

Research Article

Collision Sensing Using Force/Torque Sensor

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Collision sensing including collision position, collision direction, and force size could make robots smoothly interact with environment, so that the robots can strongly adapt to the outside world. Skin sensor imitates principles of human skin using special material and physical structure to obtain collision information, but this method has some disadvantages, such as complex design, low sampling rate, and poor generality. In this paper, a new method using force/torque sensor to calculate collision position, collision direction, and force size is proposed. Detailed algorithm is elaborated based on physical principle and unified modeling method for basic geometric surface. Gravity compensation and dynamic compensation are also introduced for working manipulators/robots in gravity and dynamic environment. In addition, considering algorithm solvability and uniqueness, four constraints are proposed, which are force constraint, geometric constraint, normal vector constraint, and current mutation constraint. In order to solve conflict solution of algorithm in redundant constraints, compatibility solution analysis is proposed. Finally, a simulation experiment shows that the proposed method can achieve collision information efficiently and accurately.

1. Introduction

In recent years, more and more sensors are installed on robots to realize sensing and interacting with environment. These sensors help robots achieve a large amount of information about the environment, which contributes robots to make correct decision and planning. For example, vision sensor assists robots in obtaining appearance information of environment, which is used to realize target tracking and object capture, and so forth.

Collision sensing is also an important environment sensing method, through which robots sense collision point and collision direction to avoid collision again, and makes compliment control come true [1, 2]. In the environment containing human and robots, collision sensing is extremely significant to avoid serious collision. In addition, in [3], collision sensing is also used for compliance assembly. Since that collision sensing has so many applications, realization of whole robotic body sensing is gradually carried out [4, 5].

Skin force sensor like human skin system, which is pasted on the whole surface of robots, could sense force action point, force direction and size [2, 5]. In the research filed, MIT has

developed a special compound material called QTC (Quantum Tunneling Composite), which is pressed by metal and nonmetal [2, 6]. This sensor measures force information by resistance change when it is pressed. Similar researches also include organic thin film composed of pentacene molecular (U-Tokyo, Japan) and E-skin (Philips Company), and so forth [1]. The skin force sensor looks like an ideal solution for robot force sensing, but there are many disadvantages that make it hard to be used in real world, such as being easy to damage during collision, expensive price, complex design and high environment requirements, low sampling rate, and poor generality [4, 7]. Moreover, sensitivity of skin sensor system could not achieve information of collision direction and could be influenced by many factors, such as temperature and humidity [1].

Skin force sensor is the direct method to measure force information; on the other way, it also could be checked out through indirect techniques [8, 9]. In [10] Mason and Salisbury have proposed the theory of calculating force information using force/torque sensor and in [11] Bicchi et al. have developed experiments to verify it. Zhou and Han use the theory to realize skin force sense on the one

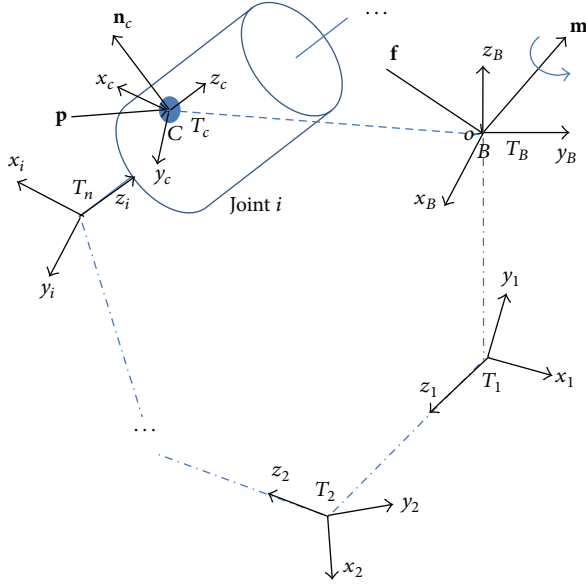


FIGURE 1: Collision analysis.

freedom finger [12–14]. In this paper, theories of manipulator with multiple degrees of freedom are applied and method of compatibility solution analysis to solve contradiction of solutions is proposed.

The rest of this paper is organized as follows. Section 2 describes detection principle, when point collision happens, unified equation for collision sensing considering gravity and manipulator dynamics, and unified modeling method for basic geometric surface. In the gravity environment, force analysis is proposed in Section 3. In Section 4, force analysis is shown when manipulator is in a working condition. Solvability analysis is provided in Section 5, which includes force constraint, geometric constraint, normal vector constraint, current mutation constraint, and compatibility solution analysis. In Section 6, the simulation experiment and results are shown to prove effectiveness of the algorithm. Finally, the concluding remarks follow in Section 7.

2. Detection Principle

In this section, physical principle about point collision on manipulator is introduced. On the one hand, the whole process of force effect needs meets force analysis principle, and on the other hand, the result of calculation should suit physical laws, such as point c which is on the manipulator surface and the angle of force direction and normal vector is less than $\pi/2$.

2.1. Force Analysis. Assume that no gravity and manipulator are static; force analysis is shown in Figure 1. In order to apperceive whole system, force/torque sensor is assembled on the base and close to the first joint. The force/torque sensor could measure force in three directions and torque rotated of three coordinate axes.

In Figure 1, point C means collision point, which is assumed on i th joint. The center of force/torque sensor is

expressed as B , which is set as origin of B coordinate system. Every joint of manipulator is built coordinate system as T_i according to DH parameter method. T_i represents coordinate system of i th joint, and \mathbf{p} , \mathbf{f} , and $\boldsymbol{\tau}$, respectively, mean collision force, measured force, and measured torque. \mathbf{n}_c represents normal vector of point c . T_c could be achieved by translating coordinate system T_i and no rotation. Then coordinate of point C in T_B is obtained by coordinate transformation, as shown in the following:

$${}^cT_B = {}^1T_1 {}^2T_1 \cdots {}^i T_i {}^cT_i, \quad (1)$$

where

$${}^{i-1}T_i = \begin{bmatrix} c\theta_i & -s\theta_i c\alpha_i & s\theta_i s\alpha_i & a_i c\theta_i \\ s\theta_i & c\theta_i c\alpha_i & -c\theta_i s\alpha_i & a_i s\theta_i \\ 0 & s\alpha_i & c\alpha_i & d_i \\ 0 & 0 & 0 & 1 \end{bmatrix}, \quad (2)$$

$${}^cT_i = \begin{bmatrix} 1 & 0 & 0 & x_{ic} \\ 0 & 1 & 0 & y_{ic} \\ 0 & 0 & 1 & z_{ic} \\ 0 & 0 & 0 & 1 \end{bmatrix}.$$

