

Research Article

Spectroscopic Characterization of Omeprazole and Its Salts

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During drug development, it is important to have a suitable crystalline form of the active pharmaceutical ingredient (API). Mostly, the basic options originate in the form of free base, acid, or salt. Substances that are stable only within a certain pH range are a challenge for the formulation. For the prazoles, which are known to be sensitive to degradation in an acid environment, the formulation is stabilized with alkaline additives or with the application of API formulated as basic salts. Therefore, preparation and characterization of basic salts are needed to monitor any possible salinization of free molecules. We synthesized salts of omeprazole from the group of alkali metals (Li, Na, and K) and alkaline earth metals (Mg, Ca). The purpose of the presented work is to demonstrate the applicability of vibrational spectroscopy to discriminate between the OMP and OMP-salt molecules. For this reason, the physicochemical properties of 5 salts were probed using infrared and Raman spectroscopy, NMR, TG, DSC, and theoretical calculation of vibrational frequencies. We found out that vibrational spectroscopy serves as an applicable spectroscopic tool which enables an accurate, quick, and nondestructive way to determine the characteristic of OMP and its salts.

1. Introduction

In drug development, only the most stable crystalline forms of an active substance are suitable for commercial use. In general, active substances can be used in form of an acid, base, or in a form of a salt. Substances, which are stable over a certain pH range, are a challenge for the development of formulations. Prazoles are susceptible to degradation in an acid environment. Therefore, they are stabilized in the formulation with alkaline additives or administered in the form of basic salts [1]. The preparation and complete characterization of basic salt is needed in the case of direct application of the formulation and for monitoring the potential undesired salt formation. For the pharmaceutical industry, the disposal of stable product-specific solubility and bioavailability is crucial. Preparation of the salt of the active substance in the case of omeprazole makes it possible to affect the stability, solubility, and bioavailability. Vibrational spectroscopy is a very useful technique due to its ability to probe a sample in an accurate, fast, and nondestructible way.

Moreover, the vibrational spectra possess all information of the structure and dynamics of the probed molecule. Raman and infrared of mapping experiments probe a small area of sample and thus check the homogeneity of sample below micrometer (Raman). However, the limitation of applicability of Raman and infrared spectroscopy lays in the necessity to assign the vibrational bands in the corresponding spectrum.

5-Methoxy-2-[[[4-methoxy-3,5-dimethyl-2-pyridinyl)-methyl] sulfinyl]-¹H-benzimidazole (omeprazole, OMP) is used to treat gastric and duodenal ulcers, erosive esophagitis, gastroesophageal reflux disease, Zollinger-Ellison syndrome, and others [2]. It acts as a proton-pump inhibitor which inhibits gastric acid secretion, that is, irreversibly blocks the enzyme system of hydrogen/potassium adenosine triphosphatase (H^+/K^+ -ATPase) in gastric parietal cells. The OMP molecule has a stereochemical center and hence it exists as the R and S isomer (Figure 1). Both isomers show activity, but the S isomer is metabolized more slowly, which results in reproducibly extended release of S-omeprazole [3]. The

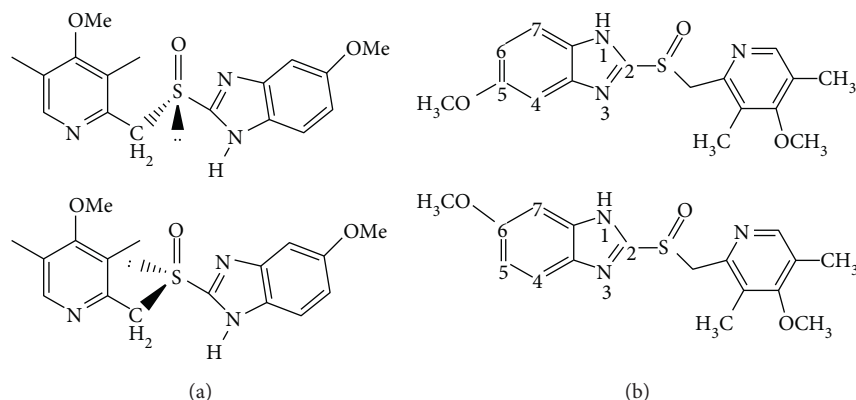


FIGURE 1: Enantiomers (a) and tautomers (b) of OMP. S (upper left molecule) and R (lower left molecule) enantiomers of OMP. 5-Methoxy OMP (upper right) and 6-methoxy (lower right) tautomers of OMP.

reactive side of the OMP molecule is an acid group in the benzimidazole ring. Therefore, in the preparation of the final form (formulation), various stabilizers are used in order to prevent chemical reaction between excipients and OMP. One of the possibilities to reduce the reactivity of the acid group is a reaction with bases to synthesis an OMP in salt form.

Previous vibrational studies [4] analysed only the principal characteristic peaks of OMP. Similar peaks in infrared spectra were also described in various patents [5–7]. Murakami et al. partially extended peak assignment of the solid-state OMP-Na. The analyses revealed that OMP-Na contains one water molecule in its crystal structure. It was suggested that the water molecule in the OMP-Na probably establishes one hydrogen bond with nitrogen of the imidazole ring and the other with a sulfoxide group. Markovic et al. [8] studied both OMP isomers. By using DSC method, they identified that both optical isomers of OMP-Na are thermodynamically more stable (melting of S isomer at 227°C and R isomer at 229°C) than the OMP in neutral form which melts at 159°C.

In some cases, vibration spectroscopy may be preferable with respect to other analytical techniques, considering that the vibrational spectra reflect changes in functional groups that appear after salt formation. This can be very helpful in detection of salts in a mixture with OMP. For example, Raman microspectroscopy (mapping) may be utilized in the determination of salt formation on the edges of a specific layer in an OMP pellet. The amount of salts is in general very low and thus under the detection limit for other techniques [9–11].

