering with principle peak. All the principle peaks were resolved base to base. The Peak purity of principal peaks were checked on PDA detector and found to be spectrally pure. The spectral purity of THP, TFP and CLP is shown in Figure 4 (A), & (B) and IV (C). The typical chromatogram of sample preparation is as shown in Figure 5.

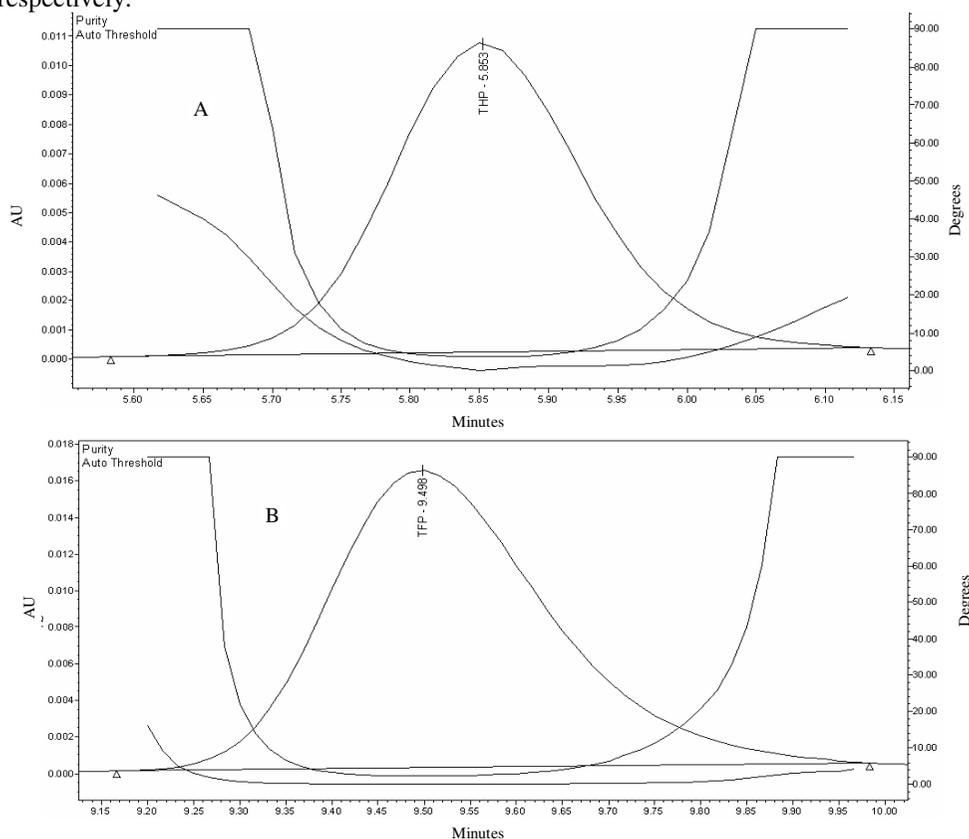
The results of forced degradation study are given in Table 2. THP was found to be sensitive to oxidative degradation, where assay was drop to 89.4%. TFP was found to be sensitive to thermal degradation, where assay was drop to 91.9%. CLP was found to be sensitive