When collision occurs, the outside force is $\mathbf{p} = (f_{cx}, f_{cy}, f_{cz})^T$, and data of force/torque sensor are $\mathbf{f} = (f_x, f_y, f_z)^T$ and $\boldsymbol{\tau} = (\tau_x, \tau_y, \tau_z)^T$. According to force analysis, data of outside force in T_B should be equal to measured data in ideal condition, as shown in the following:

$$\mathbf{f} = \mathbf{f}_{cB}, \quad (3)$$

$$\boldsymbol{\tau} = \boldsymbol{\tau}_{cB},$$

where

$$\mathbf{f}_{cB} = (f_{cBx}, f_{cBy}, f_{cBz})^T = \left(T \left(\bar{\mathbf{p}}^T {}^cT_B \right)_{3,1} \right)^T, \quad (4)$$

$$\boldsymbol{\tau}_{cB} = (\tau_{cBx}, \tau_{cBy}, \tau_{cBz})^T = \mathbf{c}_B \times \mathbf{p} = \left(T \left(\bar{\mathbf{c}}_i {}^cT_B \right)_{3,1} \right) \times \mathbf{p}. \quad (5)$$

In (4),

$$\bar{\mathbf{p}} = (f_{cx}, f_{cy}, f_{cz}, 1)^T \quad (6)$$

and $T(\cdot)_{3,1}$ means extraction of elements of the first three rows and the first column.

In (5),

$$\bar{\mathbf{c}}_i = (x_{ci}, y_{ci}, z_{ci}, 1)^T. \quad (7)$$

Considering factor of gravity and manipulator dynamics in real world, general equation could be shown as follows:

$$\mathbf{f} = \mathbf{f}_{cB} + \mathbf{f}_{GB} + \mathbf{f}_{dB} \quad (8)$$

$$\boldsymbol{\tau} = \boldsymbol{\tau}_{cB} + \boldsymbol{\tau}_{GB} + \boldsymbol{\tau}_{dB}.$$

In (8), \mathbf{f}_{cB} and $\boldsymbol{\tau}_{cB}$, respectively, express force and torque caused by collision mapping in basic coordinate system B ;

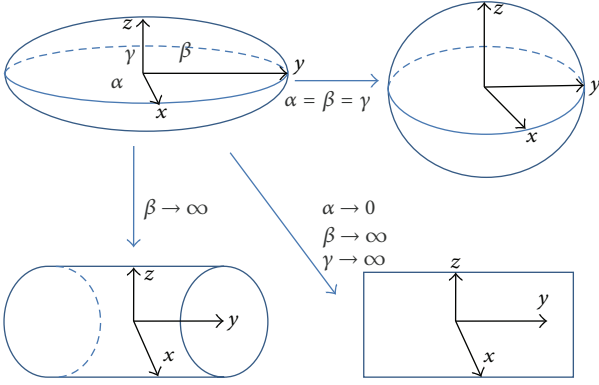


FIGURE 2: Unified modeling method for basic geometric surface.

\mathbf{f}_{GB} and $\boldsymbol{\tau}_{GB}$, respectively, mean force and torque caused by gravity mapping in basic coordinate system B , which will be analyzed in Section 3; \mathbf{f}_{dB} and $\boldsymbol{\tau}_{dB}$, respectively, express force and torque caused by manipulator dynamics mapping in basic coordinate system B , which will be shown in Section 4.

In (8), \mathbf{f}_{GB} , $\boldsymbol{\tau}_{GB}$, \mathbf{f}_{dB} , and $\boldsymbol{\tau}_{dB}$ could be calculated based on states of manipulator and joint physical properties, such as joint angle, joint velocity, joint acceleration, and joint quality. Collision information is just contented in \mathbf{f}_{cB} and $\boldsymbol{\tau}_{cB}$, that is, the parameters of f_{cx} , f_{cy} , f_{cz} , x_{ci} , y_{ci} , and z_{ci} .

2.2. Physical Constraint. Normal geometrical surface contains ellipsoid, sphere, cylindrical surface, and plane. They are able to construct all simple surfaces including outline of manipulators. Mathematical description mode of all manipulator surface is achieved through coordinate transformation. From the role of geometrical change, the core of four types of surface is ellipsoid, which is able to change to other three types by changing parameters, as shown in Figure 2.

Assume three axis lengths of ellipsoid are 2α , 2β , and 2γ , setting center as origin of coordinate system. When $\alpha = \beta = \gamma$, sphere will be formed; when $\gamma \rightarrow +\infty$, cylindrical surface is achieved; and when $\alpha \rightarrow +\infty$, $\beta \rightarrow 0$, and $\gamma \rightarrow \infty$, plane surface is displayed. In summary, it just needs to build ellipsoid mode to describe all surface, as shown in the following:

$$S(\mathbf{c}) = \mathbf{c}^T \mathbf{A}^T \mathbf{A} \mathbf{c} = 1, \quad (9)$$

where

$$\mathbf{A} = \begin{bmatrix} \frac{1}{\alpha} & 0 & 0 \\ 0 & \frac{1}{\beta} & 0 \\ 0 & 0 & \frac{1}{\gamma} \end{bmatrix}. \quad (10)$$

Normal vector of point C is set as \mathbf{n}_c and could be calculated with equation as follows:

$$\mathbf{n}_c = \frac{\nabla S(\mathbf{c})}{\|\nabla S(\mathbf{c})\|} = \frac{2\mathbf{A}^2 \mathbf{c}}{\|2\mathbf{A}^2 \mathbf{c}\|} = \frac{\mathbf{A}^2 \mathbf{c}}{\|\mathbf{A}^2 \mathbf{c}\|}, \quad (11)$$