The presented study will show the ability to monitor these transformations by the application of various types of spectroscopies (infrared, Raman, and NMR) supported by X-ray powder diffraction, DSC, and thermogravimetric measurements. The formation of OMP salts was confirmed by comparing the recorded infrared and NMR spectra with XRPD diffraction patterns. Since we would like to apply only infrared and/or Raman spectroscopy for identification of OMP in salt form, the assignment of specific vibrational peaks that are characteristic for the formation of salt was analysed in detail. The first candidates are the characteristic

modes of the benzimidazole ring (N-H, C=C-N, and S-C=N) and S=O group.

2. Materials and Methods

Omeprazole salts were prepared from the omeprazole purchased from Shouguang Fukang Pharmaceutical. All reactants used were of analytical grade. The alkali salts of omeprazole (Na, K, and Li) were synthesized by applying a similar procedure. Sodium salt was synthesized by reaction of OMP (10 g) with a water solution of NaOH (Aldrich, 1.16 g, 25 mL). After 5 minutes of vigorous stirring, methylene chloride (Merck) was added (50 mL) and stirring was continued for the next 15 minutes, after which two phases were separated and the water phase was evaporated to dry matter using a water bath (35°C). The dry substance was then mixed with 70 mL of ethyl acetate and stirred under reflux (at 77°C) for the next 30 minutes. After an overnight cooling and resting, the residue was dried under vacuum (40°C for 24 h). The final product had a mass of 90.7 g which correlates with a yield of 85%. Potassium and lithium salt of omeprazole were synthesized in a similar procedure by using LiOH (Aldrich, 0.207 g in 40 mL) or KOH (Aldrich, 1.69 g in 60 mL). The yields of OMP-Li was 74% and of OMP-K was 87%.

The alkaline earth salts of OMP (Mg and Ca) were synthesized using OMP-Na as a starting material. Anhydrous calcium (Aldrich, 1.16 g)/magnesium chloride (Aldrich, 2.12 g) was dissolved in distilled water (20 mL), and the solution was added drop by drop to a water solution of OMP-Na followed by vigorous stirring for 60 minutes. The remainder in the flask was filtered, washed up with water, and dried on 40°C for 24 h. The yields in case of OMP-Mg and OMP-Ca reactions were 74% and 68%, respectively.

The XRPD patterns and NMR spectra of all salts were recorded and compared with those found in literature [1, 5–7, 12–14] to confirm the formation and purity of prepared salts of omeprazole.

The DSC analysis was performed by Mettler Toledo DSC1. A nitrogen flow of 40 mL min⁻¹ was used in all measurements. Samples were analysed in aluminium pans (volume 40 µL) with a punctured cover in a temperature range between 20°C and 200°C and at a heating rate of

10°C min⁻¹. Stare Software 11.00 software package was used for data collecting and processing.

Thermogravimetric experiments were measured on the Mettler Toledo TGA/DSC1 instrument. Samples were analysed in aluminium containers with a perforated aluminium lid with a capacity of 100 µL in the temperature range from room temperature to 180°C with a heating rate of 10°C min⁻¹. Stare Software 11.00 software package was used for data collection and processing.

X-ray diffraction intensities were measured on an X-ray diffractometer PHILIPS X'Pert PRO, PANalytical. The diffractometer is equipped with a detector X'celerator and an X-ray tube with a copper anode $k\alpha = 1.54$. Data processing was done by applying a software package HighScore Plus 3.0e. Samples were recorded in the range between 3° and 32.5°. The integration time was 100 s, and the step was 0.033°. The patterns were compared with published data using a software package for digitizing named WinDig 2.5.

NMR spectra of solid samples were recorded on Agilent Technologies VNMRs 600 MHz NMR spectrometer equipped with 3.2 mm NB Double Resonance HX MAS Solids Probe. The ¹H MAS and ¹³C CP-MAS NMR spectra were externally referenced using adamantane. Samples were spun at the magic angle with 20 and 16 kHz for ¹H MAS and ¹³C CP-MAS NMR spectra, respectively. The proton spectra were acquired using a composite pulse sequence. Repetition delay in all experiments was 5 s. The number of scans was 16. The pulse sequences used for acquiring the ¹³C spectra were a standard cross-polarization MAS pulse sequences with high-power proton decoupling during acquisition. The repetition delay was 5 s. The number of scans was between 350 and 760. NMR spectra of the liquid samples were recorded on Agilent Technologies DD2 300 MHz NMR spectrometer, using a 5 mm ID probe equipped with gradients. The spectra were recorded at 25°C. Proton chemical shifts were determined relative to tetramethylsilane (TMS).

Raman spectra were recorded using the Raman spectrometer RAMII attached to Vertex 80 infrared spectrometer (BRUKER). The spectrometer was equipped with lasers emitting at 1064 nm and a LN-Ge diode detector. The spectra were recorded with a laser power of 300 mW, in the spectral region between 3600 and 32 cm⁻¹ with a nominal resolution of 4 cm⁻¹. The final spectrum was a result of averaging of 128 scans. The device operates using a software package OPUS 6.5, which is also used for processing the recorded spectra.

Measurements of infrared spectra were performed by FT-IR Vertex 70 spectrometer, manufactured by Bruker. The samples were prepared in the form of KBr pellets. The spectrometer was equipped with a DLATGS detector. Recorded spectra are the result of averaging 32 scans in the spectral region between 4000–400 cm⁻¹ with a nominal resolution of 4 cm⁻¹. The spectra were recorded and processed by the application of the OPUS 6.5 software (Bruker).

