

Research Article Synthesis of ZnO-CuO Nanocomposite Aerogels by the Sol-Gel Route

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The epoxide addition sol-gel method has been utilized to synthesize porous zinc-copper composite aerogels in the zinc-to-copper molar ratios of 50:50 to 90:10. A two-step mixing approach has been employed to produce aerogels composed of nano- to micrometer sized particles. The aerogels were characterized by ultrahigh resolution scanning electron microscopy, transmission electron microscopy, and powder X-ray diffraction. The as-synthesized aerogels had a thin flake- or petal-like microstructure comprised of clustered flakes on two size scales; they were identified as being crystalline with the crystalline species identified as copper nitrate hydroxide, zinc hydroxide chloride hydrate, and zinc hydroxide nitrate hydrate. Annealing of the aerogel materials at a relatively low temperature (400° C) resulted in a complete phase transition of the material to give highly crystalline ZnO-CuO aerogels; the aerogels consisted of networked nanoparticles in the ~25–550 nm size range with an average crystallite size of ~3 nm and average crystallinity of 98%. ZnO-CuO aerogels are of particular interest due to their particular catalytic and sensing properties. This work emphasizes the versatility of this sol-gel route in synthesizing aerogels; this method offers a possible route for the fabrication of aerogels of different metal oxides and their composites.

1. Introduction

Aerogels are open-cell nanoporous materials composed of networks of interconnected nanoparticles typically produced by replacing the liquid of a gel by air or another gas without allowing collapse of the wet gel structure [1, 2]. Their unique physical properties including low apparent density, large specific surface area, high thermal resistivity, low refractive index, and low dielectric constant give them the potential for a wide range of unique applications, such as in absorption, filtration, sensing, catalysis, thermal and acoustic insulation, electrodes for batteries, and capacitors as well as optics and light guides [2–5].

Aerogels are synthesized via two major steps, namely, low-temperature sol-gel processing and drying. They are essentially dried by supercritical drying, which allows the liquid of the gel to be extracted without collapsing the solid matrix from capillary action, and thus the dry samples retain the very porous texture they had in the wet state. Conversely, wet gels dried by evaporation result in compaction and loss of porosity, producing the so-called xerogels [1, 3–5]. The epoxide addition sol-gel process has been demonstrated to be a relatively simple, inexpensive, and successful route to synthesize nontemplated monolithic metal oxide aerogels and xerogels [6–14] as well as nanocomposites [15–19]. Furthermore, variation of its processing parameters allows for control over the structure and properties of the resultant product [18, 20–22]. In this technique, metal oxide aerogels are synthesized using hydrated inorganic metal salts as metal precursors and epoxides as gelation initiators in aqueous or alcoholic media [5, 10].

The goal of the present work was to synthesize binary nanocomposite aerogels of zinc and copper (II) oxides (ZnO-CuO) via the epoxide sol-gel method. ZnO is a wide band gap (3.37 eV) n-type semiconductor with a large exciton binding energy of 60 meV [10, 23] and piezoelectric properties

Aerogel designation	Molar ratio $(Zn(NO_3)_2 \cdot 6H_2O : CuCl_2 \cdot 2H_2O)$	Mass of $Zn(NO_3)_2 \cdot 6H_2O(g)$	Mass of CuCl ₂ ·2H ₂ O (g)	Volume of epoxide (mL)
Zn-Cu _{90:10}	90:10	0.689	0.044	1.8
Zn-Cu _{80:20}	80:20	0.612	0.088	1.8
Zn-Cu _{50:50}	50:50	0.383	0.219	1.8

TABLE 1: Synthesis conditions of Zn–Cu composite gels at different molar ratios.