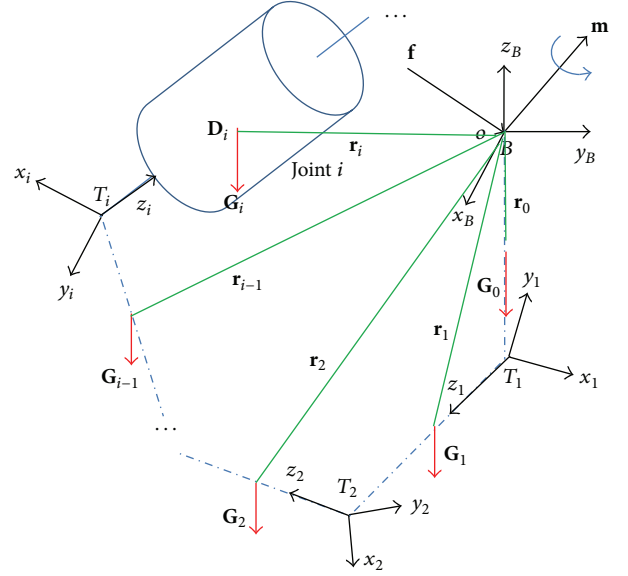


FIGURE 3: Gravity analysis.

where $\mathbf{c} = (x, y, z)$ means coordinate values and ∇ represents gradient.

3. Gravity Compensation

In the above section, gravity element is sampled as \mathbf{f}_{GB} and $\boldsymbol{\tau}_{GB}$. In this section, gravity influence on sensor will be analyzed, which relates to joint length, joint angle gravity center of joint, and quality. All joints cause force and torque on sensor, so each of them needs to be calculated. Force analysis is shown in Figure 3 in gravity.

In Figure 3, $\mathbf{D}_i = (x_{di}, y_{di}, z_{di})^T$ is gravity center position in T_i coordinate; then \mathbf{r}_i means coordinate of gravity center of i th joint and is expressed as

$$\mathbf{r}_i = \left(T \left({}^i_B \mathbf{T} \bar{\mathbf{D}}_i \right)_{3,1} \right)^T, \quad (12)$$

where

$$\bar{\mathbf{D}}_i = (x_{di}, y_{di}, z_{di}, 1)^T. \quad (13)$$

Assuming variety of sensors is $\mathbf{f}_{GB} \in R^3$, $\boldsymbol{\tau}_{GB} \in R^3$, then (14) and (15) are achieved:

$$\mathbf{f}_{GB} = \mathbf{G}_0 + \mathbf{G}_1 + \mathbf{G}_2 + \cdots + \mathbf{G}_i + \cdots + \mathbf{G}_n = \sum_{i=0}^n \mathbf{G}_i, \quad (14)$$

$$\begin{aligned} \boldsymbol{\tau}_{GB} &= \mathbf{r}_0 \times \mathbf{G}_0 + \mathbf{r}_1 \times \mathbf{G}_1 + \cdots + \mathbf{r}_i \times \mathbf{G}_i + \cdots + \mathbf{r}_n \\ &\quad \times \mathbf{G}_n = \widehat{\mathbf{G}}_0 \mathbf{r}_0 + \widehat{\mathbf{G}}_1 \mathbf{r}_1 + \cdots + \widehat{\mathbf{G}}_i \mathbf{r}_i + \cdots + \widehat{\mathbf{G}}_n \mathbf{r}_n \\ &= \sum_{i=0}^n \widehat{\mathbf{G}}_i \mathbf{r}_i. \end{aligned} \quad (15)$$

In (14), $\mathbf{G}_i = (0, 0, G_i)^T$ ($i \leq n$) and n is the total number of joints.

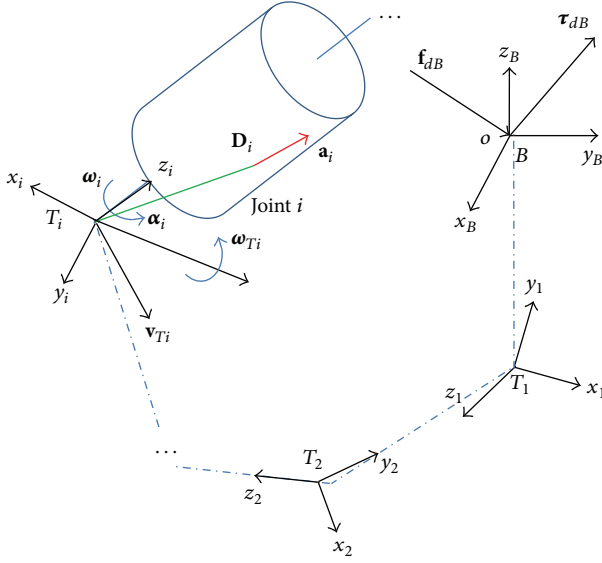


FIGURE 4: Dynamic force analysis.

In (15), in order to easily calculate with matrix, vector \mathbf{G}_i is transformed into matrix $\widehat{\mathbf{G}}_i$:

$$\widehat{\mathbf{G}}_i = \begin{bmatrix} 0 & 0 & -G_i \\ 0 & 0 & 0 \\ G_i & 0 & 0 \end{bmatrix}, \quad (i \leq n). \quad (16)$$

4. Dynamic Compensation

In Section 3, manipulator dynamic is sampled as \mathbf{f}_{dB} and $\boldsymbol{\tau}_{dB}$. In this section, dynamic factor is analyzed. When manipulator works, it also causes reaction force to sensor, so calculation is also needed. Dynamic force is very complex, which relates to joint length, joint angle, joint angular velocity, joint angular acceleration, and so on. In Figure 4, dynamic force is analyzed.