The calculation of vibrational spectrum of omeprazole was based on density functional theory as implemented in the Vienna Ab initio simulation package (VASP) [15, 16]. VASP performs an iterative solution of the Kohn–Sham

equations in a plane-wave basis; the interaction of the valence electrons with the ionic cores is described within the projector-augmented-wave (PAW) formalism [17]. The cut-off energy value was set to 500 eV. The electronic exchange and correlation were described by the gradient-corrected PBE functional proposed by Perdew et al. [18]. The self-consistency cycle was terminated when the total energies in the next step changed by less than 10⁻⁶ eV per cell. Brillouin-zone integrations were performed on Monkhorst–Pack grids [19]. The crystal structure of omeprazole was obtained from the Crystallography Open Database (COD id 7101903) [20]. A corresponding triclinic crystal cell (P1) ($a = 9.701$ Å, $b = 10.259$ Å, $c = 10.694$ Å, $\alpha = 91.720^\circ$, $\beta = 112.117^\circ$, and $\gamma = 115.642^\circ$) contains two molecular units. The initial atomic positions (see Supplementary Material available online at <https://doi.org/10.1155/2017/6505706>) were energy minimized by applying the conjugate gradient algorithm followed by the residual minimization scheme with direct inversion in the iterative subspace (RMM-DIIS) until stopping criterion for forces, $F_{\max} < 10^{-5}$ eV/Å, was achieved [21]. Vibrational density of states (vDOS) was obtained as a distribution of eigenvalues of the dynamical matrix formed from the force-constant matrix by taking into account periodic boundary conditions. The elements of the force-constant matrix were determined as first derivatives of the forces induced by small ionic displacements, calculated according to the Hellmann–Feynman theorem by using the finite difference method [22]. Assignment of the vibrational spectrum was facilitated by projecting the total vDOS, $g(\omega)$, into partial diatomic vDOS, $g_{\text{bond}}(\omega)$, associated with the stretching vibration of a given chemical bond in the molecule, simply by determining the appropriate relative weight, $w_{\text{bond}}(\omega)$, of the corresponding atomic pair over the entire molecule for a given frequency mode,

$$g_{\text{bond}}(\omega) = w_{\text{bond}}(\omega)g(\omega). \quad (1)$$

As dynamical matrix eigenvectors contain information about individual atomic displacements in a given vibrational mode, we calculate $w_{\text{bond}}(\omega)$ by dividing the sum of the squared displacements along the unit bond direction $\vec{e}_{12} = (\vec{r}_{a1} - \vec{r}_{a2})/|\vec{r}_{a1} - \vec{r}_{a2}|$, between atoms α_1 and α_2 by the square of the eigenvector,

$$w_{\text{bond}}(\omega) = \frac{|\vec{e}_{12} \cdot \vec{d}_{a1}(\omega)|^2 + |\vec{e}_{12} \cdot \vec{d}_{a2}(\omega)|^2}{\sum_a |\vec{d}_a(\omega)|^2}. \quad (2)$$

3. Results and Discussion

3.1. Thermogravimetric Analysis. Thermal measurements started by using TGA and DSC techniques were applied to explore polymorphism of omeprazole and its salts. Each form of prepared omeprazole salts showed the loss of mass which is consistent with the release of crystalline and/or surface-bound water (Figure 2). In OMP-K, the loss in mass was observed in one step from 100°C to 170°C and corresponds to the release of one water molecule. In OMP-Na, the loss in mass was observed in two steps, the first one from 85°C

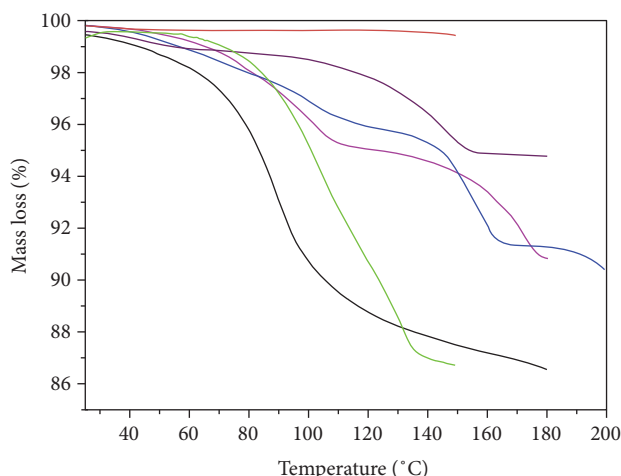


FIGURE 2: Thermo gravimetric curves of OMP (red) and five OMP salts (OMP-K (violet), OMP-Na (blue), OMP-Mg (pink), OMP-Li (green), and OMP-Ca (black)).

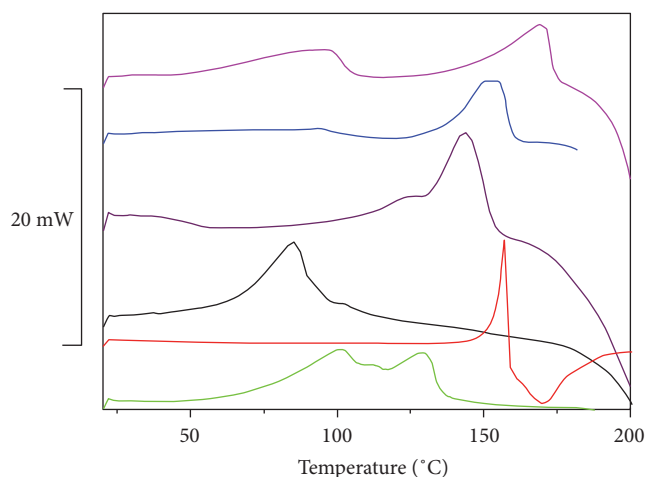


FIGURE 3: DSC curves of OMP (red) and prepared salts (OMP-K (violet), OMP-Na (blue), OMP-Mg (pink), OMP-Li (green), OMP-Ca (black)). The curves are shifted for clarity.

to 110°C and the second one from 120°C to 160°C. Both steps are in the accordance with the release of two water molecules [5, 6, 8, 23–25]. In OMP-Mg, the loss in mass in two steps was also observed, from 85°C to 105°C and from 135°C to 170°C which is in accordance with the release of two water molecules [12]. In OMP-Ca, the continuous loss in mass was observed from 40°C to 150°C (loss of three water molecules), while OMP-Li experienced the continuous loss of mass from 70°C to 150°C (also in accordance with the loss of three water molecules). Thermal analysis showed that all prepared omeprazole salts were in hydrate form.