[10, 24, 25]. Its nanostructures are of particular interest for potential applications in sensors, catalysts, field emitters, light emitting diodes, solar cells, hydrogen storage, and information storage [23-26]. CuO is an important narrow band gap (1.2 eV) p-type semiconductor with many applications in sensors, catalysis, batteries, high temperature superconductors, solar cells, and field emitters [24, 26, 27]. Composite nanostructures of these two wide and narrow band gap semiconductors may offer combined functionalities and open the way for new enhanced applications, such as photocatalysts [28-33], gas sensors [23, 34-37], humidity sensors [38], biosensors [39], and solar cells [40]. The photocatalytic activity of ZnO-CuO nanocomposites was found much better compared to a pure ZnO photocatalyst under identical conditions [28–30]. Moreover, these semiconducting composite oxides provided tunable optical and electrical properties from those of pure ZnO to those of pure CuO [41]. It has been also postulated that a mixture of CuO and ZnO nanostructures could provide a potentially useful multifunctional gas sensor whereby selected sensitivity for certain gases could be realized by changing their ratio [23]. It has been reported that the sensitivity for CO gas detection was significantly improved for a composite CuO-ZnO nanostructured film [34].

Nanostructured ZnO-CuO composites have been synthesized by several methods, for instance, thermal decomposition [24, 28], coprecipitation methods [30, 33, 42], oxidizing brass in air [23] or in alkaline vapor [39], hydrothermal methods [29, 34, 37, 38], a hydrothermal method followed by photo-deposition [32], plasma-enhanced chemical vapor deposition followed by radio frequency sputtering [31, 36], sol-gel film coating methods [40, 41], and thermal evaporation followed by impregnation [35]. Most methods included a final annealing step for the formation of the desired metal oxides [30–32, 35–37, 40–42]. Yet, to the extent of our knowledge there has been no study in the literature on the preparation of ZnO-CuO nanocomposite aerogels.

Sol-gel techniques have distinct advantage of preparing homogeneous composite aerogels with excellent compositional control and lower crystallization temperature [18, 41]. Herein, we report the preparation of petal-like porous zinccopper composite aerogels via the epoxide addition sol-gel method in the zinc-to-copper salt molar ratios of 50:50 to 90:10; upon annealing the as-synthesized aerogels, ZnO-CuO nanocomposites aerogels composed of networked nanoparticles were achieved.

2. Experimental Procedure

2.1. Aerogel Synthesis. Copper (II) chloride dihydrate, CuCl₂·2H₂O (Fisher Scientific), zinc nitrate hexahydrate,

 $Zn(NO_3)_2 \cdot 6H_2O$ (J. T. Baker), methanol (HPLC grade, Fisher Scientific), acetone (ACS grade, Mallinckrodt), 2-propanol (HPLC grade, Fisher Scientific), and propylene oxide (Alfa Aesar) were used as received without further purification. All syntheses were performed under ambient conditions. Gels were prepared by mixing solutions of zinc nitrate with solutions of copper (II) chloride. The total number of moles of metal salts in each gel was held constant at a salt-toepoxide molar ratio of 1:10 and utilizing 1.8 mL of epoxide, while the zinc-to-copper salt molar ratio was varied from 90:10, 80:20 to 50:50 as delineated in Table 1. It is worth mentioning that the 1:10 salt-to-epoxide molar ratio was chosen based on previously reported successful gel formation and observed precipitation with insufficient epoxide-tometal ratio to drive the reaction through to gelation [10]. Aerogels were designated as $Zn-Cu_{x:y}$, where x: y refers to the zinc-to-copper salt molar ratio.

In a typical experiment, CuCl₂·2H₂O was dissolved in 6 mL 2-propanol giving a green solution. Propylene oxide (salt-to-epoxide molar ratio 1:10) was then added to the solution and the mixture was rapidly stirred resulting in a brownish solution. Subsequently, the solution was allowed to gel undisturbed for ~1.5 hours. Zn(NO₃)₂·6H₂O was dissolved in 2 mL methanol and propylene oxide (salt-toepoxide molar ratio 1:10) was added to the clear colorless solution. The mixture was rapidly stirred and immediately added to the gelling copper solution causing a color change to blue. Then the mixture was allowed to gel undisturbed. Following gelation, the gels were aged for ~3-4 days in closed vials under ambient conditions to improve the firmness of the gel [10]. The aged gels were then repeatedly washed with acetone for ~10 days to exchange the solvents with acetone. The acetone-filled gels were next supercritically dried in a SPI-DRY critical point dryer (SPI Supplies, USA), where acetone was exchanged with liquid CO₂ for 3-5 days, after which the temperature was increased to 40°C and then the dryer was slowly vented over a period of 4 hours to obtain Zn-Cu composite aerogels. Aerogels were then heat-treated in a muffle furnace in ambient air. Four heat increments were met (100, 200, 300, and 400° C) at a rate of 1°C/min with a dwell time of 2 hours before returning back to room temperature. The aerogels underwent color changes indicative of phase transformations as was demonstrated by XRD.