In Figure 4, assume α_i is joint angular acceleration and $\mathbf{D}_i = (x_{di}, y_{di}, z_{di})^T$ is gravity center position in T_i coordinate. Then, acceleration of gravity center is expressed as

$$\mathbf{a}_i = \alpha_i \times \mathbf{D}_i. \quad (17)$$

In T_i coordinate, in order to keep moving as in Figure 4, the force and torque are calculated as shown in the following:

$$\begin{aligned} \mathbf{f}_{di} &= m_i \mathbf{a}_i = m_i \alpha_i \times \mathbf{D}_i = m_i \widehat{\mathbf{a}}_i \mathbf{D}_i, \\ \boldsymbol{\tau}_{\alpha di} &= \mathbf{I}_i \alpha_i. \end{aligned} \quad (18)$$

In (18), m_i and \mathbf{I}_i , respectively, express quality and inertia of i th joint, and

$$\widehat{\mathbf{a}}_i = \begin{bmatrix} 0 & -a_{iz} & a_{iy} \\ a_{iz} & 0 & -a_{ix} \\ -a_{iy} & a_{ix} & 0 \end{bmatrix}. \quad (19)$$

Due to the fact that T_i is a motional coordinate, Coriolis force emerges in the whole system, which is expressed as

$$\mathbf{f}_{kdi} = 2m_i \mathbf{v}_{Ti} \times \boldsymbol{\omega}_{Ti}. \quad (20)$$

In (20), $\boldsymbol{\omega}_{Ti}$ and \mathbf{v}_{Ti} , respectively, mean velocity vector and angular velocity vector of T_i coordinate relative to basic coordinate.

Based on the principle of equivalence, the above forces and torque of i joint are transferred to B , which could be expressed as

$$\begin{aligned} \mathbf{f}_{fBdi} &= \left(T \left(\mathbf{f}_{di}^T \mathbf{D}_i \mathbf{T} \right)_{3,1} \right)^T, \\ \mathbf{f}_{kBdi} &= \left(T \left(\mathbf{f}_{kdi}^T \mathbf{B} \mathbf{T} \right)_{3,1} \right)^T, \\ \boldsymbol{\tau}_{fBdi} &= \mathbf{f}_{fBdi} \times \mathbf{D}_{Bi} = \widehat{\mathbf{f}}_{fBdi} \left(T \left(\mathbf{B}^T \mathbf{D}_i \right)_{3,1} \right)^T, \\ \boldsymbol{\tau}_{kBdi} &= \mathbf{f}_{kBdi} \times \mathbf{T}_i = \widehat{\mathbf{f}}_{kBdi} \left(T \left(\mathbf{B} \mathbf{T} \right)_{3,1} \right)^T, \\ \boldsymbol{\tau}_{\alpha Bdi} &= \boldsymbol{\tau}_{\alpha di}. \end{aligned} \quad (21)$$

In the above equation, \mathbf{f}_{fBdi} and \mathbf{f}_{kBdi} , respectively, mean acceleration force and Coriolis force in the basic coordinate; $\boldsymbol{\tau}_{fBdi}$ and $\boldsymbol{\tau}_{kBdi}$ express torque of force transformation; torque could transfer with no other changes, so $\boldsymbol{\tau}_{\alpha Bdi} = \boldsymbol{\tau}_{\alpha di}$.

Manipulator contains many joints, so all effect of force of joints on the basic coordinate is shown as

$$\begin{aligned} \mathbf{f}_{dB} &= \sum_{i=1}^n \mathbf{f}_{Bdi} = \sum_{i=1}^n (\mathbf{f}_{fBdi} + \mathbf{f}_{kBdi}), \\ \boldsymbol{\tau}_{dB} &= \sum_{i=1}^n \boldsymbol{\tau}_{Bdi} = \sum_{i=1}^n (\boldsymbol{\tau}_{fBdi} + \boldsymbol{\tau}_{kBdi} + \boldsymbol{\tau}_{\alpha Bdi}). \end{aligned} \quad (22)$$

5. Solvability Analysis

At present, problem will be analyzed under the following limits in this subsection:

- (a) Material of manipulator is rigid, which means no deformation produce.
- (b) Collision is caused by manipulator and point of object.
- (c) All sensor is ideal.
- (d) Gravity is ignored in this subsection, because it has to be calculated in Section 5.3.
- (e) Manipulator dynamic is discussed in Section 5.4, so assume manipulator is static and motion of outside object causes collision.

In order to ensure solvability and uniqueness, four constraints are provided and compatibility principle is proposed.

5.1. Force Constraint. From Section 2, combine (8) and (9); seven equations are achieved with six variables. Moreover, \mathbf{f}_{GB} , $\boldsymbol{\tau}_{GB}$, \mathbf{f}_{dB} , and $\boldsymbol{\tau}_{dB}$ are zero under the above assumption.

In order to easily calculate with matrix, vector \mathbf{p} is transformed into matrix $\hat{\mathbf{p}}$:

$$\hat{\mathbf{p}} = \begin{bmatrix} 0 & -f_{cz} & f_{cy} \\ f_{cz} & 0 & -f_{cx} \\ -f_{cy} & f_{cx} & 0 \end{bmatrix}. \quad (23)$$

Then, part of (8) could be changed to

$$\boldsymbol{\tau}_{cB} = \hat{\mathbf{p}} \left(T(\bar{\mathbf{c}}_i {}^c\mathbf{T})_{3,1} \right). \quad (24)$$

Combining (1), (8), and (24), the following equation is achieved:

$$\begin{bmatrix} \mathbf{f} \\ \boldsymbol{\tau} \end{bmatrix} = \mathbf{M} \begin{bmatrix} T(\bar{\mathbf{p}}_B {}^c\mathbf{T})_{3,1}^T \\ T(\bar{\mathbf{c}}_i {}^c\mathbf{T})_{3,1} \end{bmatrix}, \quad (25)$$

where

$$\mathbf{M} = \begin{bmatrix} 1 & 0 & 0 & 0 & 0 & 0 \\ 0 & 1 & 0 & 0 & 0 & 0 \\ 0 & 0 & 1 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & -f_{cz} & f_{cy} \\ 0 & 0 & 0 & f_{cz} & 0 & -f_{cx} \\ 0 & 0 & 0 & -f_{cy} & f_{cx} & 0 \end{bmatrix}. \quad (26)$$

\mathbf{M} is relation matrix and it is singular matrix in ideal condition, that is, $\text{rank}(\mathbf{M}) = 5$. A series of solutions about (24) are obtained. There are many states that make $\text{rank}(\mathbf{M}) = 6$, such as noise of sensor, precision of sensor, and deformation. This problem will be solved in Section 5.5.