3.2. Differential Scanning Calorimetry. Characteristic graphs of DSC measurements OMP and its salts are shown in Figure 3. DSC of omeprazole displays only one melting point at 150°C after which decomposition occurs, whereas the DSC curves of omeprazole salts are more complex. In the case of

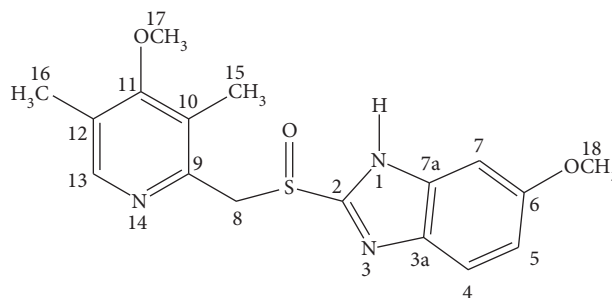


FIGURE 4: OMP with numbered carbon and nitrogen atoms.

OMP-Mg, two melting points were measured (at 100°C and 170°C) followed by decomposition. OMP-Na also has two melting points (at 100°C and 150°C) again followed by decomposition. The result is in agreement with the thermo-gravimetric measurements and results from literature [23] where the OMP-Na form A was measured. Potassium salt has only one melting point at 145°C followed by decomposition, whereas OMP-Li experiences three melting points (at 100°C, 110°C, and 125°C) followed by decomposition. Similarly, OMP-Ca has also three melting points (at 58°C, 90°C, and 100°C) followed by decomposition.

The correlation of results obtained by TGA and DSC is very high and were thus used for clarifying spectroscopic measurements such as DVS and hot-stage in combination with in situ.

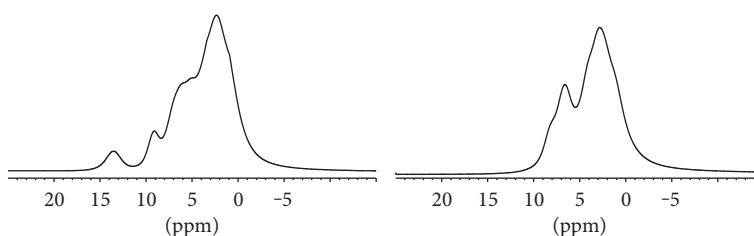
3.3. NMR. In order to additionally characterize solid OMP and its salt, we measured ^1H MAS and ^{13}C CP-MAS NMR spectra. For assignment of the ^{13}C spectra, we used atom numbering shown in Figure 4. We focused on the expected differences mainly in ^{13}C spectra between various types of OMP (Table 1). Comparison of the proton ^1H MAS NMR spectra of solid samples of OMP and all prepared salts revealed that the OMP sample comprises the signal at 13.5 ppm (Figure 5). The signal at this chemical shift is assigned to a proton on the nitrogen atom N1, which is involved in a hydrogen bond. This type of proton is missing in all almost identical proton spectra of OMP salts. That may indicate that salt formation removes the proton attached to N1 nitrogen.

It is evident from Figure 6 that one of the most prominent differences between omeprazole and its salts in the ^{13}C CP-MAS NMR spectra of solid samples is in the region between 90 ppm and 100 ppm, where carbon atom C7 resonates. The rest of OMP ^{13}C spectra were assigned following the data from literature [26]. All spectra presented in Figure 6 correspond to a tautomeric form of 6-methoxy-omeprazole. In contrast to omeprazole where the corresponding C7 ^{13}C chemical shift is located at 92.0 ppm, the other samples of OMP salts show this signal at 98.0 ppm. The differences in signal chemical shifts indicate that in samples of OMP salts certain changes appear in the vicinity of the carbon atom C7, such as the absence of the proton on a nitrogen atom N1.

Another prominent difference between OMP and its salts can be found in the region spanned between 45 ppm and 65 ppm. One peak found in the omeprazole spectrum is

TABLE 1: Carbon chemical shifts (ppm) of OMP and its salts.

C atom	OMP	OMP-Na	OMP-K	OMP-Li	OMP-Mg	OMP-Ca
C15	8.96	10.43	11.79	11.61	11.90	11.09
C16	12.60	12.34	13.34	14.40	13.00	13.54
C8, C17, C18	57.81	53.75	52.78	53.35	52.55	52.39
	—	58.48	59.22	60.23	58.79	54.71
	—	60.74	—	—	—	60.05
	—	—	—	—	—	61.79
C7	92.02	99.02	98.40	97.16	97.21	96.59
	—	—	—	—	—	98.67
C5	112.94	111.31	108.39	113.21	109.31	110.29
	—	114.60	117.08	117.53	116.78	111.70
C4	121.85	125.11	124.32	126.82	124.44	116.60
C10, C12	126.00	127.41	126.94	129.49	127.95	125.82
	—	—	—	—	—	127.56
	—	—	—	—	—	128.98
C3a–C7a	136.00	139.30	139.41	139.62	137.20	137.67
	—	—	—	—	—	139.44
C9–C13	150.13	147.33	146.42	147.18	141.85	144.56
	—	150.71	149.02	—	147.15	146.59
	—	154.30	150.59	—	149.46	147.78
	—	—	—	—	—	149.47
	—	—	—	—	—	151.29
C2–C6	158.05	158.24	153.32	155.48	153.66	153.63
	—	—	—	157.18	156.59	157.868
C11	164.41	164.51	163.05	165.29	164.01	159.90
	—	—	164.12	—	—	164.22

FIGURE 5: Left spectrum: ^1H MAS spectrum of OMP; right spectrum: ^1H MAS spectrum of OMP-Na.

evidently multiplied in the salt spectra. This splitting may be connected to the changes in the environment of carbon atoms C8, C17, and C18 of OMP during salt formation, when the cation comes in the vicinity of an OMP molecule.

3.4. Vibrational Analysis. To get a better view on the assignment of OMP vibrational spectrum (Figure 7), the OMP molecule is divided into four fragments. The first fragment is a substituted pyridine ring, the second one is a benzimidazole fragment, and the third one is a C-SO-C bridge. The fourth fragment consists of various methoxy groups. Each and every one of the fragments aforementioned is already assigned in literature [27–30]. Although the band frequencies of fragments may slightly differ from

one found in the vibrational spectra, they serve as a relevant guide for band assignment in the spectra of OMP. Band frequencies of band in infrared and Raman spectrum of OMP are tabulated and described in Table 2.