2.2. Aerogel Characterization. The surface morphologies of the aerogels were examined by scanning electron microscopy using a Hitachi S-5000 ultrahigh resolution field emission scanning electron microscope (UHRSEM, Hitachi, Japan) operated at an accelerating voltage of 2 kV. Aerogel samples were mounted on the SEM holder using an aluminum

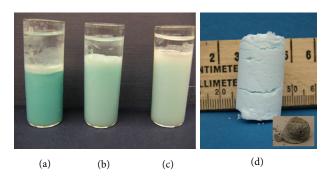


FIGURE 1: Photographs of (a) a $Zn-Cu_{50:50}$ alcogel, (b) a $Zn-Cu_{80:20}$ alcogel, (c) a $Zn-Cu_{90:10}$ alcogel, and (d) a $Zn-Cu_{80:20}$ aerogel illustrating the color, volume, and fragility of the monolithic aerogels. Inset figure shows a 400°C treated $Zn-Cu_{80:20}$ aerogel.

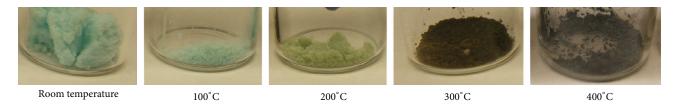


FIGURE 2: Photographs of Zn-Cu_{80:20} samples annealed at different temperatures illustrating color changes with annealing temperature.

stub with a double-sided carbon tape. Transmission electron microscopy micrographs were obtained using a Hitachi H-8100 operating at 75 kV.

Powder X-ray diffraction data were collected on aerogel samples at room temperature using a Rigaku Ultima III X-ray powder diffractometer (Rigaku, Japan) utilizing Cu K α radiation (40 kV, 44 mA). Phases were identified by comparison to digitized known phase patterns in the international center for diffraction data (ICDD) powder diffraction file (PDF) database and percent crystallinity was calculated using the MDI Jade 8 software program (Materials Data, Inc., USA).

3. Results

This modified epoxide sol-gel methodology, utilizing a twostep mixing approach, succeeded to produce composite aerogels at 90:10, 80:20, and 50:50 zinc-to-copper molar ratios. However, it should be mentioned here that the 20:80 and 10:90 ratios resulted in precipitation rather than gelation. The Zn-Cu alcogels were light blue in color as shown in Figure 1. The intensity of the blue color increased with copper content. Upon supercritical extraction, alcogels yielded their corresponding aerogels with no significant change in the gel appearance and with minimal loss in volume, which is clearly evident in Figure 1. However, the aerogels were fragile and removal of the monoliths from their vials resulted in some fracturing of the material as shown in Figure 1(d). From the visual inspection, the aerogels appeared homogeneous, with only occasional appearance of thin white aerogel top layers, which are most likely zinc gel dominated layers [10]. Upon annealing, the Zn-Cu aerogels exhibited significant shrinkage and color changes as shown in Figures 1(d) and 2; at 200°C, aerogels became light green with intensity of the green

color increasing with copper content; then, at 300°C, color transferred to brown following same intensity trends. Higher temperature annealing, at 400°C, resulted in minor color changes with Zn-Cu_{80:20} turning grayish as demonstrated in Figure 2.