5.2. Geometric Constraint. Force act on the surface of manipulator, so mathematical direction of whole outline is necessary to constraint solution, that is,

$$S(\mathbf{c}) = 0. \quad (27)$$

$S(\cdot)$ means mathematical direction of manipulator surface.

5.3. Normal Vector Constraint. Because that force can only apply to manipulator from outside, the angle of force direction and normal vector is less than $\pi/2$. Based on this constraint, equation could be shown as

$$\mathbf{p}^T \mathbf{n} < 0. \quad (28)$$

5.4. Current Mutation Constraint. Strange geometries of manipulator surface and multiple degrees of freedom of manipulator may cause different force action with the same data of force/torque sensor. In this condition, uniqueness solution could not be calculated, so current mutation constraint is drawn in.

Assuming collision point is on the i th joint, then the current of this joint will change suddenly. In addition, the current of k th ($k - i < 0$) joint also produces mutation, but

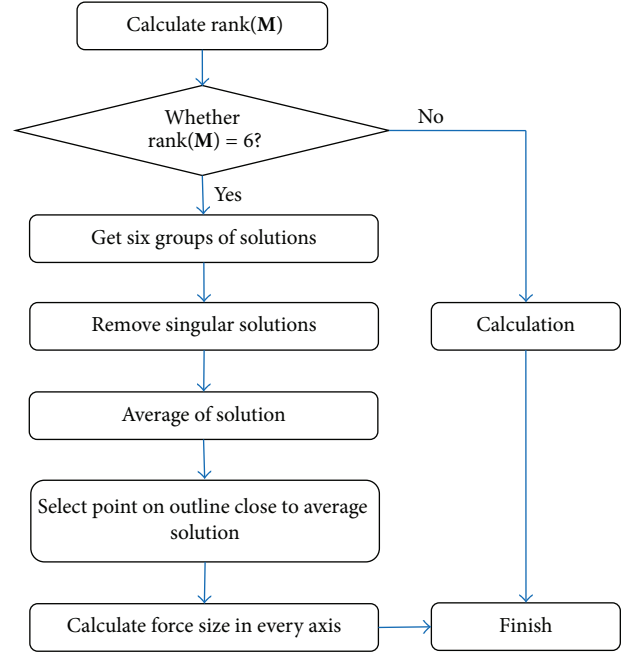


FIGURE 5: Process of compatibility.

the current of k th ($k - i > 0$) joint will not change suddenly. In this law, collision point will be judged on the i th joint.

On the one hand, this constraint avoids multiple solutions, and on the other hand, it could ensure the range of collision point and accelerate the speed of calculation.

5.5. Compatibility Solution Analysis. In Section 5.1, if $\text{rank}(\mathbf{M}) = 5$, then uniqueness solution will be achieved combining with (9) which means compatibility is the best. But many elements cause $\text{rank}(\mathbf{M}) = 6$, such as noise of sensor, precision of sensor, and deformation. There is no solution through combining (8) and (9), so compatibility solution analysis is proposed to ensure an approximate solution. In Figure 5, process of method is shown.

From Figure 5, when $\text{rank}(\mathbf{M}) = 6$, five equations will be chosen from matrix equation (25) and combining with (9); then one group of solution is obtained. Other five groups of solutions will be also achieved by the same way. Every solution includes the information about position and force size in three coordinate axes. Six normal vectors about solution position are achieved through (25). Then singular solutions should be removed by deviation of positions and normal vectors. At this moment, average values of the rest of solutions are calculated, and choose the closest point in outline of manipulator as approximate solution. At last, force size in three coordinate axes will be achieved by (25). This method avoids no solution condition and achieves an approximate solution.

6. Simulation Experiment

One manipulator with three degrees of freedom is established, as shown in Figure 6. In order to simplify analysis,

TABLE 1: Parameters of manipulator.

Name	Quality (Kg)	Position of gravity center in local coordinate (mm)
Link 0	1.629	(0, 0, 60)
Link 1	1.786	(0, 0, 69.995)
Link 2	2.565	(86.256, 0, 0)
Link 3	3.180	(106.906, 0, 0)

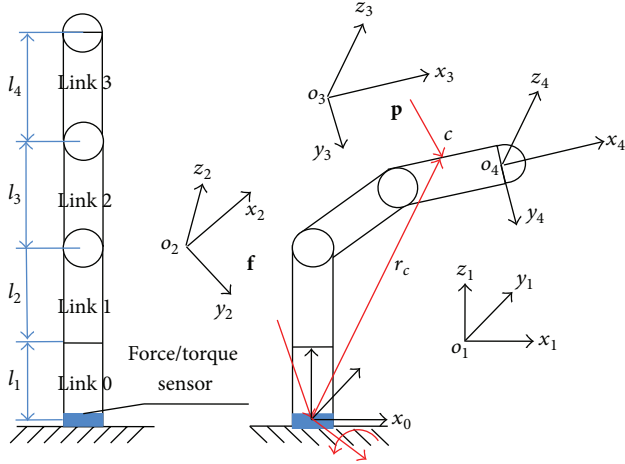


FIGURE 6: Manipulator structure.

the outline of manipulator is composed of cylindrical surface and semisphere, and the size is set to r_R . In addition, the material of every joint is uniform and set as 1060 alloys ($\rho = 2700 \text{ kg/m}^3$) and geometry of every joint is central symmetry; then gravity center of joint lies on central axis.

When collision occurs, data of force/torque sensor change with time. In engineering application, some signal processing methods will be adopted to achieve effective data. In this paper, our attention is focused on the method of collision sensing, so in order to simplify analysis, assume that manipulator is static. Parameters of links are listed in Table 1.