Considering that prior analyses have already determined that the absence of the NH group is the main factor in salt formation, most of the attention will be given to extract vibrations connected to this group. NH stretching in infrared spectrum is usually visible as a medium intensity band in the range between 3500 and 3200 cm^{-1} . However, the NH group from the benzimidazole part of the molecule is a strong proton donor, which may participate in hydrogen bonds with various types of proton acceptors which means that NH stretching frequency would redshift with respect to the

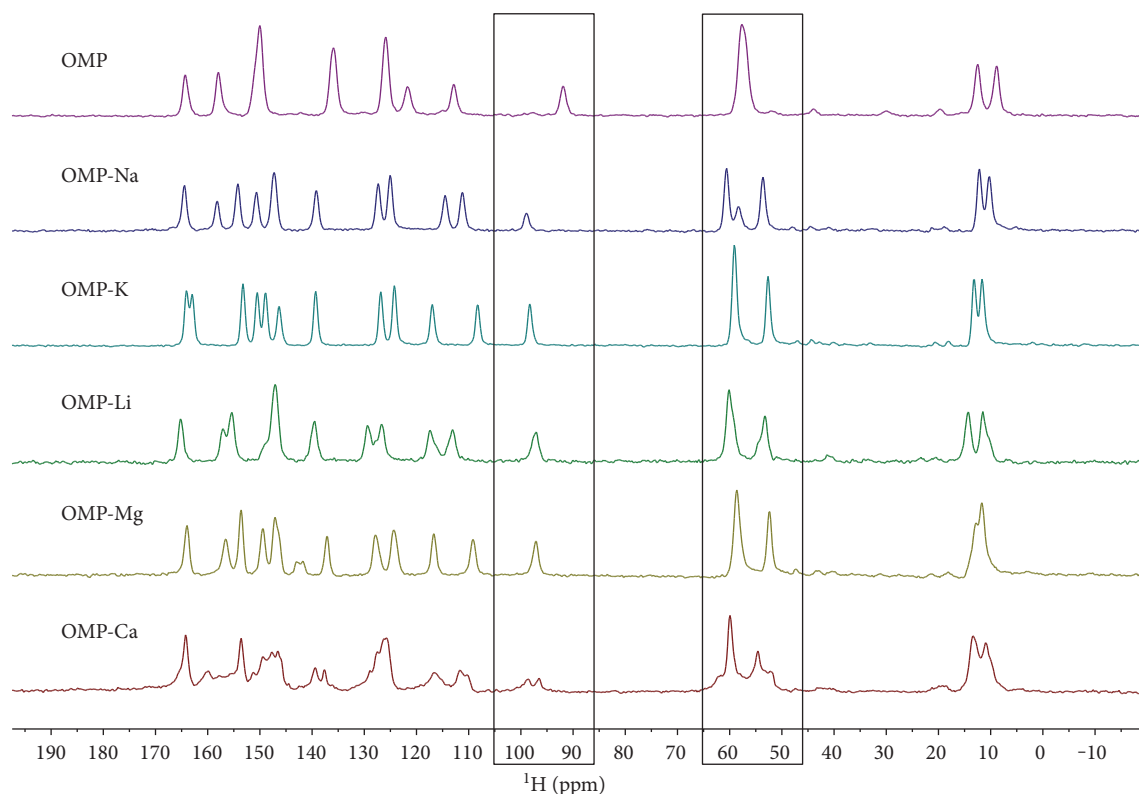


FIGURE 6: Comparison of ^{13}C CP-MAS NMR spectra of solid samples of OMP and OMP salts.

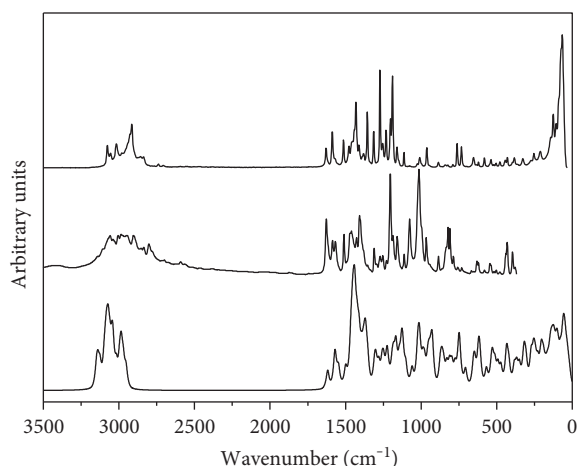


FIGURE 7: Raman (upper), infrared (middle), and calculated (lower) spectrum of a solid-state OMP.

strength of the established hydrogen bond. A formation of hydrogen bonds also broadens the NH vibrational band. Therefore, the NH stretching vibration can be found in the infrared spectrum of OMP as a broad band near 2930 cm^{-1} . Another characteristic band for NH group is NH deformation, which is located near 1587 cm^{-1} . This type of vibration is rarely strictly localized. In the case of OMP, it is coupled with C-C stretching and CH deformations. The coupling reduces the applicability of this type of vibrations for confirmation of the presence of pure OMP.

For the complete assignment of the vibrational spectra of OMP, we used characteristic spectra of particular fragments, which can be found in the molecule. Assignment of key vibrations was checked by calculation (Table 3). Figure 8 presents the most significant vibrations in the calculated spectra of OMP.

By general comparison of infrared and Raman spectra of all five prepared salts, we can conclude that they are structurally very similar with a few exceptions.

Raman and infrared spectra of OMP and all 5 prepared salts in solid state are shown in Figure 9.

Tables with assigned bands for OMP in Raman and infrared spectra were used to support the determination of specificity of individual spectra (Tables 4 and 5).

Although the vibrational spectra of OMP and its salts are very similar, particular differences can be used for the accurate determination of the sample composition. Since all salts are in the form of crystal hydrates, it is that the NH stretching band will be masked by the broad OH stretching band of hydrating water. However, OMP has specific Raman bands of medium and medium-weak intensity at 1630 cm^{-1} (CH deformation, CC stretching) and 1512 cm^{-1} (CH + NH deformation) that are absent in the spectra of salts. On the other hand, all five prepared salts have characteristic bands of medium intensity at 3006 cm^{-1} – 2980 cm^{-1} (CH stretching (BI, P)) and at 1364 cm^{-1} (C4H + C5H deformation).