The morphology of the Zn-Cu aerogels was evaluated using electron microscopy (Figures 3 and 4). As shown in Figure 3, HR-SEM micrographs clearly demonstrate that as-synthesized composite aerogels are composed of two homogeneously mixed clusters of thin flakes of two different size scales. As clearly evident in the high magnification inset in Figure 3(a), Zn-Cu_{50:50} has clusters composed of large, mostly uniform and circular, flakes on the ~700–1200 nm size range and clusters composed of small flakes on the ~ 80–130 nm scale. Zn-Cu_{80:20} (Figure 3(c)) and Zn-Cu_{90:10} (Figure 3(e)) smaller flakes are on approximately the same size scale as their equivalents in Zn-Cu_{50:50}; however, their large flakes are irregular and on the ~2–6 μ m size scale.

In reference to Figures 3(b), 3(d), and 3(f), aerogels annealed at 400°C appear to be composed of networked particles in the size range of ~25–550 nm, with Zn-Cu_{50:50} particles exhibiting smaller mean size, as seen in Figure 3(b). Several polygonized and spherical particles, as well as rodshaped particles, are clearly seen in the micrographs, Figures 3(d) and 3(f), and are also evident in the transmission electron microscopy images, shown in Figures 4(b), 4(d), and 4(f). TEM micrographs further support several outcomes from the SEM micrographs, such as the thin flake microstructure of as-synthesized aerogels (flakes are transparent) and particle size range of aerogels.

The powder X-ray diffraction patterns for the assynthesized aerogels are shown in Figure 5. The assynthesized aerogels are crystalline; but it was difficult

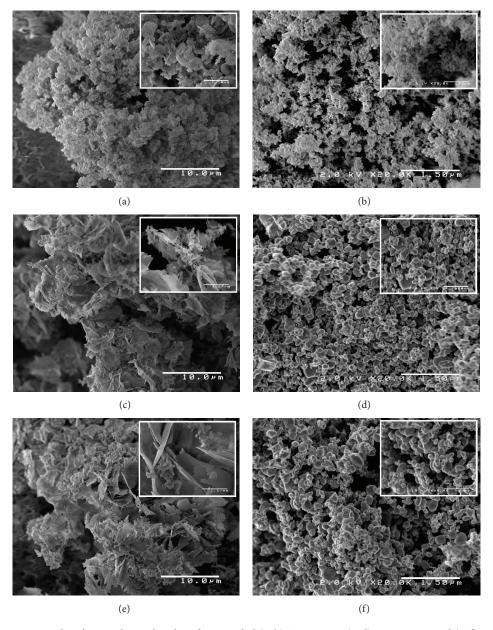


FIGURE 3: HR-SEM micrographs of as-synthesized and 400°C annealed (a, b) $Zn-Cu_{50:50}$; (c, d) $Zn-Cu_{80:20}$, and (e, f) $Zn-Cu_{90:10}$ aerogels. Inset figures show higher magnification micrographs illustrating aerogel particles size and shape.

to assure phase identification. The primary phases in the Zn-Cu_{50:50} sample were best identified to be zinc hydroxide chloride hydrate, $Zn_5(OH)_8Cl_2\cdotH_2O$ (PDF File # 00-007-0155), and copper nitrate hydroxide, $Cu_2(NO_3)(OH)_3$ (PDF File # 99-000-1329). Those in the Zn-Cu_{80:20} sample were best identified to be $Zn_5(OH)_8Cl_2\cdotH_2O$ (PDF File # 01-072-1444), zinc hydroxide nitrate hydrate, $Zn_5(OH)_8(NO_3)_2\cdotH_2O$ (PDF File # 01-072-0627), and $Cu_2(NO_3)(OH)_3$ (PDF File # 01-075-1779). Finally, Zn-Cu_{90:10} major phases were best identified as $Zn_5(OH)_8(NO_3)_2\cdot H_2O$ (PDF File # 01-072-0627) and $Cu_2(NO_3)(OH)_3$ (PDF File # 01-072-0627) and $Cu_2(NO_3)(OH)_3$ (PDF File # 99-000-1329).