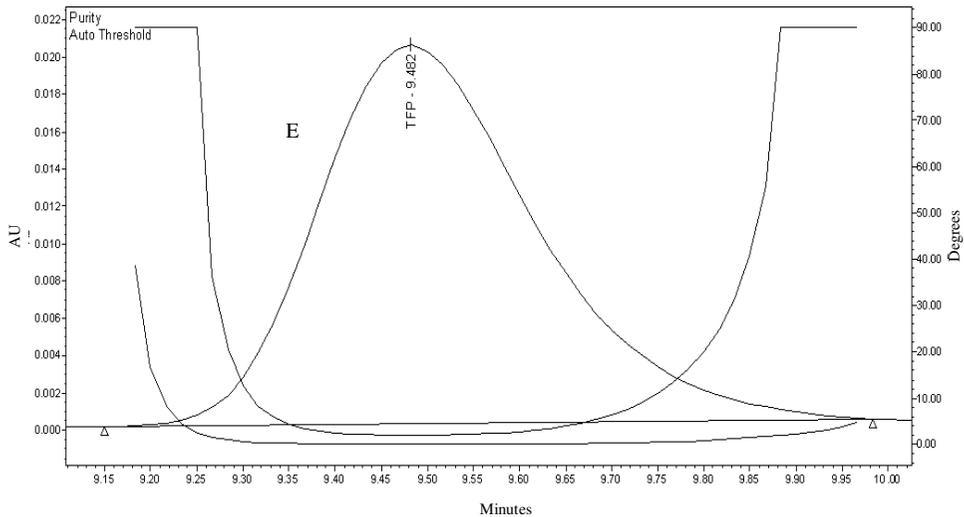
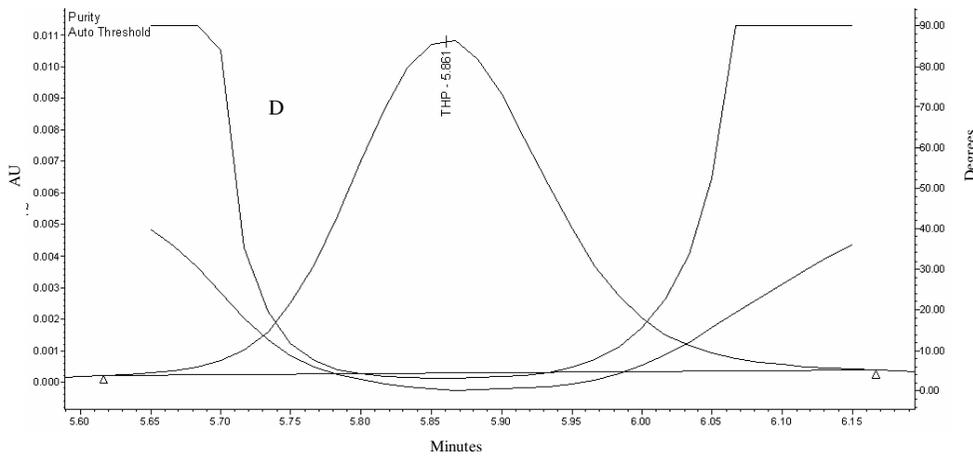
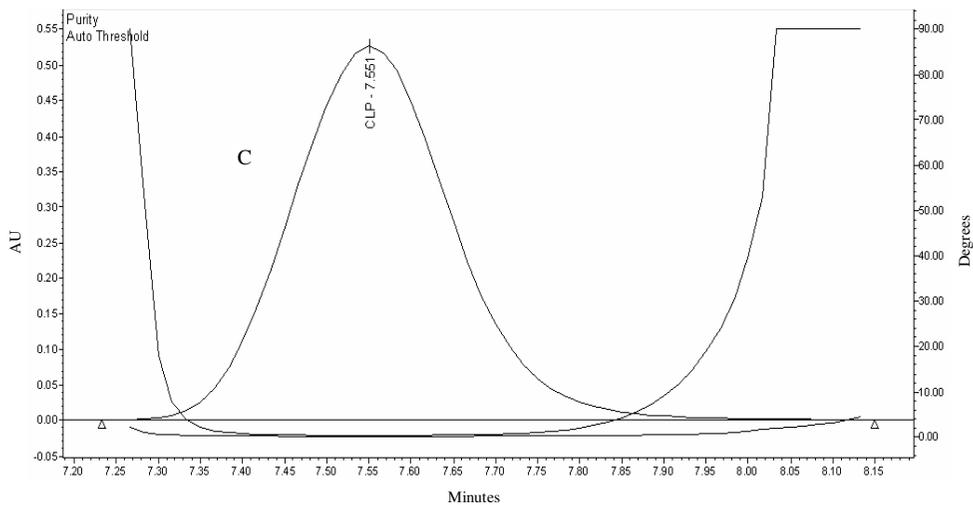
to acid hydrolysis where assay was drop to 89.1%. Peak due to THP, TFP and CLP were investigated for spectral purity on PDA detector for all stressed condition samples and found to be spectrally pure. The forced degradation study on individual standards does not produce any peak eluting at retention time of three principle peak. The max plot of chromatograms for forced degradation of samples and standard were also checked to ensure that no peak is missed due to use of wavelength 215 nm. Thus indicating that method is more specific and selective for all the three drugs.

Table 2. Forced degradation study data.