Bands of the highest intensity in the range between 1300 and 1100 cm^{-1} are partly overlapped; therefore, the identification of specific salts is unlikely just by analysing the

TABLE 2: Peak frequencies of bands in infrared and Raman spectrum of OMP.

IR (cm ⁻¹)	Raman (cm ⁻¹)	Assignment
~3070 (shift)	3076	CH stretching (BI, P)
3057	3055	CH stretching (BI, P)
	3016	CH stretching (BI, P)
2984	2981	CH ₃ (M) stretching asymmetric
2972	~2968 (sh)	CH ₃ (M) stretching asymmetric
2944	2954	CH ₃ (M) stretching asymmetric
~2930	Covered	NH stretching vibration
2904	2915	CH ₃ stretching asymmetric
2854	2857	CH ₃ (M) stretching symmetric
2835	2837	CH ₃ stretching symmetric
1629	1629	QS (P), CH deformation, CC stretching (P, BI)
1587	1588	CH + NH deformation, CC stretching (BI)
1568	1569	QS (P), CH deformation, CC stretching (P, BI)
1512	1514	CH + NH deformation (BI)
1470 (sh)	1477	SCS (P), CH (B), NH deformation, N3C2 stretching
1462	1460	CH ₃ deformation (M), NH + CH deformation (BI)
1428	1432	SCS (P), CH ₃ deformation symmetric
1410	1412	NH + CH deformation (BI), CH deformation (P)
1356	1356	NH + C4H + C5H deformation (BI)
1312	1314	CH deformation, R-O-CH ₃ stretching
1293		R-O-CH ₃ stretching
1273	1273	NH + CH deformation symmetric (BI)
1253	1255	NH + CH deformation symmetric (BI)
1231	1232	NH + CH deformation asymmetric (BI)
1206	1203	NH + CH deformation symmetric (BI)
1188	1190	NH + CH deformation symmetric (BI)
1160	1160	CH deformation asymmetric
1113	1113	CH deformation asymmetric
1077	1076	NH deformation (BI), CH ₃ (M)
1014	1009	S=O stretching vibration
967	963	CH deformation (BI)
885	886	CH wagging
835	842	CH ₃ rocking of methoxy group
822	823	QIPB (P)
810	790	CH ₃ rocking ip
787		CH ₃ rocking ip
759	762	CH wagging (IM)
732	733	CH wagging (B)
667	653	NH wagging (BI)
631	635	S-C stretching sulfoxide chain
621	620	QIPB (P), ring deformation
582	582	CH + NH wagging (BI)

TABLE 2: Continued.

IR (cm ⁻¹)	Raman (cm ⁻¹)	Assignment
546	546 (sh)	oop ring deformation
535	538	oop ring deformation
518	519	oop ring deformation
502	504	oop ring deformation
478	479	oop ring deformation
	444	R-O-CH ₃ deformation (M)
	429	Ring deformation (BI)
	382	QOOPB (P)
	327	CH wagging asymmetric (BI)
	254	R-O-CH ₃ deformation (M)
	212	CH wagging
	142	Phonon vibration
	124	Phonon vibration
	104	Phonon vibration
	87	Phonon vibration
	72	Phonon vibration
	66	Phonon vibration

BI: benzimidazole; P: pyridine; M: methoxy group; IM: imidazole; QS: quadrant stretch; SCS: semi-circle stretch; oop: out-of-plane; ip: in-plane; QIPB: quadrant in-plane bend; QOOPB: quadrant out-of-plane bend.

TABLE 3: Calculated stretching and deformation modes of OMP polar groups.

Group	Frequency (cm ⁻¹)
C-OCH ₃ (pyridine)	1423, 1181, 1013
C-OCH ₃	1442, 1060, 988
N=C-C-CH ₃	1547, 1411, 1250
HN-C-S	3015, 1570, 1411, 1182
N=C-S	1411, 1182
S=O	978, 618, 422, 381

aforementioned wavenumber range. By looking at infrared spectra, we come to the similar conclusion as in the case of Raman spectra. OMP spectrum clearly differs from the spectra of salts by the appearance of medium intensity bands at 1514 and 1356 cm⁻¹ (CH + NH deformation (BI) and NH + C4H + C5H deformation (BI)), which are absent in salts. On the other hand, salts have a very specific peak at 1364 cm⁻¹ (C4H + C5H deformation (BI)) of weaker intensity, which is absent in the spectrum of OMP. For specific distinction of each individual salt, we have to use the complementarity property of infrared and Raman spectroscopy with a comparison of more characteristic bands to determine specific OMP salt.

Specific OMP-K spectrum is a strong and narrow band at 3600 cm⁻¹ in infrared spectrum (loosely hydrogen-bonded OH, OH stretching vibration of absorbed water molecules) and a medium intense band at 1400 cm⁻¹ (CH deformation).