The as-synthesized aerogels were annealed at four temperatures (100, 200, 300, and 400 $^{\circ}$ C) to convert the aerogel hydroxides and hydrates to their zinc and copper oxide

analogues. The powder X-ray diffraction patterns of samples annealed at the four specified temperatures are also shown in Figure 5. It can be seen that significant changes appeared at 200°C implying phase transitions, while intensity of peaks increased significantly at 300°C implying significant increase in crystallinity. The XRD patterns at 400°C are comparable for all three aerogels with all peaks assigned to either ZnO (PDF File # 01-074-0534) or CuO (PDF File # 01-089-5899), as shown in Figure 6. The aerogels annealed at 400°C were highly crystalline, with percentage crystallinity values ranging from 97 to 99% and average crystallite size of 1.3 and 0.8–7.2 nm for the ZnO and CuO, respectively. Table 2 summarizes the main information extracted from analyzing the XRD patterns.

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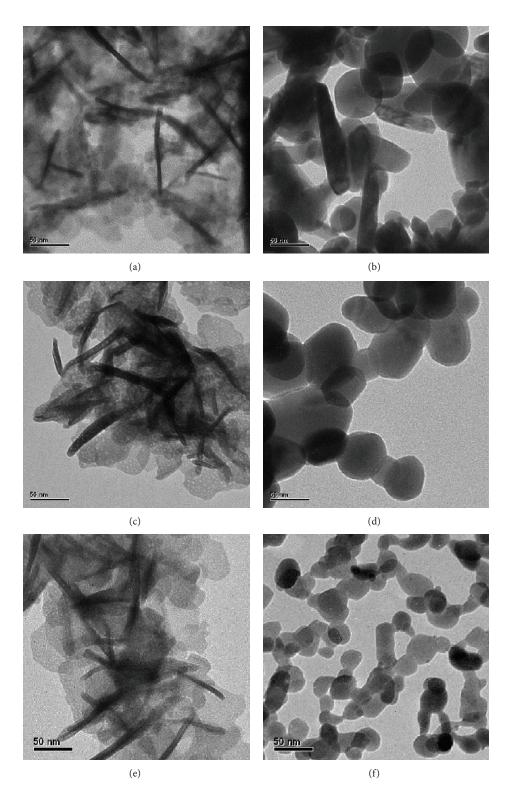


FIGURE 4: TEM micrographs of as-synthesized and 400°C annealed (a, b) $Zn-Cu_{50:50}$; (c, d) $Zn-Cu_{80:20}$, and (e, f) $Zn-Cu_{90:10}$ aerogels illustrating aerogel particles size and shape.

4. Discussion

Previous work successfully produced pure ZnO [10] and CuO [11] aerogels via the epoxide addition sol-gel method using

zinc nitrate hexahydrate and copper (II) chloride dihydrate salts, respectively, with the most stable gels being formed in methanol and 2-propanol solvents, respectively. The gel time for synthesis in methanol was 8–10 hours [10] whereas that

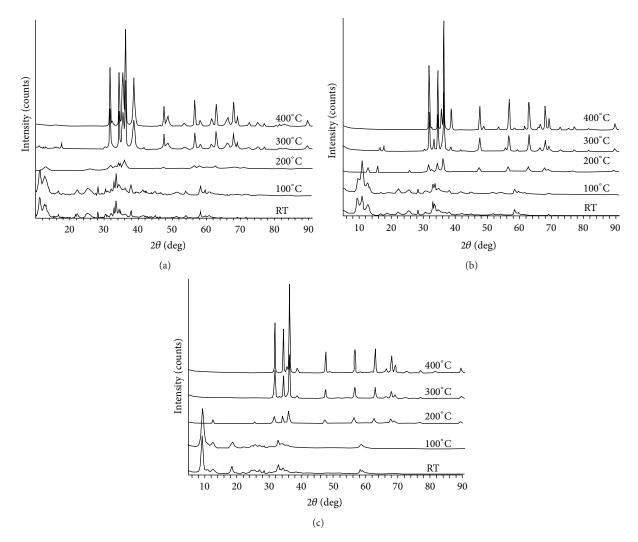


FIGURE 5: Powder X-ray diffraction data taken from as-synthesized (a) $Zn-Cu_{50:50}$, (b) $Zn-Cu_{80:20}$, and (c) $Zn-Cu_{90:10}$ aerogels at room temperature (RT) and from four thermal treatments from 100 to 400°C illustrating phase transformations.