In Figure 6, $l_1 = 120 \text{ mm}$, $l_2 = 150 \text{ mm}$, $l_3 = 200 \text{ mm}$, $l_4 = 200 \text{ mm}$, and $r_R = 40 \text{ mm}$. Due to the fact that joint connected surface is complex, assume collision point is only on link rod. Surface of each joint is described in coordinate of itself as follows:

Link 1:

$$\begin{aligned} x_1^2 + y_1^2 &= r_R^2, \\ 0 < z_1 &\leq l_2 - r_R. \end{aligned} \quad (29)$$

Link 2:

$$\begin{aligned} y_2^2 + z_2^2 &= r_R^2, \\ r_R &\leq x_2 \leq l_3 - r_R. \end{aligned} \quad (30)$$

Link 3:

$$\begin{aligned} y_3^2 + z_3^2 &= r_R^2, \\ r_R &\leq x_3 \leq l_4 - r_R. \end{aligned} \quad (31)$$

Top of Link 3:

$$\begin{aligned} x_4^2 + y_4^2 + z_4^2 &= r_R^2, \\ x_4 &> 0. \end{aligned} \quad (32)$$

According to coordinate transformation matrix as shown in

$$\begin{aligned} {}^1_0T &= \begin{bmatrix} \cos \theta_1 & -\sin \theta_1 & 0 & 0 \\ \sin \theta_1 & \cos \theta_1 & 0 & 0 \\ 0 & 0 & 1 & l_1 \\ 0 & 0 & 0 & 1 \end{bmatrix}, \\ {}^2_1T &= \begin{bmatrix} \cos \theta_2 & 0 & -\sin \theta_2 & 0 \\ \sin \theta_2 & 0 & \cos \theta_2 & 0 \\ 0 & -1 & 0 & l_2 \\ 0 & 0 & 0 & 1 \end{bmatrix}, \\ {}^3_2T &= \begin{bmatrix} \cos \theta_3 & -\sin \theta_3 & 0 & l_3 \cos \theta_3 \\ \sin \theta_3 & \cos \theta_3 & 0 & l_3 \sin \theta_3 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}, \\ {}^4_3T &= \begin{bmatrix} 1 & 0 & 0 & l_4 \\ 0 & 1 & 0 & 0 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}, \end{aligned} \quad (33)$$

equations of links' outline in basic coordinate will be obtained as shown in the following:

Link 1:

$$\begin{aligned} (x_1 \cos \theta_1 - y_1 \sin \theta_1)^2 + (x_1 \sin \theta_1 + y_1 \cos \theta_1)^2 \\ = r_R^2, \end{aligned} \quad (34)$$

$$l_1 < z_1 \leq l_1 + l_2 - r_R.$$

Link 2:

$$\begin{aligned} (x_2 A + y_2 B)^2 + (l_1 + l_2)^2 &= r_R^2, \\ (l_1) C < x_2 C - y_2 B &\leq (l_1 + l_2 - r_R) C. \end{aligned} \quad (35)$$

Link 3:

$$\begin{aligned} (x_3 (c\theta_3 A + s\theta_3 C) - y_3 (c\theta_3 C - s\theta_3 A) + l_3 s\theta_3 C \\ + l_3 c\theta_3 A)^2 + (l_1 + l_2 + z_3)^2 &= r_R^2, \\ r_R (c\theta_3 C - s\theta_3 A) - l_3 s\theta_3 A + l_3 c\theta_3 C &\leq x_3 (c\theta_3 C \\ - s\theta_3 A) - y_3 (c\theta_3 A + s\theta_3 C) - l_3 s\theta_3 A + l_3 c\theta_3 C \\ &\leq (l_4 - r_R) (c\theta_3 C - s\theta_3 A) - l_3 s\theta_3 A + l_3 c\theta_3 C. \end{aligned} \quad (36)$$

TABLE 2: Different point experiment.

Number	Force size (N)	Force direction (N)	Force position (mm)	Detected force (N)	Detected torque (N·m)	Calculated position (mm)	Calculated force (mm)	Force size error (%)	Force direction error (°)	Position error (%)
1	100	93.8152	40	−93.8152	−25.4134	40.34	93.1473	0.930	2.087	1.78
		9.9627	0	79.8145	−12.746	0.05	10.2345			
		33.158	150	−33.158	6.654	152.38	32.153			
2	100	60.9138	0	−60.9183	−14.8139	2.12	59.2332	1.507	2.657	2.017
		74.9999	40	14.7773	−10.6599	39.83	74.5389			
		25.7783	175	−25.7783	9.4891	176.33	25.2234			
3	100	−90.4417	40	90.4417	−18.4897	42.98	−89.1347	1.739	3.069	3.187
		42.0904	0	47.6868	17.8092	1.46	40.6234			
		−6.9776	200	6.9776	5.3689	197.94	−7.7463			
4	100	73.5958	65.02	−73.5958	−21.5907	68.58	71.3748	2.255	4.019	3.632
		10.5043	37.54	79.2729	−24.0106	40.24	9.0657			
		−66.8828	267.16	66.8828	9.1323	263.34	−66.1635			
5	100	−4.7869	83.75	4.7869	2.7225	85.63	−5.0375	2.677	4.867	4.349
		94.594	2.17	4.8169	−1.1907	2.37	96.4736			
		−32.0789	312.5	32.0789	−0.8801	324.49	−34.785			
6	100	−36.4847	118.66	36.4847	−52.09	124.94	−35.8134	2.789	5.032	4.310
		−68.9913	68.51	158.7685	18.4709	63.89	−70.7645			
		62.5226	302.92	−62.5226	12.7395	306.35	65.386			
7	100	−81.5353	186.93	81.5353	−9.3882	174.65	−83.4756	2.853	5.582	5.943
		44.681	61.74	45.0962	43.001	68.49	44.9652			
		36.8185	442.98	−36.8185	−6.3337	452.76	39.8583			
8	100	79.8215	210.36	−79.8215	−2.9938	222.08	82.9467	3.171	6.111	6.404
		38.4423	121.45	51.3349	−47.7155	131.75	40.8643			
		−46.3758	475.56	46.3758	8.6602	487.74	−45.7643			
9	100	−80.1006	206.08	80.1006	3.2545	219.79	−84.4754	3.251	7.457	7.041
		58.8915	72.79	30.8856	44.3061	84.86	58.4393			
		10.7551	525.46	−10.7551	−10.9144	539.75	10.4637			
10	100	−74.0921	222.17	74.0921	−29.2707	238.57	−76.4836	4.985	7.886	7.192
		−18.1331	128.27	107.9102	29.1803	113.45	−21.9574			
		−64.665	587.74	64.665	1.5773	572.84	−68.4833			