Degradation condition	% Assay		
	THP	TFP	CLP
No degradation (Control)	100.5	101.1	100.2
Acidic hydrolysis (0.1M HCl solution, 80 °C, 30 min)	90.1	96.7	98.6
Alkali hydrolysis (0.1M NaOH solution, 30 °C, 30 min)	90.6	95.1	89.1
Oxidative (0.1% H ₂ O ₂ solution, 30 °C, 30 min)	89.4	94.8	92.0
Reductive (0.1% Na-metabisulphite, 30 °C,30 min)	90.1	92.5	90.5
Thermal degradation 105 °C, 24 h	90.9	91.9	94.6
UV light-1.2million lux hours	90.5	92.8	95.5
White light-1.2million lux hours	91.3	95.0	96.4

The spectral purity on PDA detector for THP in oxidative degradation, for TFP in thermal degradation and for CLP in acid hydrolysis is shown in Figure 4 (D), 4 (E) and 4 (F) respectively.





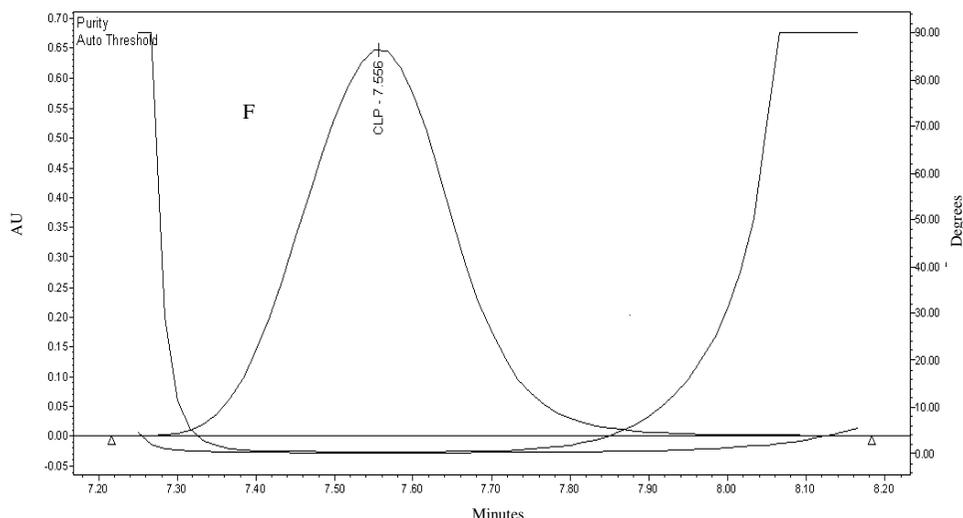


Figure 4. PDA peak purity for THP, TFP & CLP in standard preparation are express in fig (A), (B) & (C) respectively; the peak purity for THP in oxidative degradation, TFP in thermal degradation and CLP in acid hydrolysis are express in Figure (D), (E) & (F) respectively, were measured on WATERS™ 2998 PDA detector.

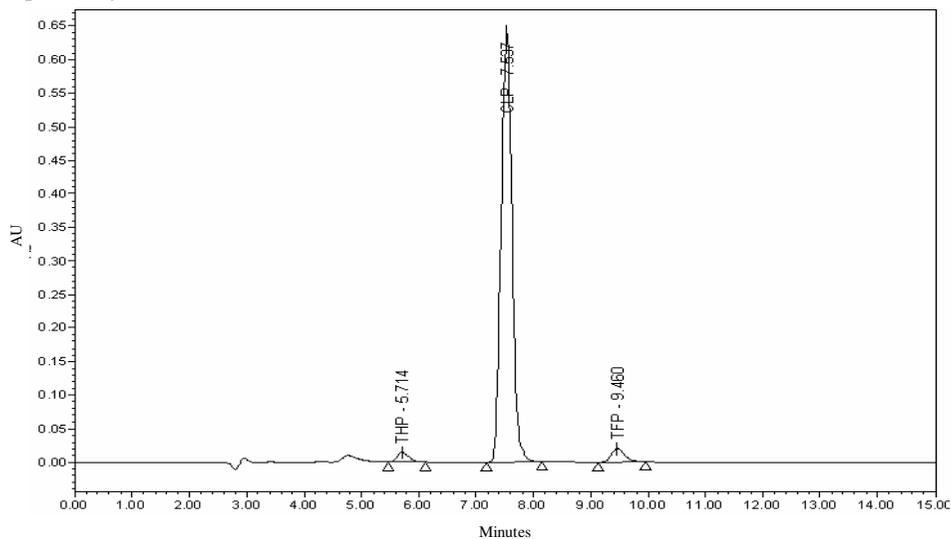


Figure 5. Typical chromatogram for sample preparation containing 10 µg/mL of THP, 25 µg/mL of TFP and 125 µg/mL of CLP chromatographed on INERTSIL-ODS-SP column (250x4.6) mm, 5 µm in isocratic elution using ammonium acetate (1%, w/v) and Methanol in proportion of 85 : 15 v/v used as mobile phase and measured at 215 nm.