TABLE 2: XRD data from Zn–Cu com	posite aerogels including	predominant phases	s, crystallite size, and	percentage crystallinity.

Aerogel designation	Annealing temperature (°C)	Predominant phases	Crystallite size (Å)	% Crystallinity
Zn-Cu _{50:50}	_	$Zn_5(OH)_8Cl_2 \cdot H_2O$ and $Cu_2(NO_3)(OH)_3$	147, 190	
Zn-Cu _{80:20}	_	$Zn_5(OH)_8Cl_2 \cdot H_2O$, $Zn_5(OH)_8(NO_3)_2 \cdot H_2O$, and $Cu_2(NO_3)(OH)_3$	98, 150, 120	
$Zn-Cu_{90:10}$	_	$Zn_5(OH)_8(NO_3)_2 \cdot H_2O$ and $Cu_2(NO_3)(OH)_3$	136, 150	
Zn-Cu _{50:50}	400	ZnO and CuO	13, 34	99%
Zn-Cu _{80:20}	400	ZnO and CuO	13, 72	99%
$Zn-Cu_{90:10}$	400	ZnO and CuO	13, 8	97%

for 2-propanol was >24 hours [11]. Furthermore, the gel times appeared to be dependent on the identity of the solvent [10]. In this study, several preliminary attempts to prepare Zn-Cu composite aerogels by simultaneously dissolving different Cu and Zn precursors $(Zn(NO_3)_2 \cdot 6H_2O, ZnCl_2 \cdot 6H_2O,$

 $CuCl_2 \cdot 2H_2O$, $Cu(NO_3)_2 \cdot 2.5H_2O$, and $Cu(SO_4) \cdot 5H_2O$) in different solvents previously reported to be successful in gel formation (methanol, 2-propanol, ethanol, and acetone [10, 11]) and mixtures of solvents at different metal salt concentrations and utilizing different metal-to-epoxide ratios (1:5, 1:10, and

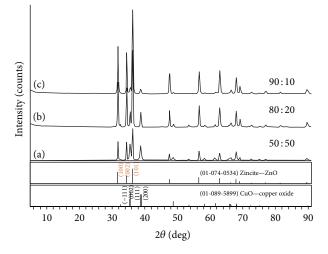


FIGURE 6: Powder X-ray diffraction data taken from (a) $Zn-Cu_{50:50}$, (b) $Zn-Cu_{80:20}$, and (c) $Zn-Cu_{90:10}$ aerogels annealed at 400°C showing identified peaks.

1:20) all failed to cause gelation. It was hypothesized that adding the solution with the shorter gel time (zinc nitrate solution) to the longer gel time solution (copper (II) chloride solution) after the initiation of its gelation would allow gelation of such mixture systems that do not have a common gelation solvent, probably by distributing the second solution into the first gel during its transition process, which may provide a platform for deposition of a seed layer, which is important for the growth of nanostructures [34]. Successful gel formation was observed with the 90:10, 80:20, and 50:50 zinc-to-copper molar ratios by using this two-step synthetic strategy of the epoxide addition sol-gel method. However, the aerogels were fragile, similar to some results obtained in [10, 11].

The 20:80 and 10:90 zinc-to-copper molar ratios resulted in precipitation rather than gelation. This inability to successfully undergo the gel transition can be attributed to the differences in solubility and stability of the copper sol and/or the zinc sol in the various solvents [10, 11]. In [10, 11] several factors were claimed important in stabilizing the gel transition: the chemical nature of the counter ion and solvent, the concentration of the metal salt, and the epoxide-to-metal ratio. For example, only precipitation was observed at concentrations of the hydrated copper (II) chloride in 2-propanol below 0.05 mol L^{-1} [11], and ethanol, 2-propanol, and acetone were determined to not be suitable solvents for the stability of the resultant Zn (II) aerogels [10].