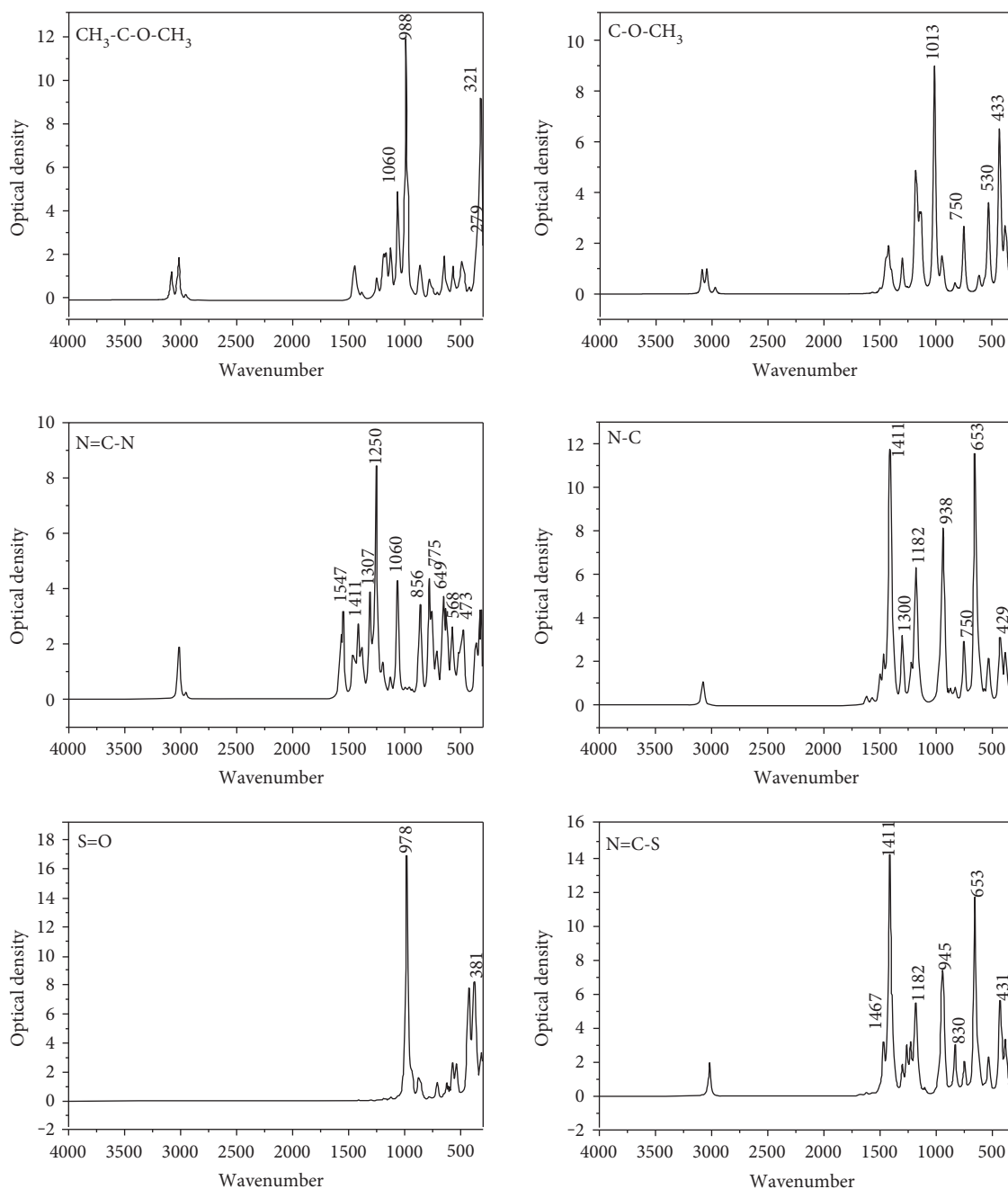


FIGURE 8: Calculated bands of selected omeprazole functional groups. These bands are taken from the calculation of the optimised OMP molecule. The whole calculated spectrum is presented in Figure 7.

The latter one can be used for identification of the presence of OMP-K salt. OMP-Na is characterized in infrared spectrum by an especially intense and for OH stretching at $3600\text{--}3100\text{ cm}^{-1}$ unusually narrow band. Raman spectrum bands at 1242 cm^{-1} (CH deformation) and at 655 cm^{-1} (S-C stretching) can be used for identification. Raman spectrum of OMP-Ca salts exhibits medium weak intensity band at 990 cm^{-1} (S=O stretching) that can be used for salt characterization, while in the infrared spectrum characteristic bands at 1396 cm^{-1} and 1023 cm^{-1} (–CH deformation / S=O stretching) individualize this salt.

In the same manner, OMP-Li is best described by Raman bands with strong and medium intensity which are located at 1190 cm^{-1} and 628 cm^{-1} (CH deformation, S-C stretching). Infrared spectrum medium intensity band at 1386 cm^{-1} can be used for salt determination.

Infrared spectrum of OMP-Mg contains less specific information. The most applicable are bands at 1410, 1230, and 637 cm^{-1} . Raman spectrum contains partially overlapped band of medium intensity at 2928 cm^{-1} (CH stretching) and a very intense band at 1253 cm^{-1} (CH symmetric deformation). There are also two highly specific bands at 1002 and

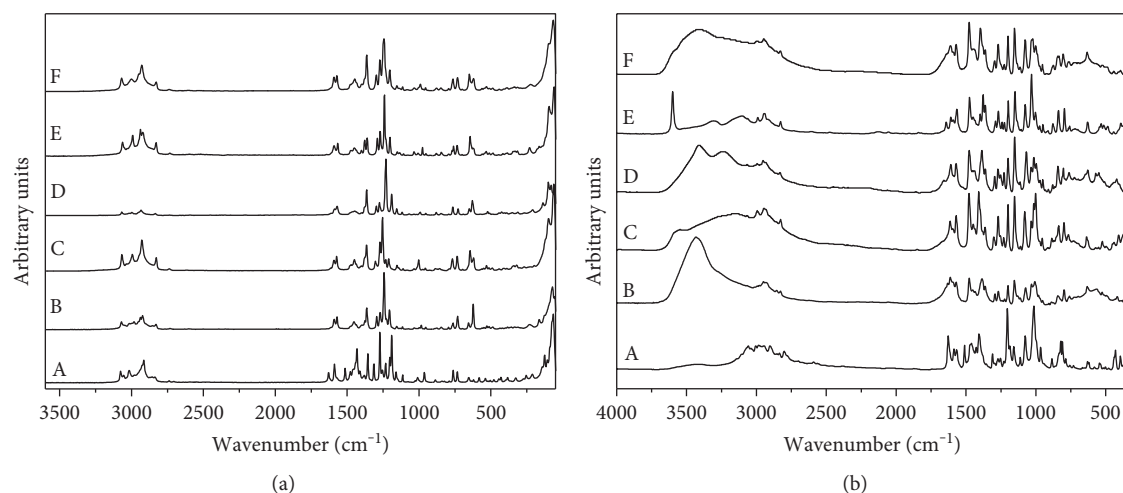


FIGURE 9: Raman (a) and infrared (b) spectra of OMP and prepared salts in solid state. (A) OMP, (B) OMP-Na, (C) OMP-Mg, (D) OMP-Li, (E) OMP-K, and (F) OMP-Ca.