Limit of detection (LOD) and limit of quantitation (LOQ)

The LOD and LOQ were determined based on statistical calculation using predication calibration curve. The LOD and LOQ results for THP, TFP and CLP were presented in Table 3.

Table 3. Predication linearity plot results and LOD, LOQ results.

Parameter	THP	TFP	CLP
Linearity range, µg/mL	0.055 - 0.103	0.080 - 0.150	0.015 - 0.028
Correlation coefficient	0.9954	0.9929	0.9960
Linearity equation	$y = 22334x - 222$	$y = 16431x - 292$	$y = 83732x - 282$
Steyx	48.9930	64.4992	46.4682
Slope	22333.803	16431.473	83731.691
LOD, in µg/mL	0.0072	0.0130	0.0018
LOQ, in µg/mL	0.0219	0.0393	0.0055

Linearity

The calibration curve was constructed for THP, TFP and CLP. The response was found to be linear from 50% level to 150% of working concentration. For all compound the correlation coefficient was greater than 0.999. Correlation coefficient and linearity equation for all three components are presented in Table 4

Table 4. Linearity plot results

Analyte	Linearity range ^a	Correlation coefficient ^a	Linearity equation ^a
THP	5 – 15	0.999	$y = 19407x + 3957$
TFP	12.5 – 37.5	0.999	$y = 14468x - 17197$
CLP	62.5 – 187.5	0.999	$y = 73804x - 283317$

^a Based on Linearity plot for the seven concentration ranging from 50% to 150% of standard concentration.

Precision

The average % assay for (n=6) of THP was 100.4 and TFP was 100.0 and CLP was 101.6, with %RSD of 0.71 and 0.34 and 0.41 respectively. The results for the system suitability parameter given in Table 1. The result for Method precision and Intermediate precision is given in Table 5. The low % RSD indicates the method is precise.

Table 5. Repeatability, intermediate precision, accuracy and stability in analytical solution result

Parameter	THP	TFP	CLP
Repeatability (Mean % Assay) ^a	100.4	100.0	101.6
Repeatability (% RSD) ^a	0.71	0.34	0.41
Intermediate precision (Mean % Assay) ^a	100.2	101.2	100.6
Intermediate precision (% RSD) ^a	1.02	0.38	1.44
Pooled result for mean % Assay ^b	100.3	100.6	100.9
Pooled for (%RSD) ^b	0.79	0.73	0.99
Accuracy			
50% level (Mean % Recovery n=3) ^c	101.1	100.2	100.9
100% level (Mean % Recovery n=3) ^c	100.3	98.9	100.1
150% level (Mean % Recovery n=3) ^c	101.1	100.5	101.3
Accuracy (% RSD) ^d	0.63	1.10	0.65
Stability in analytical solution – 24 h, % ^e	98.5	100.4	101.8

^aDetermine on six sample preparation (n=6), ^bPooled result of Repeatability and Intermediate precision (n=12), ^cLimit of recovery is 95% to 105%, ^dPooled % RSD for the recovery result for triplicate preparation at 50%, 100%, 150% level. ^eAssay calculated against freshly prepared sample (%) n = No. of sample prepared.

Accuracy by recovery

The amount recovered is within $\pm 2\%$ of amount added, which indicates that the method is accurate. The result for Accuracy is as shown in Table 5

Robustness

It has been observed that the small changes in the chromatographic condition do not have impact on the System suitability parameter such as tailing factor, Resolution, theoretical plates and capacity factor as well as on the assay value in every change. Hence the method is considered to be robust against the small changes in the chromatographic condition. The results are represented in Table 6.