Top of Link 3:

$$\begin{aligned}
& (l_4 C - s\theta_3 D + x_4 (c\theta_3 C - s\theta_3 A) - y_4 (c\theta_3 A + s\theta_3 C) \\
& - l_3 s\theta_3 A + l_3 c\theta_3 C)^2 + (l_4 (c\theta_3 A) + s\theta_3 C \\
& + x_3 (c\theta_3 A + s\theta_3 C) - y_3 (c\theta_3 C - s\theta_3 D) + l_3 s\theta_3 C \\
& + l_3 c\theta_3 D)^2 + (l_1 + l_2 + z_4)^2 = r_R^2, \\
& x_4 (c\theta_3 C - s\theta_3 D) > 0,
\end{aligned} \quad (37)$$

where

$$\begin{aligned}
A &= c\theta_1 s\theta_2 + s\theta_1 c\theta_2, \\
B &= c\theta_1 c\theta_2 + s\theta_2 s\theta_1, \\
C &= c\theta_1 c\theta_2 - s\theta_2 s\theta_1, \\
D &= c\theta_1 s\theta_2 - s\theta_1 c\theta_2.
\end{aligned} \quad (38)$$

Considering gravity compensation, the manipulator is analyzed as shown in Figure 7, where $a_1 = 86.256$ mm and $a_2 = 106.906$ mm,

$$\begin{aligned}
r_1 &= [a_1 \cos \theta_1 \cos \theta_2, a_1 \sin \theta_1 \cos \theta_2, l_1 + l_2 \\
&+ a_1 \sin \theta_2]^T, \\
r_2 &= [a_1 \cos \theta_1 \cos \theta_2 \\
&+ a_2 \cos \theta_1 \cos \theta_3, a_1 \sin \theta_1 \cos \theta_2 \\
&+ a_2 \sin \theta_1 \cos \theta_3, l_1 + l_2 + a_1 \sin \theta_2 + a_2 \sin \theta_3]^T.
\end{aligned} \quad (39)$$

Mode of manipulator is built in ADAMS, and two groups of data are tested to verify our algorithm.

Assume $\theta_1 = \pi/6$, $\theta_2 = -\pi/6$, and $\theta_3 = -\pi/4$, and 100 N force applies on the surface. Ten points are tested, throughout the entire surface.

In another experiment, assume $\theta_1 = \pi/6$, $\theta_2 = -\pi/6$, and $\theta_3 = -\pi/4$, but force size is changed at the same position C = (206.08 72.79525.46).

In Tables 2 and 3, force size, force direction, and force position are known and set as input conditions; detected

TABLE 3: Different force experiment.

Number	Force size (N)	Force direction (N)	Force position (mm)	Detected force (N)	Detected torque (N·m)	Calculated position (mm)	Calculated force (mm)	Force size error (%)	Force direction error (°)	Position error (%)
1	60	-48.0604	206.08	48.0604	-8.8104	223.53	-46.4684	2.993	8.384	8.257
		35.3349	72.79	54.4423	26.5837	85.34	32.2344			
		6.4531	525.46	-6.4531	-3.7276	542.45	7.1736			
2	80	-64.0805	206.08	64.0805	-2.7779	223.44	-60.3674	3.106	7.721	7.498
		47.1132	72.79	42.664	350.4449	80.32	46.6237			
		8.6041	525.46	-8.0641	-7.321	543.24	9.7344			
3	100	-80.1006	206.08	80.1006	3.2545	219.79	-84.4754	3.251	7.457	7.041
		58.8915	72.79	30.8856	44.3061	84.86	58.4393			
		10.7551	525.46	-10.7551	-10.9144	539.75	10.4637			
4	120	-96.1208	206.08	96.1028	9.287	216.45	-99.8348	2.843	7.060	6.261
		70.6698	72.79	19.1073	53.1673	87.87	70.7982			
		12.9062	525.46	-12.9062	-14.5078	535.64	10.5374			
5	140	-112.1409	206.08	112.1409	15.3194	213.23	-113.4532	3.690	6.620	5.874
		82.4482	72.79	7.329	62.0285	85.56	87.1726			
		15.0572	525.46	-15.0572	-18.1011	538.97	13.2736			
6	160	-128.161	206.08	128.161	21.3519	213.74	-123.7562	2.634	6.104	5.342
		94.2265	72.79	-4.4493	70.8898	81.46	95.6352			
		17.2082	525.46	-17.2082	-21.6945	539.53	17.3845			
7	180	-144.1812	206.08	144.1812	27.3843	217.36	-149.2352	3.315	5.726	5.319
		106.0048	72.79	-16.2276	79.751	76.87	104.8453			
		19.3593	525.46	-19.3593	-25.2879	540.37	18.4632			
8	200	-160.2013	206.08	160.2013	33.4168	223.42	-155.7297	2.671	5.201	4.955
		117.7831	72.79	-28.0059	88.6122	78.36	119.4328			
		21.5103	525.46	-21.5103	-28.8813	530.75	20.5643			
9	220	-176.2214	206.08	176.2214	39.4493	197.45	-171.2194	2.995	5.172	4.637
		129.5614	72.79	-39.7842	97.4734	65.32	131.3342			
		23.6613	525.46	-23.6613	-32.4747	535.75	22.9472			
10	240	-192.2415	206.08	192.2415	45.4817	199.63	-196.24387	3.082	4.973	3.892
		141.3397	72.79	-51.5625	106.3346	65.37	140.3484			
		25.8123	525.46	-25.8123	-36.068	533.74	29.6547			

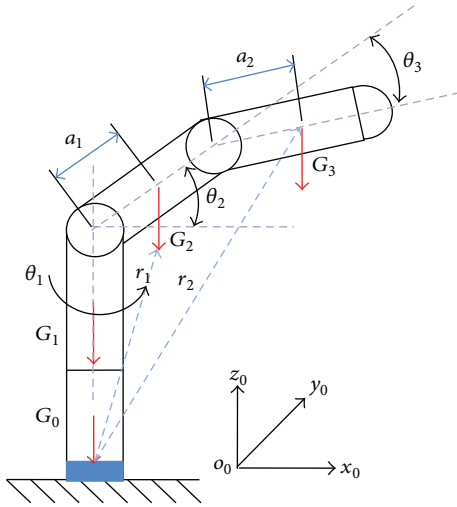


FIGURE 7: Gravity compensation analysis.