TABLE 4: Assignment of characteristic vibrations in infrared spectra of OMP and its salts.

Vibration	OMP	OMP-Li	OMP-Na	OMP-K	OMP-Mg	OMP-Ca
O-H, stretching, H-bonded	—	3416 3241	3434	3316 3109	3543 3156	3406
O-H stretching, free	—	—	—	3600	—	—
CH, stretching (BI, P)	~3070	3063	3063	3062	3063	3063
CH ₃ (M), stretching	2944	2935	2930	2947	2930	2947
NH, stretching	~2930	—	—	—	—	—
QS (P), CH deformation, CC stretching (P, BI)	1629	1608	1613	1608	1613	1613
CH + NH deformation, CC stretching (BI)	1587	—	—	—	—	—
CC stretching (BI)	—	1591	1591	1591	1591	1591
QS (P), CH deformation, CC stretching (P, BI)	1568	1571	1570	1566	1571	1571
CH + NH deformation (BI)	1512	—	—	—	—	—
SCS (P), CH (B), NH deformation, N3C2 stretching	1470 (shift)	1477	1477	1475	1477	1477
NH + CH deformation (BI), CH deformation (P)	1410	—	—	—	—	—
CH deformation (P)	—	1386	1384	1400	1410	1396
NH + CH deformation symmetric (BI)	1273	—	—	—	—	—
CH deformation (BI)	—	1270	1270	1270	1270	1270
NH + CH deformation symmetric (BI)	1253	—	—	—	—	—
CH deformation (BI)	—	1252	1242	1242	1252	1252
NH + CH deformation symmetric (BI)	1231	—	—	—	—	—
CH deformation (BI)	—	1228	1225	1225	1230	1224
NH + CH deformation symmetric (BI)	1206	—	—	—	—	—
CH deformation (BI)	—	1200	1200	1200	1200	1200
NH + CH deformation symmetric (BI)	1188	—	—	—	—	—
		1035	1031	1031	1034	1031
S=O stretching vibration	1014	1015 998	1008	— 1003	1015 1002	1023 1002
CH deformation (BI)	967	950	950	950	950	950
S-C stretching	631 621	628 —	633 —	630 —	637 —	634 —

TABLE 5: Description and comparison of specific vibrations in Raman spectra of OMP and its salts.

Vibration	OMP	OMP-Li	OMP-Na	OMP-K	OMP-Mg	OMP-Ca
O-H, stretching, H-bond	—	—	—	—	—	—
O-H, stretching, free	—	—	—	—	—	—
CH, stretching (BI, P)	3076 3016	3068 2994	3070 2981	3062 2991	3066 2995	3069 3000
CH ₃ stretching, symmetric	2837	2834	2830	2830	2830	2830
NH, stretching	Overlapped	—	—	—	—	—
QS (P), CH deformation, CC stretching (P, BI)	1629	1589	1592	1592	1592	1592
CH + NH deformation, CC stretching (BI)	1588	1570	1572	1565	1572	1572
CH + NH deformation (BI)	1514	—	—	—	—	—
SCS (P), CH ₃ deformation symmetric	1432	1450	1454	1450	1450	1446
NH + C4H + C5H deformation (BI)	1356	—	—	—	—	—
CH deformation (BI)	—	1364	1364	1364	1364	1364
NH + CH deformation symmetric (BI)	1273	—	—	—	—	—
CH deformation (BI)	—	1274	1273	1270	1272	1273
NH + CH deformation symmetric (BI)	1255	—	—	—	—	—
CH deformation (BI)	—	1230	1242	1241	1253	1243
NH + CH deformation symmetric (BI)	1232	—	—	—	—	—
CH deformation (BI)	—	1190	1225	1229	1231	1229
NH + CH deformation symmetric (BI)	1203	—	—	—	—	—
CH deformation (BI)	—	—	1206	1201	1211	1203
NH + CH deformation symmetric (BI)	1190	—	—	—	—	—
S=O stretching vibration	1009	992	985	1006	1002	990
CH deformation (BI)	963	954	954	954	954	954
	653	650	655	644	644	649
S-C stretching	635	628	623	620	620	620

644 cm⁻¹, but they are of weaker intensity and therefore would be poorly visible in the multicomponent mixture.

4. Conclusions

NMR and XRPD methods were used to confirm OMP salt formation by spectra/diffractogram analyses and comparisons with patent data. By comparing ¹H MAS NMR spectra of OMP and salts, the absence of a signal at 13.5 ppm in the latter has been attributed to the deprotonation of nitrogen in salts. Furthermore, the comparison of ¹³C CP-MAS NMR spectra of solid samples of OMP and its salts showed the shift of signal at 92.0 ppm which is assigned to the atom C7 in OMP to 98.0 ppm in salt spectra. This shift may be initiated by structural changes in the vicinity of the C7 atom. Sodium, magnesium, and calcium salts were additionally compared and confirmed by XRPD technique (patent data comparison). Potassium and lithium salts had their first description by using the XRPD technique.

Thermal techniques (TGA and DSC) were used to test the solid-state properties of prepared salts. The results showed consistent phase transitions in all salts with the exception of OMP base which stayed unchanged during the whole cycle up to the melting point. We showed that all salts exhibit hydrate form formation.

We assigned infrared and Raman spectra by the application of already assigned model molecules and quantum calculation of vibrational frequencies. It has been confirmed that salt formations occur by hydrogen cation cleavage from N-H bond on benzimidazole ring (absence of bands on 1514 and 582 cm⁻¹ in Raman spectra of salts) and electron delocalisation in sulfoxide chain (bands in the region between 1009 cm⁻¹ and 1016 cm⁻¹ and between 660 and 600 cm⁻¹). We found several distinct bands which are characteristic for a particular formation of different OMP salts. Therefore, we have shown that both infrared and Raman spectroscopy are relevant techniques to determine the presence of particular salts in more complex mixtures.

Conflicts of Interest

The authors declare that there is no conflict of interest regarding the publication of this paper.

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