Table 6. Robustness impact of system suitability parameter and assay value

Robustness parameter	System suitability parameter / Test											
	Capacity factor(k')			Resolution (R)			Column efficiency(N)			Assay		
	THP	TFP	CLP	THP	TFP	CLP	THP	TFP	CLP	THP	TFP	CLP
No change (Repeatability)	2.81	5.31	1.68	-	4.75	5.01	4188	7669	6898	99.7	100.4	101.3
Column temperature 25 °C	2.88	5.26	1.62	-	4.68	4.89	4589	8039	7361	98.1	100.3	100.5
Column temperature 35 °C	2.88	5.16	1.59	-	4.71	4.77	4828	8358	7662	98.3	100.3	100.6
Flow rate 0.9 mL/min	3.29	6.11	1.60	-	4.75	5.06	3757	7995	7247	100.5	100.4	100.3
Flow rate 1.1 mL/min	2.53	4.72	1.72	-	4.58	4.92	4685	7572	7077	100	100.6	100.2
Mobile phase proportion Buffer:Methanol 13:87 (v/v)	2.68	4.44	1.59	-	3.45	4.13	4149	7938	6869	100.2	100.4	100.6
Mobile phase proportion Buffer:Methanol 17:83 (v/v)	3.15	6.30	1.63	-	6.18	5.51	4525	8340	8078	100.5	100.2	100.6

Stability in analytical solution

Sample solution did not show any appreciable change in assay value when stored at ambient temperature (25°C) up to 24 h. Assay results are presented in Table 5.

Application for assay of pharmaceutical tablets

The validated HPLC method was used for the simultaneous determination of THP, TFP and CLP in their combined dosage form available in market *viz* Rallicam-SF Tablets. Six samples were weighed separately and analysed. The results, expressed as percentage drug recovery related to label claim, are informed in Table 7. These indicate that the amounts of each drug in the tablets are within the general pharmacopoeial requirement of 95% to 105% of the corresponding labels claims.

Table 7. Assay of THP, TFP and CLP in their combined tablet formulations.

Sample No.	% Assay		
	RELICALM SF Tablets		
	THP	TFP	CLP
1	100.1	99.5	99.9
2	100.2	99.6	100.1
3	100.5	99.2	101.2
4	101	101.1	100.6
5	99.5	100.5	99.6
6	100.2	99.9	100.5
Mean	100.25	99.97	100.32
% RSD	0.49	0.71	0.57

Conclusion

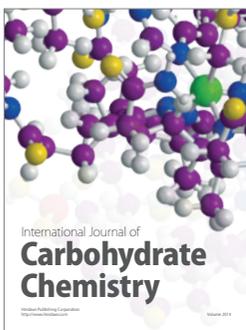
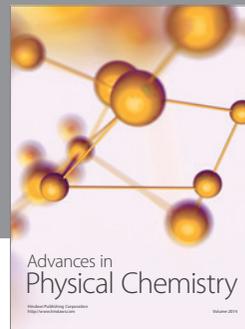
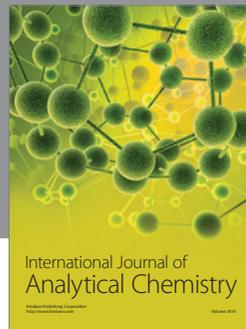
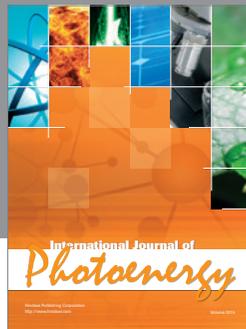
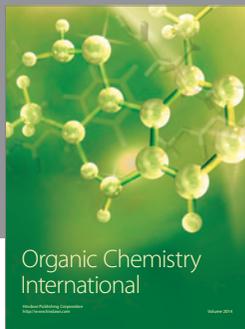
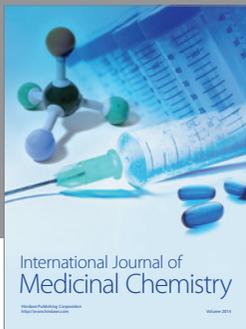
The HPLC method developed for the Quantification of THP, TFP and CLP from formulation is fully validated as per International Conference on Harmonisation (ICH) Guidelines, thus indicating general applicability of the method for routine analysis of formulation those marketed in regulated countries.

The proposed method is simple, accurate, precise, robust, and specific and has the ability to separate the THP, TFP, CLP and other degradation product from each other and excipients in the tablets. Further short span of time for analysis reveals the cost saving of organic solvent and time saving which is very important from the costing incurred for the product by company. Sample solution stability was established by determination of assay over the period of 24 h. The simplicity of the method allows for application in laboratory for routine quality check as well as for stability studies for formulated product. Also it can be utilized for the determination of content uniformity and dissolution profiling of this product. Overall, the method provides high throughput solution for determination of THP, TFP and CLP in the tablets with excellent selectivity, precision and accuracy.

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