position and calculated force could be obtained by (8) and coordinate transformation with a series of calculations; force size error, force direction error, and position error are put forward to judge accuracy and validity of the calculation. Equation of each error is shown as follows:

Force size error:

$$\Delta S = \frac{|\sqrt{f_{sx}^2 + f_{sy}^2 + f_{sz}^2} - \sqrt{f_{cBx}^2 + f_{cBy}^2 + f_{cBz}^2}|}{\sqrt{f_{cBx}^2 + f_{cBy}^2 + f_{cBz}^2}}. \quad (40)$$

Force direction error:

$$\Delta \theta = \arccos \left(\left| \frac{f_{sx}f_{cBx} + f_{sy}f_{cBy} + f_{sz}f_{cBz}}{\sqrt{f_{sx}^2 + f_{sy}^2 + f_{sz}^2} \sqrt{f_{cBx}^2 + f_{cBy}^2 + f_{cBz}^2}} \right| \right). \quad (41)$$

Position error:

$$\Delta P = \frac{|x_{cB} - x_{sB}| + |y_{cB} - y_{sB}| + |z_{cB} - z_{sB}|}{\sqrt{x_{cB}^2 + y_{cB}^2 + z_{cB}^2}}. \quad (42)$$

force and detected torque express the data of force/torque sensor, which could be achieved by measurement; calculated

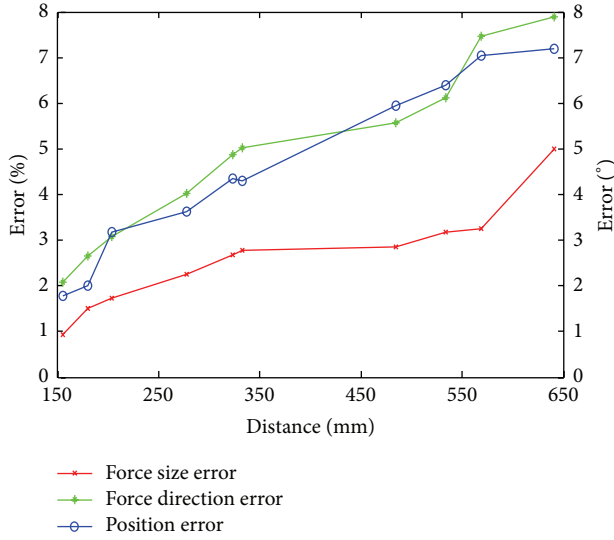


FIGURE 8: Relation between collision positions and errors.

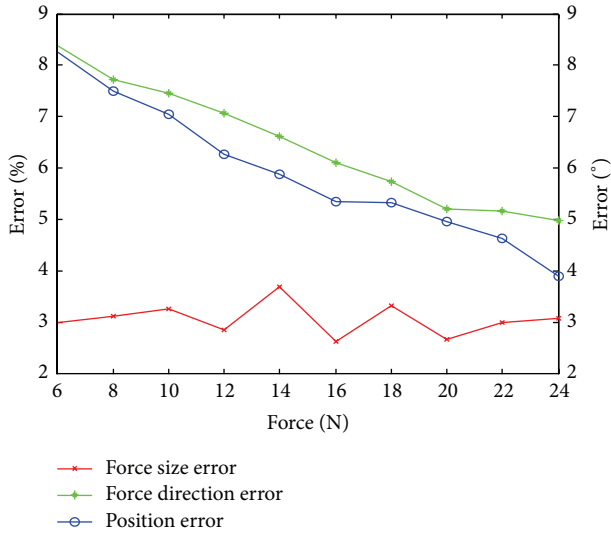


FIGURE 9: Relation between force and errors.

In these three equations, f_{sx} , f_{sy} , and f_{sz} mean force size of calculated force and x_{sB} , y_{sB} , and z_{sB} mean calculated position mapping to three axes in basic coordination; f_{cBx} , f_{cBy} , and f_{cBz} mean force size of force and x_{cB} , y_{cB} , and z_{cB} mean calculated position mapping to three axes in basic coordination.

From Tables 2 and 3, collision detection is effective and the relative error is extremely small in simulation environment. In order to intuitively express data relation, Figures 8 and 9 are drawn to show them. In Figure 8, relation between different collision positions and each error is established. In Figure 9, relation between different force sizes and each error is established.

In Figure 8, force size error, force direction error, and position error all become larger with farther distance. Different collision point produces different error and each error will be larger with farther distance. If we use this method to

test collision information, it must ensure whether the biggest errors meet accuracy requirements at the farthest point of manipulator.

In Figure 9, force direction error and position error become smaller with bigger force, and force size error is fluctuating. Sensitivity of this method is almost certain at the same point, so force direction error and position error become smaller with bigger force. About fluctuating of force size error, (40) has given our explanation that numerator and denominator influence force size error at the same time and have the same trend.

7. Summary

Both animal's arm and person's arm are wrapped by skins, which help them protect their biological organization and apperceive environmental information, such as temperature change and object collision. Researchers except manipulators also have the same function with biological arm, but the method is expensive and easily damaged by distributing sensors on the whole manipulator's outline, so one indirect method to detect collision point and direction by using force/torque sensor is put forward. Compared to skin force sensor, the force/torque sensor is easy to be installed and maintained. In our method, constraint equations and compatibility solution analysis is used to ensure existence of solution. Moreover, gravity compensation and dynamic compensation are also described, which indicate this theory could be effective in gravity environment and when manipulators are exercising. At last, the simulation experiment is executed to verify our algorithm and the result is perfect.

But there exist a lot of engineering problems, if this method is used in real system, which could be as follows: (1) how to extract more accurate force and torque information, based on the fact that signal of sensor is fluctuant; (2) how to describe manipulator's outline accurately, because it has complex shape; (3) how to measure force and torque in an instant when manipulator collides; (4) how to realize real-time perception, on the condition that this theory contents a lot of calculations. In order to promote the theory in engineering application some experiments will be done on a real system, especially putting focus on the above problems.

Conflict of Interests

The authors declare that there is no conflict of interests regarding the publication of this paper.

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