Morphologies of the synthesized composites differed from morphologies of their individual constituents synthesized under similar conditions [10, 11]. As-synthesized composite aerogels appeared to be composed of two homogeneously mixed clusters of thin flakes (petals) of two different size scales. This flake- or petal-like structure was observed in Zn (II) aerogel synthesis under similar conditions [10]; however, as-synthesized Cu (II) aerogel showed aggregates of rough spherical particles with particle size ranging from 5 to 60 nm [11]. Reference [26] reported the synthesis of similar CuO nanoflowers composed of several layers of leaf-like structure utilizing the chemical bath deposition method. The annealed composite aerogels showed smaller polygonized and spherical particles in addition to rod-shaped particles. Hexagonal but thin platelets were reported in annealed ZnO under similar conditions [10], whereas the reported annealed CuO aerogels were composed of dense clusters with rough and uneven particles [11]. Similar but largely aggregated irregular, spherical, and elongated (nanorods) ZnO-CuO nanoparticles were reported in [24, 28, 40–42]; reference [28] conveyed elongations of nanorods with decreasing copper content: from an average length of 75 nm to 500 nm as copper salt content decreased from 50 wt% to 1 wt%. Thus, it may be suggested that the polygonized particles and the nanorods are ZnO particles.

The primary crystalline phases in the as-synthesized aerogels were identified as $Cu_2(NO_3)(OH)_3$, $Zn_5(OH)_8Cl_2\cdot H_2O$, and $Zn_5(OH)_8(NO_3)_2\cdot H_2O$. With metal precursors being $CuCl_2\cdot 2H_2O$ and $Zn(NO_3)_2\cdot 6H_2O$, a trend can be recognized with nitrate species dominating the gelation products and zinc chloride species appearing with increasing $CuCl_2\cdot 2H_2O$ metal precursor content. This could be attributed to higher affinity for the nitrate ion than for the chloride ion, and the different solution concentrations. The annealed aerogel materials (400°C) were highly crystalline, with average crystallite size of ~3 nm and diffraction peaks readily indexed to either ZnO or CuO; relative CuO peak intensity increased with increasing copper concentration. The coexistence of the CuO and ZnO peaks in the XRD spectra confirms that the structure is a composite nanostructure.

To our knowledge, this is the first ZnO-CuO nanocomposite aerogel of its kind. Previously, a variety of synthesis methods have produced various ZnO-CuO nanostructures, such as equilateral spherical or polyhedral nanoparticles [24, 28, 40-42], nanowires [23, 34], nanorods [28], nanoflakes [23], ZnO nanoplates mixed with CuO nanoparticles [29], porous flower-like microstructures [37], flower-like ZnO microstructures and some leaf-like CuO nanopatches [33], and CuO nanoflowers on ZnO nanorods [39], in addition to hierarchal structures achieved by multistep fabrication techniques, for example, core-shell nanorods [31], corn-like nanorods [32], nanocorals [38], CuO decorating ZnO nanorods [31], CuO nanoparticles on ZnO nanotetrapod [35], and CuO nanoaggregates on ZnO nanorods [36]. Our results will further shed light on the fabrication of free-standing nanocomposite aerogels via the sol-gel route for their application in future multifunctional applications.

5. Conclusions

In conclusion, we have demonstrated the successful use of the epoxide addition method for the preparation of porous Zn-Cu composite aerogels in the zinc-to-copper molar ratios of 50:50 to 90:10. As-synthesized aerogels were mixtures of networked flakes of two different size scales. Furthermore, we have shown that the as-synthesized composite aerogels could be converted to crystalline ZnO-CuO aerogels by annealing the samples at 400°C. Annealed aerogels consisted of networked nanoparticles in the size range of ~25–550 nm. Such porous ZnO-CuO aerogels can have potential application in areas of catalysis and sensing. Finally, we have demonstrated that the epoxide addition sol-gel method offers a versatile route for the fabrication of homogeneous aerogels of different metal oxides composites in addition to the reported CuO-NiO [18] and ZnO-SnO₂ aerogels [19].

Conflict of Interests

The authors declare that there is no conflict of interests regarding the publication of this paper.

Acknowledgments

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